

ITEM	QTY.	IT/CL	PART NO.	DESCRIPTION
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MOULD REQUIREMENTS (205 MOULDS)

- TOTAL NUMBER OF MOULDS IN CIRCUIT = 300
- TOTAL NUMBER OF MOULDS IN COOLER = 245

MOULD REQUIREMENTS (225 MOULDS)

- TOTAL NUMBER OF MOULDS IN CIRCUIT = 272
- TOTAL NUMBER OF MOULDS IN COOLER = 224

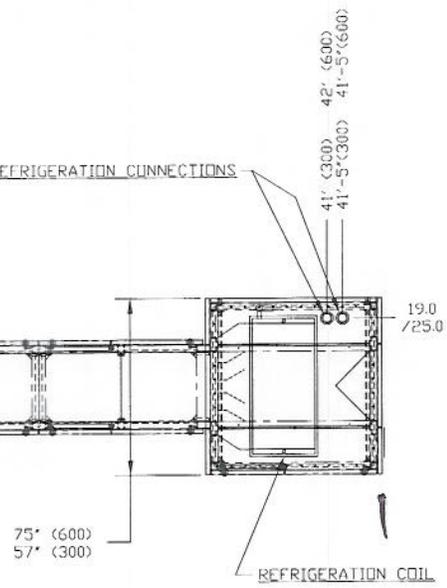
PLANT

ANT
AL SUPPLY



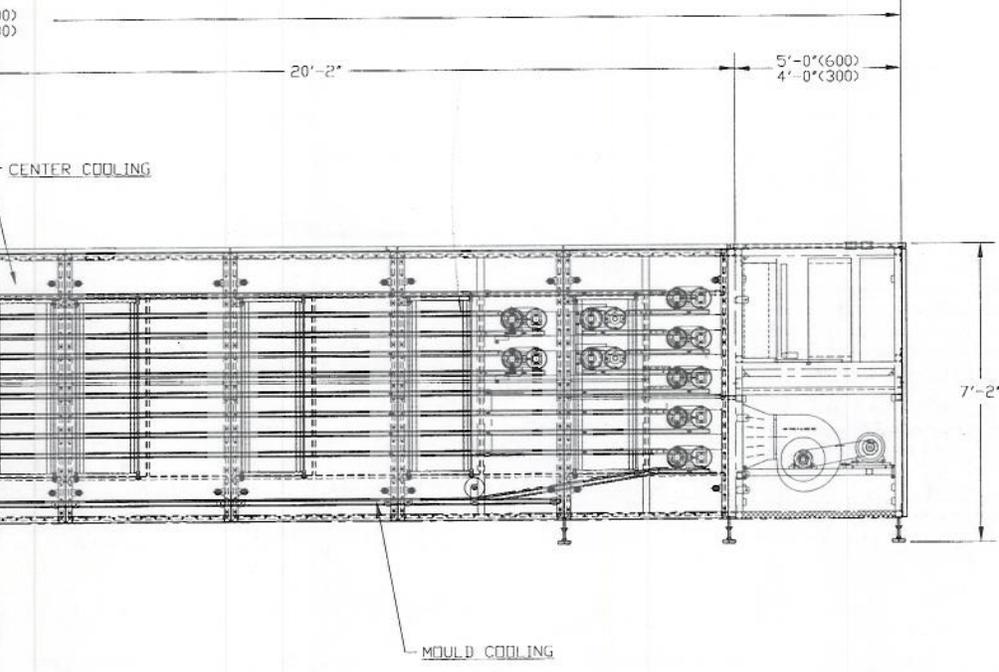
REFRIGERATION
ELECTRICAL SUPPLY

REFRIGERATION CONNECTIONS



ROLS

MOULD PLANT



CENTER COOLING

MOULD COOLING

IDT	ONE-SHOT MOULD PLANT (4D/5C)		METRIC TOL. NH= 2mm (0)= 10.5mm (00)= ±0.1mm SPECIAL TOL. AS NOTED	DIM. TOL. FRACTION ± 1/32 (0)= ± 0.01 (00)= ± 0.02 SPECIAL TOL. AS NOTED	MICRO FINISH TOL. 8 FINE L&P 16 (4P) FINE GRIND 32 MED. GRIND SPECIAL FINISHES AS NOTED	SALES/ITEM & DET. NO. 100198
	LET. E.C.R. NO.	REVISION	DATE	BY	REQS	DWG. NO.
	DATE	DR	DATE	SCALE	1\"/>	