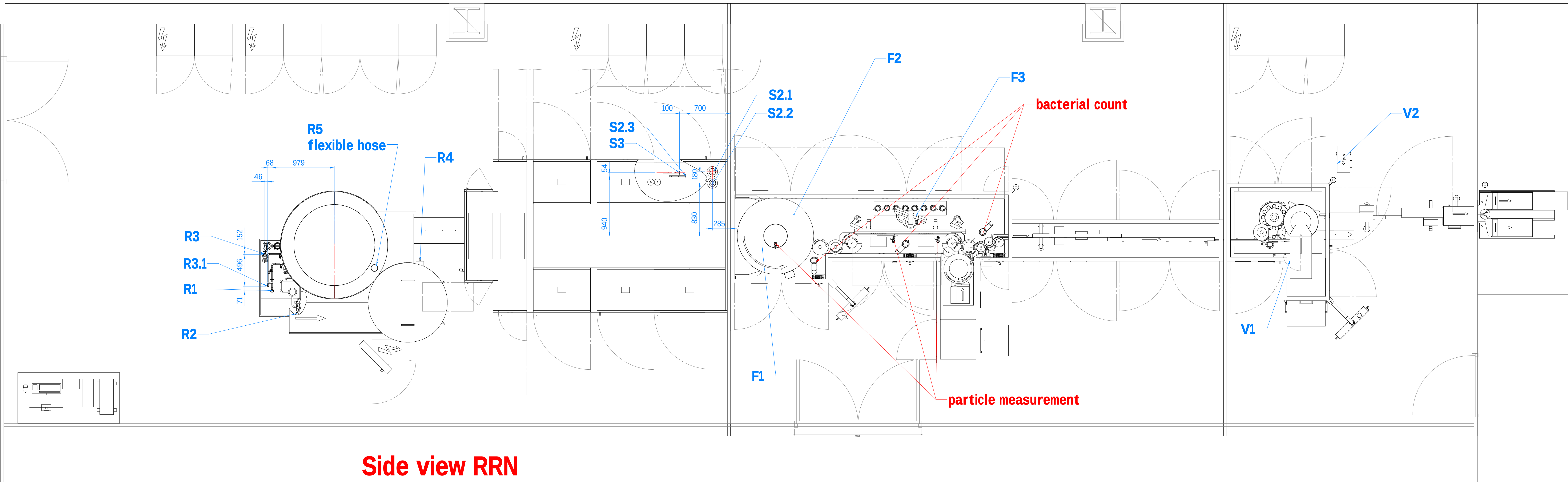
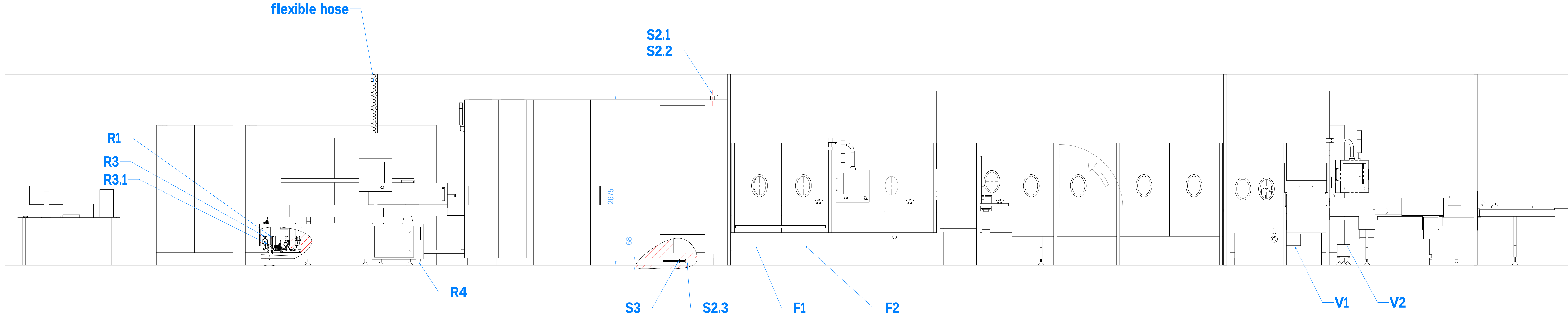




