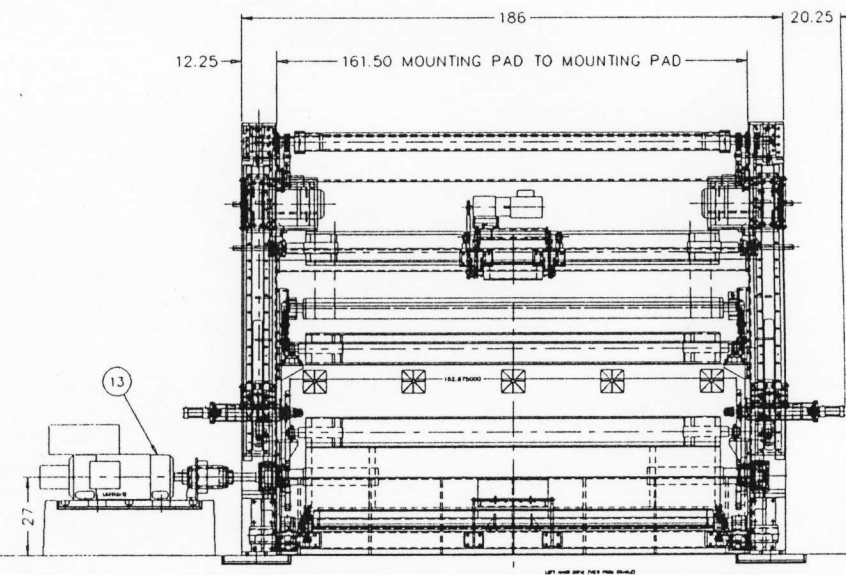
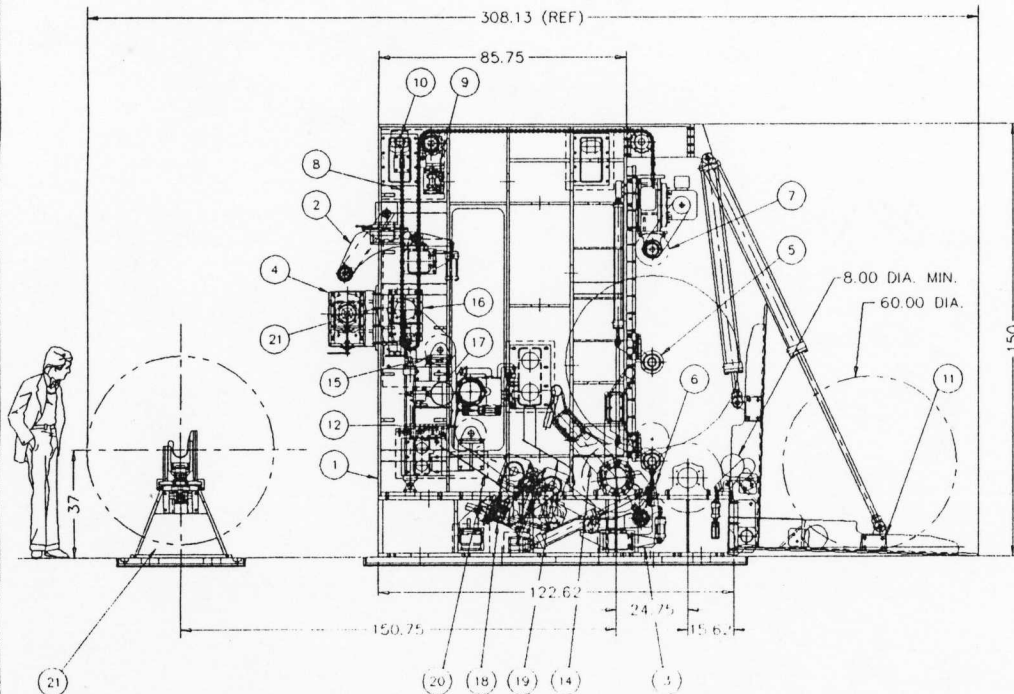




MACHINE PARAMETERS

MAX. WEB WIDTH	136"
MIN. WEB WIDTH	122"
ROLL FACE	142"
OPER. SPEED	4500 FPM
BAL. SPEED	5000 FPM
MAX. TENSION	5 PLI
MIN. TENSION	1 PLI
REWIND DIA.	60"
HAND	LEFT
MATERIAL	WRITING GRADES
BASIS WEIGHT	30-85 LB/3000 SQ. FT.
PAINT	A & F STANDARD

ITEM	QTY	DESCRIPTION
22	1	D-2107 REEL SPOOL UNWIND ASS'Y
21	1	C-2151 WEB DEFLECTOR, (LEAD-IN)
20	1	C-2152 WEB DEFLECTOR, (AFTER SLITTER)
19	1	C-2153 WEB DEFLECTOR, (SPREADER TABLE)
18	1	D-2094 AFTER SLITTER SPREADER ROLL ASS'Y
17	1	D-2097 SLITTER SECTION ASS'Y
16	1	D-2102 BEFORE SLITTER SPREADER ROLL ASS'Y
15	1	D-2101 BEFORE SLITTER TENSION ROLL ASS'Y
14	1	D-2093 ROLL DEFLECTOR ASS'Y
13	1	D-2069 DRUM MECH. DRIVE ASS'Y
12	1	D-2095 AFTER SLITTER ROLL ASS'Y
11	1	D-2096 CRADLE ASS'Y
10	1	B-3179 RIDER ROLL POT. ASS'Y
9	1	B-3180 RIDER ROLL EMERG. STOP ASS'Y
8	1	D-2092 RIDER ROLL LIFT ASS'Y
7	1	D-2091 RIDER ROLL ASS'Y
6	2	B-3178 SHAFTLESS CHUCK STOP ASS'Y
5	2	D-2090 SHAFTLESS CHUCK ASS'Y
4	1	D-2103 LEAD-IN ROLL ASS'Y
3	1	D-2104 DRUM THREADER ASS'Y
2	1	D-2105 LEAD-IN ROLL WEB THREADER
1	1	D-2089 FRAMEWORK ASS'Y

REV	DATE	BY	DESCRIPTION	APPROVED
A	4/1/96	DWK	ADDED ITEM 22	

ITEM	QTY	DESCRIPTION
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20	1	C-2152 WEB DEFLECTOR, (AFTER SLITTER)
19	1	C-2153 WEB DEFLECTOR, (SPREADER TABLE)
18	1	D-2094 AFTER SLITTER SPREADER ROLL ASS'Y
17	1	D-2097 SLITTER SECTION ASS'Y
16	1	D-2102 BEFORE SLITTER SPREADER ROLL ASS'Y
15	1	D-2101 BEFORE SLITTER TENSION ROLL ASS'Y
14	1	D-2093 ROLL DEFLECTOR ASS'Y
13	1	D-2069 DRUM MECH. DRIVE ASS'Y
12	1	D-2095 AFTER SLITTER ROLL ASS'Y
11	1	D-2096 CRADLE ASS'Y
10	1	B-3179 RIDER ROLL POT. ASS'Y
9	1	B-3180 RIDER ROLL EMERG. STOP ASS'Y
8	1	D-2092 RIDER ROLL LIFT ASS'Y
7	1	D-2091 RIDER ROLL ASS'Y
6	2	B-3178 SHAFTLESS CHUCK STOP ASS'Y
5	2	D-2090 SHAFTLESS CHUCK ASS'Y
4	1	D-2103 LEAD-IN ROLL ASS'Y
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