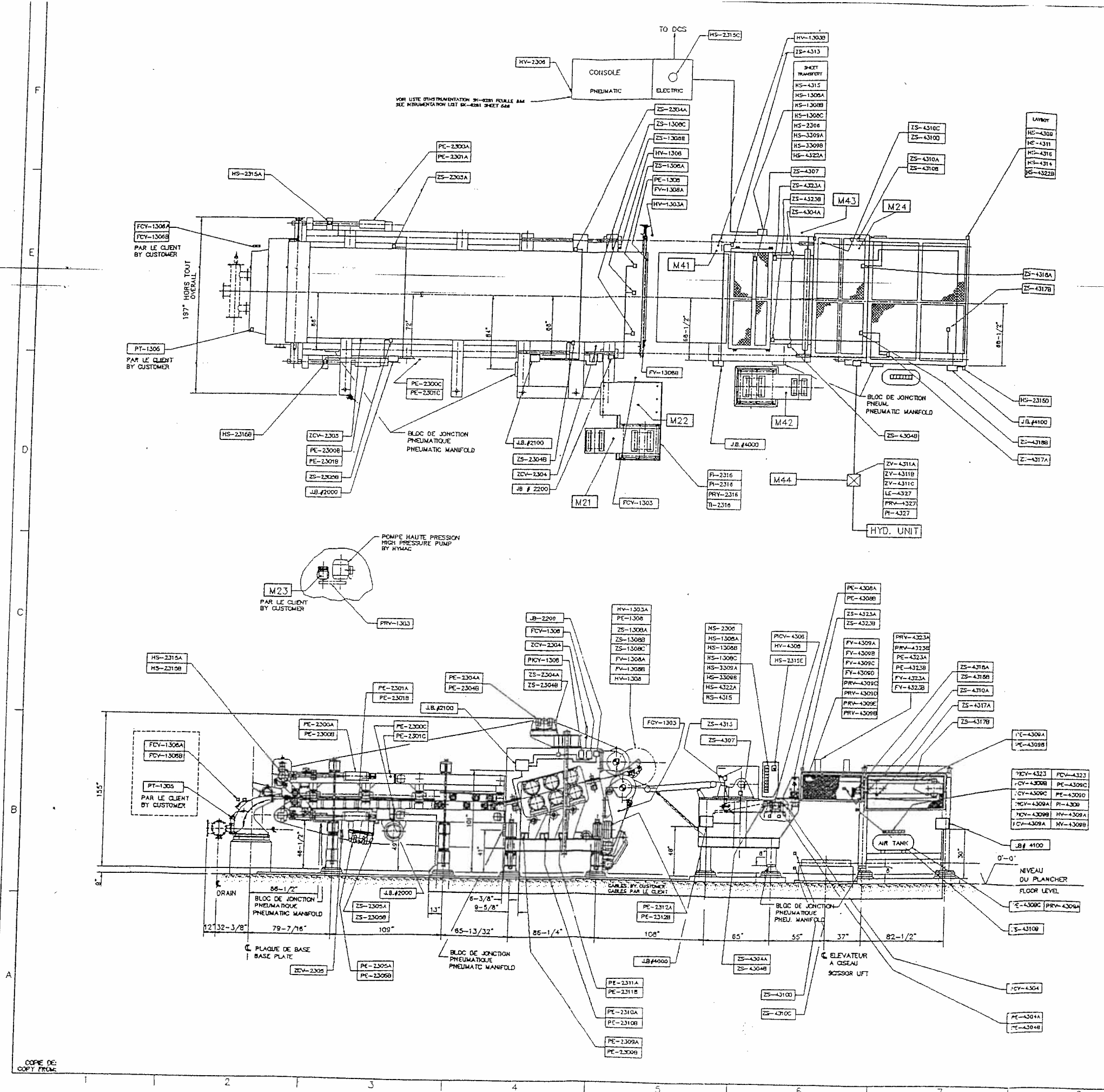




NOTE: -FCV-1303, ZS-1308A, B, C CABLE AU CHANTIER PAR LE CLIENT.
FCV-1303, ZS-1308A, B, C FIELD WARES BY CUSTOMER

-TOUS LES CABLES ENTRE LES INSTRUMENTS, BOITES DE JONCTION ET PANNEAUX DOIVENT ETRE PROTEGES AVEC DES CONDUITS "TEFLON".
ALL CABLES BETWEEN INSTRUMENTS, JUNCTION BOXES AND PANELS SHOULD BE PROTECTED WITH "TEFLON" CONDUIT.

-VOIR DESSIN # E-12836 POUR DIAGRAMME PNEUMATIQUE.
FOR PNEUMATIC DIAGRAM SEE DRAWING # E-12836

-VOIR DESSIN # SK-6281 POUR LA LISTE D'INSTRUMENTATION.
FOR INSTRUMENTATION LIST SEE DWG #SK-6281

-VOIR DESSIN # D-023197 POUR SCHEMA ELECTRIQUE DE LA COUPEUSE EMPLEUSE.
FOR CUTTER LAYBOY ELECTRICAL CONNECTIONS SCHEMATIC SEE DRAWING # D-023197

-VOIR DESSINS # E-12905 & E-12906 POUR LE PROCEDE & CONTROLE.
FOR PROCESS CONTROL SEE DRAWINGS # E-12905 & E-12906

-VOIR DESSIN # E-012944 POUR L'INSTALLATION DES CONDUITS PNEUMATIQUES DE LA COUPEUSE EMPLEUSE.
FOR CUTTER LAYBOY PNEUMATIC CONDUITS INSTALLATION SEE DRAWING # E-012944

-VOIR DESSIN # D-23081 & # E-12866 POUR INSTALLATION DES CONDUITS PNEUMATIQUES DE LA PRESSE A DOUBLE TOILE.
FOR TWIN WIRE PRESS PNEUMATIC CONDUITS INSTALLATION SEE DRAWING #D-23081 & # E-12866

-VOIR DESSINS # D-23141, D-23142, D-23143, D-23144 POUR DIAGRAMMES LOGIQUES.
FOR LOGIC DIAGRAMS SEE DRAWINGS # D-23141, D-23142, D-23143, D-23144

-VOIR DESSIN # E-12906 PROCEDE & INSTRUMENTATION.
FOR P & I SEE DRAWING # E-12906

-TOUS LES "JOGS" DOIVENT ETRE LOCALISES SUR LE CHANTIER PAR LE CLIENT.
ALL JOGS ARE TO BE LOCATED ON FIELD BY THE CUSTOMER.

● EQUIPEMENT MECANIQUE
MECHANICAL EQUIPMENT

■ EQUIPEMENT ELECTRIQUE
ELECTRICAL EQUIPMENT

— CONNECTION ELECTRIQUE ENTRE LES BOITES DE JONCTION
(PAR LE CLIENT)
ELECTRICAL CONNECTION BETWEEN JUNCTION BOXES (BY CUSTOMER)

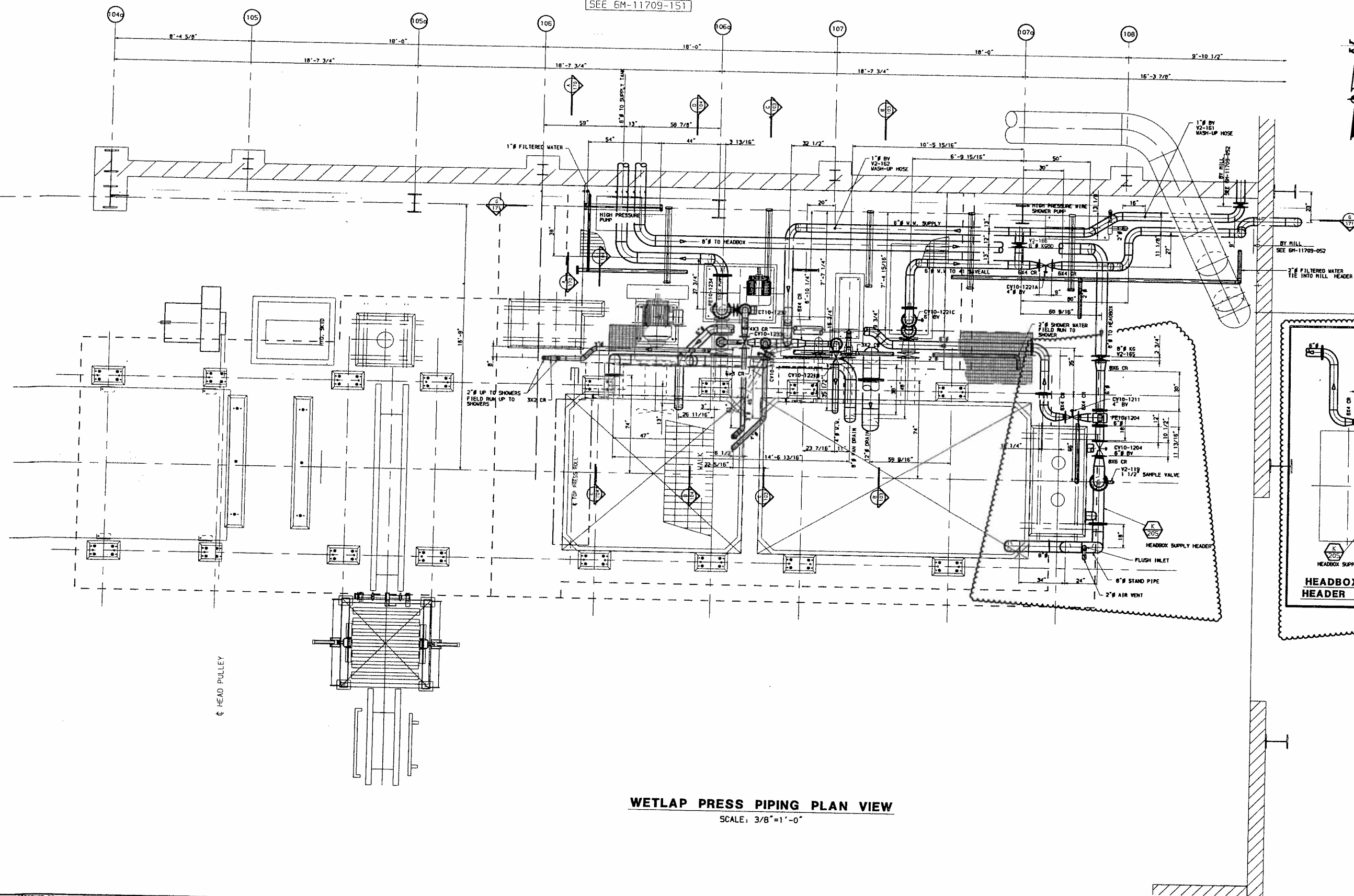
— CONNECTION ELECTRIQUE ENTRE LES INSTRUMENTS (PAR HYMAC)
ELECTRICAL CONNECTION BETWEEN INSTRUMENTS (BY HYMAC)

EQUIPMENT	EQUIP No	MACH No
TWIN WIRE PRESS	7284	
CUTTER LAYBOY	7285	

EMIS/ISSUED	CLIENT: METCHOPARTY PROCTER GAMBLE
ING. HYMAC ENG.	N° COMMENCEMENT: MP97000401
	PROJET: _____
	N° HYMAC: K-11025 / K-11027

REV	DATE	DET.	REVISION	DATE	APP.
A	02/10/80	REP	ITEM # ZS-4314 ENLEVE/REMOVED ZS-4310D, ZS-4310C, ZS-4310B ENDT/MAS ZS-4310C, ZS-4310D, ZS-4310C ZS-4310B RELOCALISE/RELOCATE	02/10/80	
1	02/10/80	REP	REVISION	02/10/80	
2	02/10/80	REP	REVISION	02/10/80	
3	02/10/80	REP	REVISION	02/10/80	
4	02/10/80	REP	REVISION	02/10/80	
5	02/10/80	REP	REVISION	02/10/80	
6	02/10/80	REP	REVISION	02/10/80	
7	02/10/80	REP	REVISION	02/10/80	
8	02/10/80	REP	REVISION	02/10/80	
9	02/10/80	REP	REVISION	02/10/80	
10	02/10/80	REP	REVISION	02/10/80	

SEE 6M-11709-151



WETLAP PRESS PIPING PLAN VIEW

SCALE: 3/8"=1'-0"

REFERENCE DRAWINGS									
NUMBER	TITLE								
H 010	07-JUL-2000	tjb	REVISE HEADBOX PRESSURE RELIEF PIPING	C E-10	09-JUN-2000	tjb	ADD 8" BLD. FLG TO HEADBOX INLET HEADER		
G 0-12	27-JUN-2000	tjb	ADD ANDRITZ RELIEF VALVE AT HEADBOX INLET HEADER	B ALL	08-JUN-2000	tjb	ADD 6" B HEAD PRESSURE LOOP RELOCATE 6" B MACHINE W.W.		
E	21-JUN-2000	tjb	ADD WIRE CLEANING PUMP AND PUMP SUCTION PIPING ADD 2" B HEAD BOX FLUSH	A ALL	01-JUN-2000	tjb	GENERAL REVISION		
D 010	15-JUN-2000	tjb	RELOCATE FE1204 AND CV1204	REV. ZONE	DATE	BY	DESCRIPTION		

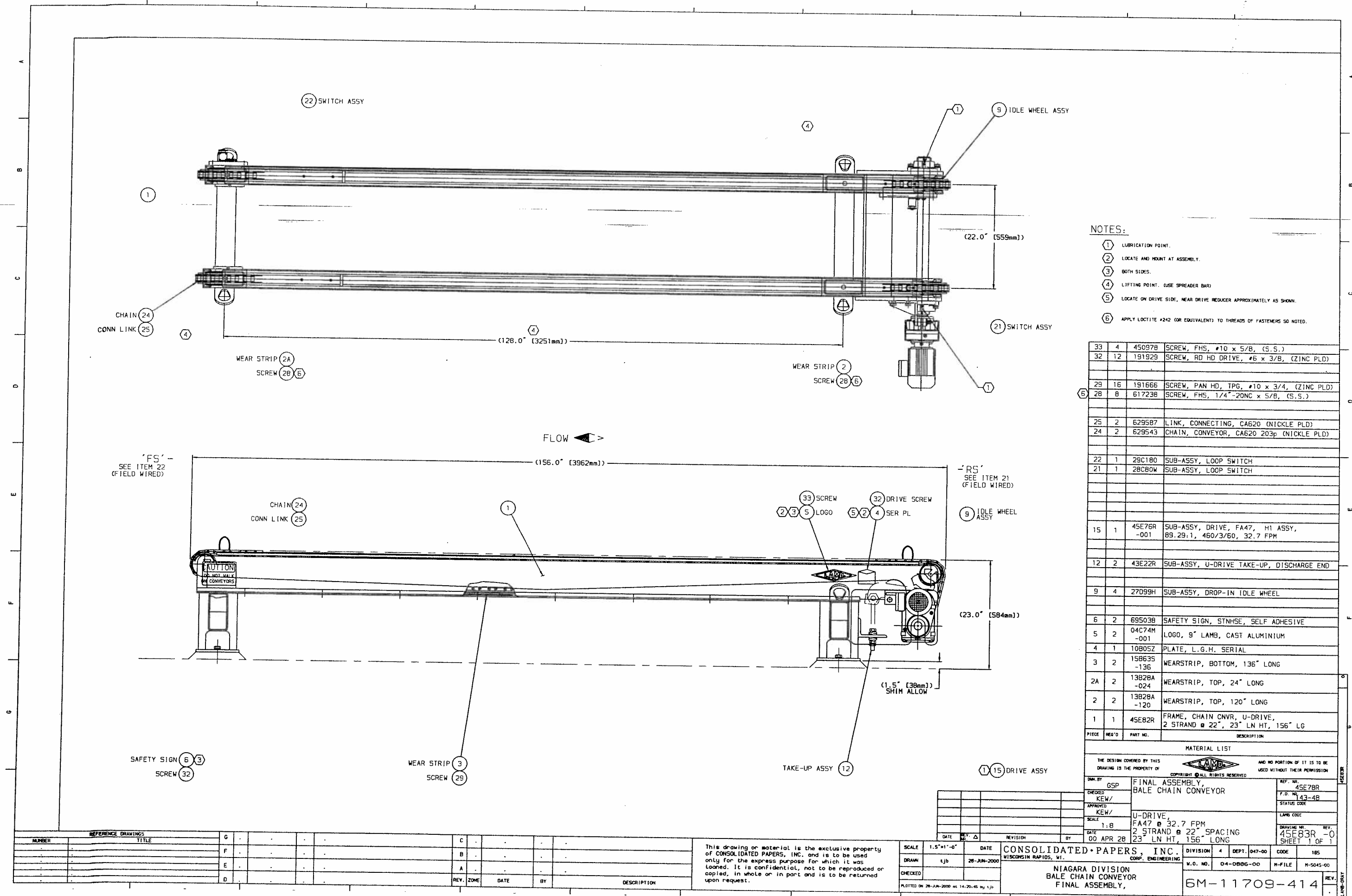
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SCALE	3/8"=1'-0"	DATE	11-MAY-2000
DRAWN	tjb	CHECKED	
PLOTTED ON 21-AUG-2000 BY 06:30:07 BY 06			

CONSOLIDATED PAPERS, INC.
WISCONSIN RAPIDS, WI.
CORP. ENGINEERING
NIAGARA DIVISION
WET LAP PRESS PIPING LAYOUT
PRESS AREA

DIVISION	4	DEPT.	047-00	CODE	126
W.D. NO.	04-0685-00	R-FILE			
6M-11709-150					

REV. H



NOTES:

- 1 LUBRICATION POINT.
- 2 LOCATE AND MOUNT AT ASSEMBLY.
- 3 BOTH SIDES.
- 4 LIFTING POINT. USE SPREADER BAR.
- 5 LOCATE ON DRIVE SIDE, NEAR DRIVE REDUCER APPROXIMATELY AS SHOWN.
- 6 APPLY LOCTITE #242 (OR EQUIVALENT) TO THREADS OF FASTENERS SO NOTED.

33	4	450978	SCREW, FHS, #10 x 5/8, (S.S.)
32	12	191929	SCREW, RD HD DRIVE, #6 x 3/8, (ZINC PLD)
29	16	191666	SCREW, PAN HD, TPG, #10 x 3/4, (ZINC PLD)
28	8	617238	SCREW, FHS, 1/4"-20NC x 5/8, (S.S.)
25	2	629587	LINK, CONNECTING, CA620 (NICKLE PLD)
24	2	629543	CHAIN, CONVEYOR, CA620 203p (NICKLE PLD)

22	1	29C180	SUB-ASSY, LOOP SWITCH
21	1	28C80W	SUB-ASSY, LOOP SWITCH

15	1	45E76R-001	SUB-ASSY, DRIVE, FA47, H1 ASSY, 89.29:1, 460/3/60, 32.7 FPM
12	2	43E22R	SUB-ASSY, U-DRIVE TAKE-UP, DISCHARGE END
9	4	27D99H	SUB-ASSY, DROP-IN IDLE WHEEL

6	2	69503B	SAFETY SIGN, STNHSE, SELF ADHESIVE
5	2	04C74M-001	LOGO, 9" LAMB, CAST ALUMINIUM
4	1	10B05Z	PLATE, L.G.H. SERIAL
3	2	15B635-136	WEARSTRIP, BOTTOM, 136" LONG

2A	2	13B28A-024	WEARSTRIP, TOP, 24" LONG
2	2	13B28A-120	WEARSTRIP, TOP, 120" LONG

1	1	45E82R	FRAME, CHAIN CNVR, U-DRIVE, 2 STRAND @ 22", 23" LN HT, 156" LG
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PIECE	REQ'D	PART NO.	DESCRIPTION
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MATERIAL LIST			
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DRAWN BY	GSP	FINAL ASSEMBLY, BALE CHAIN CONVEYOR	REF. NO. 45E7BR
CHECKED	KEW/		F.O. NO. 143-4B
APPROVED	KEW/		STATUS CODE
SCALE	1:8	U-DRIVE, FA47 @ 32.7 FPM, 2 STRAND @ 22" SPACING, 23" LN HT, 156" LONG	LAMB CODE
DATE	00 APR 28		DRAWING NO. 45E83R -0
REV	Δ		SHEET 1 OF 1

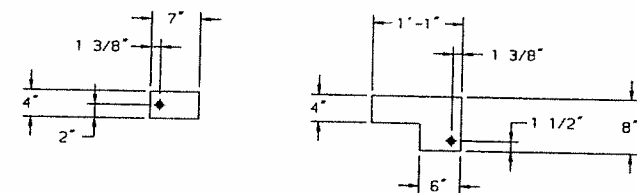
CONSOLIDATED PAPERS, INC.	DIVISION 4	DEPT. 047-00	CODE 1B5
WISCONSIN RAPIDS, WI.	CORP. ENGINEERING	M.O. NO. 04-0886-00	N-FILE N-5045-00
NIAGARA DIVISION	BALE CHAIN CONVEYOR	FINAL ASSEMBLY,	6M-11709-414

REFERENCE DRAWINGS		G		C		B		A		REV. ZONE		DATE		BY		DESCRIPTION	
NUMBER	TITLE																

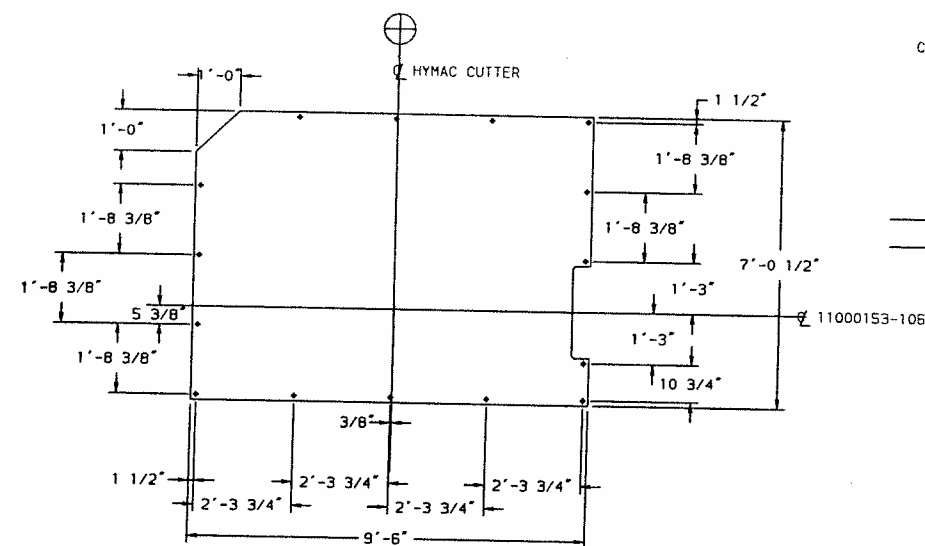
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SCALE	1.5"x11"-0"	DATE	28-JUN-2000
DRAWN	LJB		
CHECKED			
DATE	28-JUN-2000	REV	Δ

