



**Model 640
dimensions**

640

ASEP-TECH® Blow/Fill/Seal packaging system

Number of Cavities	Container Size (mL)	Containers/Hour
12	500	2550
14	500	2700
14	250	3150
16	100	4000
20	50	5150
30	20	7700
36	20	9250
40	5	10250
48	5	12500
50	2	13100
60	0.2 to 1	15700

Hourly output dependent upon container design and product characteristics.

US System	Metric System
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AIR CONDITIONING HEAT LOAD

8 ton cooling capacity	96,000 BTU/HR	28 KW
Air exhausted from room	130 CFM	210 M ³ /HR

COOLING WATER

Flow	8 GPM @ 30 PSI min to 50 PSI max	1.75 M ³ /HR @ 2 BAR min to 3.5 BAR max
Temperature	50°F min to 80°F max (10°F rise through machine)	10°C min to 26°C max (5.5°C rise through machine)

CHILLER

3.3 ton capacity	39,000 BTU/HR	11.8 KW
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COMPRESSED AIR, DRY AND OIL-FREE

	15 SCFM @ 60 PSI min to 90 PSI max	24.5 M ³ /HR @ 4.2 BAR min to 6.0 BAR max
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VACUUM

	30 SCFM @ 25" Hg min	50 M ³ /HR @ 635 mmHg min
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STERILIZING STEAM (not in use during production)

	40 LBS/HR @ 40 PSI min to 50 PSI max	18 KG/HR @ 2.7 BAR min to 3.4 BAR max
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EXTRUDER CAPACITY (24:1)

	2.5", 40 HP	63.5 mm, 41.5 KW
LDPE	240 LBS/HR	109 KG/HR
HDPE	200 LBS/HR	91 KG/HR
PP	180 LBS/HR	81 KG/HR

ELECTRICAL REQUIREMENTS

CE certified for Europe

Provide	460V, 3 phase, 60 Hz, 150 AMPS	415V, 3 phase, 50 Hz, 150 AMPS	400/380V, 3 phase, 50 Hz, 150 AMPS
Total connected load	460V, 3 phase, 105 AMPS	415V, 3 phase, 115 AMPS	380V, 3 phase, 125 AMPS
Circuit breaker rating	150 AMPS	150 AMPS	150 AMPS
Largest motor load	40 HP, 52 AMPS	40 HP, 57 AMPS	40 HP, 60 AMPS
Typical running load	55 AMPS	60 AMPS	65 AMPS

WEIGHT (estimated)

	24,000 LBS	10,900 KG
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The machine depicted is a typical ASEP-TECH® Model 640 Blow/Fill/Seal machine. Dimensions may vary based on optional equipment. A minimum of 4' (122cm) should be provided on sides and front of machine for operation and service. This machine is protected by one or more domestic or foreign patents. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

