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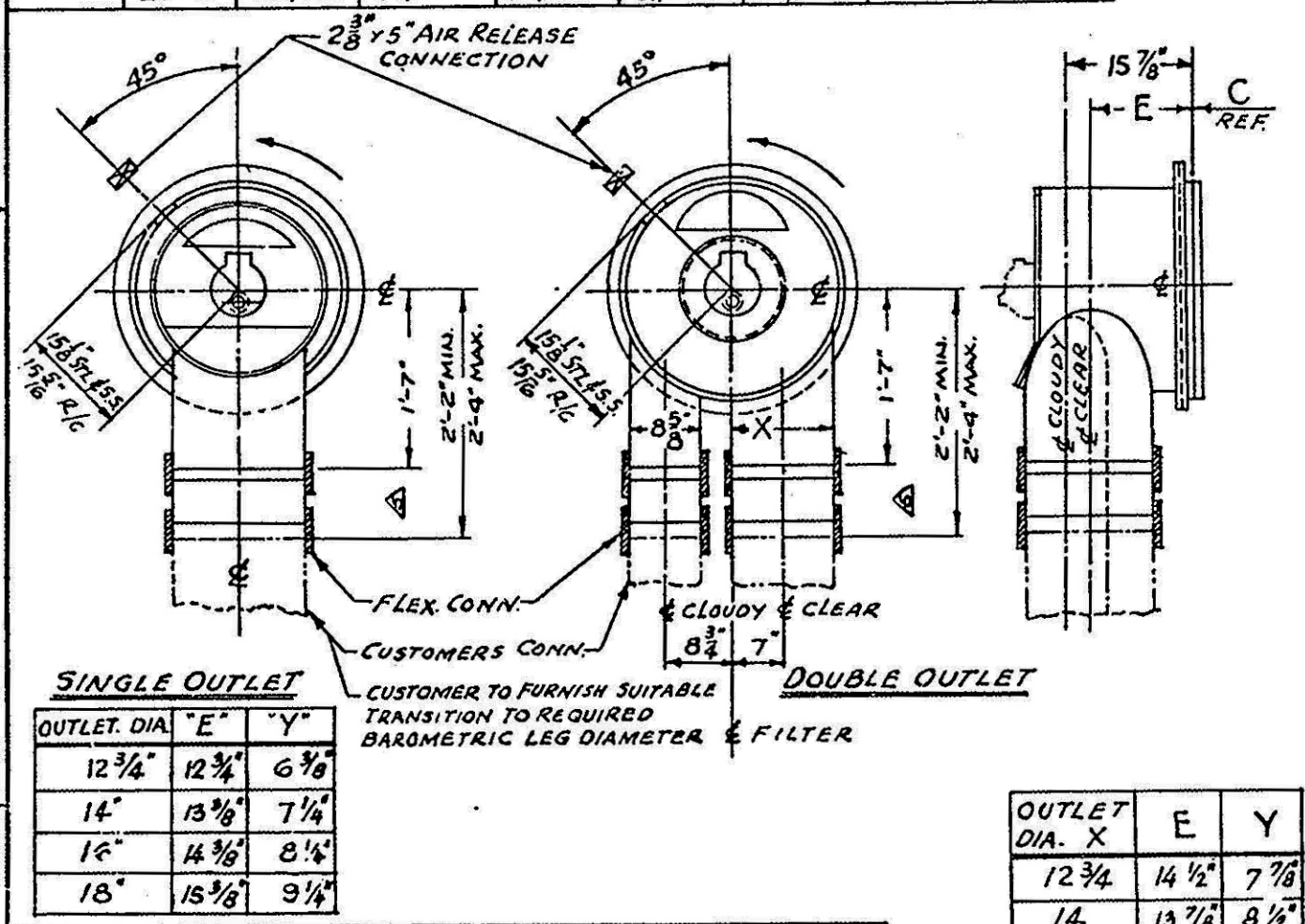
92211220

DRAWING NO.