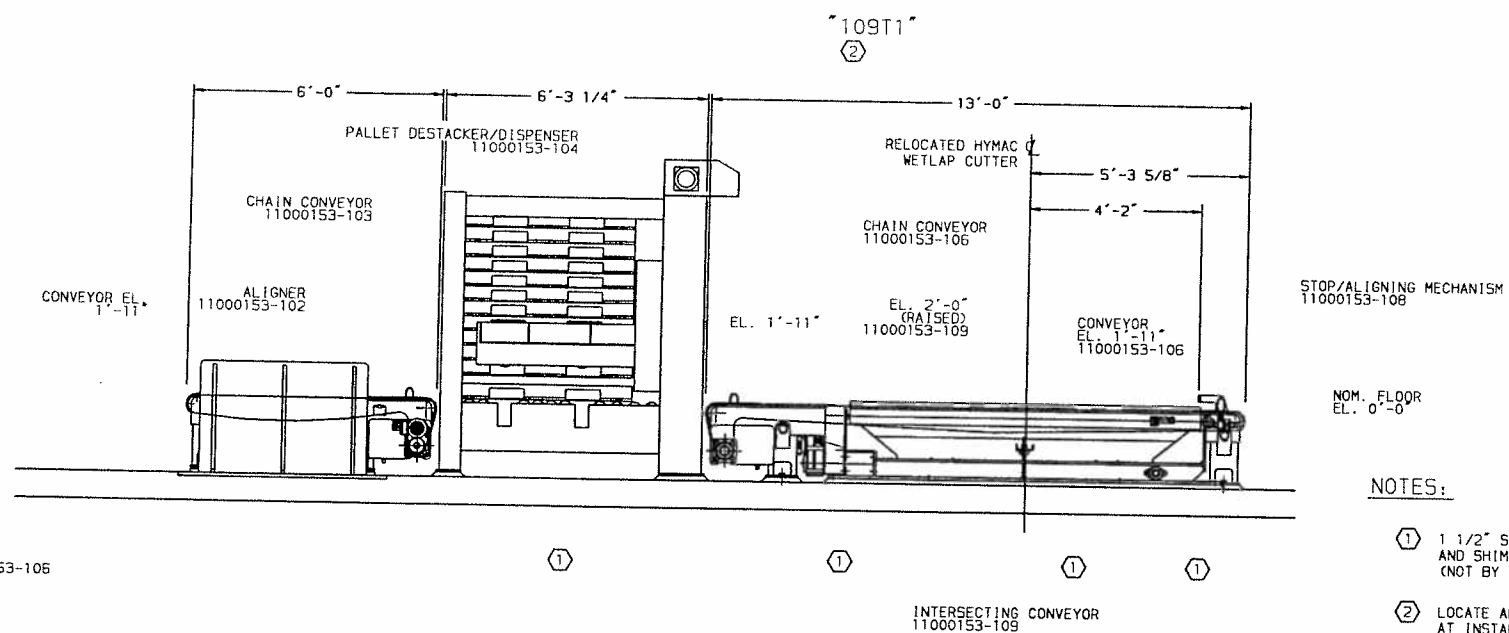
REVISIONS



-104 PAD DETAIL

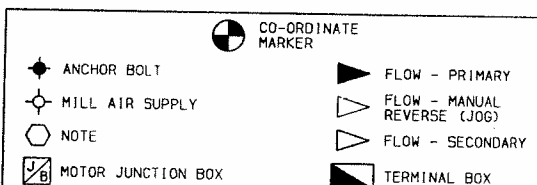


-109 PAD DETAIL



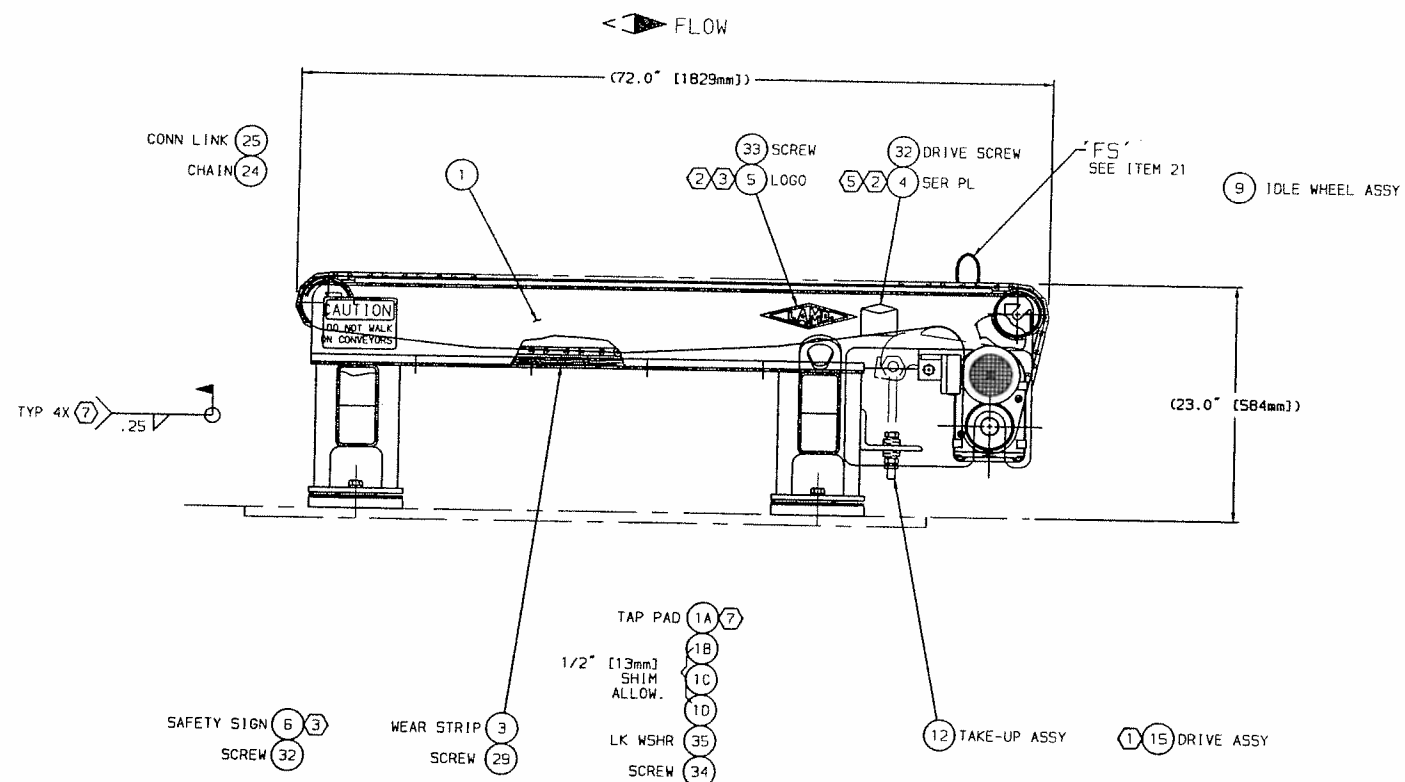
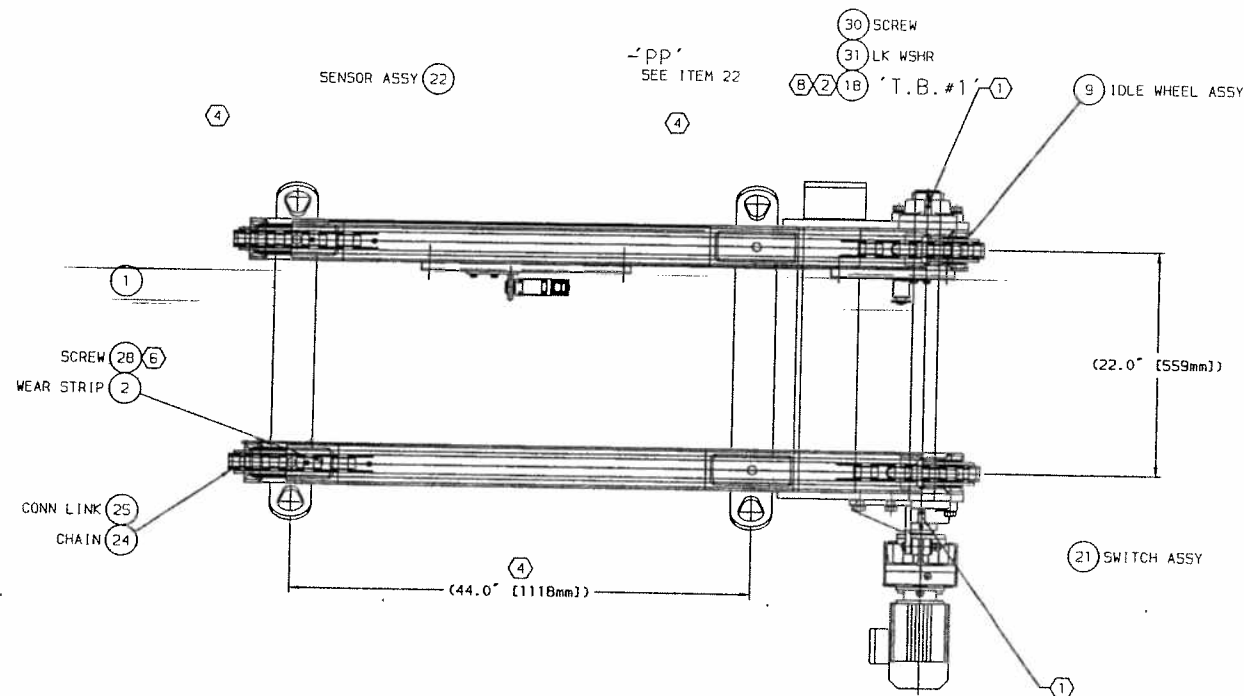
NOTES:

- ① 1 1/2" SHIM ALLOWANCE. ANCHOR BOLTS AND SHIMS SUPPLIED BY OTHERS. (NOT BY LAMB)
- ② LOCATE AND WELD IN PLACE AT INSTALLATION.



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DRAWN BY MRB		CONSOLIDATED PAPERS NIAGARA DIVISION NIAGARA, WI 11000153-101 THRU -109		REF. NO. F.O. NO. STATUS CODE	
CHECKED KEW/		APPROVED KEW/		LAMP CODE	
SCALE $1/2" = 1'$		EQUIPMENT INSTALLATION WETLAP/PALLET HANDLING		DRAWING NO. REV. 45E52R -1 SHEET 1 OF 1	
DATE JUN 14 1 "103T" WAS "100M", ADD "106F" PWB/		DATE MAY 16		REVISION BY	
1/2" = 1'-0"		DATE		REVISION	
tjb 28-JUN-2000		CONSOLIDATED PAPER, INC. WISCONSIN RAPIDS, WI.		DIVISION 4 DEPT. 047-00 CODE 105	
9-AUG-2000 at 12:40:19 by tjb		NIAGARA DIVISION EQUIPMENT INSTALLATION WETLAP/PALLET HANDLING		M.O. NO. 04-0886-00 M-FILE M-5045-00	
		6M-11709-402		REV. A	



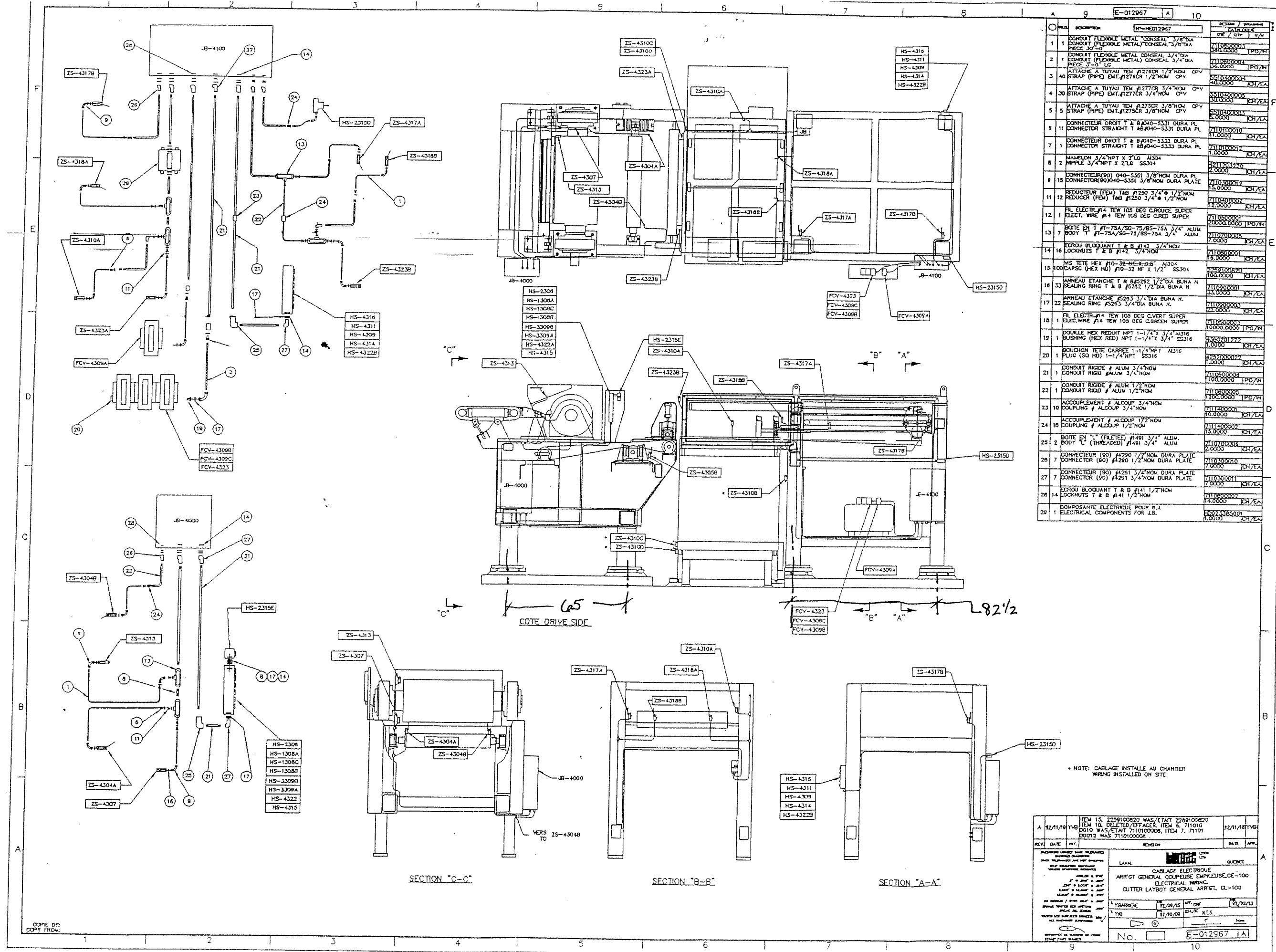
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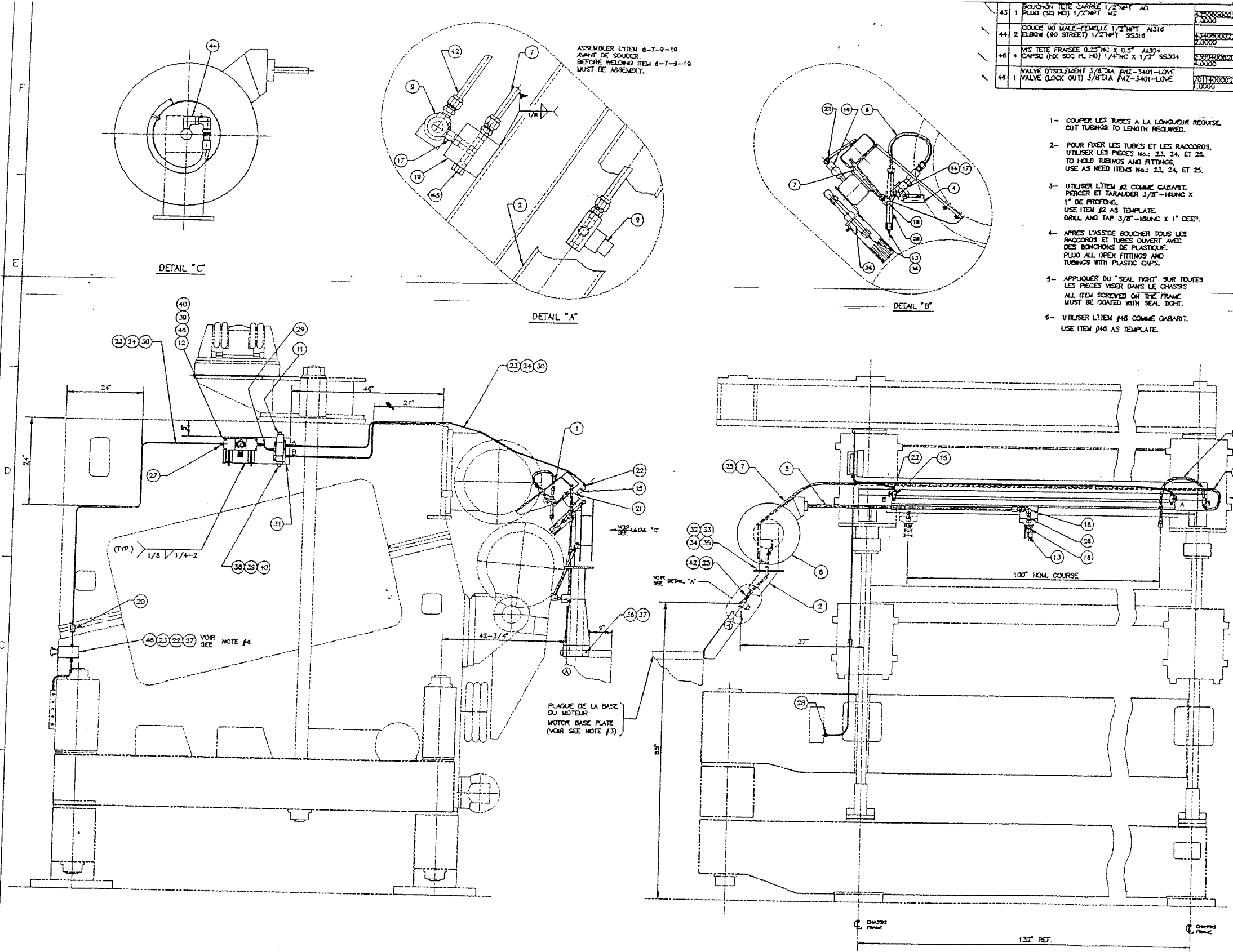
- LUBRICATION POINT.
- LOCATE AND MOUNT AT ASSEMBLY.
- BOTH SIDES.
- LIFTING POINT.
- LOCATE ON DRIVE SIDE, NEAR DRIVE REDUCER APPROXIMATELY AS
- APPLY LOCTITE #242 (OR EQUIVALENT) TO THREADS OF FASTENERS
- LOCATE AND FIELD WELD TO SOLE PLATE PER ANSI/AWS A2.4
- LOCATE ITEM 18 (T-BOX) ON BEARING PLATE OPPOSITE SIDE FROM

35	4	192993	WASHER, SPRING LK, 3/4" (ZINC PLD)
34	4	101339	SCREW, HHC, 3/4"-10NC x 2 (ZINC PLD)
33	4	450978	SCREW, FHS, #10 x 5/8, (S.S.)
32	12	191929	SCREW, RD HD DRIVE, #6 x 3/8, (ZINC PLD)
31	4	192933	WASHER, SPRING LK, 1/4", (ZINC PLD)
30	4	100147	SCREW, HHC, 1/4"-20NC x 1/2, (ZINC PLD)
29	8	191666	SCREW, PAN HD, TPG, #10 x 3/4, (ZINC PLD)
28	4	617238	SCREW, FHS, 1/4"-20NC x 5/8, (S.S.)
25	2	629587	LINK, CONNECTING, CA620 (NICKLE PLD)
24	2	629543	CHAIN, CONVEYOR, CA620 103p (NICKLE PLD)
22	1	30C3BY	SUB-ASSY, PROX SENSOR
21	1	28C8OW	SUB-ASSY, LOOP SWITCH
18	1	25C81U-04A	SUB-ASSY, HOFFMAN 8 X 6 "NF" BOX, 1 ROW OF (13) AB 1492-W6 TERMINALS
15	1	45E76R-001	SUB-ASSY, DRIVE, FA47, H1 ASSY, 89.29:1, 460/3/60, 32.7 FPM
12	2	43E22R	SUB-ASSY, U-DRIVE TAKE-UP, DISCHARGE END
9	4	27D99H	SUB-ASSY, DROP-IN IDLE WHEEL
6	2	695038	SAFETY SIGN, STNHSE, SELF ADHESIVE
5	2	04C74M-001	LOGO, 9" LAMB, CAST ALUMINIUM
4	1	10805Z	PLATE, L.G.H. SERIAL
3	2	158635-052	WEARSTRIP, BOTTOM, 52" LONG
2	2	13828A-0608	WEARSTRIP, TOP, 60.5" LONG
10	8	148840-003	SHIM, SLOTTED, 1/16" (.0598) THK
1C	4	148840-002	SHIM, SLOTTED, 1/8" (.1196) THK
1B	4	148840-001	SHIM, SLOTTED, 1/4" (.250) THK
1A	4	15832L	PAD, TAPPED, 1" THK W/ 3/4"-10NC TAP
1	1	45E77R	FRAME, CHAIN CNVR, U-DRIVE, 2 STRAND @ 22", 23" LN HT, 72" LG
PIECE	REQ'D	PART NO.	DESCRIPTION

MATERIAL LIST

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		COPYRIGHT © ALL RIGHTS RESERVED			
DWG. BY GSP		FINAL ASSEMBLY, BALE CHAIN CONVEYOR		REF. NO. 45E05M	
CHECKED KEW/				F.O. NO. 143-48	
APPROVED KEW/				STATUS CODE	
SCALE 1:8		U-DRIVE, DISCHARGE END FA47 @ 32.7 FPM 2" STRAND @ 22" SPACING 23" LN HT. 72" LONG		LAMP CODE	
DATE 00 APR 26				DRAWING NO. 45E78R - 01	
				SHEET 1 OF 1	





ASSEMBLER L'ITEM 6-7-8-19
AVANT DE SOLDER,
BEFORE WELDING ITEM 6-7-8-19
MUST BE ASSEMBLY.

