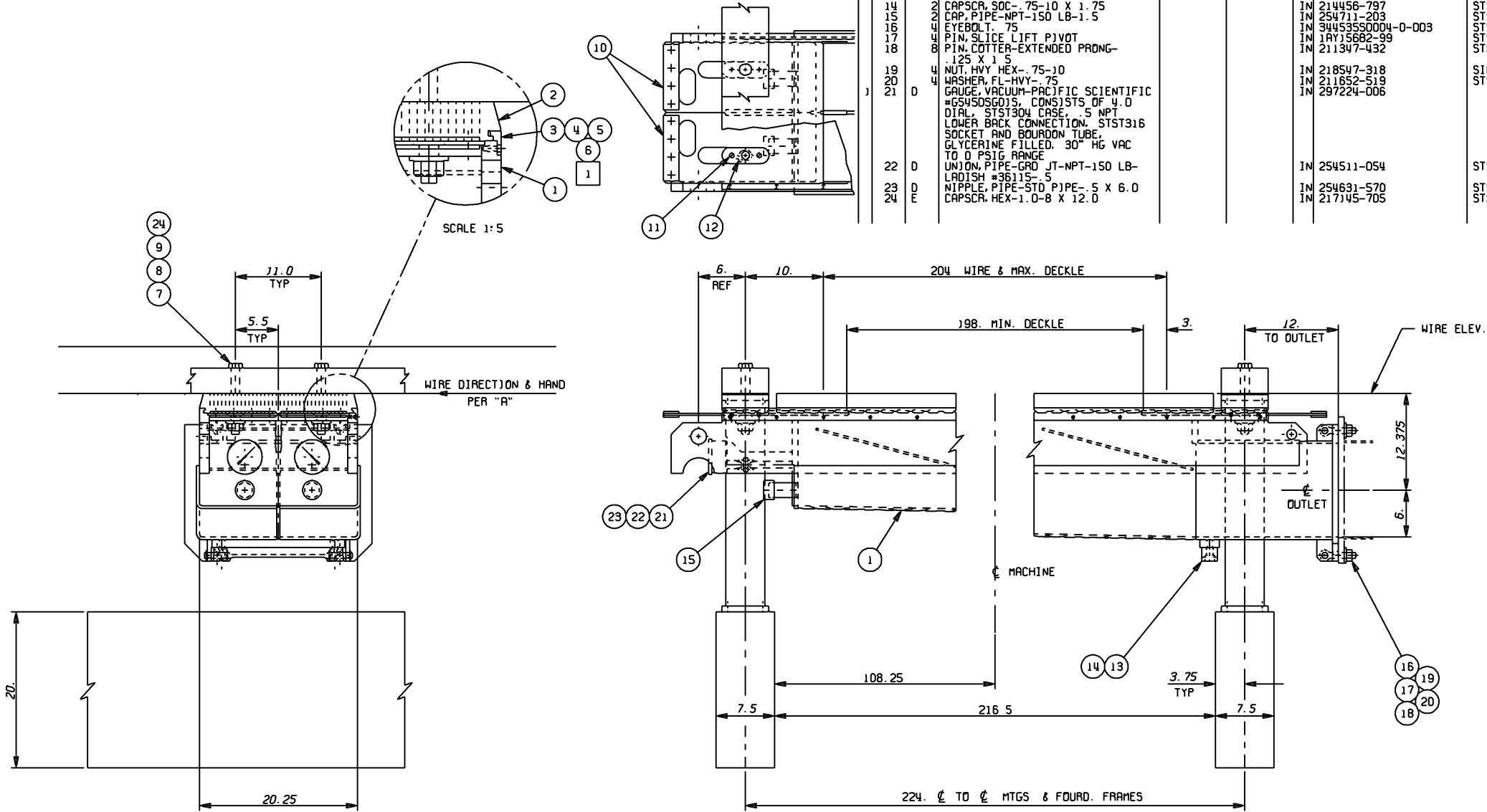


20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1
2-6632-0902-0	TAB	"A"	"B"	"C"	"D"	"E"	REMARKS	CHKD	REV										
2-6632-0902-0	001	SHOWN	HF60335	(4)	OMIT	OMIT	FOURDRINIER	HJW	A										
2-6632-0902-0	002	OPP	HF60335-1	(4)	OMIT	OMIT	MINI-FOURDRINIER	HJW	A										
2-6632-0902-0	004	SHOWN	HF60335-2	OMIT	(2)	(4)	FOURDRINIER	DXD	A										