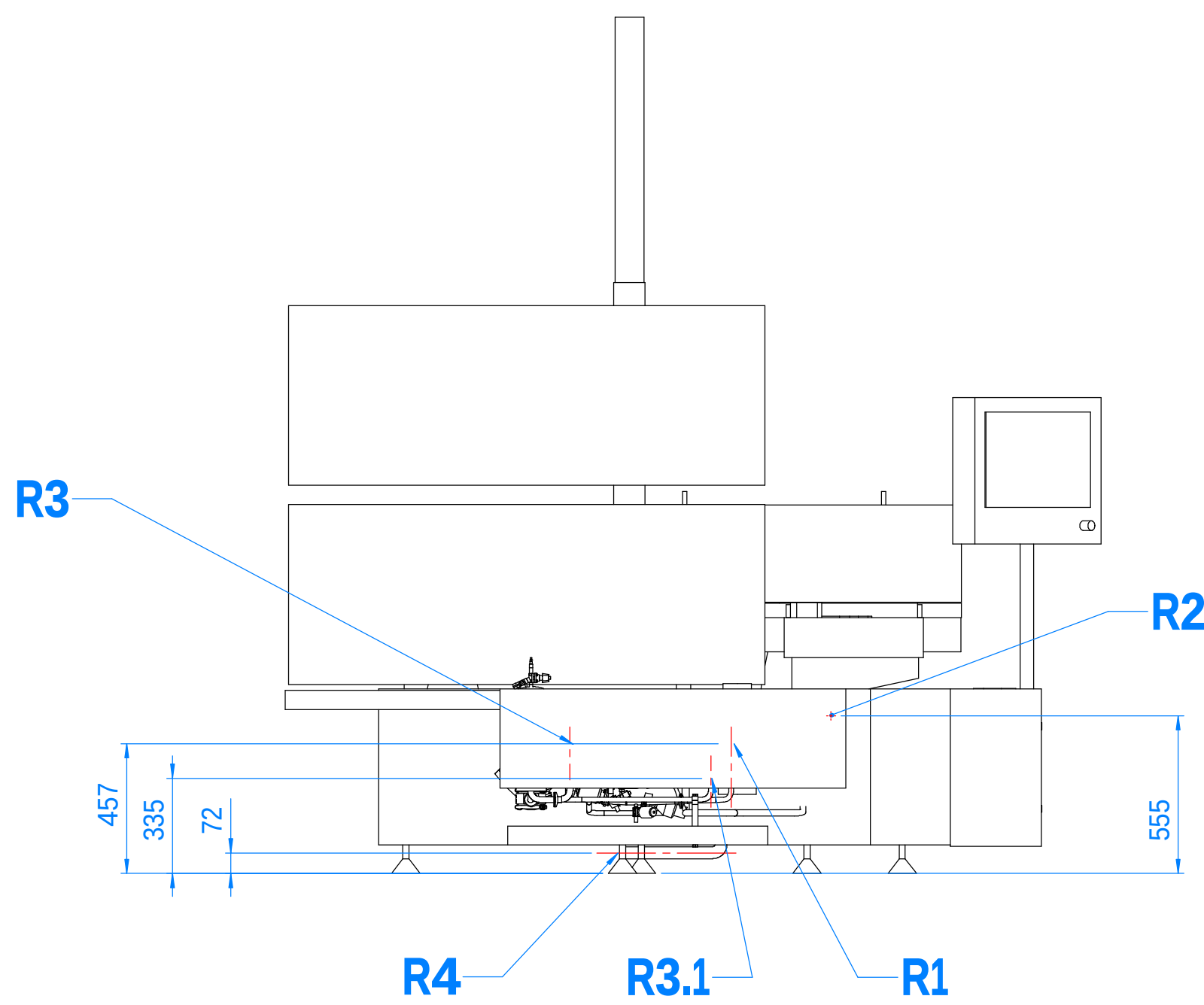


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Side view RRN  
1:20



| Key        |                                 |
|------------|---------------------------------|
| RRN 3085   |                                 |
| R 1        | WFI                             |
| R 2        | control air                     |
| R 3        | process air                     |
| R 4        | drain                           |
| HQL 8120 S |                                 |
| S 21       | cooling water supply            |
| S 22       | cooling water return            |
| S 23       | connection condensate drain     |
| S 3        | connection drain heat exchanger |
| ALF 5080 V |                                 |
| F 1        | control air                     |
| F 2        | protection gas                  |
| F 3        | product                         |
| VRK 4120   |                                 |
| V 1        | control air                     |
| V 2        | vacuum pump                     |