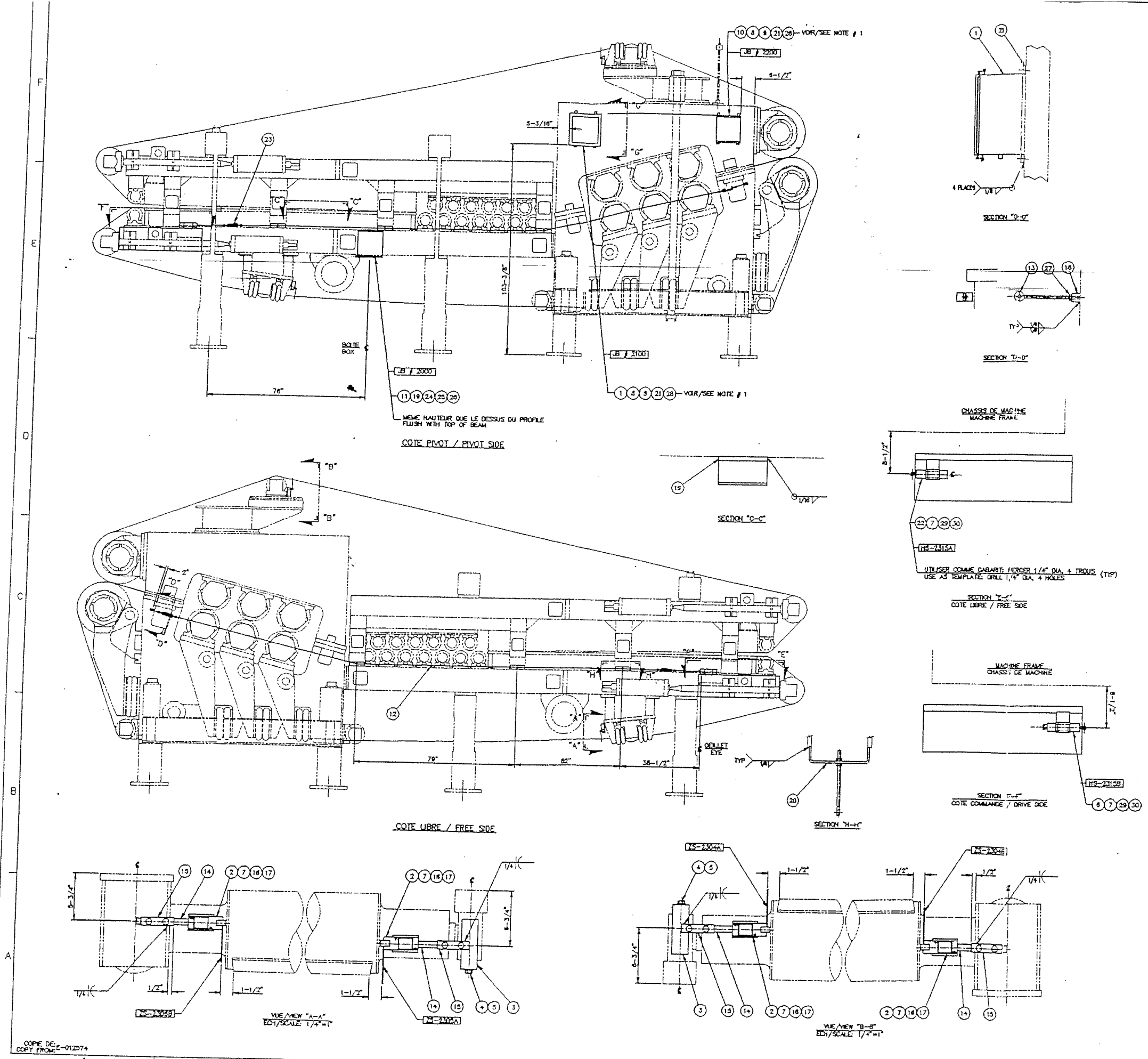
- 1- COUPER LES TUBES A LA LONGUEUR REQUISE.
CUT TUBINGS TO LENGTH REQUIRED.
- 2- POUR FIXER LES TUBES ET LES RACCORDS,
UTILISER LES PIECES NO.: 23, 24, ET 25.
TO HOLD TUBINGS AND FITTINGS,
USE AS NEED ITEMS NO.: 23, 24, ET 25.
- 3- UTILISER L'ITEM #2 COMME GABARIT.
PERCER ET TARAUDEZ 3/8"-18UNC X
1" DE PROFOND.
USE ITEM #2 AS TEMPLATE.
DRILL AND TAP 3/8"-18UNC X 1" DEEP.
- 4- APRES L'ASTIDE BOUCHER TOUS LES
RACCORDS ET TUBES OUVERT AVEC
DES BORDONS DE PLASTIQUE.
PLUG ALL OPEN FITTINGS AND
TUBINGS WITH PLASTIC CAPS.
- 5- APPLIQUER DU "SEAL TIGHT" SUR TOUTES
LES PIECES VISER DANS LE CHASSIS.
ALL ITEM SCREWED ON THE FRAME
MUST BE COATED WITH SEAL TIGHT.
- 6- UTILISER L'ITEM #40 COMME GABARIT.
USE ITEM #40 AS TEMPLATE.

QTY	DESCRIPTION	REF.	QTY	DESCRIPTION	REF.
43	BOUCHON TETE CAPRIE 1/2"NPT AD PLUG (SQ HD) 1/2"NPT 4G	250000001	1	ASSEMBLAGE 100" COUPE TALON A DROITE RIGHT HAND 100" TAIL CUTTER ASST	1
44	COUDE 90 MALE-FEMELLE 1/2"NPT AL316 ELBOW (90 STREET) 1/2"NPT SS316	250000002	1	SUPPORT DU DEVIOIR AD FEEL BRACKET; WS	2
45	VIS TETE FRASSE 0.25"NC X 0.5" AL304 CAPSC (HX SOC PL HD) 1/4"NC X 1/2" SS304	250000003	1	POMPE HAUTE PRESSION HIGH PRESSURE PUMP	3
46	VALVE D'ISOLEMENT 3/8"DA 1/2"-3401-LOVE VALVE (LOCK OUT) 3/8"DA 1/2"-3401-LOVE	250000004	1	PLAQUE IDENTIFICATION, LAMCOGE IDENTIFICATION PLATE, LAMCOGE	4
			5	BOYAU & RACCORDS HOSE AND FITTINGS SS316	5
			6	BOYAU ET RACCORDS AL316 FITTINGS AND HOSE SS316	6
			7	BOYAU & RACCORDS AL316 HOSE AND FITTINGS SS316	7
			8	DEVIOIR DE BOYAU ARO401432 1/2"NPT FEEL (HOSE) ARO401432-00A 1/2"NPT	8
			9	SOUAPE SOLENOIDE 0.5"NPT #222310 SOL VALVE 0.5"NPT #222310	9
			10	VALVE SURETE JC-22AB 3/4"NPT VALVE (RELIEF) JC-22AB 3/4"NPT	10
			11	VALVE D.SOL. 4 VOIES 3 POS 3/8"NPT VALVE (D.SOL.) 4-WAY 3-POS 3/8"NPT	11
			12	UNITE COMB. #443-3312/443-4000 3/8"NPT COMB. UNIT #443-3312/443-4000 3/8"NPT	12
			13	BOULON MASHET #1/4"X1/2" AL316 NOZZLE MASHET SPR STB #1/4"X1/2" SS316	13
			14	CLAPET A DILLE (2-VOIES) 1/2"NPT AL316 VALVE (BALL) 1/2"NPT SS-40FB SS316	14
			15	SOUAPE CONTROLE NIVEAU #255SK 3/8" N VALVE (FLOW CONTROL) #255SK 3/8"	15
			16	MANCHON HEX REDUIT NPTF 1/2"-1/4" AL316 COUPLING (HEX RED) NPTF 1/2"-1/4" SS316	16
			17	NIPPLE 1/2"NPT X 2" AL316 NIPPLE 1/2"NPT X 2" SS316	17
			18	COUDE 90 1/2"NPT AL316 ELBOW (90) 1/2"NPT SS316	18
			19	BLOC DE JONCTION N DISTRIBUTOR BLOC SS	19
			20	COUDE 90 3/8"NPT 2-4 3/8"-1/4"NPT AL316 ELBOW 90 3/8"NPT 2-4 3/8"-1/4"NPT SS316	20
			21	NIPPLE 3/8"NPT X 1.5" AL316 NIPPLE 3/8"NPT X 1.5" SS316	21
			22	COUDE 90 3/8"NPT 3-8 3/8"-1/4"NPT AL316 ELBOW 90 3/8"NPT 3-8 3/8"-1/4"NPT SS316	22
			23	VIS M6 TARAUDEUSE #10 X 0.375" AL316 SELF TAP SC (SL PAN HD) #10-3/8" AL316	23
			24	ATTACHE POUR TUBE 3/8"DE #9015-9 AL304 CLAMP (TUBE) #9015-9 3/8" TUBING SS304	24
			25	ATTACHE SPHE-MEUR #086-870 0.75"NOV NYL CLIP SPHE-MEUR #086-870 0.75"NOV NYLON	25
			26	NIPPLE 1/2"NPT X 6" AL316 NIPPLE 1/2"NPT X 6" SS316	26
			27	UNION M35800-1-6 3/8"IT X 3/8"NPT AL316 UNION M35800-1-6 3/8"IT-3/8"NPT SS316	27
			28	UNION M35800-1-4 3/8"IT X 1/4"NPT AL316 UNION M35800-1-4 3/8"IT-1/4"NPT SS316	28
			29	TUBE 3/8"DE X 0.250"ID 600PSG LOPE TUBING 3/8"OD X 0.250"ID 600PSG LOPE	29
			30	TUBE SANS JOINT 0.375"DE X 0.035"EP TUBING (SMLS) 0.375"OD X 0.035"EP SS316	30
			31	SUPPORT DU REGULATEUR AL316 REGULATOR BRACKET SS316	31
			32	VIS TETE HEX 0.5"NC X 1.25" AL304 CAPSC (HEX HD) 1/2"NC X 1-1/4" SS304	32
			33	ECROU HEX 0.5"NC AL304 NUT (HEX) 0.5"NC SS304	33
			34	RONDELLE FREN HEL 0.5" AL304 WASHER (HEL LOCK) 0.5" SS304	34
			35	RONDELLE PLATE 0.5" AL304 WASHER (PL) 0.5" SS304	35
			36	VIS TETE HEX 0.375"NC X 0.75" AL304 CAPSC (HEX HD) 3/8"NC X 3/4" SS304	36
			37	RONDELLE FREN HEL 3/8" AL304 WASHER (HEL LOCK) 3/8" SS304	37
			38	VIS TETE CYL 0.25"NC X 1.25" AL316 CAPSC (SOC HD) 1/4"NC X 1-1/4" SS316	38
			39	ECROU HEX 0.25"NC AL304 NUT (HEX) 0.25"NC SS304	39
			40	RONDELLE FREN HEL 0.25" AL304 WASHER (HEL LOCK) 0.25" SS304	40
			41	NIPPLE 3/4"NPT X 3" AL316 NIPPLE 3/4"NPT X 3" SS316	41
			42	BOYAU ET RACCORDS AL316 FITTINGS AND HOSE SS316	42

COPY FROM E-012772

Bored
11-13
10-13
1-13
3-24
8-24

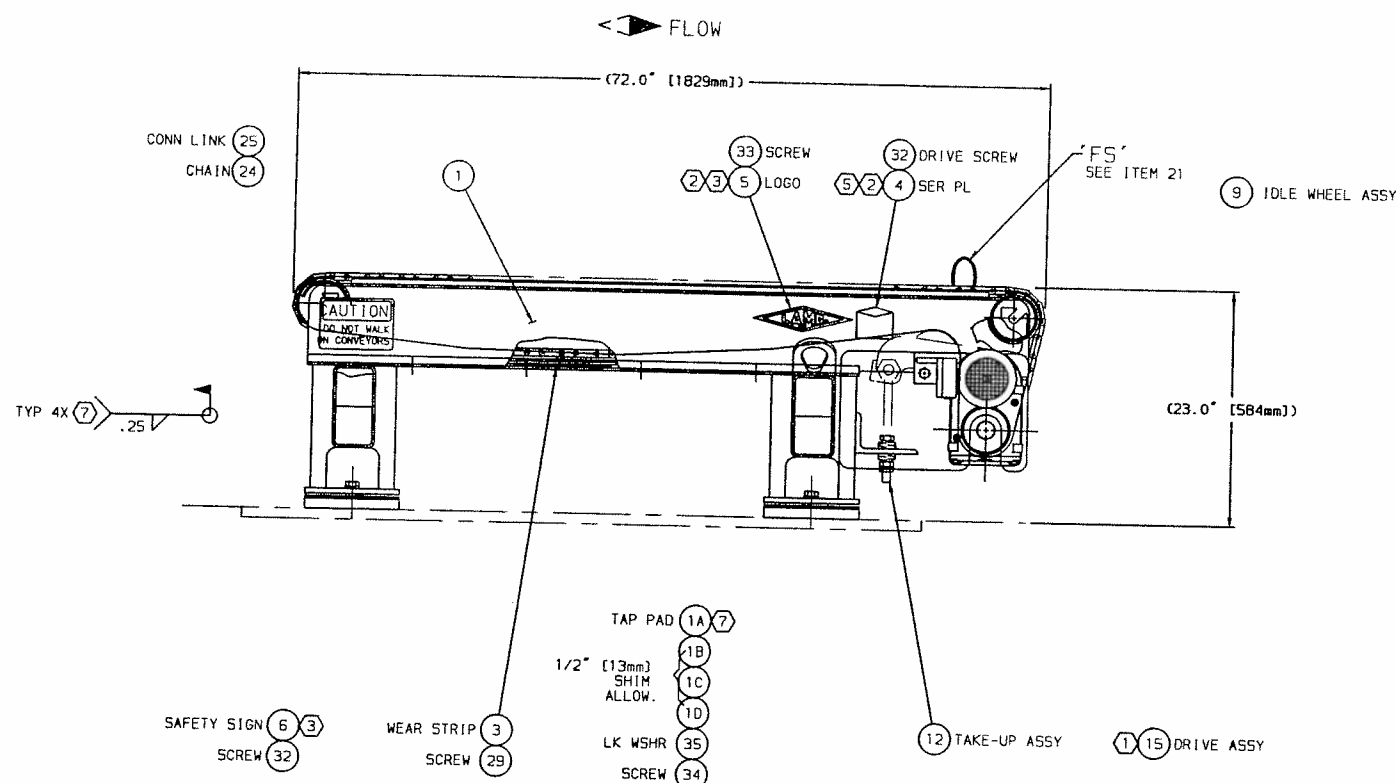
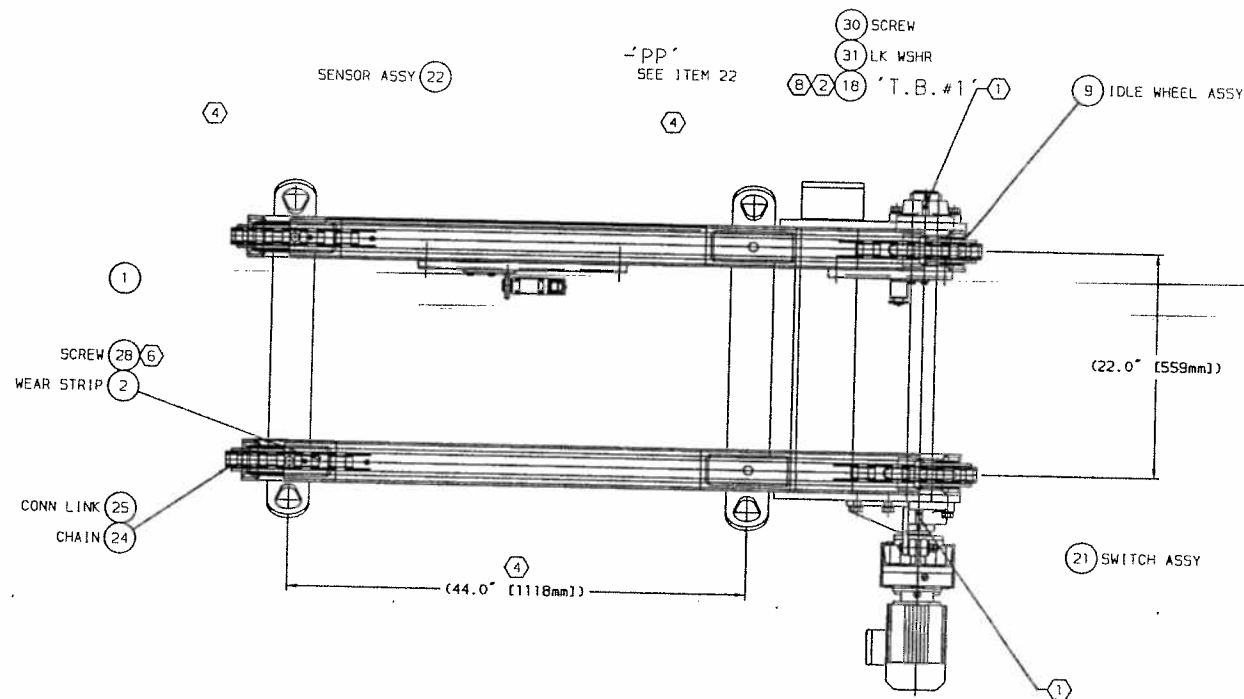
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REV	DATE	REV	DATE
LAVEL		LAVEL	
INSTALLATION DU COUPE TALON COUPEUSE EMPLEUSE 100" TAIL CUTTER INSTALLATION CUTTER LAYBOY 100"		MAIN DROITE / RIGHT HAND 100 PT	
D'APRES 15/08/75		D'APRES 15/08/75	
TITRE		TITRE	
No. E-012961		No. E-012961	



REVISION		DATE	BY	REASON
1		01/01/75	...	...
2		01/01/75	...	...
3		01/01/75	...	...
4		01/01/75	...	...
5		01/01/75	...	...
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14		01/01/75	...	...
15		01/01/75	...	...
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17		01/01/75	...	...
18		01/01/75	...	...
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24		01/01/75	...	...
25		01/01/75	...	...
26		01/01/75	...	...
27		01/01/75	...	...
28		01/01/75	...	...
29		01/01/75	...	...
30		01/01/75	...	...

NOTE:
1) POSITIONNER L'ITEM EN PLACE ET UTILISER COMME GABARIT.
POSITION THE ITEM IN PLACE AND USE AS TEMPLATE.

COPIE DE
COPY FROM E-012874



NOTES:

- 1 LUBRICATION POINT.
- 2 LOCATE AND MOUNT AT ASSEMBLY.
- 3 BOTH SIDES.
- 4 LIFTING POINT.
- 5 LOCATE ON DRIVE SIDE, NEAR DRIVE REDUCER APPROXIMATELY 45
- 6 APPLY LOCTITE #242 (OR EQUIVALENT) TO THREADS OF FASTENERS
- 7 LOCATE AND FIELD WELD TO SOLE PLATE PER ANSI/AWS A2.4
- 8 LOCATE ITEM 18 (T-BOX) ON BEARING PLATE OPPOSITE SIDE FROM

35	4	192993	WASHER, SPRING LK, 3/4" (ZINC PLD)
34	4	101339	SCREW, HHC, 3/4"-10NC x 2 (ZINC PLD)
33	4	450978	SCREW, FHS, #10 x 5/8, (S.S.)
32	12	191929	SCREW, RD HD DRIVE, #6 x 3/8, (ZINC PLD)
31	4	192933	WASHER, SPRING LK, 1/4", (ZINC PLD)
30	4	100147	SCREW, HHC, 1/4"-20NC x 1/2, (ZINC PLD)
29	8	191666	SCREW, PAN HD, TPG, #10 x 3/4, (ZINC PLD)
28	4	617238	SCREW, FHS, 1/4"-20NC x 5/8, (S.S.)

25	2	629587	LINK, CONNECTING, CA620 (NICKLE PLD)
24	2	629543	CHAIN, CONVEYOR, CA620 103p (NICKLE PLD)

22	1	30C3BY	SUB-ASSY, PROX SENSOR
21	1	28CBOW	SUB-ASSY, LOOP SWITCH

18	1	25C81U-04A	SUB-ASSY, HOFFMAN 8 X 6 "NF" BOX, 1 ROW OF (13) AB 1492-W6 TERMINALS
----	---	------------	--

15	1	45E76R-001	SUB-ASSY, DRIVE, FA47, H1 ASSY, 89.29:1, 460/3/60, 32.7 FPM
----	---	------------	---

12	2	43E22R	SUB-ASSY, U-DRIVE TAKE-UP, DISCHARGE END
----	---	--------	--

9	4	27D99H	SUB-ASSY, DROP-IN IDLE WHEEL
---	---	--------	------------------------------

6	2	69503B	SAFETY SIGN, STNHSE, SELF ADHESIVE
---	---	--------	------------------------------------

5	2	04C74M-001	LOGO, 9" LAMB, CAST ALUMINIUM
---	---	------------	-------------------------------

4	1	10B05Z	PLATE, L.G.H. SERIAL
---	---	--------	----------------------

3	2	15B635-052	WEARSTRIP, BOTTOM, 52" LONG
---	---	------------	-----------------------------

2	2	13B28A-060B	WEARSTRIP, TOP, 60.5" LONG
---	---	-------------	----------------------------

1D	8	14B840-003	SHIM, SLOTTED, 1/16" (.0598) THK
----	---	------------	----------------------------------

1C	4	14B840-002	SHIM, SLOTTED, 1/8" (.1196) THK
----	---	------------	---------------------------------

1B	4	14B840-001	SHIM, SLOTTED, 1/4" (.250) THK
----	---	------------	--------------------------------

1A	4	15B32L	PAD, TAPPED, 1" THK w/ 3/4"-10NC TAP
----	---	--------	--------------------------------------

1	1	45E77R	FRAME, CHAIN CNVR, U-DRIVE, 2 STRAND @ 22", 23" LN HT, 72" LG
---	---	--------	---

PIECE	REQ'D	PART NO.	DESCRIPTION
-------	-------	----------	-------------

MATERIAL LIST

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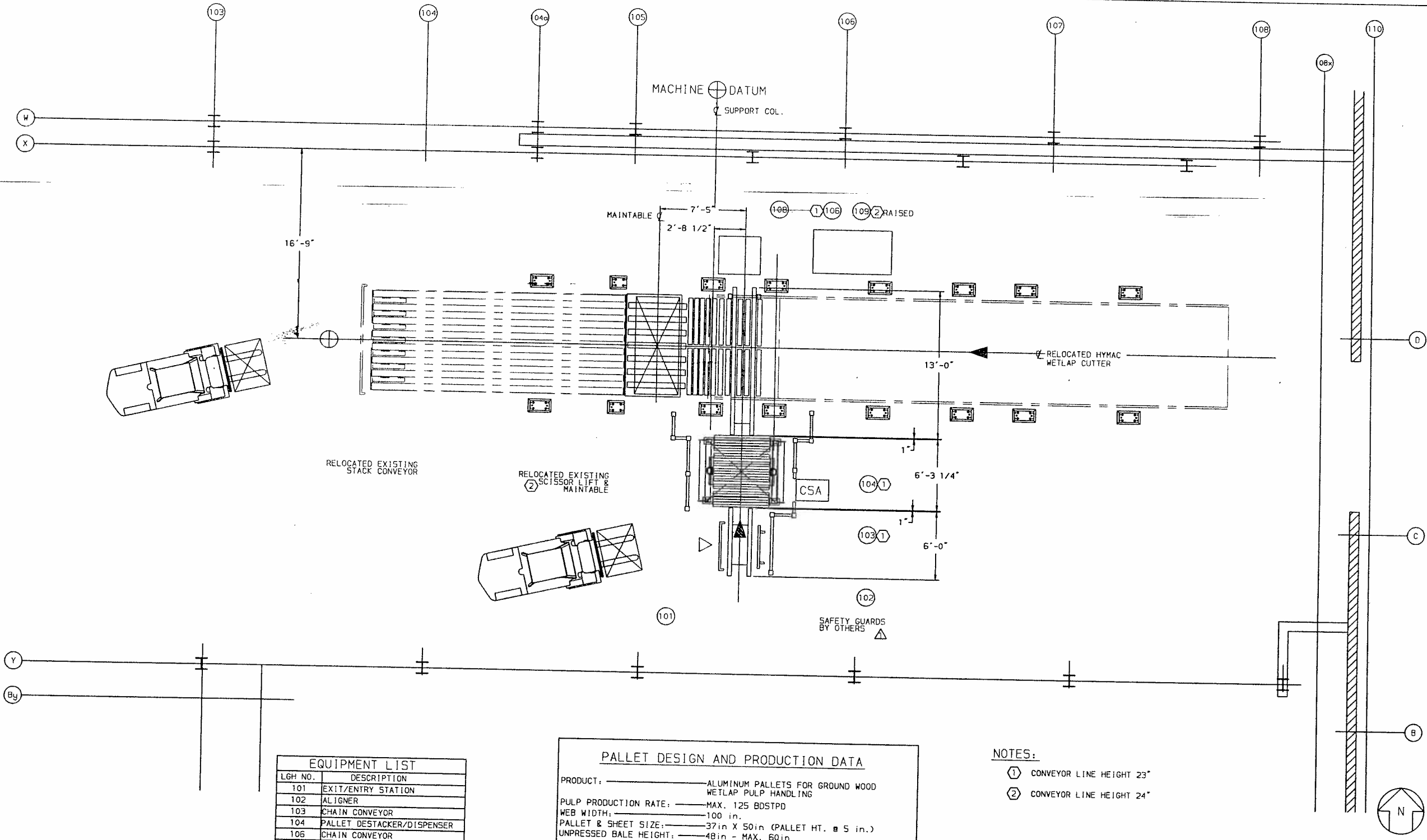
DATE	REV.	BY	DATE	REV.	BY
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW
00 APR 26	1	KEW	00 APR 26	1	KEW