NOTE: *

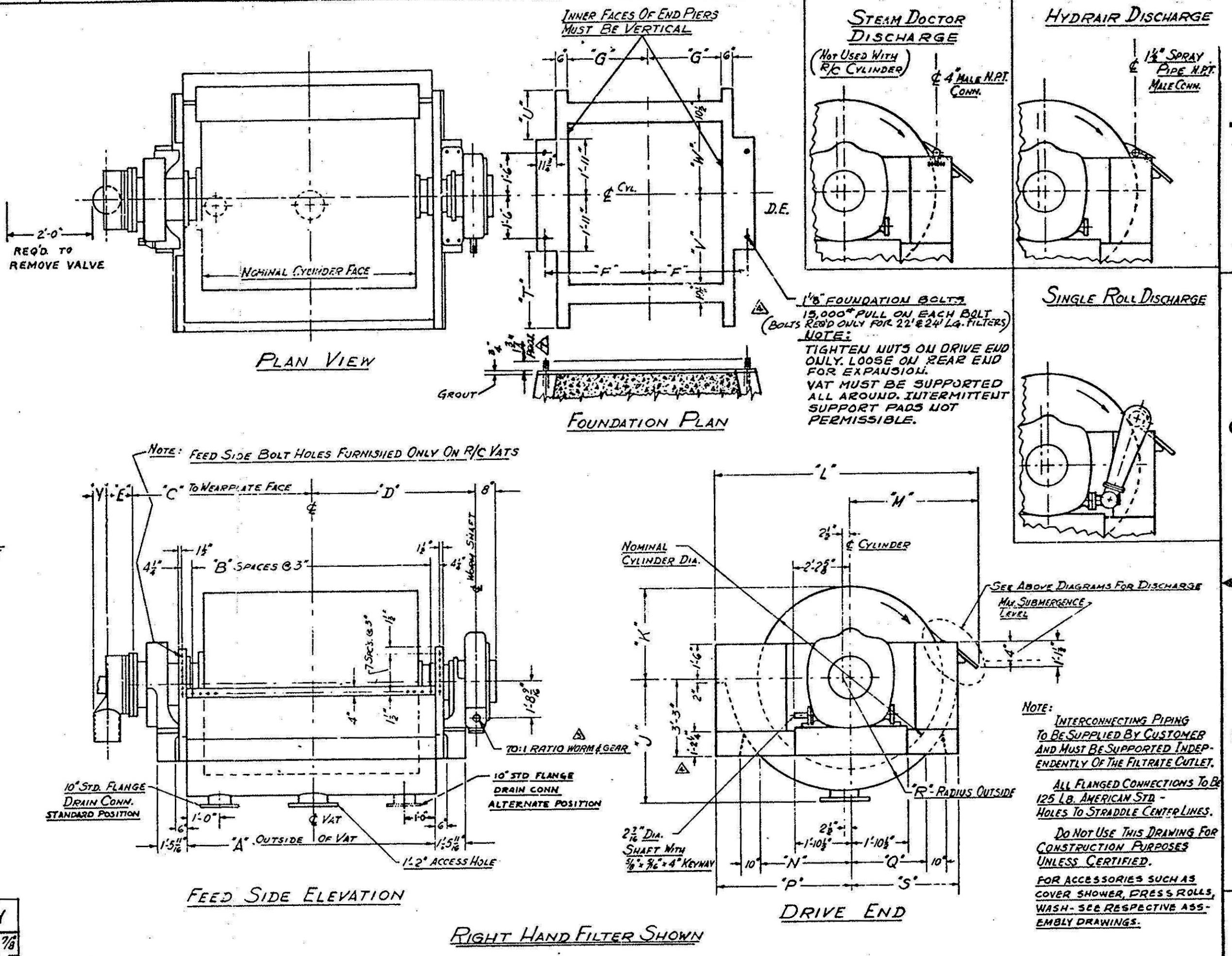
INCLUDES LIQUOR AT MAX. LEVEL IN VAT AT 62.4 LBS. PER CU. FT.

NOMINAL CYLINDER DIA.	NOMINAL CYLINDER FACE	TOTAL WT. EMPTY LBS.	TOTAL WT. OPERATING * LBS.	* PIER LOADING - LBS. DRIVE END	EACH SIDE PIER	VALVE END	CAPACITY Cu. Ft. *	CYLINDER WEIGHT LBS.
8'-0"	8'-0"	30,900	40,300	10,500	9,650	10,500	150	14,000
	10'-0"	32,900	44,100	"	11,550	"	180	15,500
	12'-0"	34,800	47,900	"	13,450	"	210	17,000
	14'-0"	36,800	51,800	"	15,400	"	240	19,000
	16'-0"	38,700	55,500	10,500	17,250	10,500	270	20,500
9'-6"	12'-0"	39,700	53,800	12,500	14,400	12,500	225	20,000
	14'-0"	42,700	58,600	"	16,800	"	255	22,500
	16'-0"	45,600	63,400	"	19,200	"	285	24,000
	18'-0"	48,600	68,300	"	21,650	"	315	25,500
	20'-0"	51,500	73,000	12,500	24,000	12,500	345	27,000
11'-6"	12'-0"	46,100	62,300	15,500	15,650	15,500	260	24,000
	14'-0"	49,600	67,700	"	18,350	"	290	27,000
	16'-0"	53,000	73,000	"	21,000	"	320	29,000
	18'-0"	56,500	78,300	"	23,650	"	350	31,000
	20'-0"	59,900	83,600	"	26,300	"	380	34,000
	22'-0"	63,400	89,000	"	29,000	"	410	36,000
	24'-0"	66,800	94,300	15,500	31,650	15,500	440	39,000



