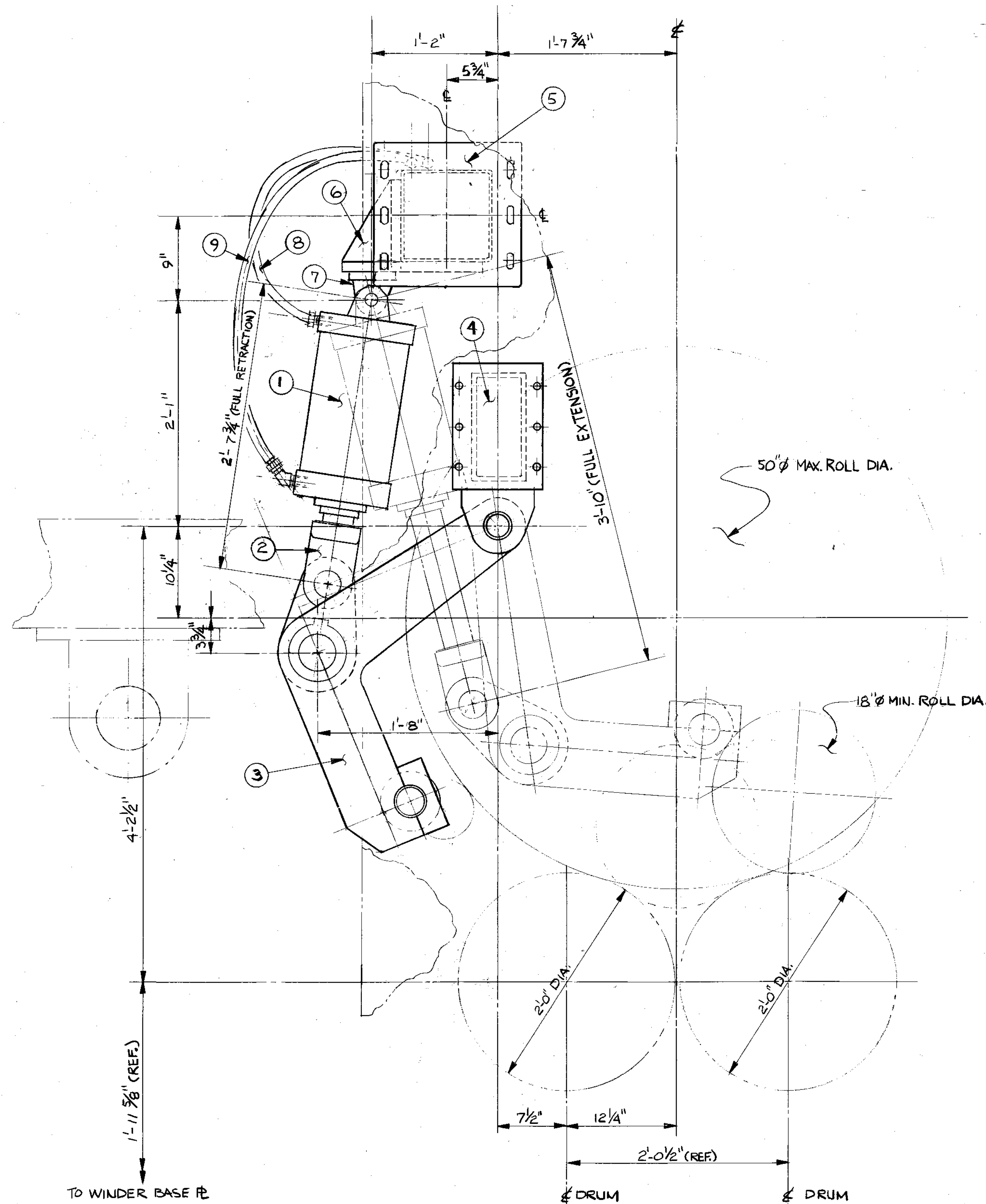
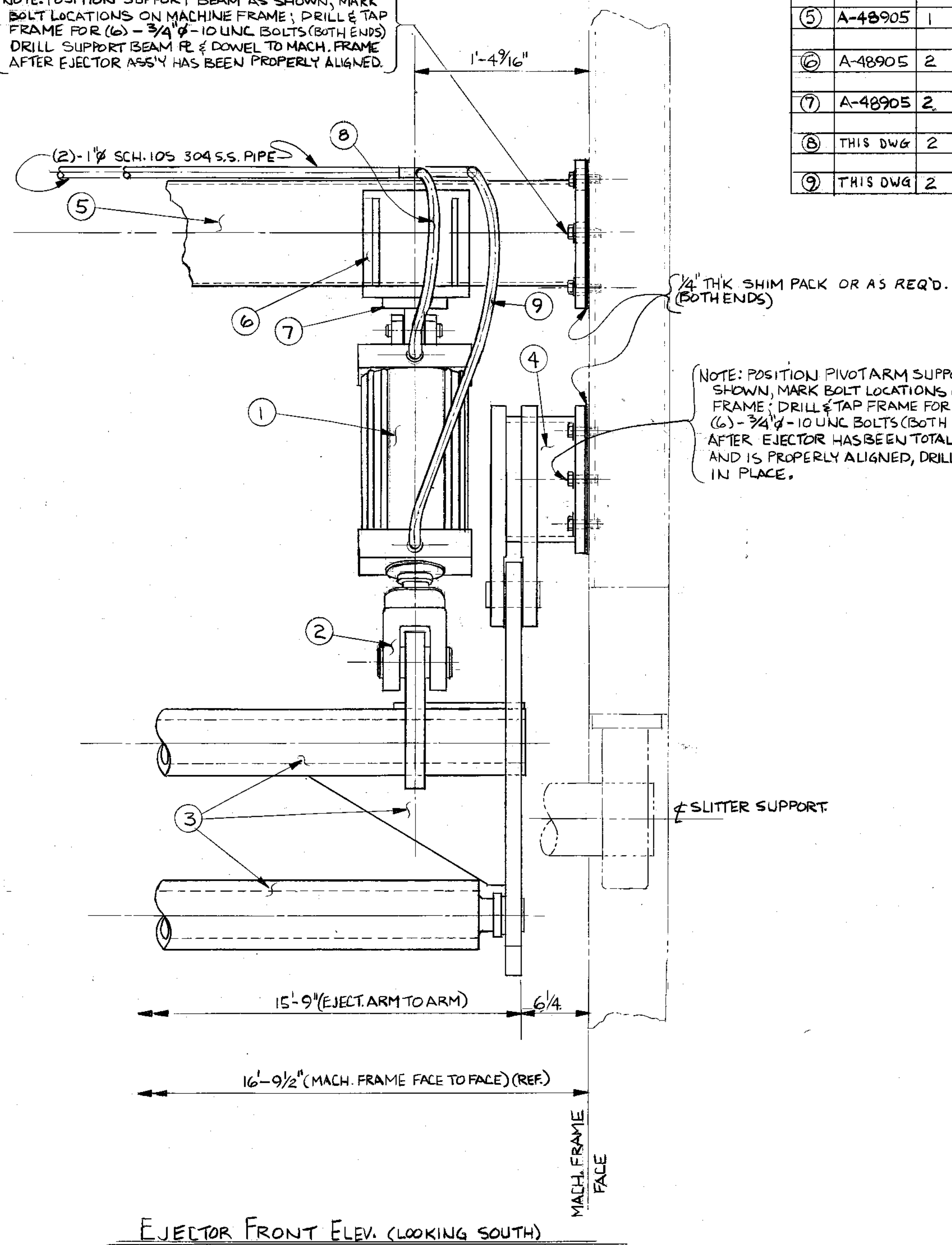