SCALE	1.5"=1'-0"	DATE	28-JUN-2000
DRAWN	KEW	CHECKED	KEW
DATE	28-JUN-2000	DATE	28-JUN-2000

CONSOLIDATED PAPERS, INC.	DIVISION	4	DEPT.	047-00	CODE	165
WISCONSIN RAPIDS, WI.	W.D. NO.	04-0886-00	M-FILE	N-5045-00	REV.	1
NIAGARA DIVISION	FINAL ASSEMBLY	BALE CHAIN CONVEYOR	6M-11709-407	REV.	1	1

NUMBER	REFERENCE DRAWINGS	TITLE	G	C	B	A	REV. ZONE	DATE	BY	DESCRIPTION
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EQUIPMENT LIST	
LG# NO.	DESCRIPTION
101	EXIT/ENTRY STATION
102	ALIGNER
103	CHAIN CONVEYOR
104	PALLET DESTACKER/DISPENSER
106	CHAIN CONVEYOR
108	STOP PINS
109	INTERSECTING CONVEYOR
120	ALUMINUM PALLET
150	ELECTRICAL CONTROLS

PALLET DESIGN AND PRODUCTION DATA	
PRODUCT:	ALUMINUM PALLET FOR GROUND WOOD WETLAP PULP HANDLING
PULP PRODUCTION RATE:	MAX. 125 BOSTPD
WEB WIDTH:	100 in.
PALLET & SHEET SIZE:	37in X 50in (PALLET HT. 5 in.)
UNPRESSED BALE HEIGHT:	48in - MAX. 60in
BALE WEIGHT:	3000 LBS. (3500 LBS. PALLET CAPACITY)
PALLET & BALE PRODUCTION:	10 BPH / (5) SETS PER HR.
PALLET STACK HT.:	60in (12 PALLET)

- NOTES:
- ① CONVEYOR LINE HEIGHT 23"
 - ② CONVEYOR LINE HEIGHT 24"

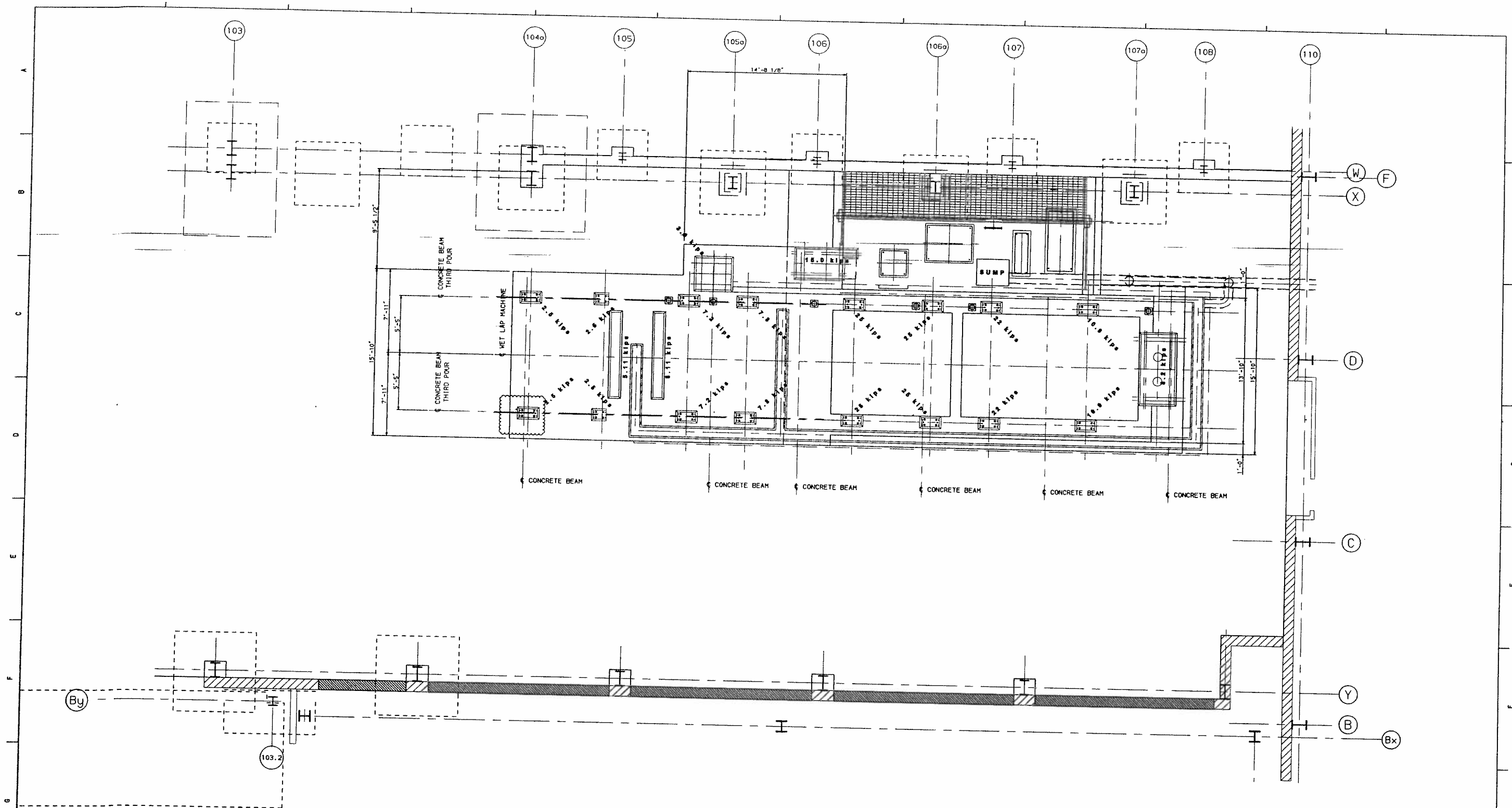
REFERENCE DRAWINGS		G		C		B		A		REV. ZONE		DATE		BY		DESCRIPTION	
NUMBER	TITLE																

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SCALE	1/4"=1'-0"	DATE	28-JUN-2000
DRAWN	LJB	CHECKED	
DATE	28-JUN-2000	BY	

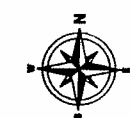
CONSOLIDATED PAPERS, INC.
NIAGARA DIVISION
SYSTEM ARRANGEMENT
WETLAP/PALLET HANDLING

THE DESIGN COVERED BY THIS DRAWING IS THE PROPERTY OF CONSOLIDATED PAPERS, INC. AND NO PORTION OF IT IS TO BE USED WITHOUT THEIR PERMISSION.	
DATE: 00 MAY 17	1. ADDED SAFETY GUARDS
DATE: 00 APR 04	REVISION
CONSOLIDATED PAPERS, INC. NIAGARA DIVISION ORDER NO. 11000153 SYSTEM ARRANGEMENT WETLAP/PALLET HANDLING	
REV. 1	45E12R -1 SHEET 1 OF 1
DIVISION	4
DEPT.	047-00
CODE	165
M.O. NO.	04-0886-00
N-FILE	N-5045-00
6M-11709-401	



LOADING PLAN

SCALE: 1/4" = 1'-0"



REFERENCE DRAWINGS		G		C	
NUMBER	TITLE				
		F		B	
		E		A	
		D		REV.	ZONE
				DATE	BY
					DESCRIPTION

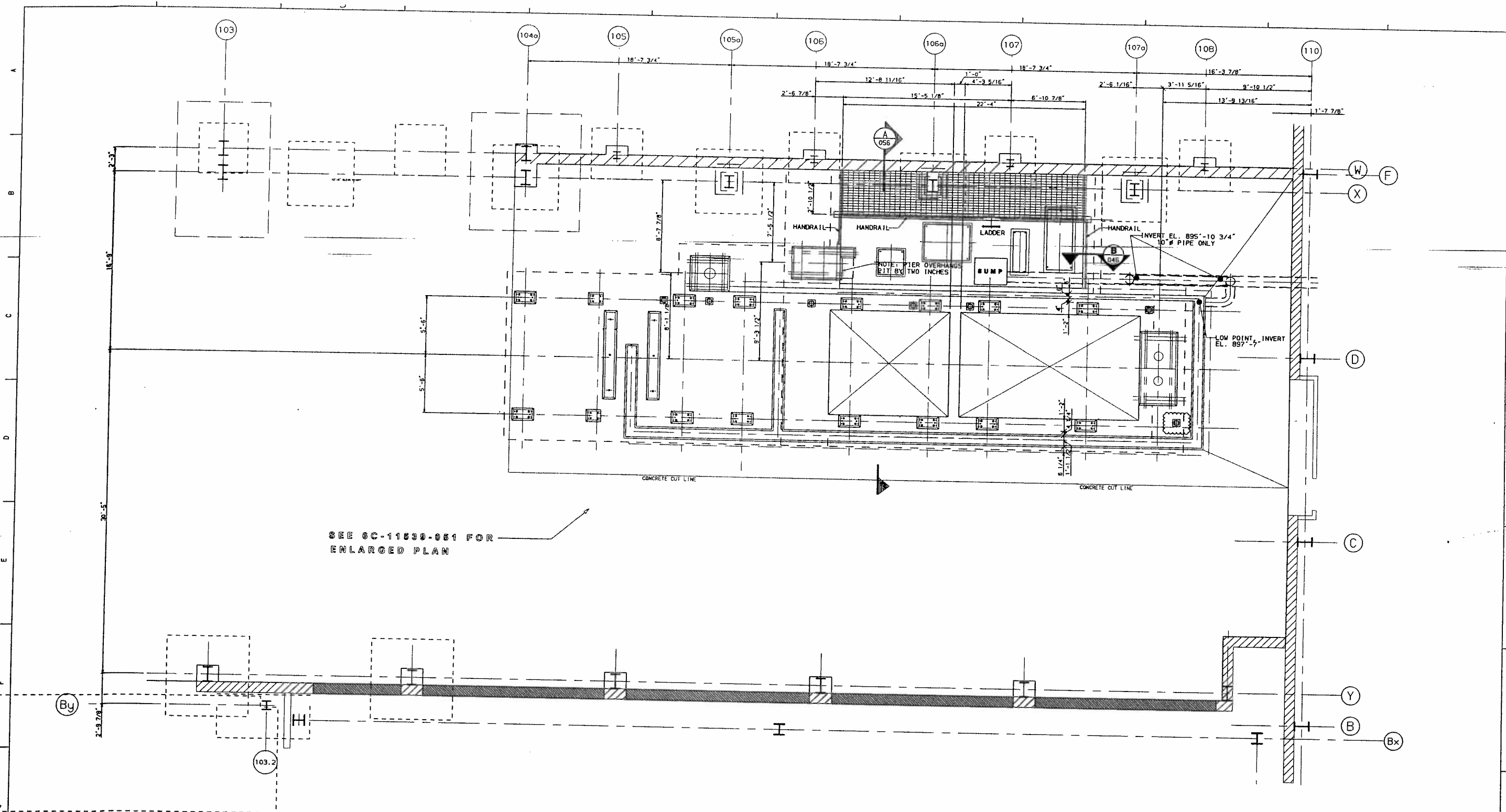
A		D4	03-MAY-2000	ose	ADDED MORE DETAIL
---	--	----	-------------	-----	-------------------

This drawing or material is the exclusive property of CONSOLIDATED PAPERS, INC. and is to be used only for the express purpose for which it was loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.		SCALE	1/4"=1'-0"	DATE	17-MAR-2000
		DRAWN	ose		
		CHECKED			
		PLOTTED ON 22-MAY-2000 at 09:55:34 by ose			

CONSOLIDATED PAPERS, INC.		DIVISION	4	DEPT.	047-00	CODE	102
CORP. ENGINEERING		M.O. NO.	04-0885	M-FILE			

LOADING PLAN		2000 WET LAP MACHINE		NIAGARA DIVISION		REV.	
						A	

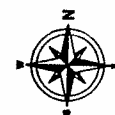
6C-11711-048	
--------------	--



SEE 6C-11530-051 FOR
ENLARGED PLAN

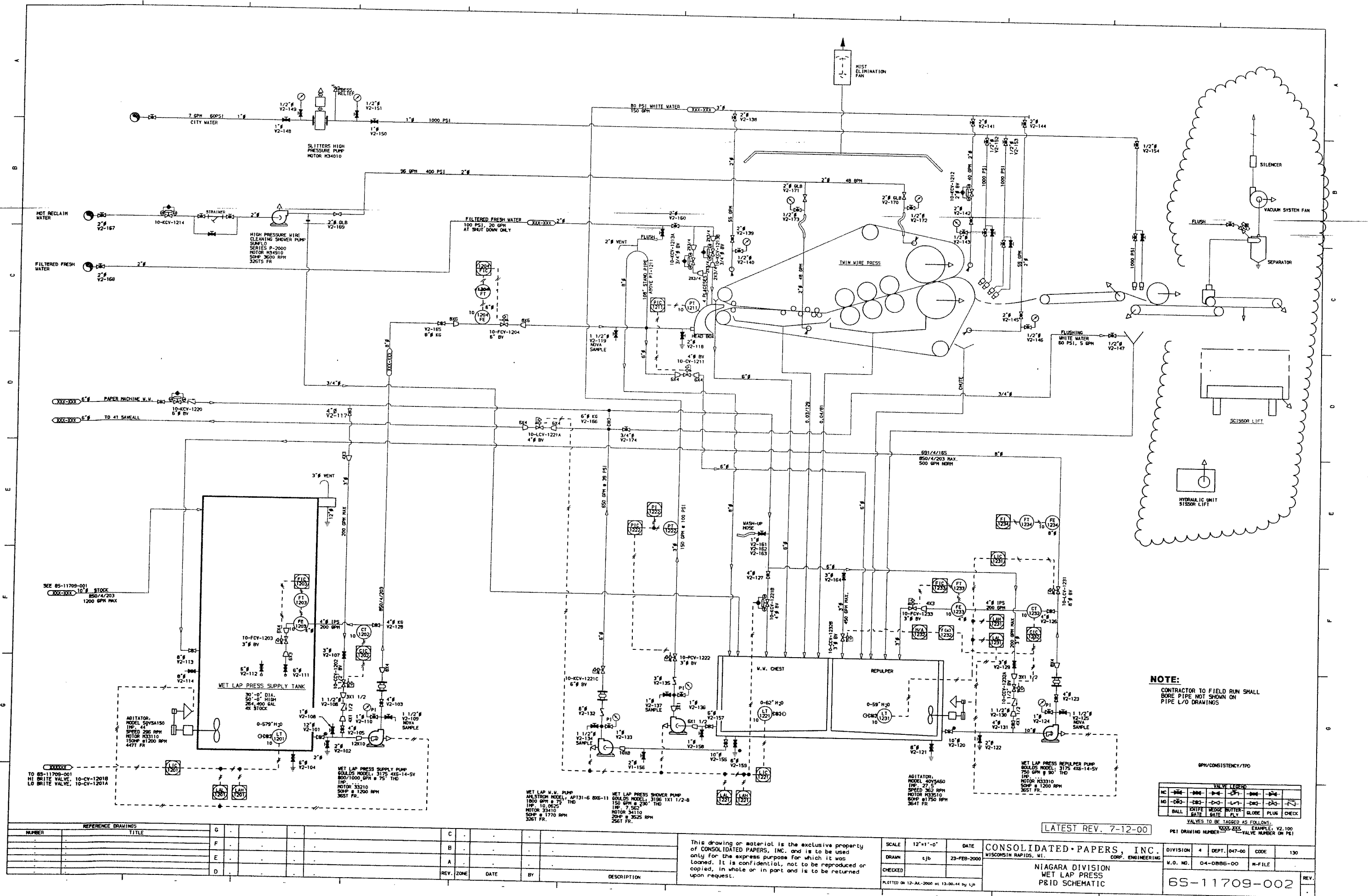
FLOOR PLAN

SCALE: 1/4" = 1'-0"
FINISHED FLOOR EL. 899'-8"



REFERENCE DRAWINGS															
NUMBER	TITLE	DATE	BY	DESCRIPTION	REV.	ZONE	DATE	BY	DESCRIPTION	SCALE	DATE	CONSOLIDATED PAPERS, INC.			
6C-11537-100	BUILDING LAYOUT	F 010 24-JUL-2000	ose	ADDED TUBE COLUMN T55KX3/8"	C	ALL	18-APR-2000	ose	12 INDIVIDUAL PIERS INSTEAD OF TWO CONTINUOUS PIERS, SHAPE OF PIER	1/4"=1'-0"	24-JAN-2000	WISCONSIN RAPIDS, WI.			
		G B9 22-MAY-2000	ose	ADDED SECTION B ABOUT HANDRAILS	B	ALL	05-APR-2000	ose	MOVED BEAM FOR WALKWAY			CORP. ENGINEERING			
		E D 16-MAY-2000	ose	ADDED REMOVEABLE TUBE COLUMNS	A	AB	04-APR-2000	ose	LENGTH OF PIT			FLOOR PLAN			
		D B10 11-MAY-2000	ose	PROCESS SEWER PIPE DETAILS								2000 WET LAP MACHINE			
										PLOTTED ON 24-JUL-2000 at 12:18:41 by ose		NIAGARA DIVISION			
												6C-11711-050			
												REV. F			

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AHLSTROM PUMP

BLEACHERY SEAL BOX

PLAN VIEW

AHLSTROM PUMP

6" KNIFE GATE VALVE
FURNISHED BY CPI

BUILDING 15 LOWER FLOOR ELEVATION

ELEVATION VIEW

SADDLE A 6" TUBE INTO EXISTING 14" LINE
6" NO. 12 GA. TUBE AND FITTINGS
316L STAINLESS STEEL

EXISTING PUMP SUCTION LINE

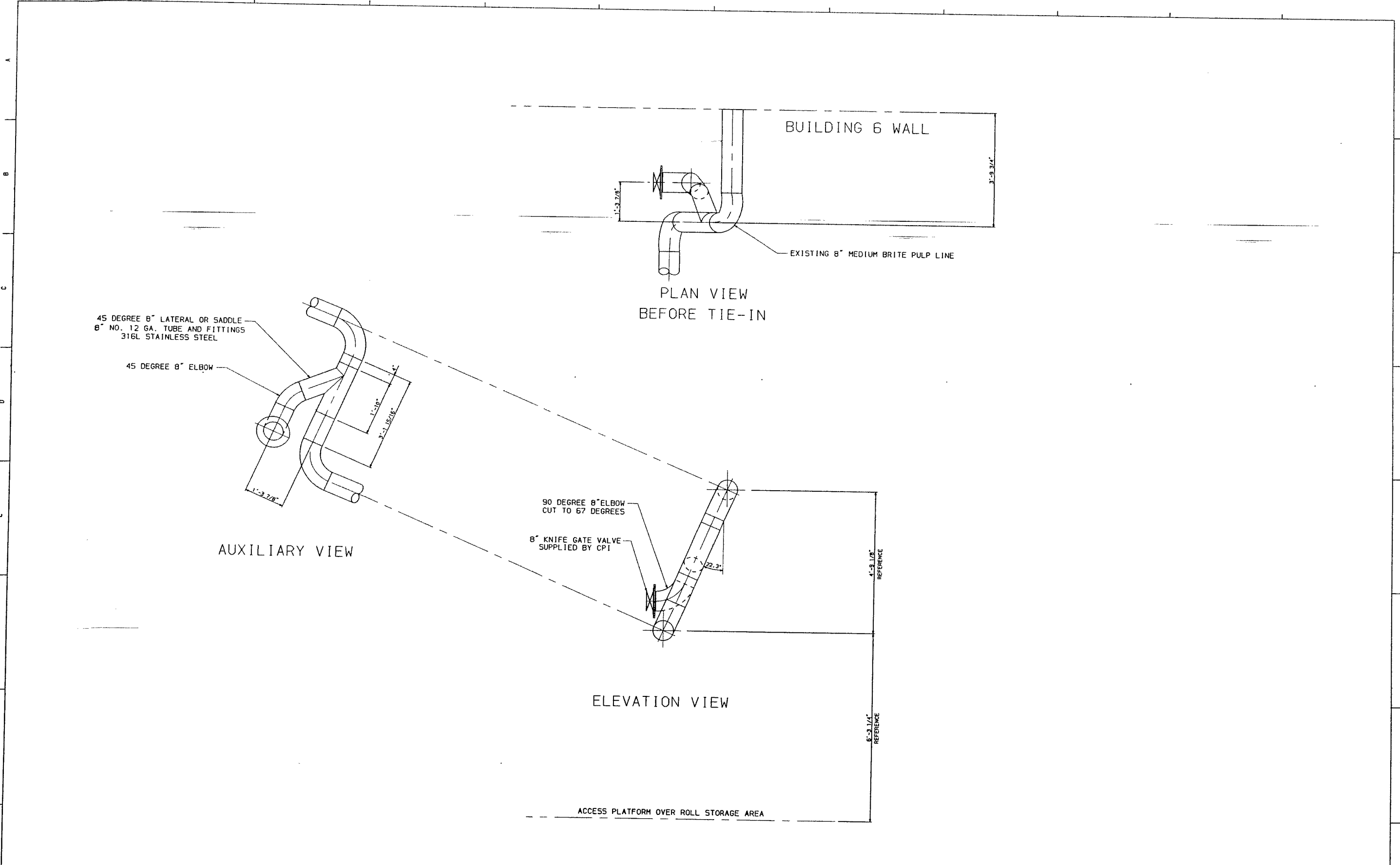
CHEST WALL

SIDE VIEW

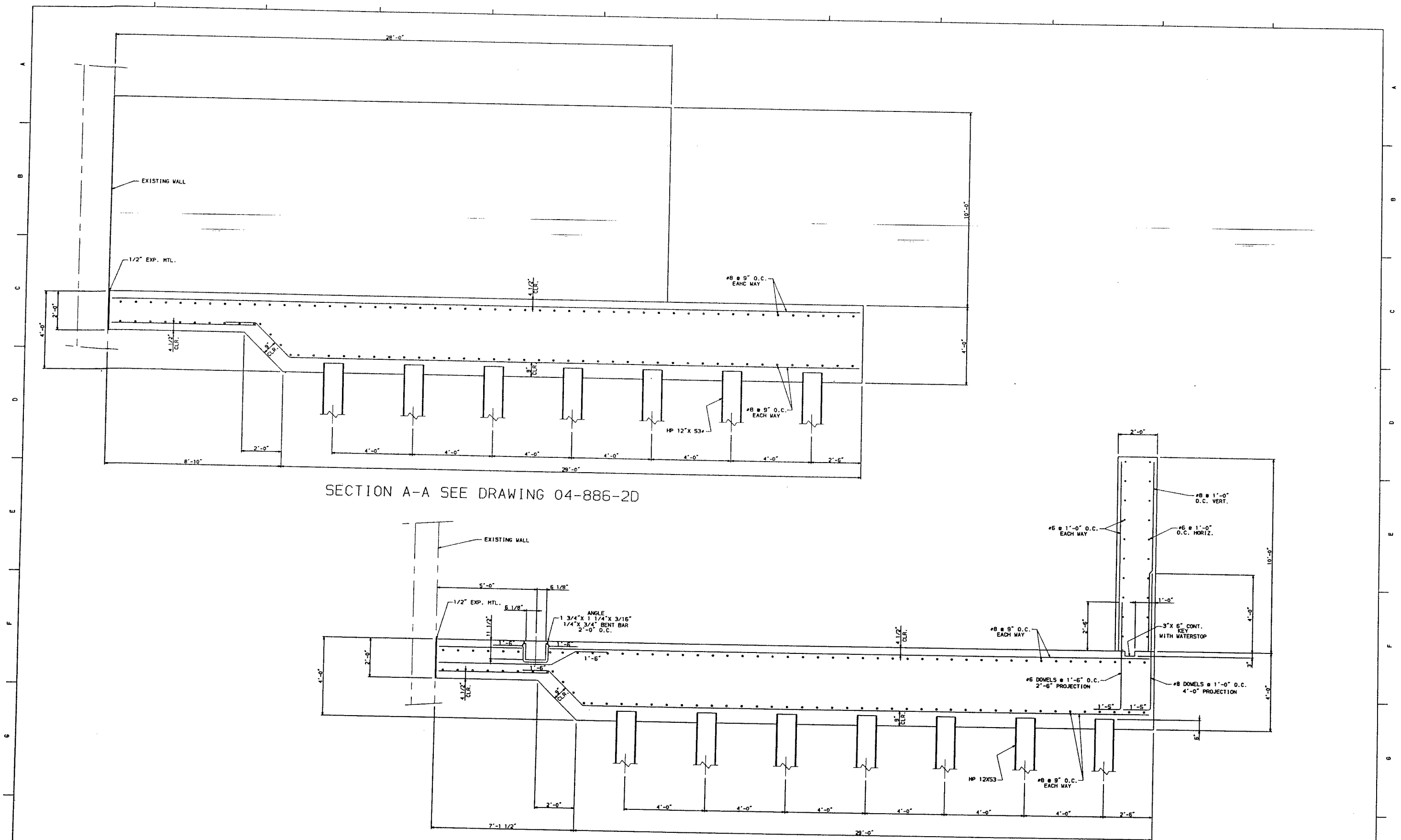
REFERENCE DRAWINGS									
NUMBER	TITLE	G				C			
		F				B			
		E				A			
		D				REV.	ZONE	DATE	BY
									DESCRIPTION

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SCALE	1 1/2" = 1'-0"	DATE	21-JAN-2000	CONSOLIDATED PAPERS, INC.		DIVISION	4	DEPT.	047-00	CODE	
DRAWN	rjt			WISCONSIN RAPIDS, WI.		CORP. ENGINEERING					
CHECKED				PIPING TIE-IN NO. 3							
				FILTRATE WATER							
				WET LAP PRESS							
PLOTTED ON 02-MAY-2000 at 15:31:07 by rjt						6M-11709-013		REV.			



