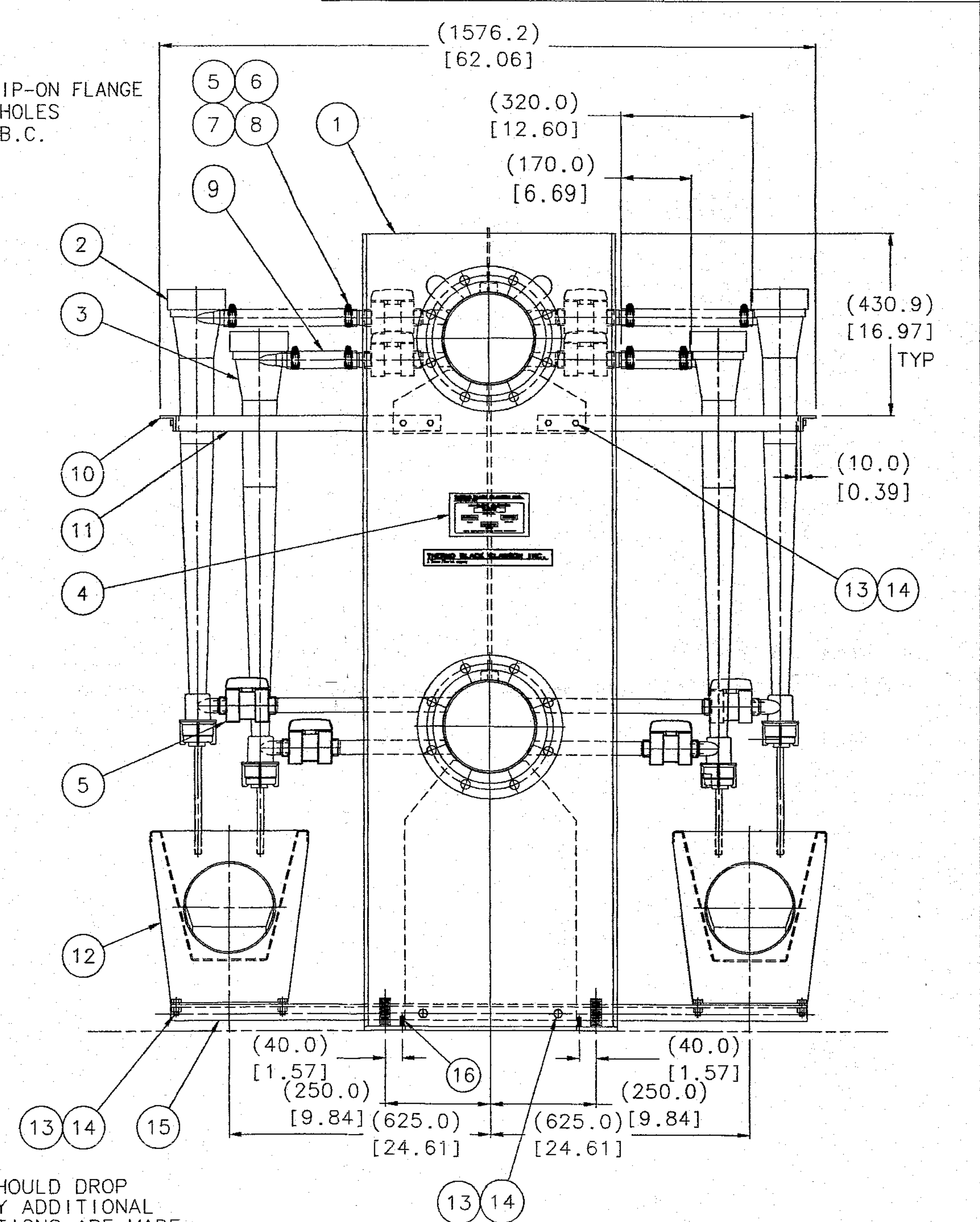
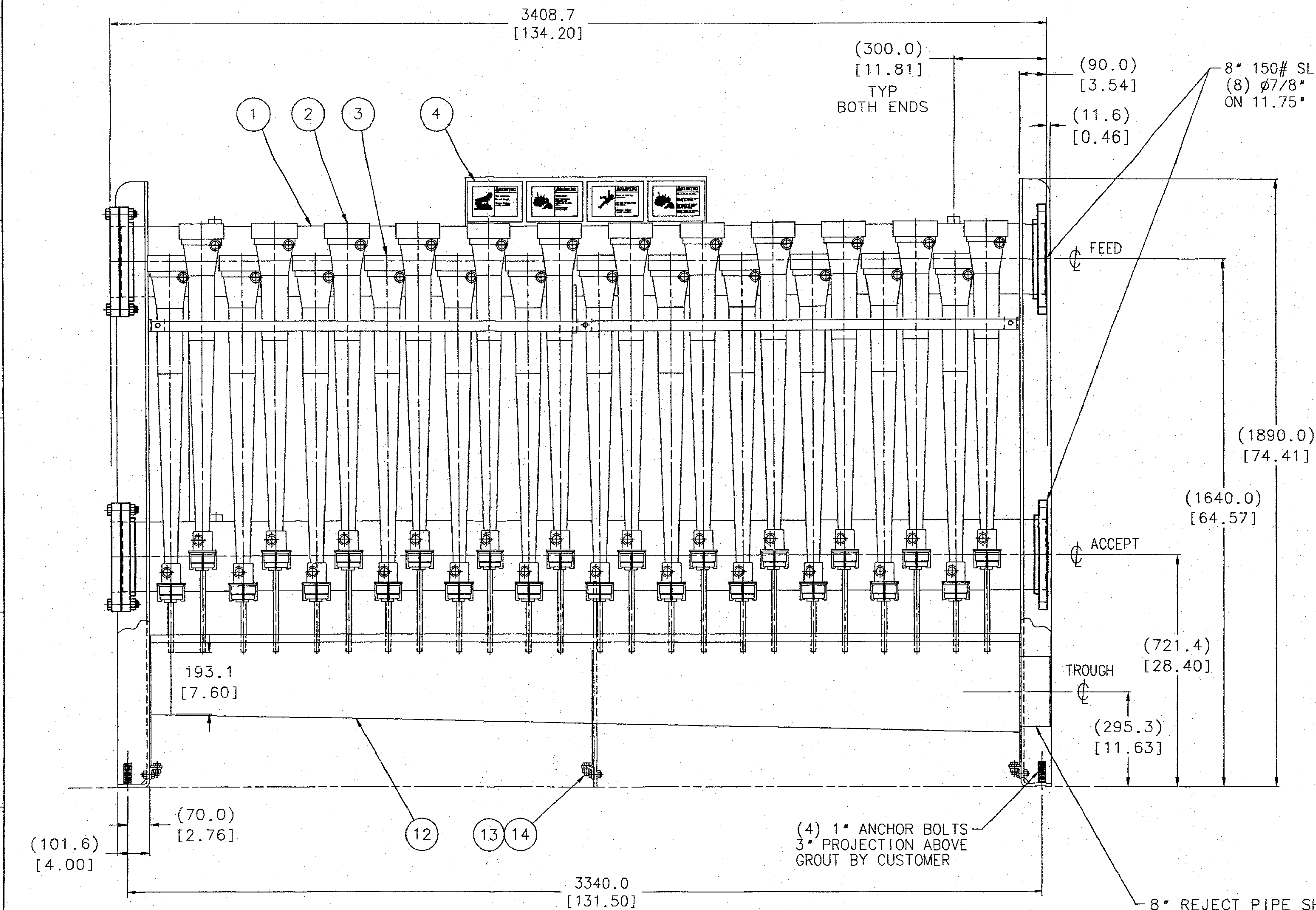