ITEM NO.	DRAWING NO.	NO. REQ.	DESCRIPTION
①	THIS DWG	2	"AEROQUIP" AIR CYLINDER, #TE10R W/LB 1AA14400, 10" BORE, 14 1/4" STROKE, 3/2" ROD, 2 1/2"-12 UN-2A THD END. (BY SCOTT) FIX CLEVIS MOUNT PIN W/CYLINDER (BY SCOTT)
②	THIS DWG	2	"AEROQUIP" ROD CLEVIS, #SH-B62-10, 2 1/2"-12 UN-2B, (W/PIN & RETAINING RINGS. (BY SCOTT)
③	A-48903	1	EJECTOR ARM ASSY
④	A-48904	2	EJECTOR PIVOT ARM SUPPORT
⑤	A-48905	1	EJECTOR CYL. SUPPORT BEAM
⑥	A-48905	2	CYL. SUPPORT BRKT.
⑦	A-48905	2	CYL. MOUNTING EYE BRKT.
⑧	THIS DWG	2	1" FLEX-HOSE = 2'-6" L.G. (SEE SCOTT SPEC P-700)
⑨	THIS DWG	2	1" FLEX-HOSE = 4'-0" L.G. (SEE SCOTT SPEC. P-700)



EJECTOR ELEVATION (LOOKING EAST)

(NOTE: POSITION SUPPORT BEAM AS SHOWN, MARK BOLT LOCATIONS ON MACHINE FRAME; DRILL & TAP FRAME FOR (6) - 3/4" - 10 UNC BOLTS (BOTH ENDS) DRILL SUPPORT BEAM & DOWEL TO MACH. FRAME AFTER EJECTOR ASSY HAS BEEN PROPERLY ALIGNED.



EJECTOR FRONT ELEV. (LOOKING SOUTH)

(NOTE: POSITION PIVOT ARM SUPPORT AS SHOWN, MARK BOLT LOCATIONS ON MACH. FRAME; DRILL & TAP FRAME FOR (6) - 3/4" - 10 UNC BOLTS (BOTH ENDS). AFTER EJECTOR HAS BEEN TOTALLY ASSEMBLED AND IS PROPERLY ALIGNED, DRILL SUPPORT & DOWEL IN PLACE.

USE: SCOTT PIPE SPEC P-200 & P-700 (FLEX-HOSE)

FILE	VMI-20M
DWG.	A-48902
REV.	

A-48901	SCALE 1/2" = 1'-0"	BY KRESSE	DATE 9-20-89	NOTICE NO.	DATE	BY	CHECKED & APPROVED
A-48903		CHK DFS	DATE 11-13-89	INSTALLATION	NO. 1 P.M. WARREN MILL		
A-48904		APP. [Signature]	DATE 11-14-89	FILE KEY	VMI-20M		
A-48905				ASSEMBLY	REWINDER ROLL EJECTOR U/G		
				DETAIL	ASSEMBLY		

BE&K ENGINEERING COMPANY
DAUPHIN 66 - BUILDING A
3200 DAUPHIN STREET
MOBILE, ALABAMA 36606
PROJECT NO. 9- L/I-J-340

RELEASED FOR CONSTRUCTION
By WDD Date 11-14-89