REFERENCE DRAWINGS										This drawing or material is the exclusive property of CONSOLIDATED PAPERS, INC. and is to be used only for the express purpose for which it was loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.	SCALE 3/4" = 1'-0"	DATE 27-JAN-2000	CONSOLIDATED PAPERS, INC. CORP. ENGINEERING WISCONSIN RAPIDS, WI.	DIVISION 4	DEPT. 047-00	CODE	REV.
NUMBER	TITLE	G	-	-	-	C	-	-	-								
		F	-	-	-	B	-	-	-								
		E	-	-	-	A	-	-	-								
		D	-	-	-	REV.	ZONE	DATE	BY								
DESCRIPTION										CHECKED		PLOTTER ON 07-FEB-2000 at 07:43:39 by rjl		PIPING TIE-IN NO. 5 MEDIUM BRITE PULP WET LAP PRESS		6M-11709-015	



REFERENCE DRAWINGS	
NUMBER	TITLE

G	-	-	-	-	C	-	-	-	-
F	-	-	-	-	B	-	-	-	-
E	-	-	-	-	A	-	-	-	-
D	-	-	-	-	REV.	ZONE	DATE	BY	DESCRIPTION

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SCALE 1/2" = 1'-0"
 DRAWN rjt
 03-FEB-2000
 CHECKED
 PLOTTED ON 04-FEB-2000 at 09:46:56 by rjt

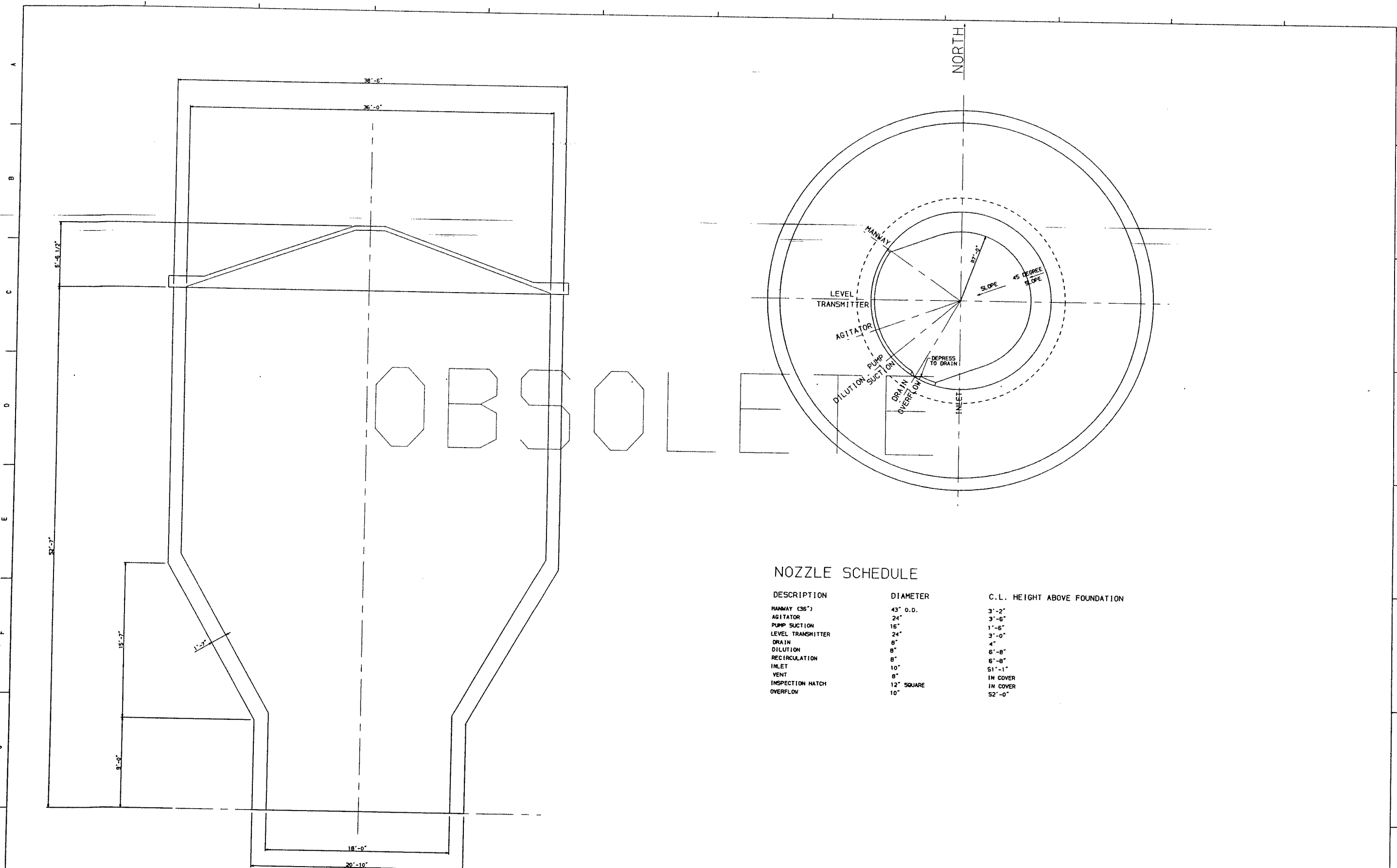
DATE
 CONSOLIDATED PAPERS, INC.
 WISCONSIN RAPIDS, WI.
 CORP. ENGINEERING

STOCK STORAGE CHEST
 SECTION VIEW
 CHEST FOUNDATION

DIVISION 4 DEPT. 047-00 CODE
 W.O. NO. 04-BBS H-FILE

6M-11709-016

REV.



NOZZLE SCHEDULE

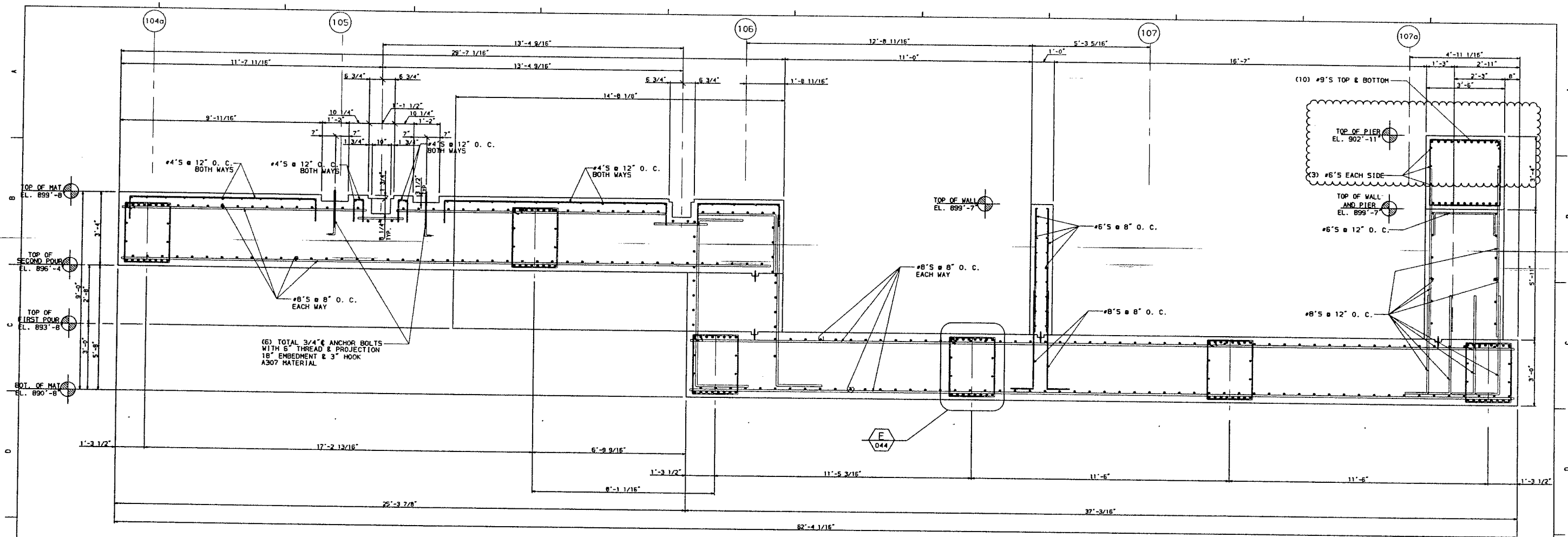
DESCRIPTION	DIAMETER	C.L. HEIGHT ABOVE FOUNDATION
MANWAY (36")	43" O.D.	3'-2"
AGITATOR	24"	3'-6"
PUMP SUCTION	16"	1'-6"
LEVEL TRANSMITTER	24"	3'-0"
DRAIN	8"	4"
DILUTION	8"	6'-8"
RECIRCULATION	8"	6'-8"
INLET	10"	51'-1"
VENT	8"	1N COVER
INSPECTION HATCH	12" SQUARE	1N COVER
OVERFLOW	10"	52'-0"

REFERENCE DRAWINGS		G F E D	C B A	REV.	ZONE	DATE	BY	DESCRIPTION	This drawing or material is the exclusive property of CONSOLIDATED PAPERS, INC. and is to be used only for the express purpose for which it was loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.	SCALE 1/4" = 1'-0" DRAWN rjl CHECKED PLOTTED ON 14-FEB-2000 at 09:40:00 by rjl	CONSOLIDATED PAPERS, INC. WISCONSIN RAPIDS, WI. CORP. ENGINEERING				DIVISION	4	DEPT.	047-00	CODE	6M-11709-018 REV.
NUMBER	TITLE										V.O. NO.	04-BBG	N-FILE							

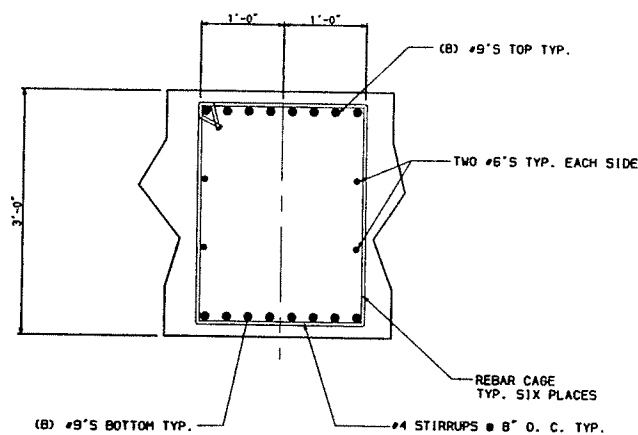


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SCALE	3/4" = 1'-0"	DATE	CONSOLIDATED PAPER, INC.		DIVISION	4	DEPT.	047-00	CODE			
			WISCONSIN RAPIDS, WI.									
			CORP. ENGINEERING									
DRAWN	rjt	11-MAY-2000	DUCT ARRANGEMENT EXHAUST FAN WELD SHOP AREA			V.O. NO.	04-BBS		W-FILE			
CHECKED												
PLOTTED ON 12-MAY-2000 AT 13:06:53 by gpi						6M-11709-020					REV.	



SECTION A
SCALE: 1/2" = 1'-0"
042
043
052



DETAIL E
SCALE: 1" = 1'-0"
TYPICAL SIX PLACES
044

NUMBER	REFERENCE DRAWINGS	TITLE	J	A11	03-MAY-2000	ose	HEIGHT OF HEADBOX PIER	C	ALL	13-APR-2000	ose	TOP OF MAT DETERMINED DIMENSIONS, ADDED REBAR
			H	D7	27-APR-2000	ose	CORRECTED LENGTH OF MAT	B	B1	10-APR-2000	ose	TOP OF MAT NOT YET DETERMINED
			E	ALL	18-APR-2000	ose	RAISED WALLS, REVISED POCKETS REVISED DIMENSION	A	ALL	27-MAR-2000	ose	ADDED DIMENSION, ADDED U-DRAIN ADDED SECTION REFERENCE DRAWING
			D	ALL	14-APR-2000	ose	EXTENDED FOUNDATION WEST 12"	REV.	ZONE	DATE	BY	DESCRIPTION

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SCALE	1/2"=1'-0"	DATE	09-MAR-2000
DRAWN	ose	CHECKED	

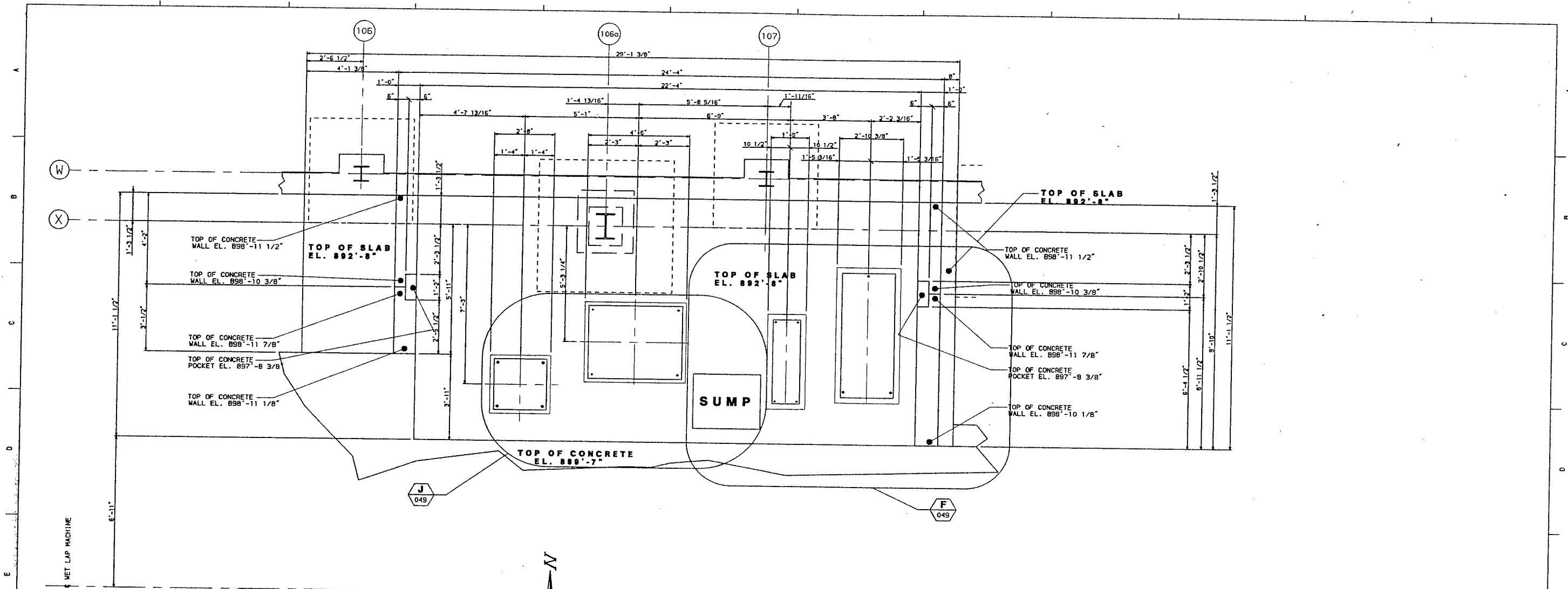
PLOTTED ON 22-MAY-2000 at 10:03:35 by ose

CONSOLIDATED PAPERS, INC.
CORP. ENGINEERING
WISCONSIN RAPIDS, WI.

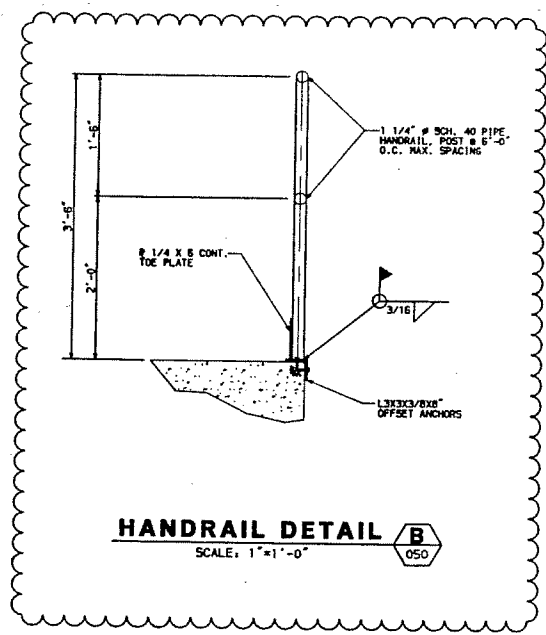
FOUNDATION SECTIONS
2000 WET LAP MACHINE
NIAGARA DIVISION

DIVISION	4	DEPT.	047-00	CODE	102
W.O. NO.	04-0886	H-FILE		REV.	J

6C-11711-044

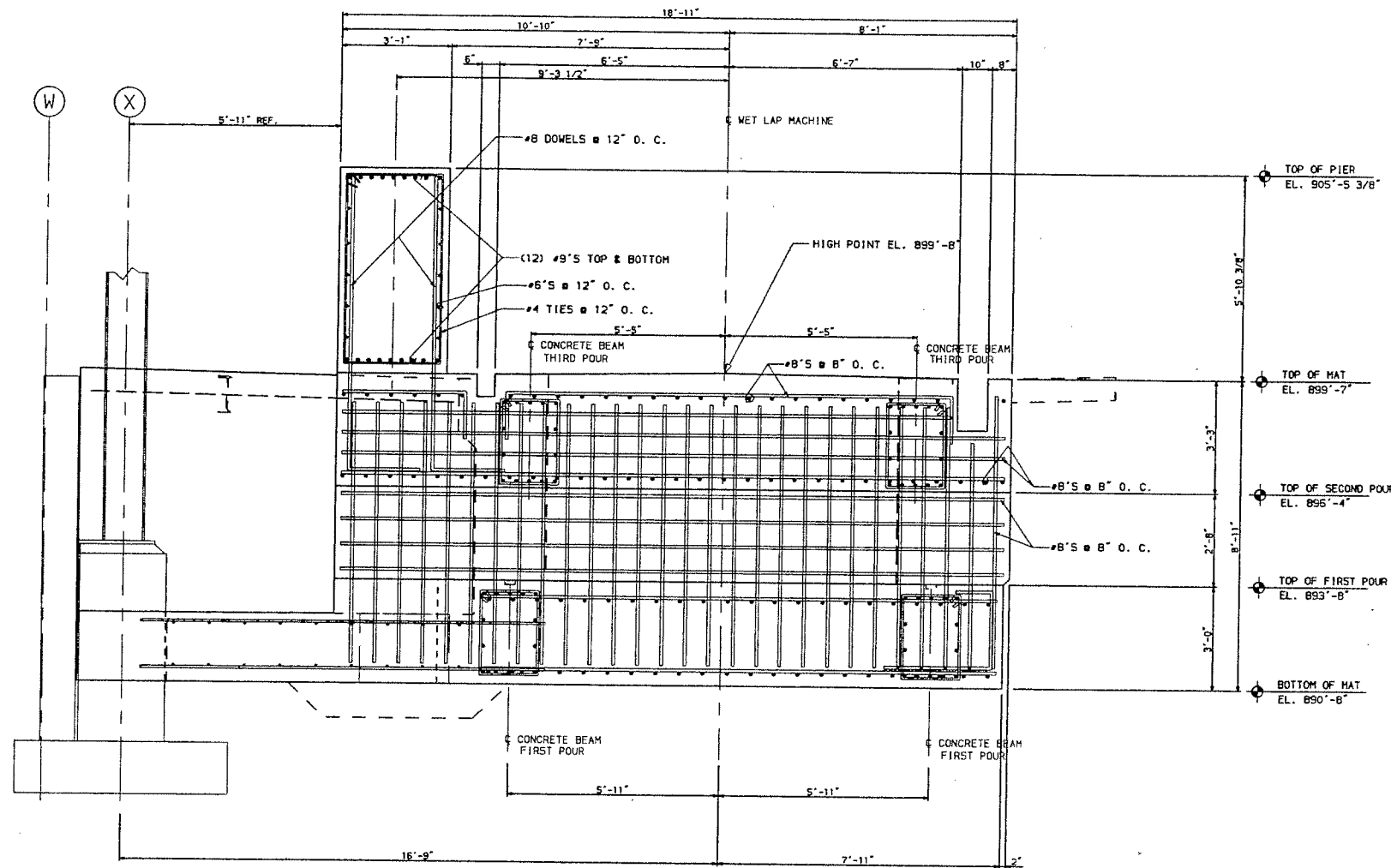


DETAIL
SCALE: 1/2" = 1'-0"

