

rating

MATERIAL LIST						
TOTAL REQ'D.	NO REQ'D. PER UNIT.	PART. NO.	MAT'L	DWG. NO.	DESCRIPTION.	PART
	1		STEEL	5F1030 B-36624A	VERTICAL SHAFT.	1
	1		STEEL	D-40070	$\frac{1}{2} \times \frac{3}{4} \times 9 \frac{1}{2}$ LG.-KEY.	2
	1	18765	*I.C.I.	C-36896	FLINGER RING.	3
	1		STEEL	D-36173	RETAINER RING.	4
	1		RUBBER	D-36954	OIL SEAL.	5
	1	18685	*2C.I.	B-36627	TOP BEARING CAP.	6
	1		STEEL	B-36624A	*AN-24 LOCK NUT.	7
	1		STEEL	B-36624A	*W-24 LOCK WASHER.	8
	1			D-39929	NATIMKEN BEARING.	9
	1	19784	*2C.I.	C-44892	BEARING BUSHING.	10
	1	18691	*2C.I.	A-36632-A	TOP GEAR HOUSING.	11
	1		STEEL	D-40070	$\frac{1}{2} \times \frac{1}{2} \times 6 \frac{1}{2}$ LG.-KEY.	12
	1		STEEL	C-36621	BEVEL GEAR.	13
	1	19691	*2C.I.	D-36650-A	BEARING SPACER.	14
	5		STEEL	D-40353	SHIMS.	15
	1		STEEL	D-40352	SHIMS.	15-A
	1	19410	*2C.I.	B-44893	BEARING HOUSING.	16
	1		VELL.	D-40347	GASKET.	17
	1	18698	*2C.I.	C-36634	BEARING CAP.	18
	1		STEEL	D-36628	RETAINER RING.	19
	1		RUBBER	D-36955	OIL SEAL.	20
	1		STEEL	D-40507	$\frac{3}{4} \times \frac{1}{2} \times 5 \frac{1}{2}$ LG.-KEY.	21
	1		STEEL	C-36635-B	PINION SHAFT.	22
	1		STEEL	C-36635-B	*W-17 LOCK WASHER.	23
	1		STEEL	C-36635-B	A N-17 LOCK NUT.	24
	1			D-41896	TIMKEN BEARING.	25
	1	18751	*2C.I.	D-36630-B	BEARING SPACER.	26
	1			D-39927	TIMKEN BEARING.	27
	1	18692	*2C.I.	A-36623	LOWER GEAR HOUSING.	28
	1		STEEL	D-36847-A	BEARING THRUST RING.	29
	1		STEEL	D-40507	$\frac{3}{4} \times \frac{1}{2} \times 4 \frac{1}{2}$ LG.-KEY.	30
	1		STEEL	C-36621	PINION GEAR.	31
	1		STEEL	D-36649	THRUST PLATE.	32
	2	18779	*I.C.I.	C-36848	RAILS.	33
REF.	2	23681	*I.C.I.	A-366155	STATIONARY BASE.	34
	2	19243	*I.C.I.	C-36332	INSPECTION DOOR.	35
	1		VELL.	D-40348	GASKET.	36
	1		ALUM.	D-30035	BREATHING CAP.	37
	1		VELL.	D-40349	GASKET.	38
	1	18757	*I.C.I.	C-36849	COVER PLATE.	39
	1	18758	*I.C.I.	D-36866	OIL PLUG.	40
	1	19692	*2C.I.	B-44894	BEARING HOUSING.	41
	1		STEEL	D-42292	TIMKEN BEARING.	42
	1		STEEL	D-36652	THRUST PLATE.	43
	2		STEEL	D-40350	SHIMS.	44
	4		STEEL	D-40358	SHIMS.	44-A
	1	18684	*2C.I.	B-36626-A	BEARING CAP.	45
	1			D-44064	OIL LEVEL WINDOW (*B-5/11)	46
REF.			STEEL	D-40663	TAPER PINS.	47
REF.				A-89129	LUBRICATION SYSTEM.	48
REF.				D-37201	NAME PLATE.	49
REF.				C-36356-A	NAME PLATE.	50
	1	20412	*6C.I.	B-48554	GEAR CENTER.	51
	2		STEEL	D-40702	DOWEL PIN.	52
	1			D-65274	OIL SEAL - O-RING.	53
	1			D-65273	OIL SEAL - O-RING.	54
	1		M.I.	A-44895-A	TEE - $\frac{3}{4} \times \frac{3}{4} \times \frac{3}{8}$.	55
	1		M.I.	"	$\frac{3}{4}$ PIPE PLUG.	56
	1		BRASS	D-50748	$\frac{3}{8}$ DRAIN COCK.	57
	1		WRT.I.	A-44895-A	PIPE - $\frac{3}{8}$ X 1 1/2 LG.-THRD. BOTH ENDS.	58
	1		M.I.	"	STREET ELL - $\frac{3}{4}$.	59
	2		WRT.I.	"	CLOSE NIPPLE - $\frac{3}{4}$.	60
	1		BRASS.	"	VALVE - $\frac{3}{4}$ BRASS GLOBE - Q.C.#200	61
	1		C.I.	"	SARCO STRAINER $\frac{3}{4}$ -TYPE AT	62
	1			B-89130	LUBRICATION SYSTEM - SUB. ASSEMBLY.	63
	1		M.I.	A-44895-A	$\frac{3}{8}$ SQ. HD. PIPE PLUG.	64