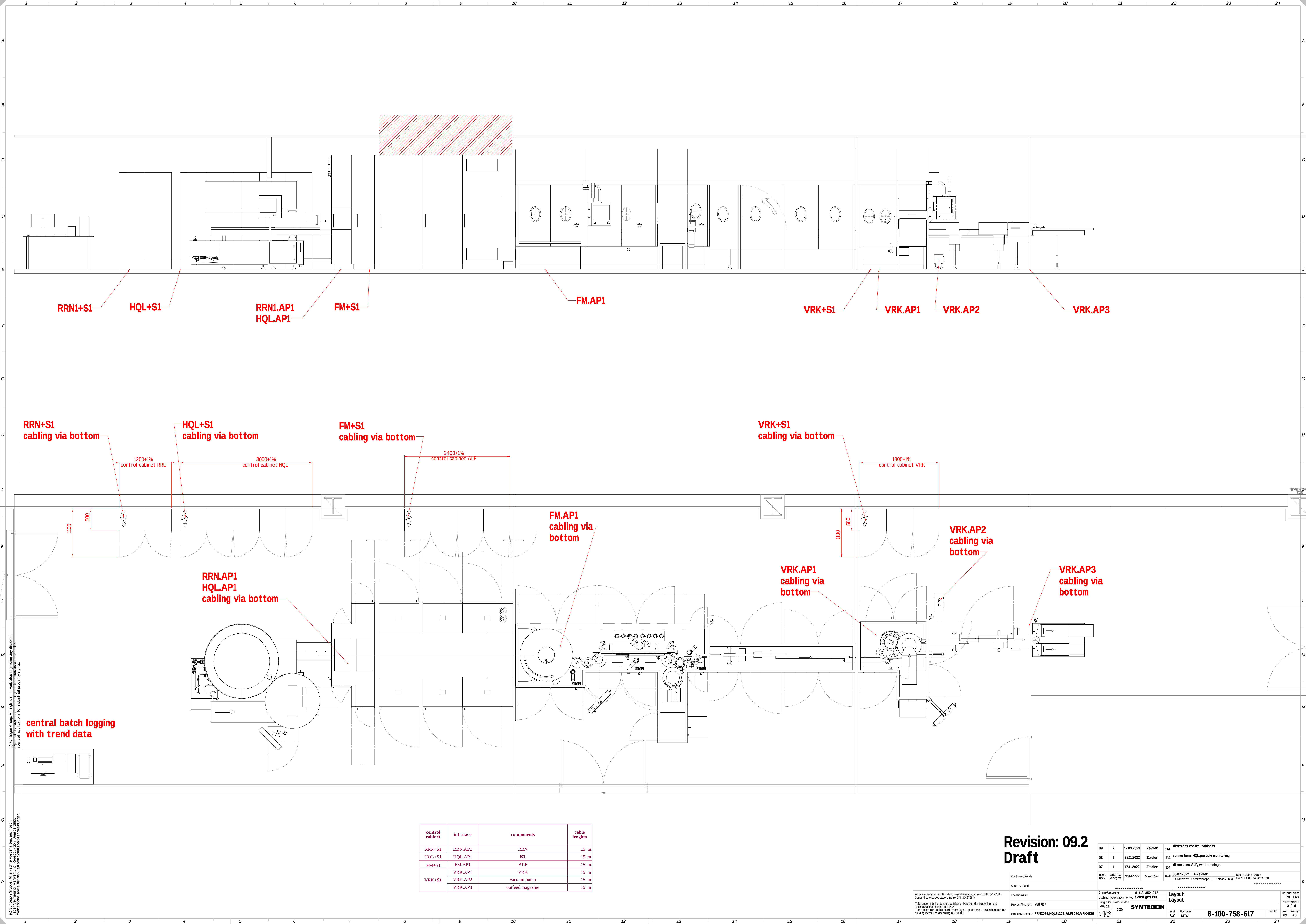
Revision: 09.2  
Draft

Abgleichstoleranzen für Maschinenabmessungen nach DIN ISO 2768 v  
General tolerances according to DIN ISO 2768 v  
Toleranzen für Kundenzeile: Name, Position der Maschinen und  
Baumabmessungen nach DIN 18502  
Tolerances for clients sheet: Name, position of machines and for  
building measures according DIN 18502

|                 |                                  |
|-----------------|----------------------------------|
| Customer/Kunde  |                                  |
| Country/Land    |                                  |
| Location/Ort    |                                  |
| Project/Projekt | 758 617                          |
| Product/Produkt | RRN3085,HQL8120S,ALF5080,VRK4120 |

|                            |                   |            |            |               |                                     |                |                  |                                           |
|----------------------------|-------------------|------------|------------|---------------|-------------------------------------|----------------|------------------|-------------------------------------------|
| 09                         | 2                 | 17.03.2023 | Zeidler    | 114           | dimensions control cabinets         |                |                  |                                           |
| 08                         | 1                 | 28.11.2022 | Zeidler    | 114           | connections HQL-particle monitoring |                |                  |                                           |
| 07                         | 1                 | 17.11.2022 | Zeidler    | 114           | dimensions ALF, wall openings       |                |                  |                                           |
| Index                      | Material/Reitgrad | DOM/YYYY   | Drawn/Gez. | 05.07.2022    | A.Zeidler                           | Checked/Gepr.  | Released./Freig. | see PA Norm 0004<br>PA Norm 0004 beachten |
| *****                      |                   |            |            |               |                                     |                |                  |                                           |