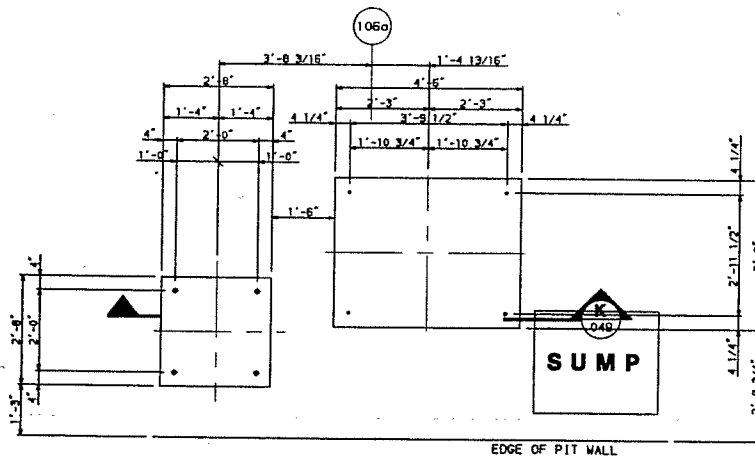


REFERENCE DRAWINGS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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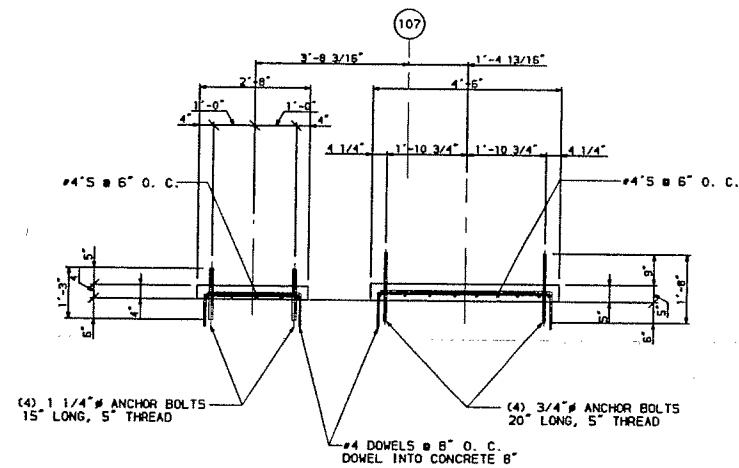
FOUNDATION DETAILS
2000 WET LAP MACHINE
NIAGARA DIVISION
6C-11711-046



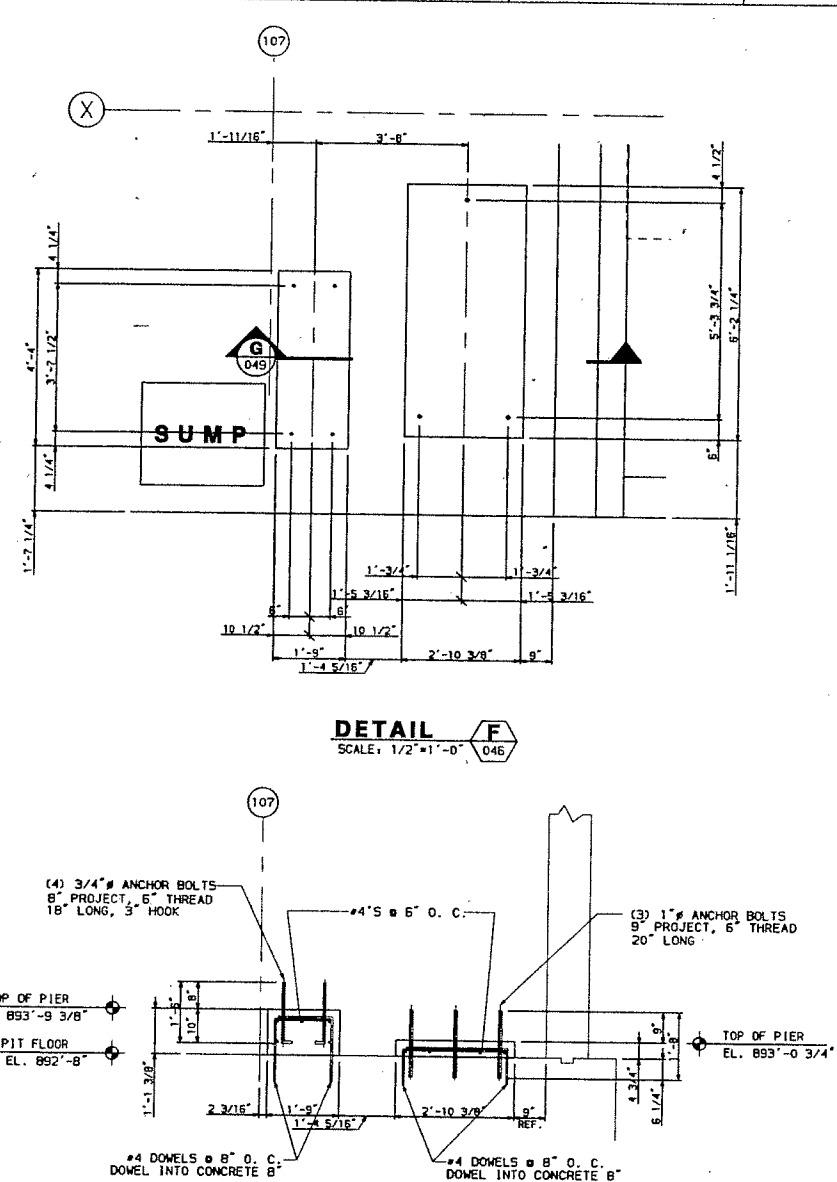
SECTION E
SCALE: 1/2"=1'-0" 043



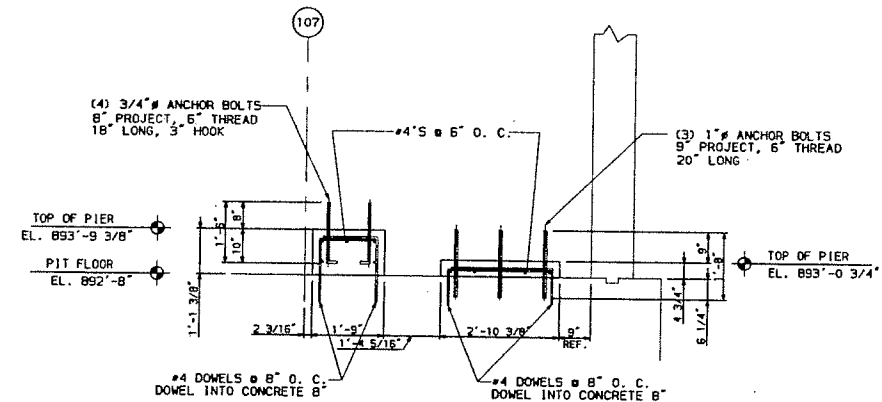
DETAIL J
SCALE: 1/2"=1'-0" 049



SECTION K
SCALE: 1/2"=1'-0" 049

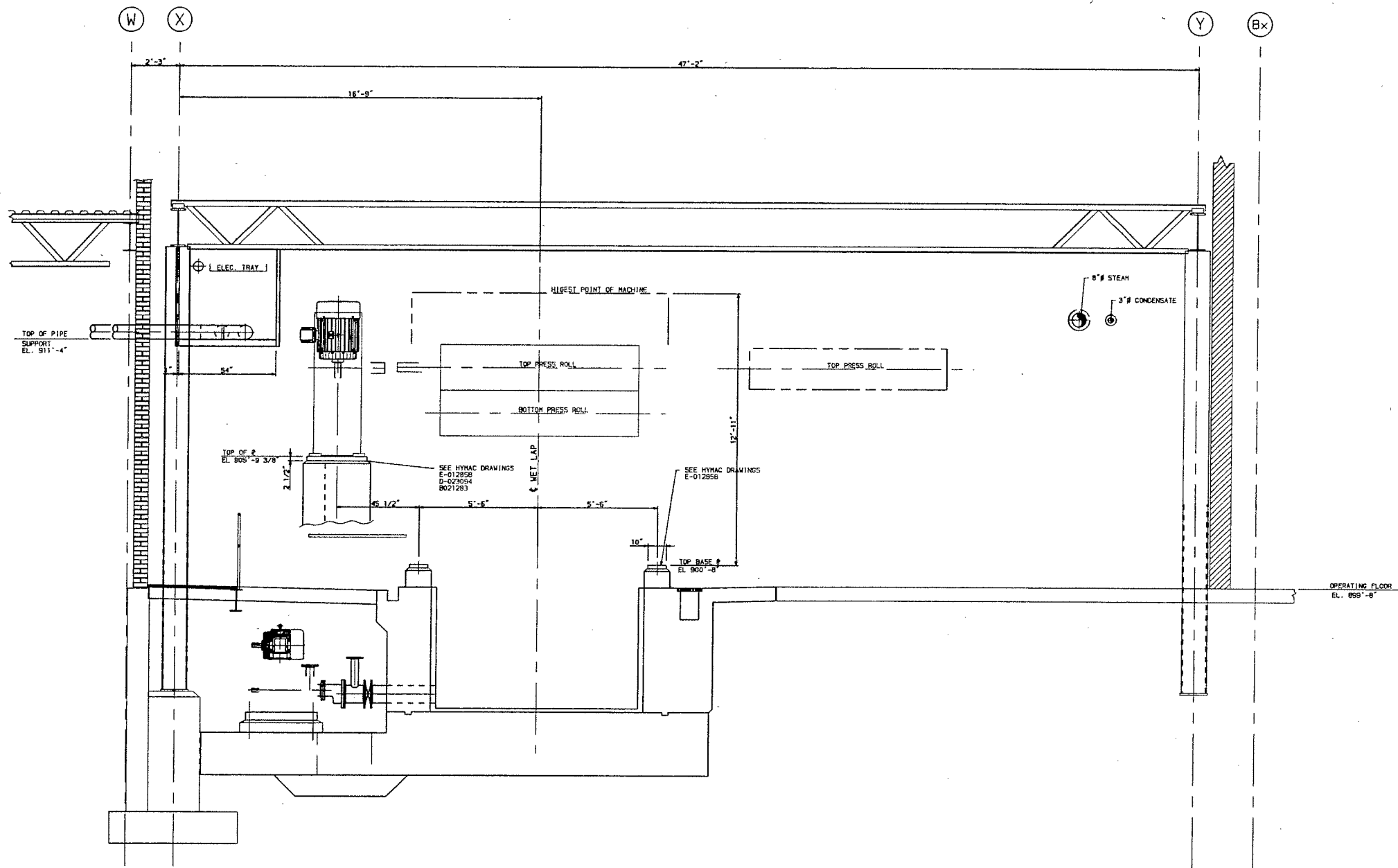


DETAIL F
SCALE: 1/2"=1'-0" 046



SECTION G
SCALE: 1/2"=1'-0" 049

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NUMBER	TITLE																														
					G	-	-	-	-	C												A3	04-MAY-2000	ose	WIDTH OF PIER LOCATION OF CENTERLINE OF PIER						
					F	-	-	-	-	B												BB	03-MAY-2000	ose	RAISED PIER ONE FOOT SECTION CALL NUMBER WAS 049						
					E	ALL	10-MAY-2000	ose	added detail j added section k	A												ALL	14-APR-2000	ose	GENERAL REVISION						
					D	ALL	10-MAY-2000	ose	ADDED DETAIL F ADDED SECTION G	REV.	ZONE	DATE	BY	DESCRIPTION																	
											SCALE	1/2"=1'-0"	DATE	CONSOLIDATED PAPERS, INC. WISCONSIN RAPIDS, WI. CORP. ENGINEERING							DIVISION	4	DEPT.	047-00	CODE	102					
											DRAWN	ose	07-APR-2000	SECTIONS AND DETAILS 2000 WET LAP MACHINE NIAGARA DIVISION							W.D. NO.	04-0885-01		H-FILE		REV.					
											CHECKED	KLP	10-MAY-2000																		
											PLOTTED ON 22-MAY-2000 at 09:50:05 by ose											6C-11711-049									



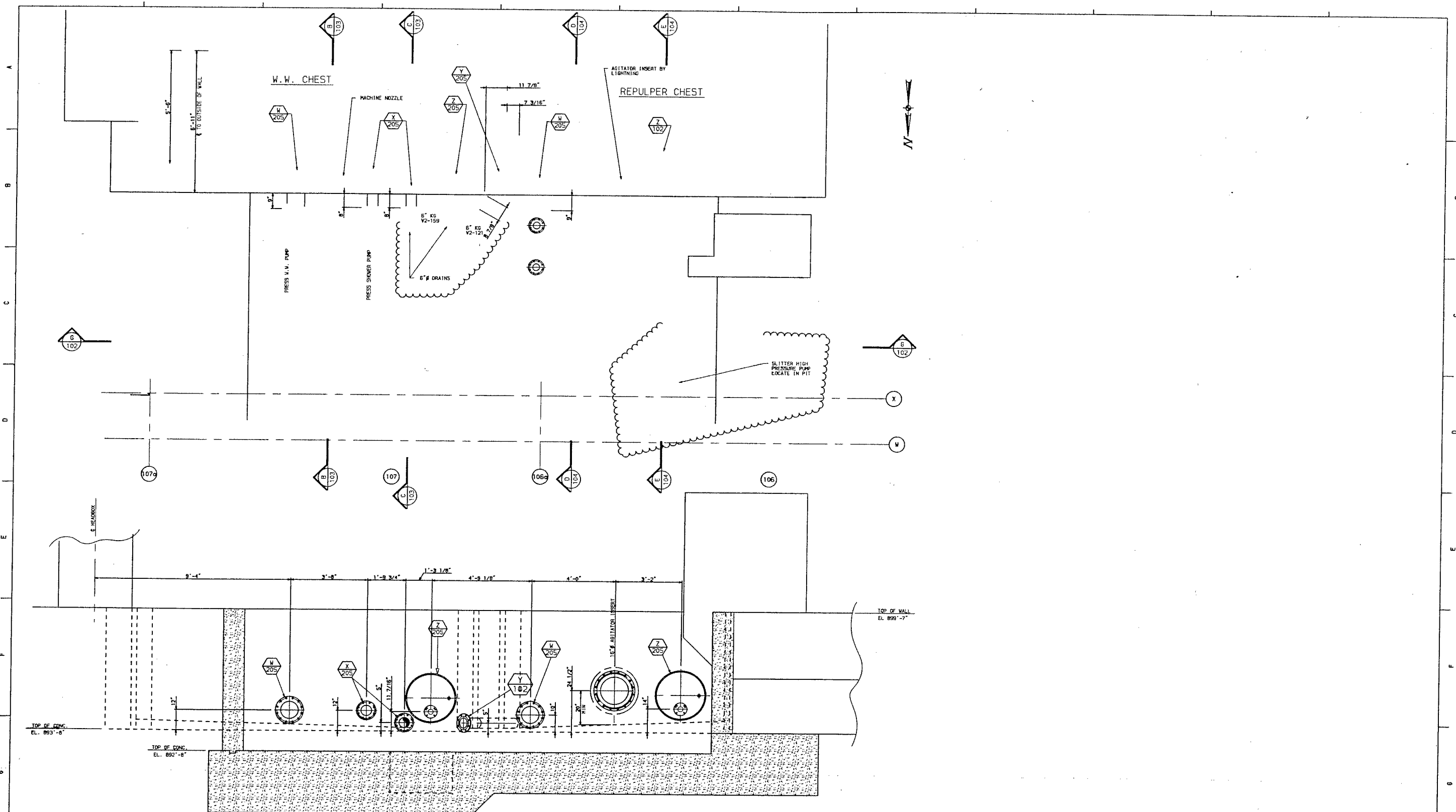
SECTION
 SCALE: 3/8"=1'-0"
 LOOKING EAST

REFERENCE DRAWINGS		G	C	B	C3	15-MAY-2000	tjb	REVISE PIPE SUPPORT	SCALE: 3/8"=1'-0"	DATE	CONSOLIDATED PAPERS, INC.	DIVISION	4	DEPT.	047-00	CODE	103	REV.
NUMBER	TITLE																	
		F			B	C3	15-MAY-2000	tjb	REVISE PIPE SUPPORT	03-MAR-2000	WISCONSIN RAPIDS, WI.							
		E			A	ALL	05-MAY-2000	tjb	ADD DRIVE AND PRESS ROLLS		NIAGARA DIVISION							
		D			REV. ZONE	DATE	BY	DESCRIPTION			WET LAP MACHINE							
											SECTION LOOKING EAST THRU PUMP PIT							B

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SCALE: 3/8"=1'-0"
 DATE: 03-MAR-2000
 DRAWN: tjb
 CHECKED:
 PLOTTED ON 15-MAY-2000 AT 13:37:30 BY tjb

CONSOLIDATED PAPERS, INC.
 WISCONSIN RAPIDS, WI.
 NIAGARA DIVISION
 WET LAP MACHINE
 SECTION LOOKING EAST THRU PUMP PIT
 6M-11709-101



SECTION
SCALE: 1/2"=1'-0"

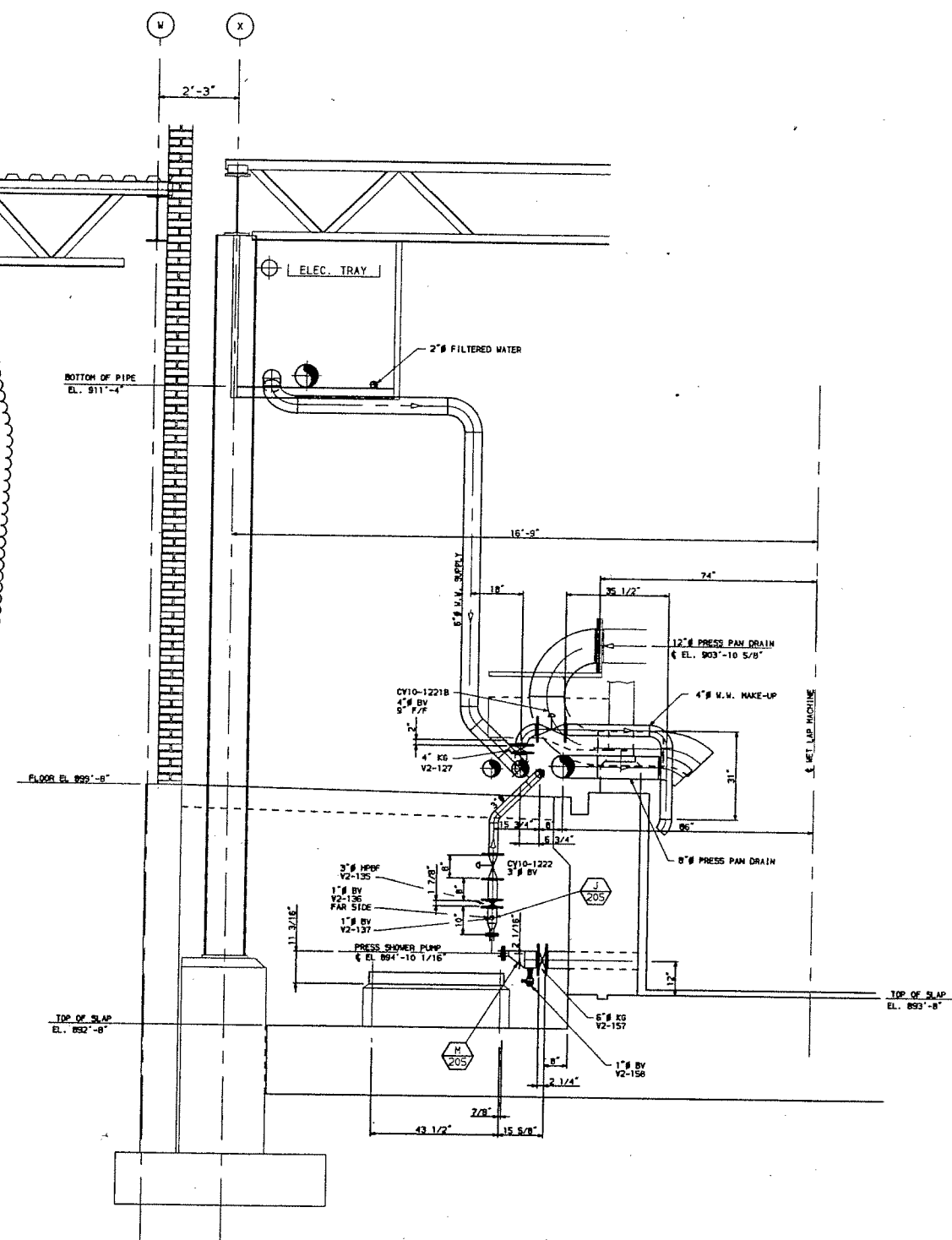
REFERENCE DRAWINGS																	
NUMBER	TITLE	G	F	E	D	C	B	A	REV.	ZONE	DATE	BY	DESCRIPTION	SCALE	1/2"=1'-0"	DATE	CONSOLIDATED PAPERS, INC. WISCONSIN RAPIDS, WI.
																	DIVISION 4
																	DEPT. 047-00
																	CODE 103
																	W.O. NO. 04-0000-00
																	N-FILE
																	NIAGARA DIVISION
																	WET LAP MACHINE
																	PUMP PIT NOZZLE LAYOUT
																	6M-11709-102
																	REV. A

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SCALE 1/2"=1'-0"
DATE 03-MAR-2000
DRAWN tjb
CHECKED
PLOTTED ON 31-MAY-2000 at 11:04:11 by tjb

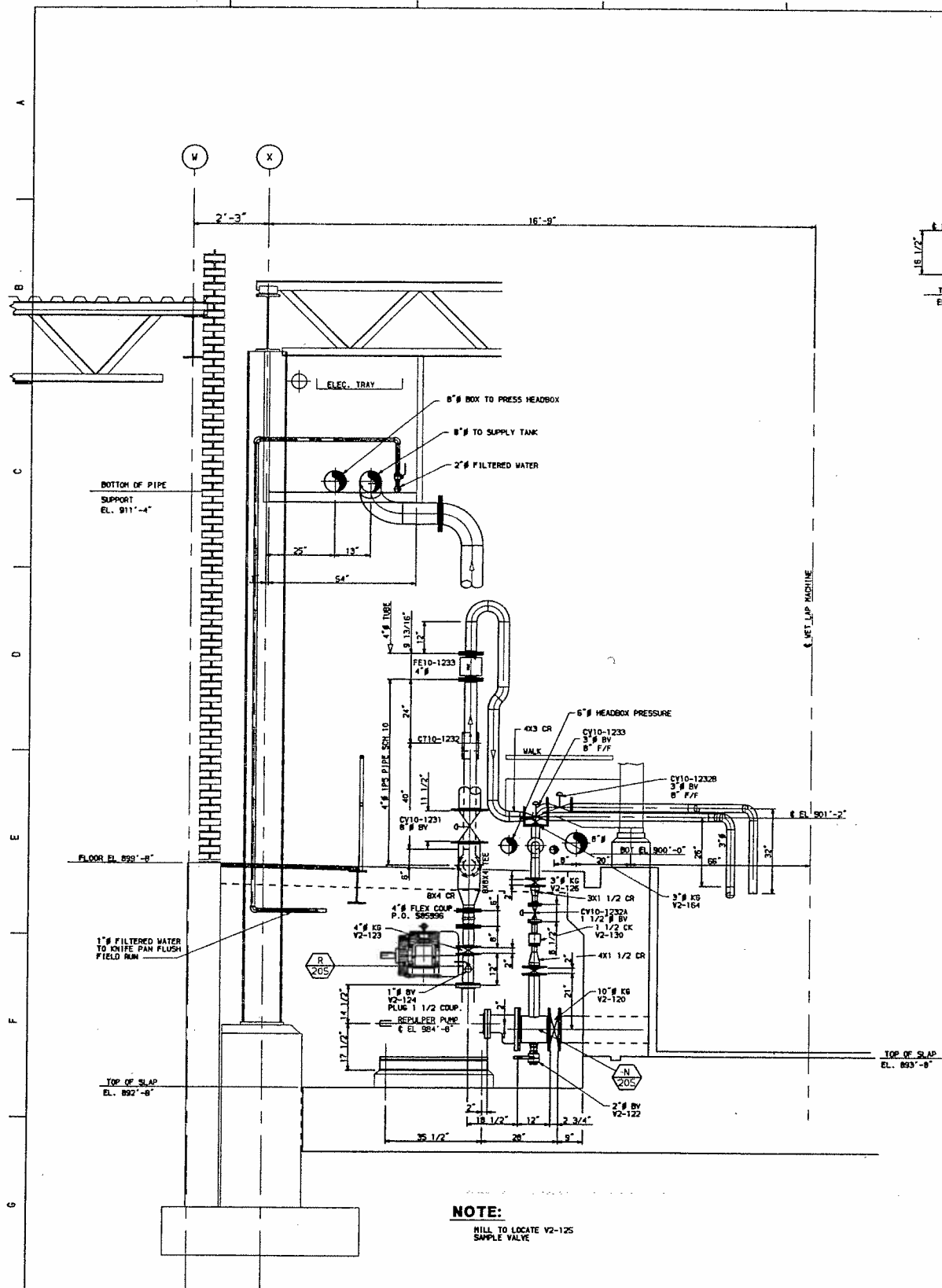
CONSOLIDATED PAPERS, INC.
WISCONSIN RAPIDS, WI.
NIAGARA DIVISION
WET LAP MACHINE
PUMP PIT NOZZLE LAYOUT