A6241910
USED ON
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ITEM No.		DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION	ITEM No.		DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
11	*	2007703	6	316 STN STL	BRACKET	1	*	4004407-017	1	316L STN STL	ASSEMBLY, FRAME (WITH ELECTRONIC PWC)
12	*	4004411-005	2	316L STN STL	TROUGH	2	*	4004455-002	28	URETHANE	ASSEMBLY- XX-CLONE BODY
13	*	1043411	30	18-8 STN STL	HEX HEAD CAP SCREW- M12-6g X 45 LG	3	*	4004455-001	28	URETHANE	ASSEMBLY- XX-CLONE BODY
14	*	1076757	30	18-8 STN STL	HEAVY HEX FULL NUT- M12-6H	4	*	4004437	1	*	ASSEMBLY- PAINT AND NAMEPLATE LOCATIONS
15	*	2007701	3	316 STN STL	ANGLE, SUPPORT	5	*	1037405	112	CPVC	VALVE, BALL- HAYWARD, 1"
16	*	1006108	4	SAE GR 2	SQ. HD. SET SCREW CUP POINT- 3/8-16 X 1 3/4" LG	6	*	1506791	56	NYLON	NIPPLE- 1" NPT WITH 1 1/4" OD BARB FITTING
17	*	1602054	1	316L STN STL	CUSTOMER EQUIPMENT TAG	7	*	1041007	112	18-8 STN STL	CLAMP, HOSE- FOR TUBING WITH 1 5/8" OD
						8	*	1036211	28	NYLON REINFC TYGON	TUBING- 1 1/4" ID X 1 5/8" OD X 12.60" LG
						9	*	1036211	28	NYLON REINFC TYGON	TUBING- 1 1/4" ID X 1 5/8" OD X 6.79" LG
						10	*	2007702-005	2	316 STN STL	BRACE, ANGLE