| Drghn./Übrung              |                   |            |            | 8-111-382-072 |                                     | Material class |                  | 79_LAY                                    |
| Machine type /Maschinenart |                   |            |            | SYNTEGON PHL  |                                     | Sheet/Blatt    |                  | 2 / 4                                     |
| Lang. resp. Spaltenbreite  |                   |            |            | 125           |                                     | Rev.           |                  | 09                                        |
| en/de                      |                   |            |            | SYNTEGON      |                                     | Format         |                  | A0                                        |
| Syst.                      |                   |            |            | Doc.type      |                                     | 8-100-758-617  |                  | Dr/TD                                     |
| SW                         |                   |            |            | DRW           |                                     |                |                  |                                           |
|                            |                   |            |            |               |                                     |                |                  |                                           |





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| control cabinet | interface | components       | cable lengths |
|-----------------|-----------|------------------|---------------|
| RRN+S1          | RRN.AP1   | RRN              | 15 m          |
| HQL+S1          | HQL.AP1   | HQL              | 15 m          |
| FM+S1           | FM.AP1    | ALF              | 15 m          |
| VRK+S1          | VRK.AP1   | VRK              | 15 m          |
|                 | VRK.AP2   | vacuum pump      | 15 m          |
|                 | VRK.AP3   | outfeed magazine | 15 m          |