DIVISION 4
DEPT. 047-00
CODE 103
W.O. NO. 04-0000-00
N-FILE
6M-11709-102
REV. A

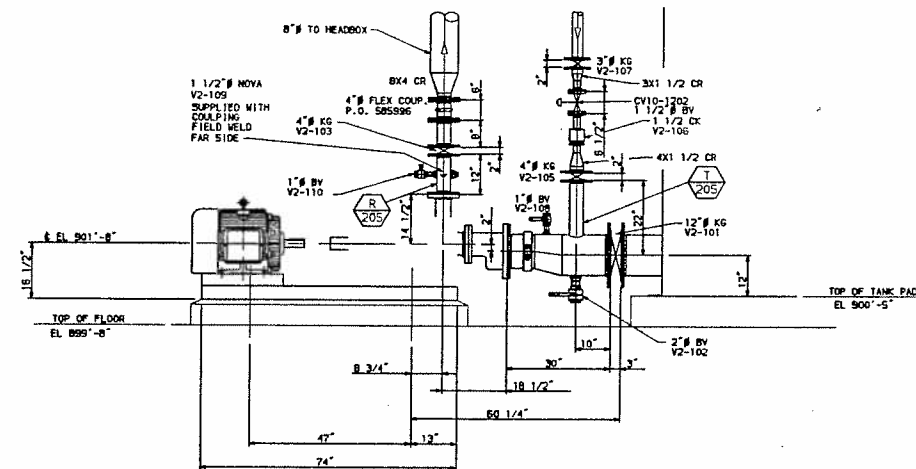


SECTION
SCALE: 1/2" = 1'-0"
WET LAP PRESS SHOWER PUMP

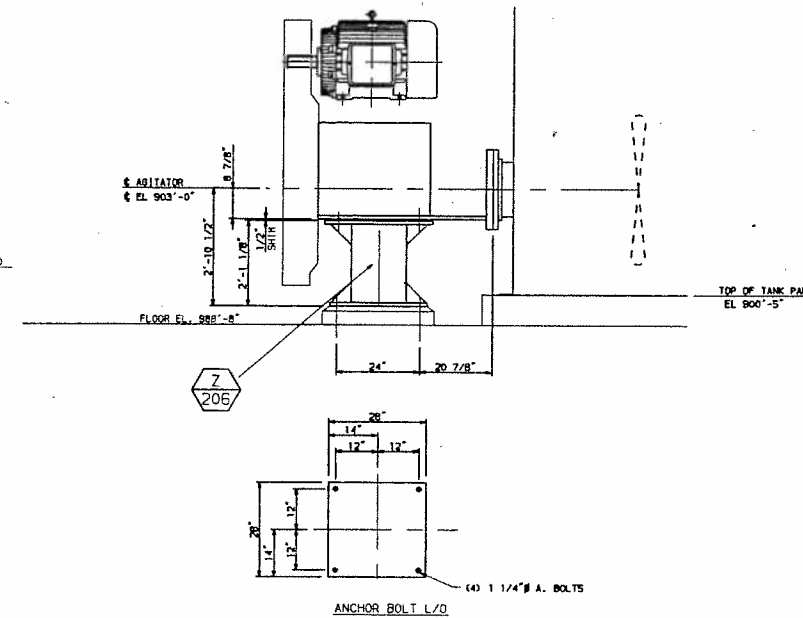
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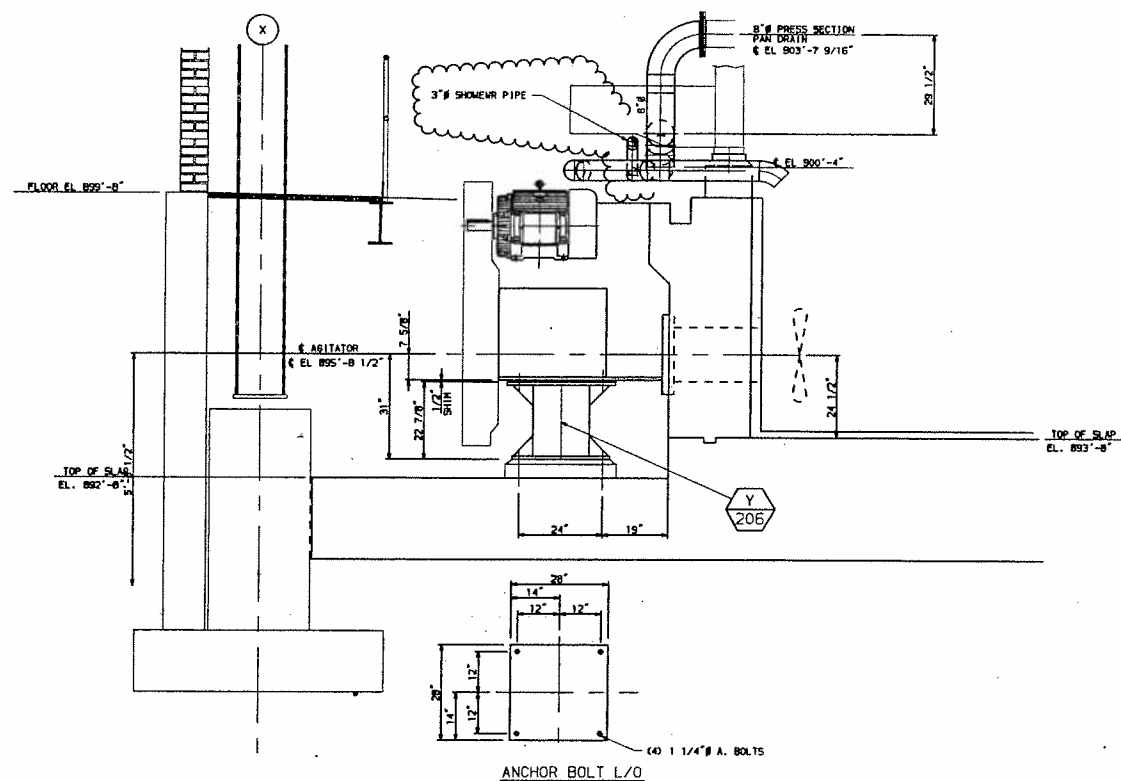
SECTION D
102 SCALE: 1/2"=1'-0" 150
MET LAP PRESS REPULPER PUMP



SECTION A
110 SCALE: 1/2"=1'-0" 152
MET LAP PRESS SUPPLY PUMP



SECTION B
110 SCALE: 1/2"=1'-0" 152
MET LAP PRESS STOCK SUPPLY TANK AGITATOR



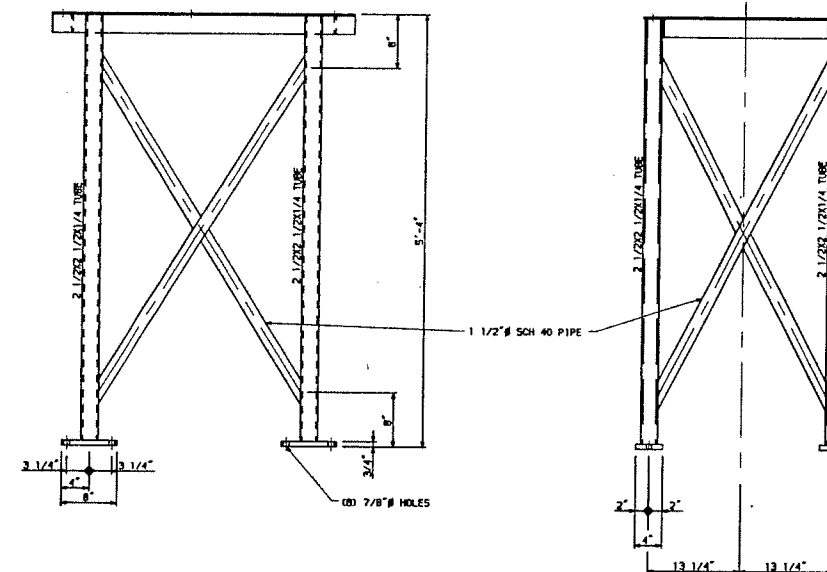
SECTION E
102 SCALE: 1/2"=1'-0" 150
MET LAP PRESS REPULPER TANK AGITATOR

NUMBER	REFERENCE DRAWINGS	TITLE	DATE	BY	DESCRIPTION
G	-	-	01-JUN-2000	tjb	ADD 2" FILTERED WATER
F	-	-	19-MAY-2000	tjb	ADD PUMP DISCHARGE PIPE
E	ES	22-JUN-2000	tjb	tjb	ADD 3" SHOWER PIPE
D	ALL	09-JUN-2000	tjb	tjb	RELOCATE AGITATOR ANCHOR BOLTS IN SUPPORT STANDS
D	ALL	09-JUN-2000	tjb	tjb	ADD 6" HEADBOX PRESSURE LOOP RELOCATE MACHINE W.W.

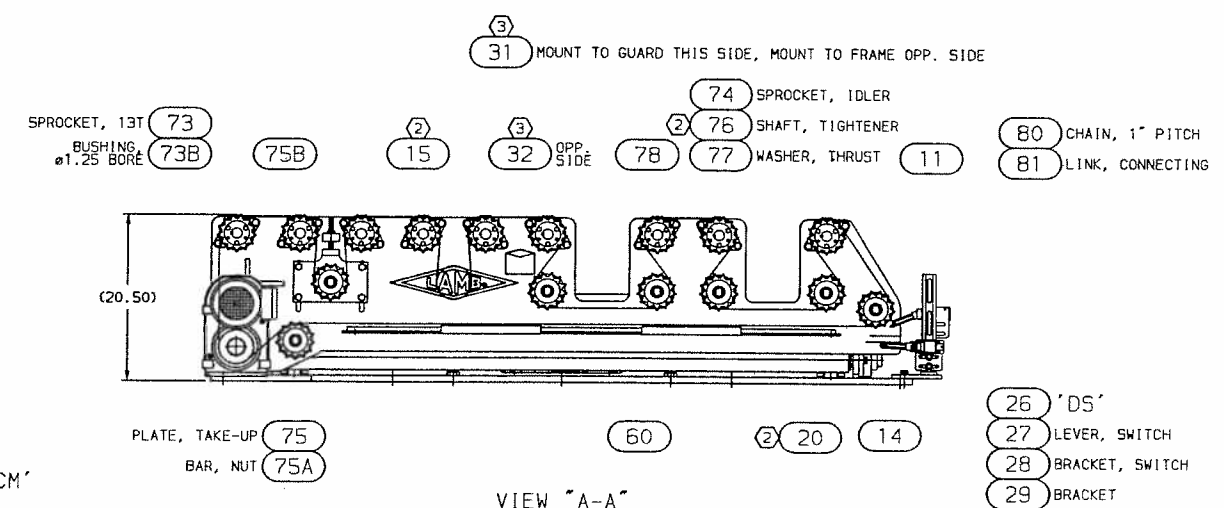
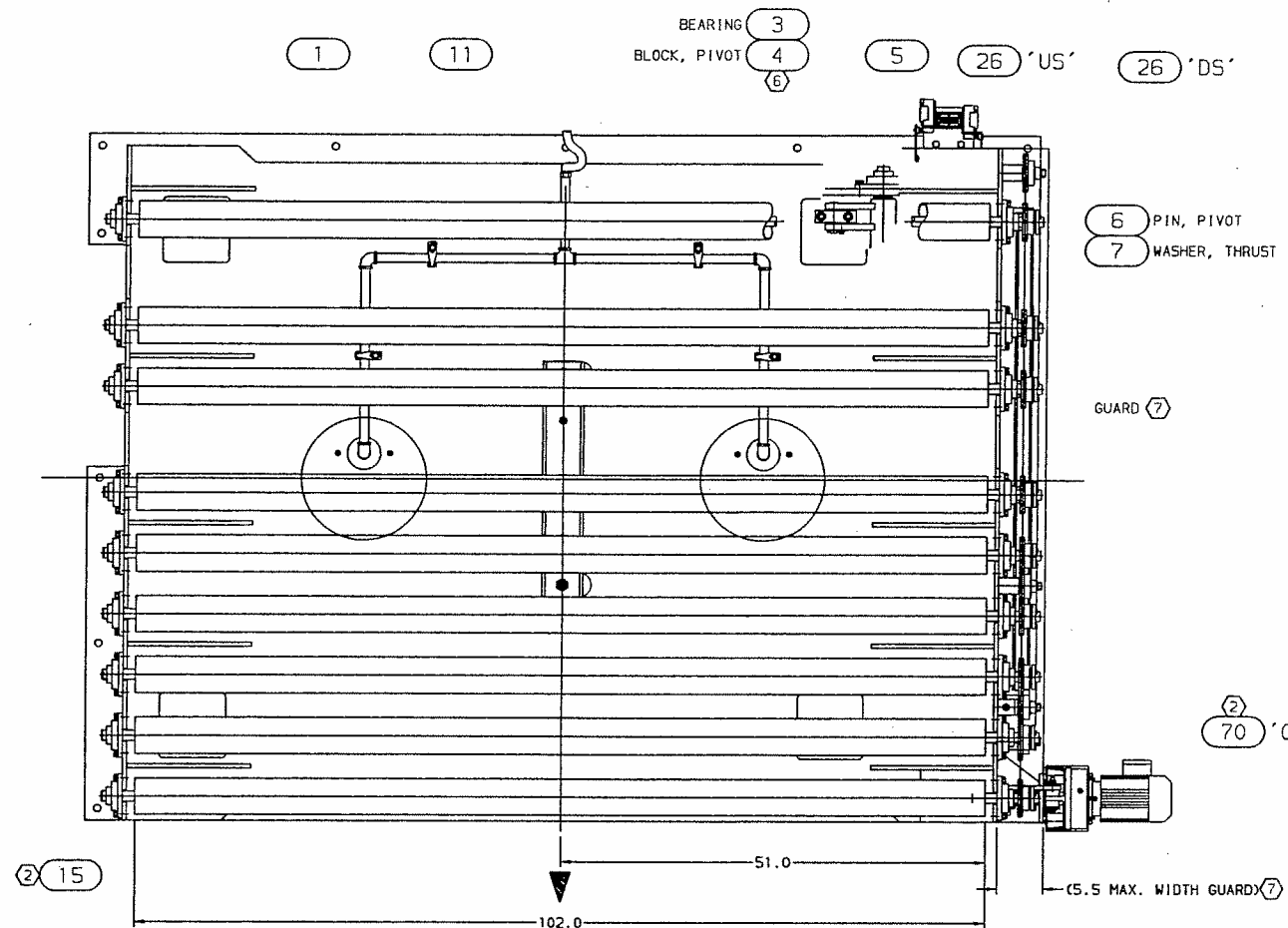
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SCALE: 1/2"=1'-0"
DATE: 18-APR-2000
DRAWN: tjb
CHECKED:
PLOTTED ON 05-JUL-2000 BY 14:58:32 tjb

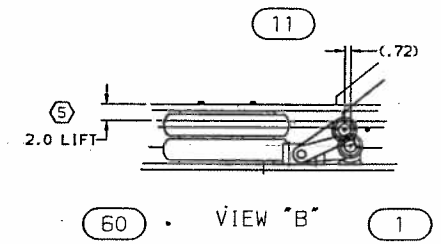
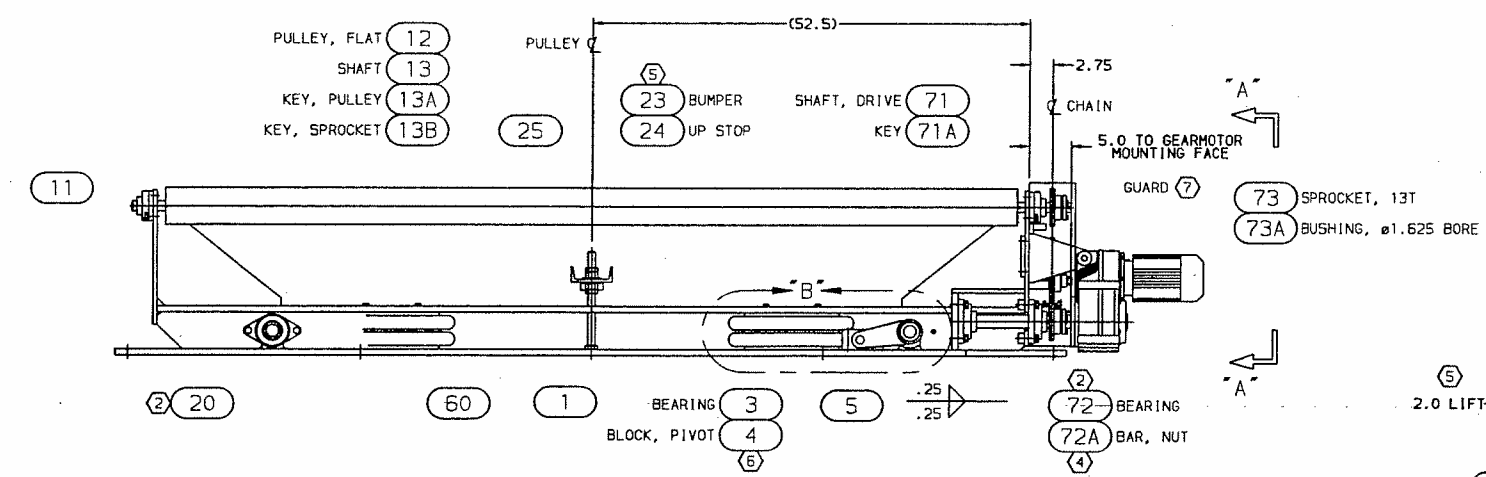
CONSOLIDATED PAPERS, INC.
CORP. ENGINEERING
DIVISION 4 DEPT. 047-00 CODE 128
WISCONSIN RAPIDS, WI.
NIAGARA DIVISION
PUMP AND AGITATOR DETAILS
PRESS SUPPLY AND REPULPER PUMP
6M-11709-104
REV. E



DIVISION	4	DEPT.	047-00	CODE	135
W.O. NO.	04-0886-00		M-FILE		.
6M-11709-105					



- NOTES:
1. INTERPRET ALL WELD SYMBOLS PER ANSI/AWS A2.4.
 2. LUBRICATION POINT
 3. LOCATE AND MOUNT AT ASSEMBLY
 4. WELD AT ASSEMBLY AFTER FINAL ALIGNMENT
 5. BLOCK LIFT FRAME (ITEM 11) IN UP POSITION (2.0 INCHES). ADJUST UP STOP AND BUMPER (ITEMS 23
 6. USE LOCTITE 601 (OR EQUIV.) ON FASTENERS
 7. FABRICATE AND MOUNT GUARD AT ASSEMBLY. PAINT GUARD "CAUTION".
 8. SEE VALVE PANEL ASSEMBLY FOR ITEMS 53-59 AND ITEM 450



LEGEND	
ANCHOR BOLT	FLOW - PRIMARY
CONDUIT	FLOW - MANUAL REVERSE (JOG)
MILL AIR SUPPLY	FLOW - SECONDARY
NOTE	TERMINAL BOX
MOTOR JUNCTION BOX	CO-ORDINATE MARKER

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DESIGNED BY: TAH CHECKED: RWS/ APPROVED: KEW/ SCALE: 1:10 DATE: 00 MAY 11	ASSEMBLY CONVEYOR, INTERSECTING LIVE ROLLER
DIVISION: 4 DEPT.: 047-00 U.O. NO.: 04-0886-00 M-FILE: M-5045-00	REF. NO.: 44E93E F.O. NO.: 155-02 STATUS CODE: LAMB CODE: DRAWING NO.: 45E335 -0 SHEET 1 OF 1