ITEM	QUAN	DESCRIPTION	WIDTH	LENGTH	SYMBOL	MATERIAL	SPL IN5
1	REF	SUCTION BOX, 2 COMPARTMENT			IN 8	STST316L	
2	REF	COVER, SUCTION BOX 20" POLY			IN 2771420042	POLY	
3	REF	CLAMP, SUCTION BOX			IN AY43568	STST316L	
4	REF	CLAMP, SUCTION BOX			IN AY43568-1	STST316L	
5	REF	CLAMP, SUCTION BOX			IN AY43568-2	STST316L	
6	REF	CAPSCA, HEX-.375-16 X .75			IN 217145-331	STST316	
7	REF	CAPSCA, HEX-1.0-8 X 8.5			IN 217145-698	STST316	
8	REF	NUT, HVY HEX-1.0-8			IN 218547-320	SIBAZ	
9	REF	WASHER, FL-HVY-1.0			IN 211652-521	STST316	
10	REF	DECKLE			IN 2771380008-0-014	DELAIN	
11	REF	MACH SCR, SLOT FL HD-			IN 214717-365	STST316	
12	REF	3125-18 X 1.0					
13	REF	SPACER			IN 2AY25151-1	STST316L	
14	REF	SKID, SUCTION BOX			IN AG8210	NYLON	
15	REF	CAPSCA, SOC-.75-10 X 1.75			IN 214456-797	STST316	
16	REF	CAP, PIPE-NPT-150 LB-1.5			IN 254711-203	STST316	
17	REF	EYEBOLT, .75			IN 34453550004-0-003	STST316	
18	REF	PIN, SLICE LIFT PIVOT			IN 1AY15682-99	STST316L	
19	REF	PIN, COTTER-EXTENDED PRONG-			IN 211347-432	STST316	
20	REF	125 X 1.5					
21	REF	NUT, HVY HEX-.75-10			IN 218547-318	SIBAZ	
22	REF	WASHER, FL-HVY-.75			IN 211652-519	STST316	
23	REF	GAUGE, VACUUM-PACIFIC SCIENTIFIC			IN 297224-006		
24	REF	#6545056015, CONSISTS OF 4.0					
		DIAL, STST304 CASE, .5 NPT					
		LOWER BACK CONNECTION, STST316					
		SOCKET AND BOURDON TUBE,					
		GLYCERINE FILLED, 30" HG VAC					
		TO 0 PSIG RANGE					
		UNION, PIPE-GRD JT-NPT-150 LB-			IN 254511-054	STST316	
		LADISH #36115-.5					
		NIPPLE, PIPE-STD PIPE-.5 X 6.0			IN 254631-570	STST316	
		CAPSCA, HEX-1.0-8 X 12.0			IN 217145-705	STST316	



- USE LOCTITE #242 ON ITEM #6 TO PREVENT LOOSENING.
- CLAMPS, ITEMS #3, #4, AND #5 TO BE ON WIRE'S INCOMING SIDE OF FLATBOX IN ALL CASES.

AL	07-SEP-93	REVISION	TOLERANCES TO APPLY ONLY FOR MACHINED SURFACES						U OF M JAN	CLASS OF CHMR	ORDER NO 778	DATE 16-APR-92	SCALE 1:10	ASP	BELOIT CORPORATION BELLOIT PAPER MACHINE DIVISION BELLOIT, WISCONSIN, U.S.A. 53511												
			D/M SHOWN AS		TOL		FINISHES NOT SPECIFIED TO BE																				
			X	X	X XXX	± .1 mm ± .040 IN.	EST. NO PIECES								1ST. ORDER	5 YRS	CRITICAL C-O	DEPT. NO. 614	MATERIAL NOTED	EST. MATL	WGT.	REFERENCE DRAWING LC-A778-2-0-0					
			X	X	X XXX	± .05 mm ± .020 IN.	SIMILAR TO																				
			X	XX	X XXX	± .025 mm ± .010 IN.	2-6601-2077																BUC	BNC 02-6632	MAJOR M-O	TITLE SUCTION BOX.2 COMPARTMENT	IDENTIFICATION NUMBER 2-6632-0902-0
			X	XXX	X XXXX	± .013 mm ± .005 IN.																					

(A1) NOTE: LIST OF PARTS CHANGE

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CERTIFIED 07-SEP-93

BELOIT CORPORATION

BELOIT PAPER MACHINE DIVISION BELOIT, WISCONSIN U.S.A. 53501

REFERENCE DRAWING

LC-A778-2-0-0

IDENTIFICATION NUMBER

2-6632-0902-0

SUCTION BOX, 2 COMPARTMENT

BEL-CAD008
C INFO AT PLOT TIME

869C 88