

SUCTION ROLL SPECIFICATIONS

Customer <u>CRANE & COMPANY</u>		LG Serial SR-- <u>302</u>	
Location <u>DALTON, MA</u>		LG S. O. # <u>49943</u>	
Roll O.D. <u>23"</u> Drilled Face <u>96 5/8"</u>		Cust. P.O. # <u>954SP</u>	
Roll Type: Press <input type="checkbox"/> Drum <input type="checkbox"/> Couch <input checked="" type="checkbox"/>			
Pickup <input type="checkbox"/> Felt <input type="checkbox"/> Other _____			
Shell O.D. <u>22"</u> I.D. <u>19 1/4"</u> Length <u>104 5/8"</u> Thk. <u>1 3/8"</u>			
Material: 1-N Bronze <input checked="" type="checkbox"/> Other _____			
Rubber Cover Thk. <u>1/2"</u> O.D. <u>23"</u> I.D. <u>22"</u> Length <u>104 5/8"</u>			
P&J <u>15</u> Ends Dubbed? <u>YES</u> Rubber Type _____			
Trunnion I.D. <u>5 7/8"</u> Capacity Range <u>700</u> to <u>1400</u> CFM			
Vacuum <u>20</u> In. Hg Connection at: Front <input checked="" type="checkbox"/> Rear <input type="checkbox"/>			
Bearings	Front <u>23048K</u>	Rear <u>23048K</u>	Internal <u>22217K</u>
	Stand off <u>8 1/2"</u>	Stand off <u>8 1/2"</u>	CL Main Brgs. <u>121 5/8"</u>
Suction Box	Material: C.S. Welded <input checked="" type="checkbox"/> S.S. Welded <input type="checkbox"/> C.I. <input type="checkbox"/>		
	No. Openings: Single <input checked="" type="checkbox"/> Dual <input type="checkbox"/> Other _____		
	1st Box Width <u>6 1/2"</u> Other _____		
	2nd Box Width _____ Other _____		
Deckles	Actuation: Grease <input checked="" type="checkbox"/> Mechanical <input type="checkbox"/>		
	Max. Deckled Face <u>96 5/8"</u> Min. Deckled Face <u>72 5/8"</u>		
Seal Strips	Matl: Polyethylene <input checked="" type="checkbox"/> Lam. Phenolic <input type="checkbox"/> Other _____		
	Std.(Water Lube) <input checked="" type="checkbox"/> Plain(No Water Lube) <input type="checkbox"/> Other _____		
	Can be pulled <input type="checkbox"/> from _____ Cannot be pulled <input checked="" type="checkbox"/>		
	Load: Air <input checked="" type="checkbox"/> Spring <input type="checkbox"/>		
Silencing Strips	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Load: Air <input type="checkbox"/> Spring <input type="checkbox"/>		
	Can be pulled <input type="checkbox"/> from _____ Cannot be pulled <input type="checkbox"/>		
Showers	Cleaning <input checked="" type="checkbox"/> uses <u>97</u> GPM@ <u>40</u> psi Fog <input type="checkbox"/> uses _____ GPM@ _____ psi		
	Lo Press <input type="checkbox"/> uses _____ GPM@ _____ psi Needle <input type="checkbox"/> uses _____ GPM@ _____ psi		
Air Pass	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Following <input type="checkbox"/> Stationary <input type="checkbox"/>		
Pull Block	Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Matl: Al <input checked="" type="checkbox"/> S.S. <input type="checkbox"/> Other _____		
Saveall Pan	Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Matl: S.S. <input type="checkbox"/> Other _____		
Rotation	(As viewed from front) Clockwise <input type="checkbox"/> Counterclockwise <input checked="" type="checkbox"/>		
Roll Weight	Total Wt. _____ Front Wt. _____ Rear Wt. _____		
Nip Load: _____ pli	Grind: Straight <input type="checkbox"/> Crown _____ in @ _____ °		
BM # <u>4589-128</u>	Assy. Dwg. # <u>D-4589-128</u> Installation Dwg. # <u>D-4587-41</u>		
Other Data: The suction roll was lubricated with LE-1275 supplied by customer prior to shipment and a tag attached which identified the lubricant used. Use the same lubricant or one that you have verified to be compatible with it.			

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Rollers * FEED Blarne clust pump ? 25-3/8 3/8" GYE - Lo to shop 68" 54"