

PAC FW 650SI Inverted Flow Wrapper

Servo Box Motion Inverted Flow Wrapper

The FW 650SI is a servo-driven flow wrapper featuring a lower reel design ideal for feeding soft or delicate products. Designed for high-speed operation, easy setup, and low maintenance, the system utilizes box motion end seal jaws to provide consistent seals across a wide range of materials.

The FW 650SI features a 13.5" wide end seal jaw, accommodating products up to 12" wide or 8" high, and operates at speeds up to 80 packs per minute. A standard belted infeed conveyor provides flexibility for packaging products of varying lengths.

The FW 650SI is compatible with curbside recyclable paper packaging, including Fiberflex® paper, as well as poly materials available from PAC Machinery Bags and Materials.

Includes two days of startup support and operator training



Machine Highlights

- Lower reel design works great with soft products, including apparel
- Sealing system is designed to work with standard plastic-based films as well as Fiberflex curbside recyclable paper ideal for businesses with sustainable packaging goals.
- Servo-driven box motion operation for high speed, minimal maintenance, and ease of set-up.
- Comes standard with a belted infeed conveyor, which provides flexibility when packing variable length product.
- Remove infeed conveyor, with product catch drawers, for ease of cleaning.

Infeed Benefits

- 6.5 ft. infeed conveyor belt with adjustable guides for multiple loading stations
- Removable infeed conveyor, with product catch drawers, for ease of cleaning

Sealing benefits

- Continuous box motion end seal jaws for high-speed Sealing
- Triple fin seal wheel design for reliable sealing on OPP, laminates, and paper
- Preheated fin seal wheels for higher speeds and thicker materials
- Motorized end and fin seal height adjustments with recipe storage



Customize the Fiberflex paper packaging with your branding

PAC Machinery

More experience. Better choices.

pacmachinery.com

Technical Specifications

Speed	Up to 80 packages/ min
End seal bar	13.75"
Max Product Height	8"
Max Product Width	12"
Max film width	29.5"
Max film diameter	13.75"
Machine Dimensions (L x D x H)	64" W x 198" L x 90" H
Electrical	220V, 3-ph, 20A
Air	90 psi at 5 CFMi
Machine Weight	2,315 lbs

Set-Up and Operating Benefits

- Pneumatic air press removes excess package air before sealing
- Motorized film roll holder with pneumatic shaft for easy loading and precise unwind design for improved safety and troubleshooting
- Adjustable film former for a variety of materials and product sizes
- Digital and analog I/O for upstream and downstream automation
- Real-time production and efficiency statistics



7" HMI touchscreen with Panel PC controls
Quick changeover with 50-recipe memory

Safety Features

- Enclosed electrical interlocked guarding ensures operator safety
- CE compliant design for improved safety and troubleshooting
- Readily accessible emergency stop button



ADD the: Thermal Transfer Printer
4' width label printer applicator mounted and label your
products after packaging in 1 easy step



Ideal for packaging soft items like clothing