NOTES:

- 1) THE FEED, ACCEPT AND REJECT CONNECTIONS CAN BE LOCATED AT EITHER END OF FRAME IN THE FIELD BY MOVING THE BLIND FLANGES AND REVERSING THE TROUGHS.
- 2) MAXIMUM OPERATING PRESSURE: 65 PSI
MAXIMUM OPERATING TEMPERATURE: 140 °F
- 3) ALL CONNECTING PIPES AND FLANGES MUST BE FIELD FITTED IN PLACE BY CUSTOMER.
- 4) OPERATING WEIGHT: 2,900 lbs.
DRY WEIGHT: 2,100 lbs.

SHOP NOTES:

- 1) LENGTH OF HOSE (ITEMS 7 & 9) TO BE ADJUSTED AT ASSEMBLY AS NECESSARY- BY THERMO BLACK CLAWSON INC.
- 2) THIS UNIT IS TO BE HYDROSTATICALLY TESTED TO ENGINEERING SPECIFICATION #1507771.

THIS DRAWING IS ISSUED TO CERTIFY THE DIMENSIONS OF EQUIPMENT SUPPLIED BY THERMO BLACK CLAWSON INC.	
CUSTOMER UNITED STATES GYPSUM COMPANY	
MILL JACKSONVILLE, FLORIDA	
CUSTOMER ORDER 22506444	
SHOP ORDER A624191	
SERIAL NUMBER 98-XXC-0120	
THERMO BLACK CLAWSON INC.	
MIDDLETOWN, OHIO USA	
DATE OF CERTIFICATION 10/19/98	

C.A.D. DRAWING DO NOT UPDATE MANUALLY		1 REVISED PER CUSTOMER APPROVAL ALL 10/14/98 MB	
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED		No. REVISION	
METRIC WHOLE NUMBER ±1 ONE PLACE DECIMAL ±0.01 TWO PLACE DECIMAL ±0.005 ANGULAR ±0.5°		ZONE DATE BY CHKD SHD No. APPD BY	
INCH ONE PLACE DECIMAL ±0.04 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 ANGULAR ±0.5°		THERMO BLACK CLAWSON INC.	
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS		A Thermo Fibertek company	
ORDER No. A624191	REF DRG No. 4004454CHT SUPERSEDES	RECYCLED FIBER • CHEMICAL PULPING • STOCK PREPARATION	
SERIAL No. 98-XXC-0120	USED ON SEE G-1 SUPERSEDED BY	Middletown, Ohio USA	
CUSTOMER US GYPSUM	WEIGHT 2900 lbs PATTERN No.	TITLE ASSEMBLY- MICRO-FILMED	
CONFIDENTIAL		FOR 56 UNIT XX-CLONE CLEANER	
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In addition, you agree that the modification of the equipment relating to this print/document without the prior consent of Thermo Black Clawson Inc. which causes or contributes to a defect on such equipment shall relieve Thermo Black Clawson Inc. of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, in an injury to any person or company property, you hereby agree to indemnify and hold Thermo Black Clawson Inc. harmless from any liability or claim resulting therefrom.		CHECKED [Signature] DATE 10-19-98	
		APPROVED [Signature] DATE 10-19-98	
		100 DRG. No. A6241910	
		1 1 OF 1	