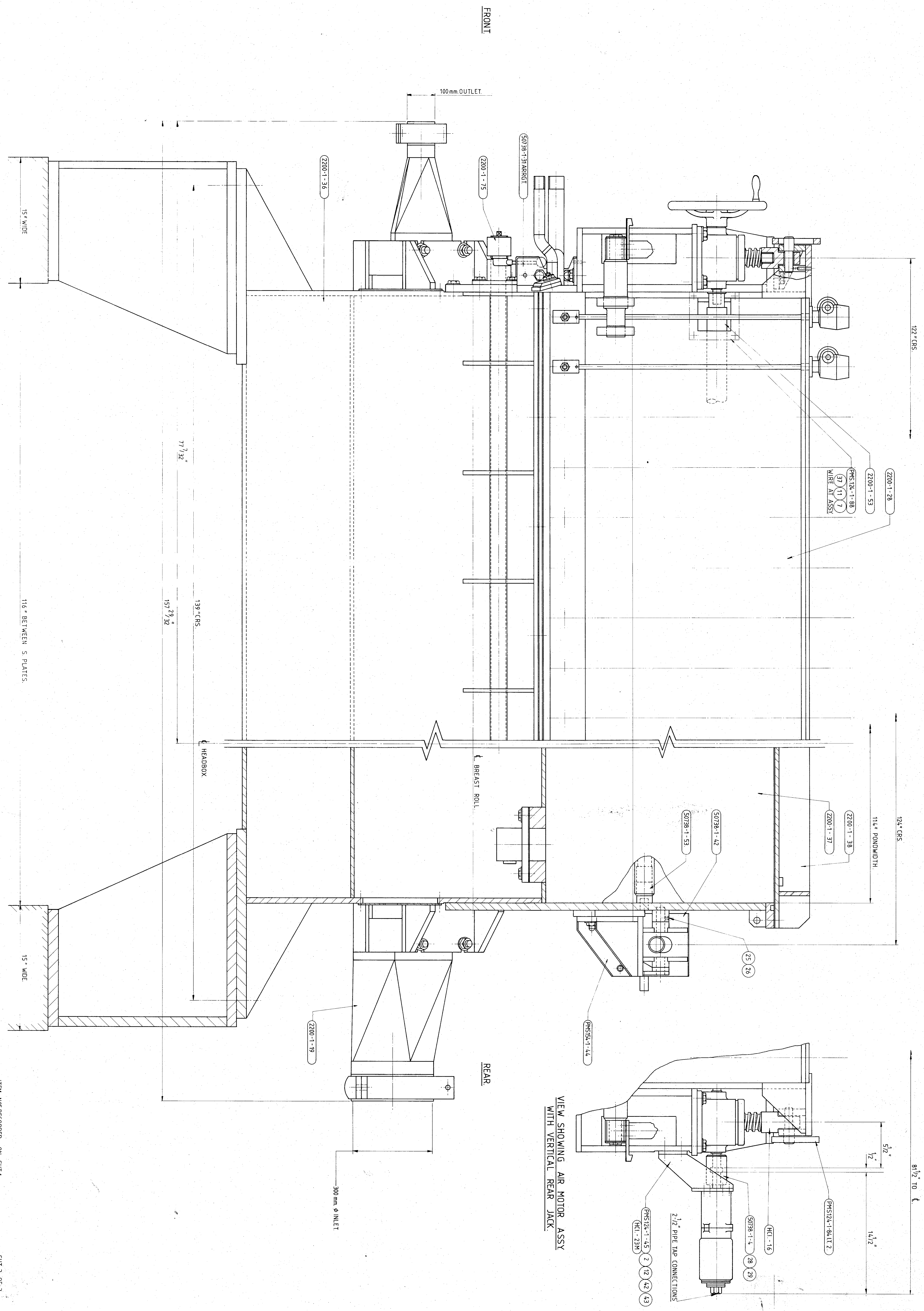


1-00-1

First Angle Projection Do Not Scale



VIEW SHOWING AIR MOTOR ASSY WITH VERTICAL REAR JACK

μm	μm	MACHINING SMOOTH TIME	5
250	63	ROUGH MACHINE	4
125	32	FINE MACHINE	3
63	16	SMOOTH MACHINE	2
32	8	LIVISH	1
16	4	POLISH	
8	0.2		
4	0.1		
2	0.05		

UP TO 200 mm ± 0.13 mm	8 ms
GENERAL MACHINING TOLERANCES	8 ms
OVER 200 mm ± 0.05 mm	9 ms

ISSUE	REVISION	DATE
1	1	
2	2	
3	3	
4	4	
5	5	

ITEM NOS. RECORDED ON SH1.1

SHT. 3 OF 3

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Holder Consultants Ltd.