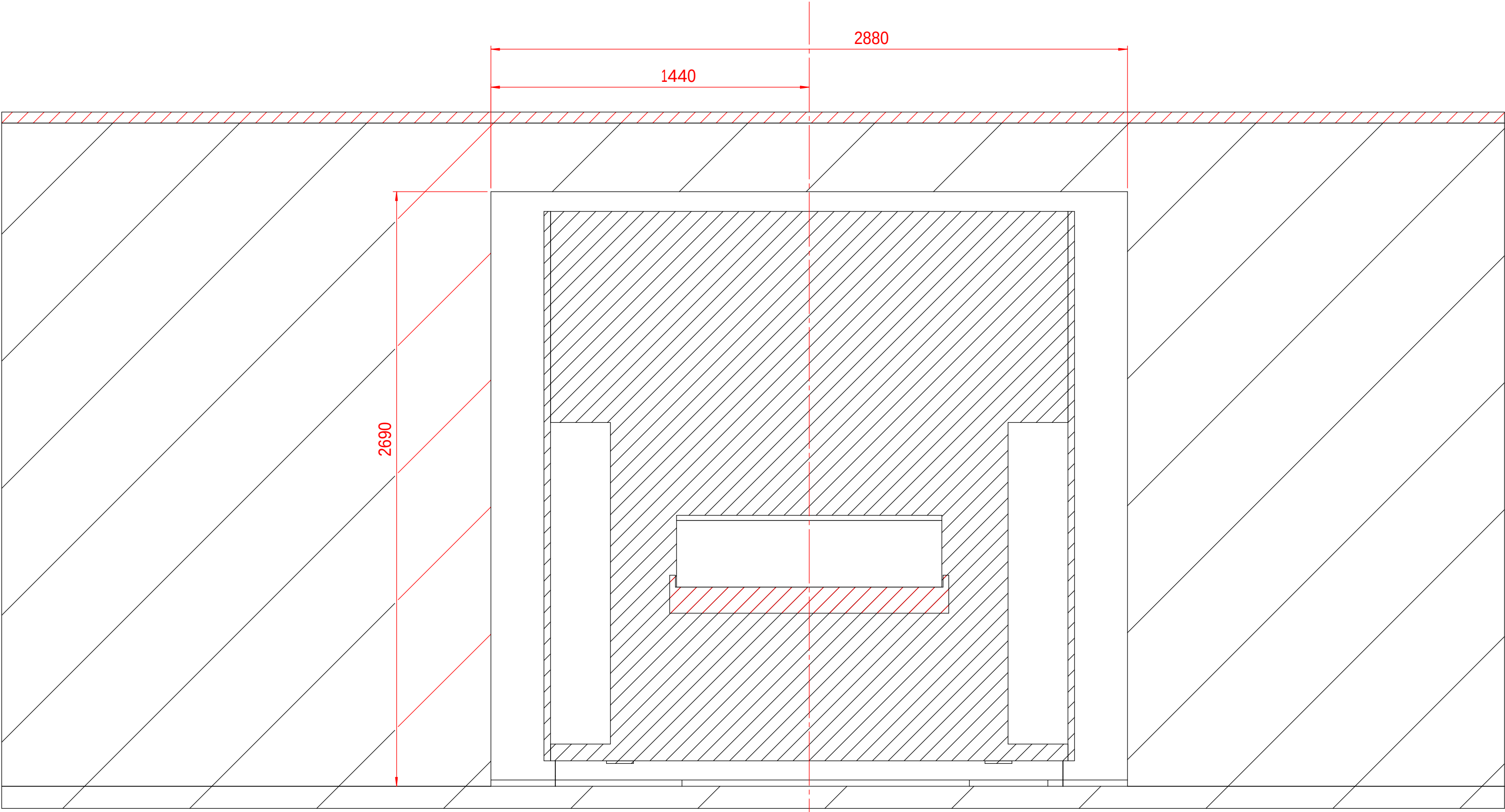
Revision: 09.2  
Draft

|                 |  |                                     |  |                 |  |                               |  |                       |  |
|-----------------|--|-------------------------------------|--|-----------------|--|-------------------------------|--|-----------------------|--|
| Customer/Kunde  |  | Country/Land                        |  | Origin/Ürsprung |  | Machine type/Maschinen-typ    |  | Material class        |  |
| Project/Projekt |  | 758 617                             |  | 8-113-352-072   |  | Sonstiges PHL                 |  | 79_LAY                |  |
| Product/Produkt |  | RRN3085,HQL8120S,ALF5000,VRK4120    |  | 125             |  | SYNTEGON                      |  | 3 / 4                 |  |
| Index           |  | Material/Reifegrad                  |  | 00M/YYYY        |  | Drawn/Gez.                    |  | Rev                   |  |
| 07              |  | 1                                   |  | 17.11.2022      |  | Zeidler                       |  | 09                    |  |
| 08              |  | 1                                   |  | 28.11.2022      |  | Zeidler                       |  | 09                    |  |
| 09              |  | 2                                   |  | 17.03.2023      |  | Zeidler                       |  | 09                    |  |
| 114             |  | connections HQL-particle monitoring |  | 114             |  | dimensions ALF, wall openings |  | 114                   |  |
| 114             |  | dimensions ALF, wall openings       |  | 114             |  | dimensions ALF, wall openings |  | 114                   |  |
| 05.07.2022      |  | A.Zeidler                           |  | 05.07.2022      |  | A.Zeidler                     |  | 05.07.2022            |  |
| 00M/YYYY        |  | Checked/Gepr.                       |  | Released/Freig. |  | see PA Norm 0004              |  | PA Norm 0004 beachten |  |
| SW              |  | DRW                                 |  | 8-100-758-617   |  | 8-100-758-617                 |  | 8-100-758-617         |  |
| 22              |  | 22                                  |  | 21              |  | 22                            |  | 24                    |  |

Allgemeintoleranzen für Maschinenabmessungen nach DIN ISO 2768 v  
General tolerances according to DIN ISO 2768 v  
Toleranzen für Kundenangelegenheiten: Name, Position der Maschinen und Baugruppen nach DIN 15002  
Tolerances for customer matters: Name, position of machines and for building measures according to DIN 15002