NOMINAL CYL. FACE	"A"	"B"	"C"	"D"	"F"	"G"
8'-0"	9'-0 1/2"	35	7'-2"	6'-5 1/2"		4'-7 1/2"
10'-0"	11'-0 1/2"	43	8'-2"	7'-5 1/2"		5'-7 1/2"
12'-0"	13'-0 1/2"	51	9'-2"	8'-5 1/2"		6'-7 1/2"
14'-0"	15'-0 1/2"	59	10'-2"	9'-5 1/2"	8'-9"	7'-7 1/2"
16'-0"	17'-0 1/2"	67	11'-2"	10'-5 1/2"	9'-9"	8'-7 1/2"
18'-0"	19'-0 1/2"	75	12'-2"	11'-5 1/2"	10'-9"	9'-7 1/2"
20'-0"	21'-0 1/2"	83	13'-2"	12'-5 1/2"	11'-9"	10'-7 1/2"
22'-0"	23'-0 1/2"	91	14'-2"	13'-5 1/2"	12'-9"	11'-7 1/2"
24'-0"	25'-0 1/2"	99	15'-2"	14'-5 1/2"	13'-9"	12'-7 1/2"

NOMINAL CYL. DIA.	"J"	"K"	"L"	"M"	"N"	"P"	"Q"	"R"	"S"	"T"	"U"	"V"	"W"	ACTUAL MAX. % SUBI.
8'-0"	4'-11 1/2"	4'-1"	10'-5 1/2"	5'-13"	3'-7 1/2"	5'-3 1/2"	3'-2 1/2"	4'-8 1/2"	4'-6 1/2"	3'-5 1/2"	2'-8 1/2"	3'-8"	3'-3"	64%
9'-6"	5'-9 1/2"	4'-10"	12'-4"	5'-11 1/2"	4'-8 1/2"	6'-4 1/2"	4'-3 1/2"	5'-6 1/2"	5'-4 1/2"	4'-6 1/2"	3'-6 1/2"	4'-8 1/2"	4'-3 1/2"	62%
11'-6"	6'-9 1/2"	5'-9 1/2"	14'-4"	6'-11 1/2"	5'-10 1/2"	7'-4 1/2"	5'-5 1/2"	6'-6 1/2"	6'-4 1/2"	5'-6 1/2"	4'-6 1/2"	5'-11"	5'-6"	60%



				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:				THIS POINT IS SUBJECT TO RETURN UPON DEMAND, AND IS LOANED UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTERESTS OF			
				TOLERANCES ARE AS FOLLOWS:				DORR-OLIVER			
				FRACTIONS: —				STAMFORD, CONNECTICUT, U.S.A.			
				DECIMALS: —							
				ANGLES: —							
8	A-B A-G	REVISED TABLES ECU-02-12438	N/L	5-28	JUN 24 1964	DRUM NO. 504	ECN. N.B.	PULP DRUM FILTER OUTLINE			
7	3-C	PUNCH PROT. ARDEN ECU-02-12394	TW	44-64	JUN 17 1964	DEARER	8-14-64	STEEL - STAINLESS & R/C			
6	2-F	REVITUBULATION ECU-02-11962	V/K	76-64	DEC 3 1963	CHECKED	9-8-64	28 1/2" VALVE - 60% SUB.			
5	A-B	ADDRES MIN. THICK. DIMENSIONS ECU-02-11541	Y	4-24	JUN 11 1964	APPROV	9-8-64	PASS			
4	2-F	THE FLOOR OF THE PULP DRUM ECU-02-11541	Y	4-24	JAN 31 1964	SCALE	1" = 12"	ORDER NO. 02D11276			
3	B-3	ROOD; 101: RATIO NORM & GERR ECU-02-11541	Y	4-24	APR 27 1966	ON ORDER NO	51403				
2	B-7	ADDRES NOTE & B-7: MIN. DIMENSIONS ECU-02-0871	Y	4-24	DEC 14 1963	ORDER NO					
1	B-7	NOTE 02-0871 ECU-02-0871	Y	4-24	DEC 14 1963						
REV. NO.		REVISIONS		BY	DATE	CHECKED/DATE					
						SEP 13 1964					