

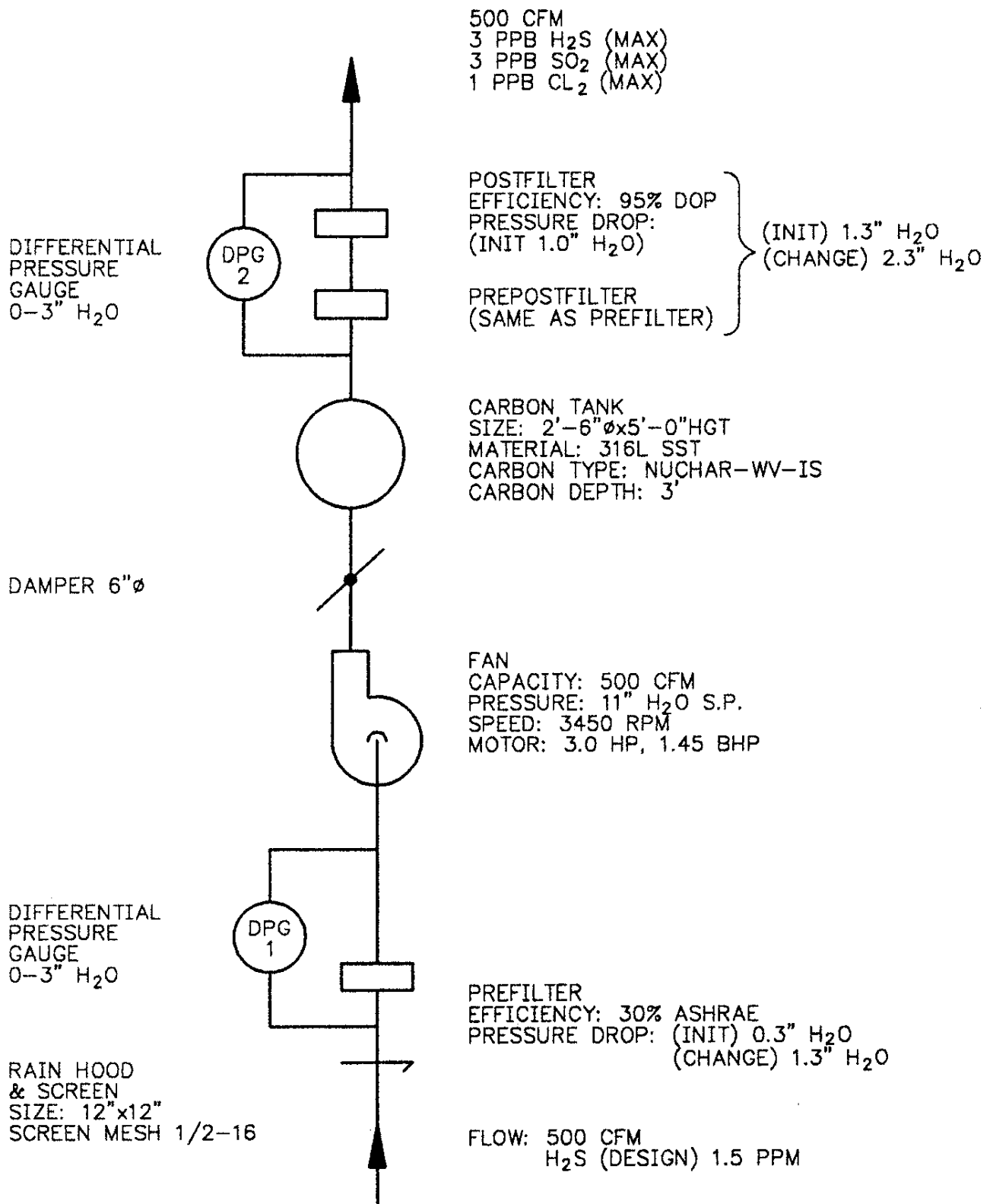


FIGURE 3 : PROCESS FLOW SHEET, SERIES 500