ITEMS 46-47-48-49-50-52 NOT SHOWN

DATE JUN 27 1962 BY *czw*

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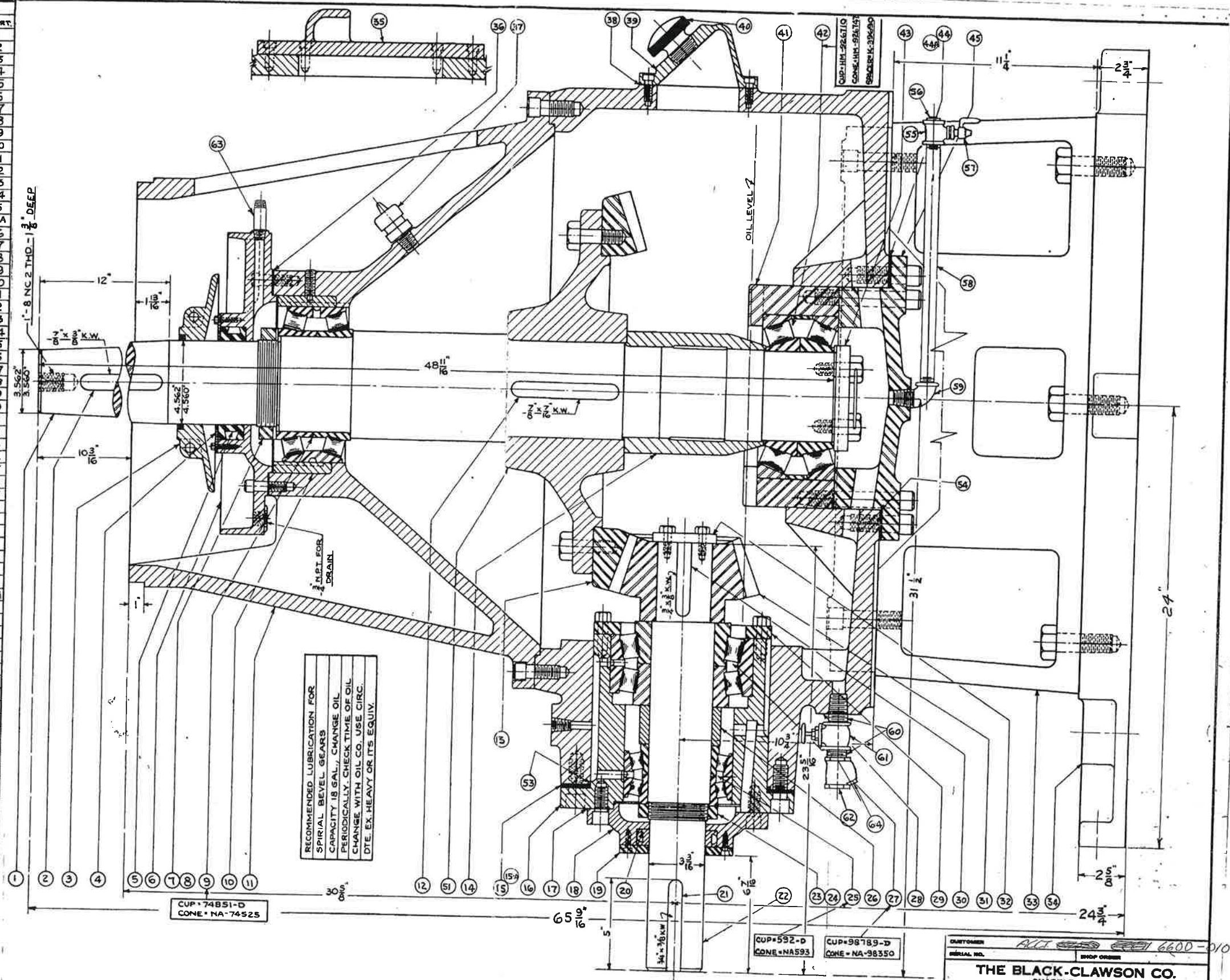
ON CONSTRUCTION FOR :

W/FAD CRP

CHILLISTHE OH, O

SHOP ORDER NO. 57-67

SERIAL NO. 7-57-6



CUSTOMER	6600-010	
SERIAL NO.	WORK ORDER	
THE BLACK-CLAWSON CO. SHANTLY DIVISION MIDDLETOWN, OHIO		
SUBJECT SECTIONAL VIEW-N^o1		
HYDRAPULPER DRIVE-TIMKEN BRGS.		
DRAWN BY L.R.M.	DATE 2-10-59	REV.
TRACED BY	SCALE 3/8" = 1"	
CHECKED GVS	APPROVED	A-44895-A