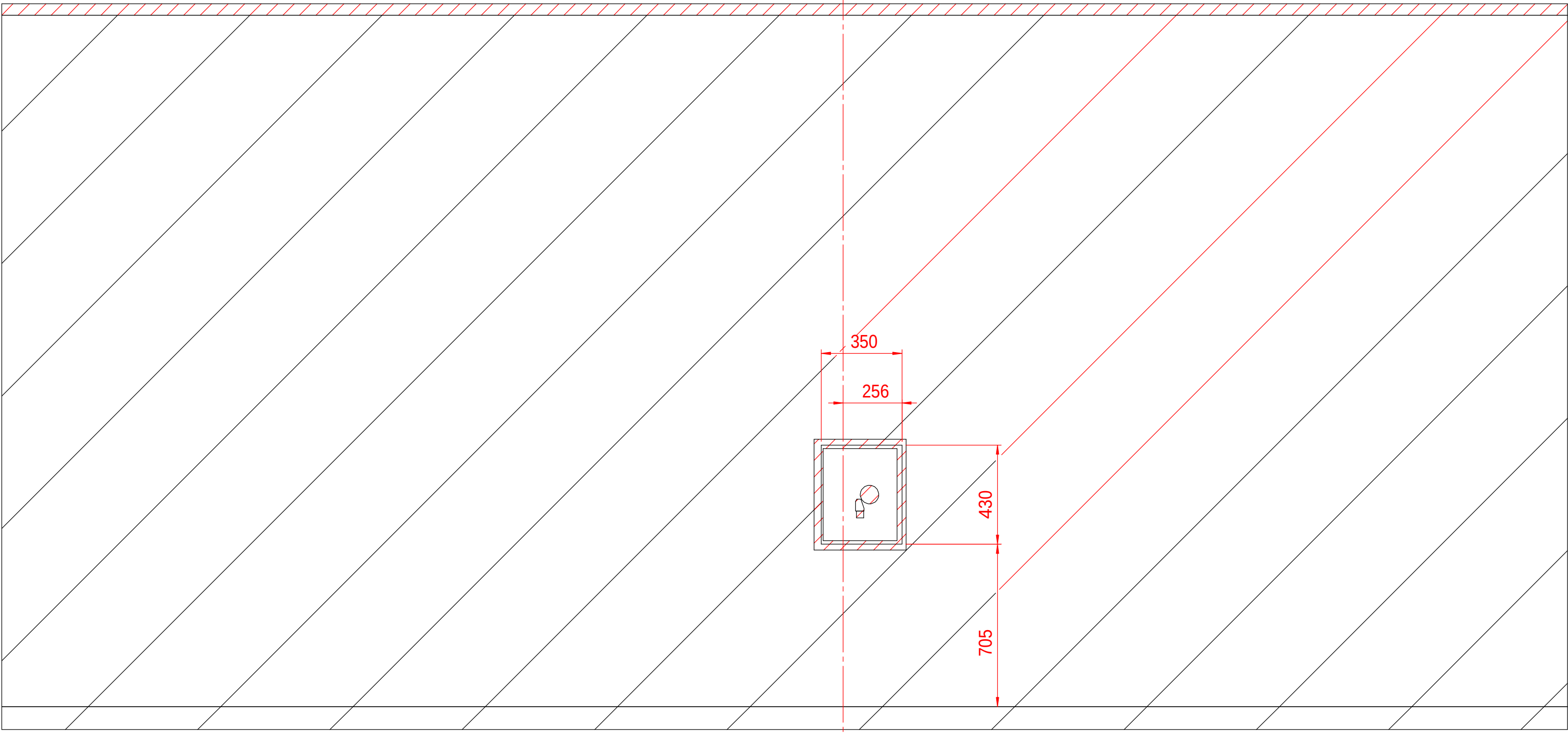


View A-A  
wall opening HQL  
1 : 16



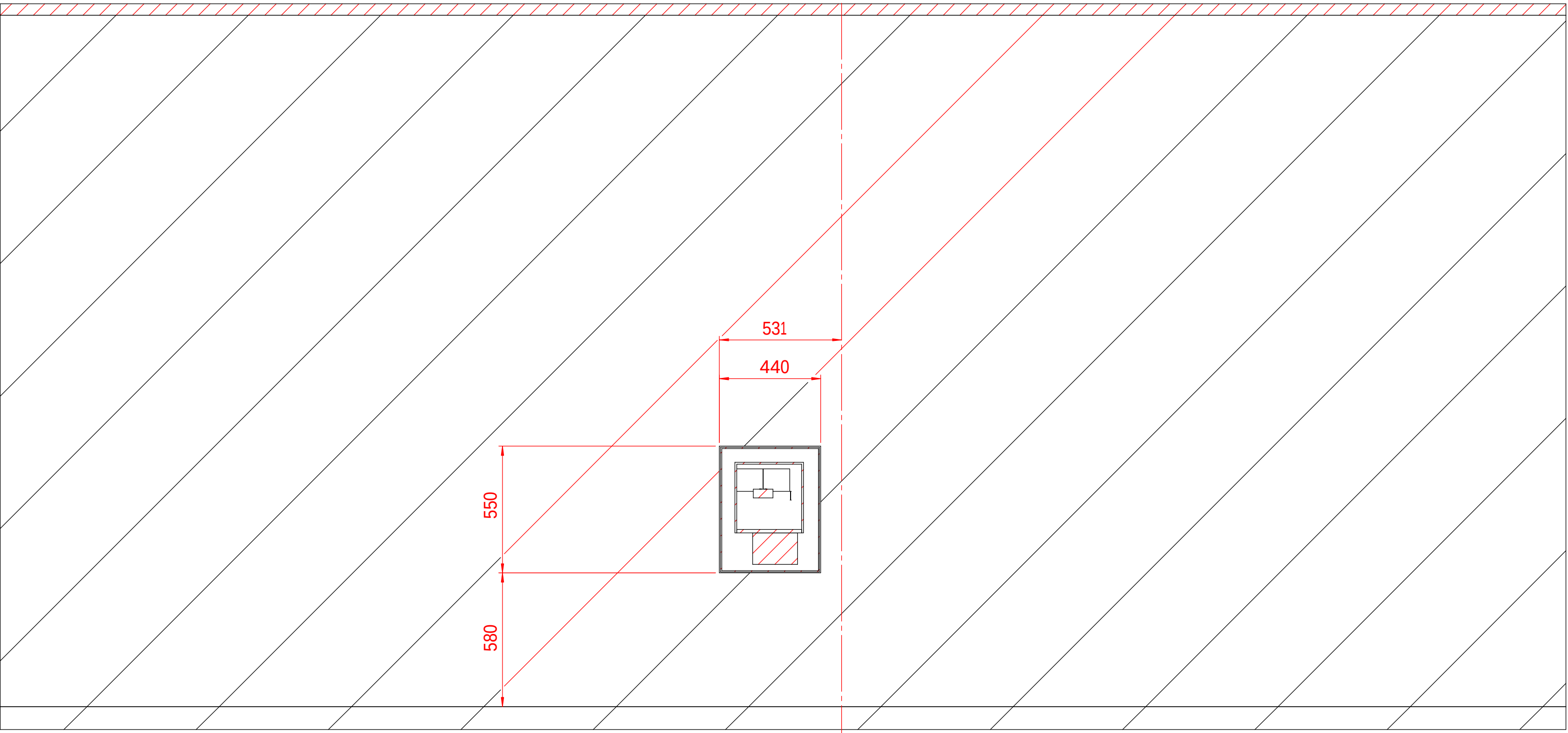
middle of transportation HQL

View B-B  
wall opening ALF/VRK  
1 : 16



middle of transportation HQL

View C-C  
wall opening VRK outfeed  
1 : 16



middle of transportation HQL

Revision: 09.2  
Draft

|                              |   |            |         |     |                                     |
|------------------------------|---|------------|---------|-----|-------------------------------------|
| 09                           | 2 | 17.03.2023 | Zeitler | 114 | dimensios control cabinets          |
| 08                           | 1 | 28.11.2022 | Zeitler | 114 | connections HQL-particle monitoring |
| 07                           | 1 | 17.11.2022 | Zeitler | 114 | dimensions ALF, wall openings       |
| Customer / Kunde             |   |            |         |     |                                     |
| Country / Land               |   |            |         |     |                                     |
| Location / Ort               |   |            |         |     |                                     |
| Project / Projekt            |   |            |         |     |                                     |
| Product / Produkt            |   |            |         |     |                                     |
| Origin / Ursprung            |   |            |         |     |                                     |
| Machine type / Maschinentyp  |   |            |         |     |                                     |
| Lang / Sp / Spool / Material |   |            |         |     |                                     |
| en / de                      |   |            |         |     |                                     |
| 1:16                         |   |            |         |     |                                     |
| SYNTEGEM                     |   |            |         |     |                                     |
| Syst                         |   |            |         |     |                                     |
| SW                           |   |            |         |     |                                     |
| Doc type                     |   |            |         |     |                                     |
| DRW                          |   |            |         |     |                                     |
| 8-100-758-617                |   |            |         |     |                                     |
| DP / TD                      |   |            |         |     |                                     |
| Rev                          |   |            |         |     |                                     |
| 09                           |   |            |         |     |                                     |
| Format                       |   |            |         |     |                                     |
| A0                           |   |            |         |     |                                     |
| Material class               |   |            |         |     |                                     |
| 79_LAY                       |   |            |         |     |                                     |
| Sheet / Blatt                |   |            |         |     |                                     |
| 4 / 4                        |   |            |         |     |                                     |