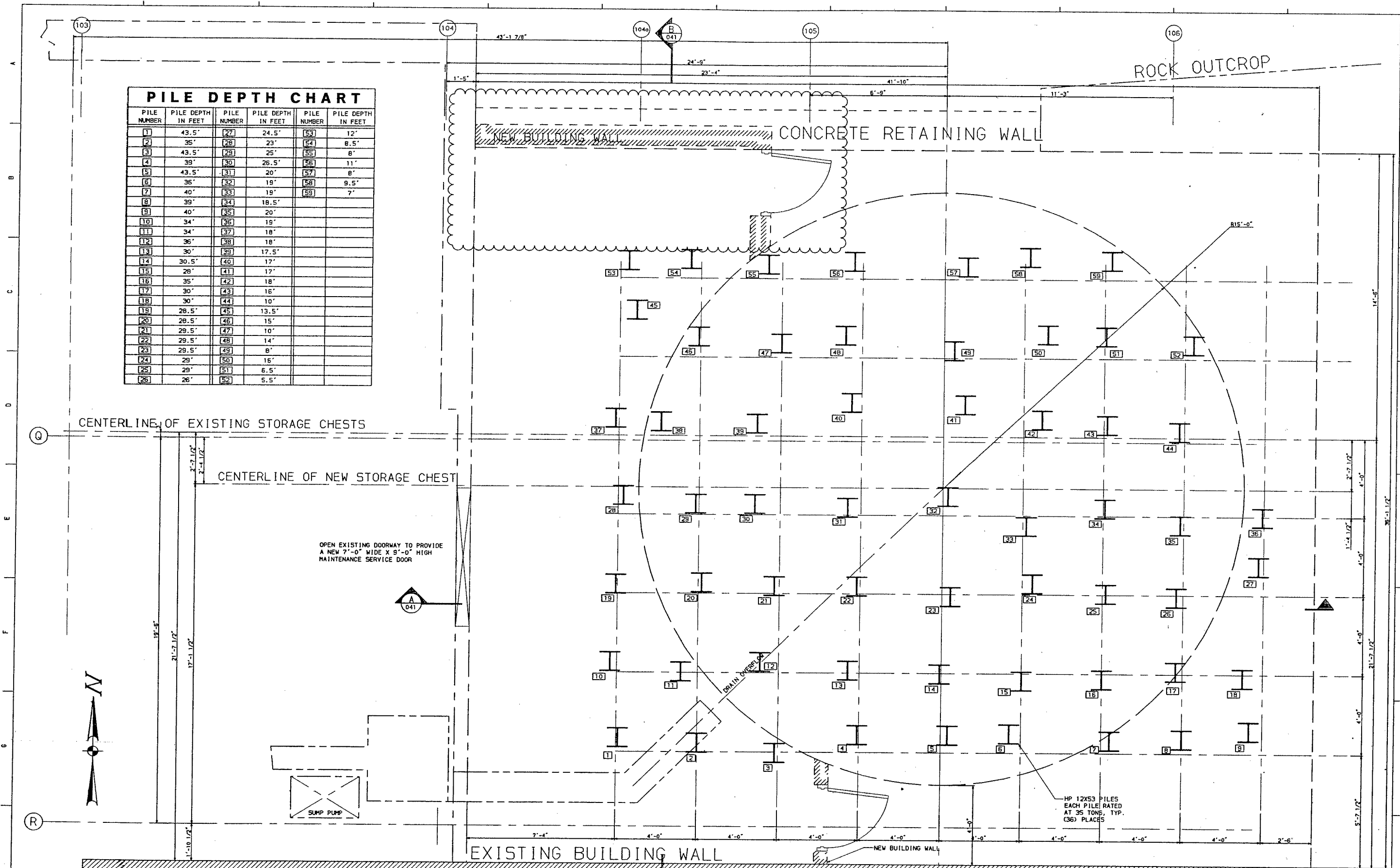
CONSOLIDATED PAPERS, INC. WISCONSIN RAPIDS, WI. NIAGARA DIVISION LIVE ROLLER ASSEMBLY		6M-11709-416
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NUMBER	REFERENCE DRAWINGS	TITLE	G	C	REV.	ZONE	DATE	BY	DESCRIPTION

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SCALE: 1:10
 DATE: 28-JUN-2000
 DRAWN: LJB
 CHECKED:
 PLOTTED ON 28-JUN-2000 at 14:49:02 by LJB

PILE DEPTH CHART				
PILE NUMBER	PILE DEPTH IN FEET	PILE NUMBER	PILE DEPTH IN FEET	PILE DEPTH IN FEET
1	43.5'	27	24.5'	12'
2	35'	28	23'	8.5'
3	43.5'	29	25'	8'
4	39'	30	26.5'	11'
5	43.5'	31	20'	8'
6	36'	32	19'	9.5'
7	40'	33	19'	7'
8	39'	34	18.5'	
9	40'	35	20'	
10	34'	36	19'	
11	34'	37	18'	
12	36'	38	18'	
13	30'	39	17.5'	
14	30.5'	40	17'	
15	28'	41	17'	
16	35'	42	18'	
17	30'	43	16'	
18	30'	44	10'	
19	28.5'	45	13.5'	
20	28.5'	46	15'	
21	29.5'	47	10'	
22	29.5'	48	14'	
23	29.5'	49	8'	
24	29'	50	16'	
25	29'	51	6.5'	
26	26'	52	5.5'	



REFERENCE DRAWINGS		REV. ZONE		DATE		BY		DESCRIPTION	
1	01-JUN-2000	001	ALL	01-JUN-2000	001	ALL	01-JUN-2000	001	MOVED MASONRY WALL
2	02-JUN-2000	002	ALL	02-JUN-2000	002	ALL	02-JUN-2000	002	MOVED NEW WALL
3	01-MAY-2000	003	ALL	01-MAY-2000	003	ALL	01-MAY-2000	003	MOVED MASONRY WALL
4	28-APR-2000	004	ALL	28-APR-2000	004	ALL	28-APR-2000	004	MOVED MASONRY WALL
5	28-APR-2000	005	ALL	28-APR-2000	005	ALL	28-APR-2000	005	MOVED MASONRY WALL
6	28-APR-2000	006	ALL	28-APR-2000	006	ALL	28-APR-2000	006	MOVED MASONRY WALL
7	28-APR-2000	007	ALL	28-APR-2000	007	ALL	28-APR-2000	007	MOVED MASONRY WALL
8	28-APR-2000	008	ALL	28-APR-2000	008	ALL	28-APR-2000	008	MOVED MASONRY WALL
9	28-APR-2000	009	ALL	28-APR-2000	009	ALL	28-APR-2000	009	MOVED MASONRY WALL
10	28-APR-2000	010	ALL	28-APR-2000	010	ALL	28-APR-2000	010	MOVED MASONRY WALL
11	28-APR-2000	011	ALL	28-APR-2000	011	ALL	28-APR-2000	011	MOVED MASONRY WALL
12	28-APR-2000	012	ALL	28-APR-2000	012	ALL	28-APR-2000	012	MOVED MASONRY WALL
13	28-APR-2000	013	ALL	28-APR-2000	013	ALL	28-APR-2000	013	MOVED MASONRY WALL
14	28-APR-2000	014	ALL	28-APR-2000	014	ALL	28-APR-2000	014	MOVED MASONRY WALL
15	28-APR-2000	015	ALL	28-APR-2000	015	ALL	28-APR-2000	015	MOVED MASONRY WALL
16	28-APR-2000	016	ALL	28-APR-2000	016	ALL	28-APR-2000	016	MOVED MASONRY WALL
17	28-APR-2000	017	ALL	28-APR-2000	017	ALL	28-APR-2000	017	MOVED MASONRY WALL
18	28-APR-2000	018	ALL	28-APR-2000	018	ALL	28-APR-2000	018	MOVED MASONRY WALL
19	28-APR-2000	019	ALL	28-APR-2000	019	ALL	28-APR-2000	019	MOVED MASONRY WALL
20	28-APR-2000	020	ALL	28-APR-2000	020	ALL	28-APR-2000	020	MOVED MASONRY WALL
21	28-APR-2000	021	ALL	28-APR-2000	021	ALL	28-APR-2000	021	MOVED MASONRY WALL
22	28-APR-2000	022	ALL	28-APR-2000	022	ALL	28-APR-2000	022	MOVED MASONRY WALL
23	28-APR-2000	023	ALL	28-APR-2000	023	ALL	28-APR-2000	023	MOVED MASONRY WALL
24	28-APR-2000	024	ALL	28-APR-2000	024	ALL	28-APR-2000	024	MOVED MASONRY WALL
25	28-APR-2000	025	ALL	28-APR-2000	025	ALL	28-APR-2000	025	MOVED MASONRY WALL
26	28-APR-2000	026	ALL	28-APR-2000	026	ALL	28-APR-2000	026	MOVED MASONRY WALL
27	28-APR-2000	027	ALL	28-APR-2000	027	ALL	28-APR-2000	027	MOVED MASONRY WALL
28	28-APR-2000	028	ALL	28-APR-2000	028	ALL	28-APR-2000	028	MOVED MASONRY WALL
29	28-APR-2000	029	ALL	28-APR-2000	029	ALL	28-APR-2000	029	MOVED MASONRY WALL
30	28-APR-2000	030	ALL	28-APR-2000	030	ALL	28-APR-2000	030	MOVED MASONRY WALL
31	28-APR-2000	031	ALL	28-APR-2000	031	ALL	28-APR-2000	031	MOVED MASONRY WALL
32	28-APR-2000	032	ALL	28-APR-2000	032	ALL	28-APR-2000	032	MOVED MASONRY WALL
33	28-APR-2000	033	ALL	28-APR-2000	033	ALL	28-APR-2000	033	MOVED MASONRY WALL
34	28-APR-2000	034	ALL	28-APR-2000	034	ALL	28-APR-2000	034	MOVED MASONRY WALL
35	28-APR-2000	035	ALL	28-APR-2000	035	ALL	28-APR-2000	035	MOVED MASONRY WALL
36	28-APR-2000	036	ALL	28-APR-2000	036	ALL	28-APR-2000	036	MOVED MASONRY WALL
37	28-APR-2000	037	ALL	28-APR-2000	037	ALL	28-APR-2000	037	MOVED MASONRY WALL
38	28-APR-2000	038	ALL	28-APR-2000	038	ALL	28-APR-2000	038	MOVED MASONRY WALL
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40	28-APR-2000	040	ALL	28-APR-2000	040	ALL	28-APR-2000	040	MOVED MASONRY WALL
41	28-APR-2000	041	ALL	28-APR-2000	041	ALL	28-APR-2000	041	MOVED MASONRY WALL
42	28-APR-2000	042	ALL	28-APR-2000	042	ALL	28-APR-2000	042	MOVED MASONRY WALL
43	28-APR-2000	043	ALL	28-APR-2000	043	ALL	28-APR-2000	043	MOVED MASONRY WALL
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46	28-APR-2000	046	ALL	28-APR-2000	046	ALL	28-APR-2000	046	MOVED MASONRY WALL
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48	28-APR-2000	048	ALL	28-APR-2000	048	ALL	28-APR-2000	048	MOVED MASONRY WALL
49	28-APR-2000	049	ALL	28-APR-2000	049	ALL	28-APR-2000	049	MOVED MASONRY WALL
50	28-APR-2000	050	ALL	28-APR-2000	050	ALL	28-APR-2000	050	MOVED MASONRY WALL
51	28-APR-2000	051	ALL	28-APR-2000	051	ALL	28-APR-2000	051	MOVED MASONRY WALL
52	28-APR-2000	052	ALL	28-APR-2000	052	ALL	28-APR-2000	052	MOVED MASONRY WALL

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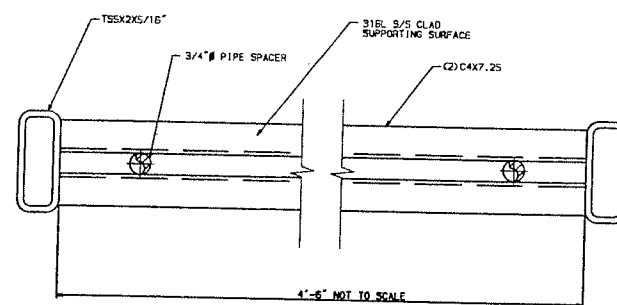
SCALE 1/2" = 1'-0"
 DATE 23-FEB-2000
 DRAWN OSE
 CHECKED KLP
 PLOTTED ON 13-JAN-2000 at 06:15:32 by ose

CONSOLIDATED PAPERS, INC.
 WISCONSIN RAPIDS, WI
 PILE LAYOUT
 2000 WET LAP MACHINE
 NIAGARA DIVISION

DIVISION 4 DEPT. 047-00 CODE 102
 V.O. NO. 04-0885-01 H-FILE
 6C-11711-040
 REV. 6

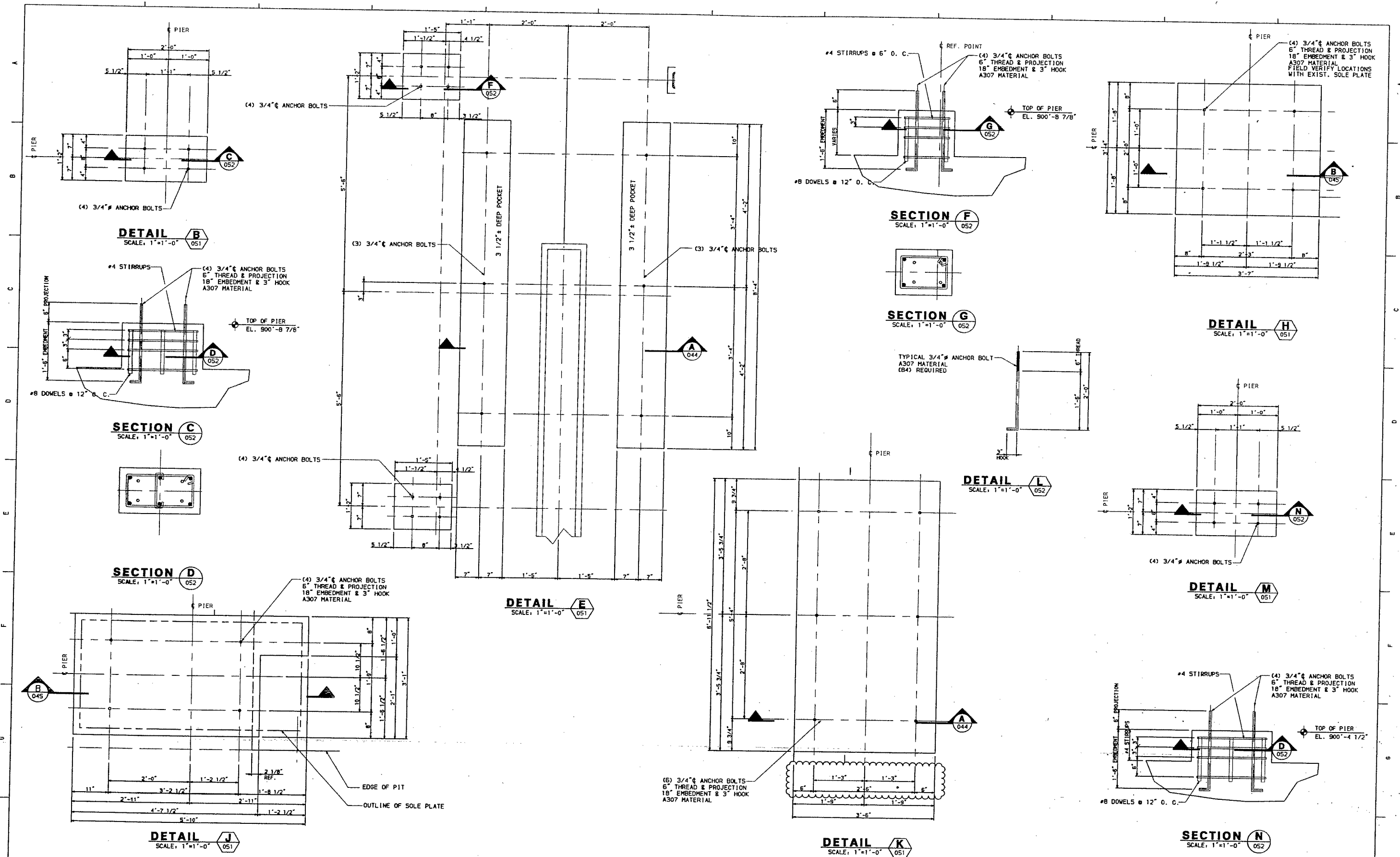


TYPICAL PIPE HANGER
(5) REQUIRED



DETAIL **C**
SCALE: 1/2"=1'-0" 056

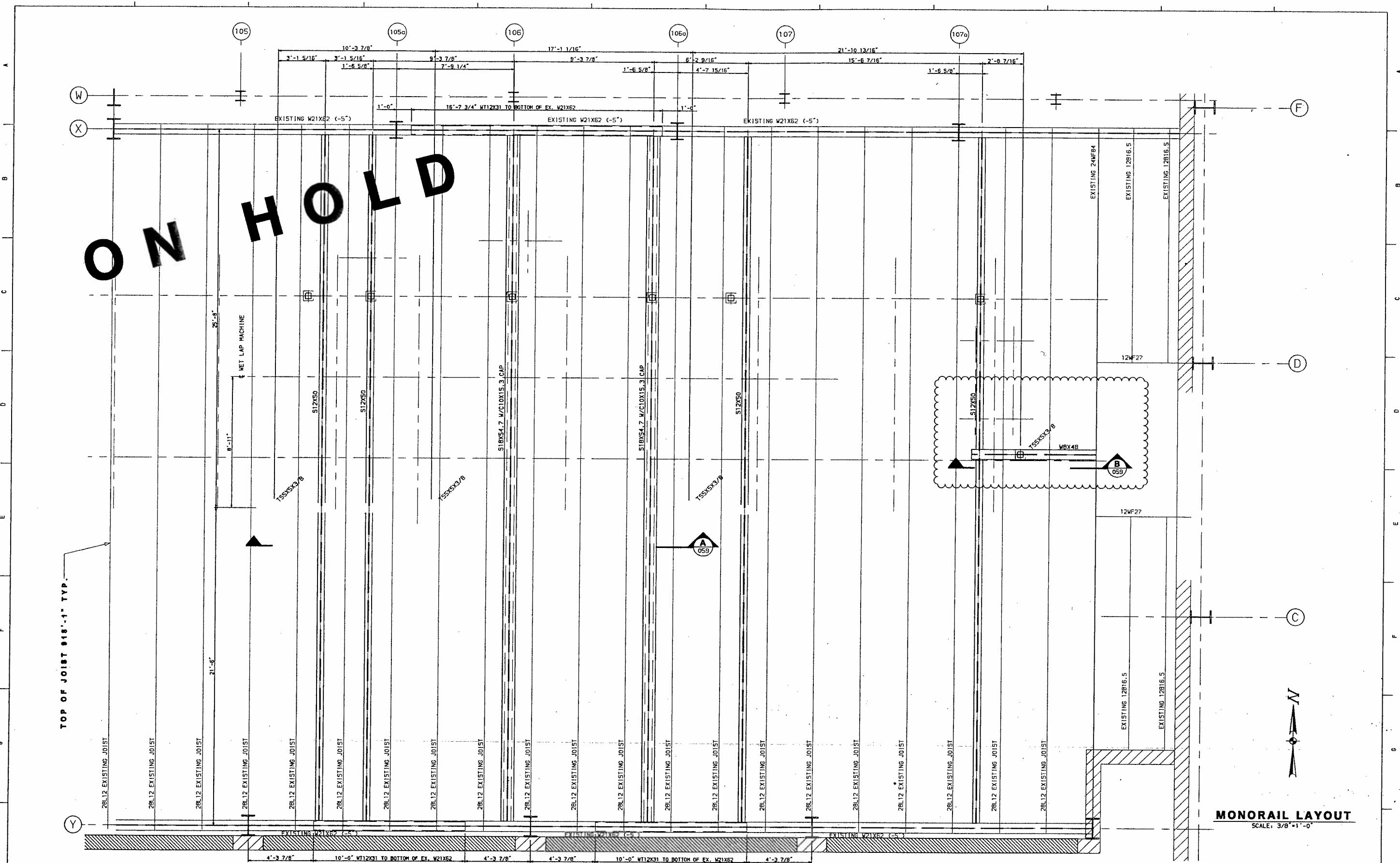
NUMBER		REFERENCE DRAWINGS		TITLE		G		C		C10		23-MAY-2000		ose		QUANTITY WAS EIGHT FOR PIPE SUPPORTS		SCALE, 1/2"=1'-0"		DATE		CONSOLIDATED PAPER, INC.		DIVISION		4		DEPT.		047-00		CODE		102											
F		-		-		-		-		-		-		-		B		ALL		16-MAY-2000		ose		CHANGED WIDTH OF PIPE SUPPORT		Loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.		DRAWN		ose		05-MAY-2000		WISCONSIN RAPIDS, WI.		CORP. ENGINEERING		V.G. NO.		04-CBBG		H-FILE		REV	
E		-		-		-		-		-		-		-		A		F3		16-MAY-2000		ose		CHANGED LAYOUT OF PIPE HANGERS		PIPE AND CABLE TRAY HANGERS		2000 WET LAP MACHINE		NIAGARA DIVISION		6C-11711-057		REV											
D		-		-		-		-		-		-		-		REV.		ZONE		DATE		BY		DESCRIPTION		PLOTTER ON 23-MAY-2000 at 09:37:10 by ose		REV		REV		REV		REV											



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SCALE 1"=1'-0" DATE 14-FEB-2000
DRAWN ose
CHECKED
PLOTTER ON 22-MAY-2000 at 09:54:08 by ase

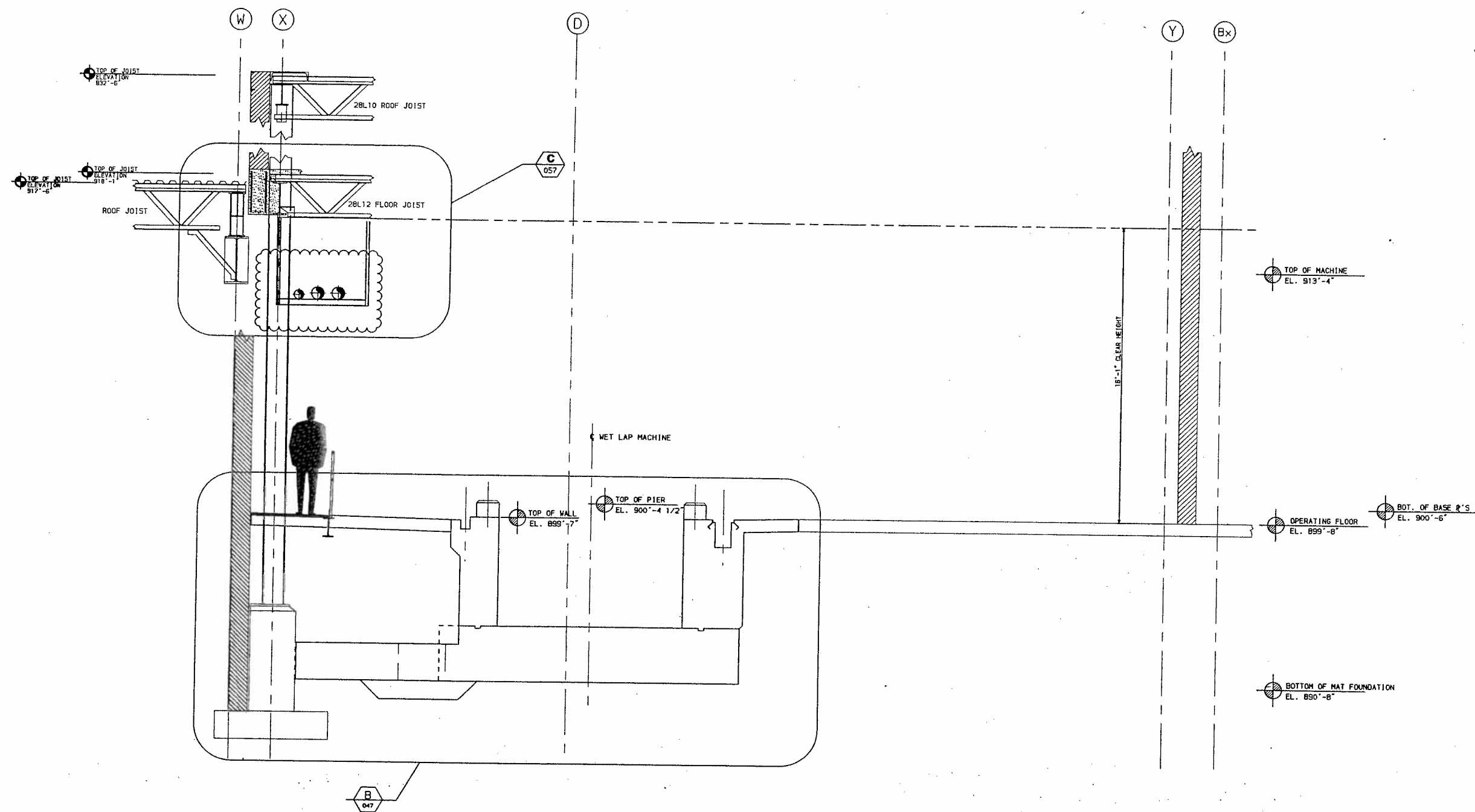
ON HOLD



MONORAIL LAYOUT

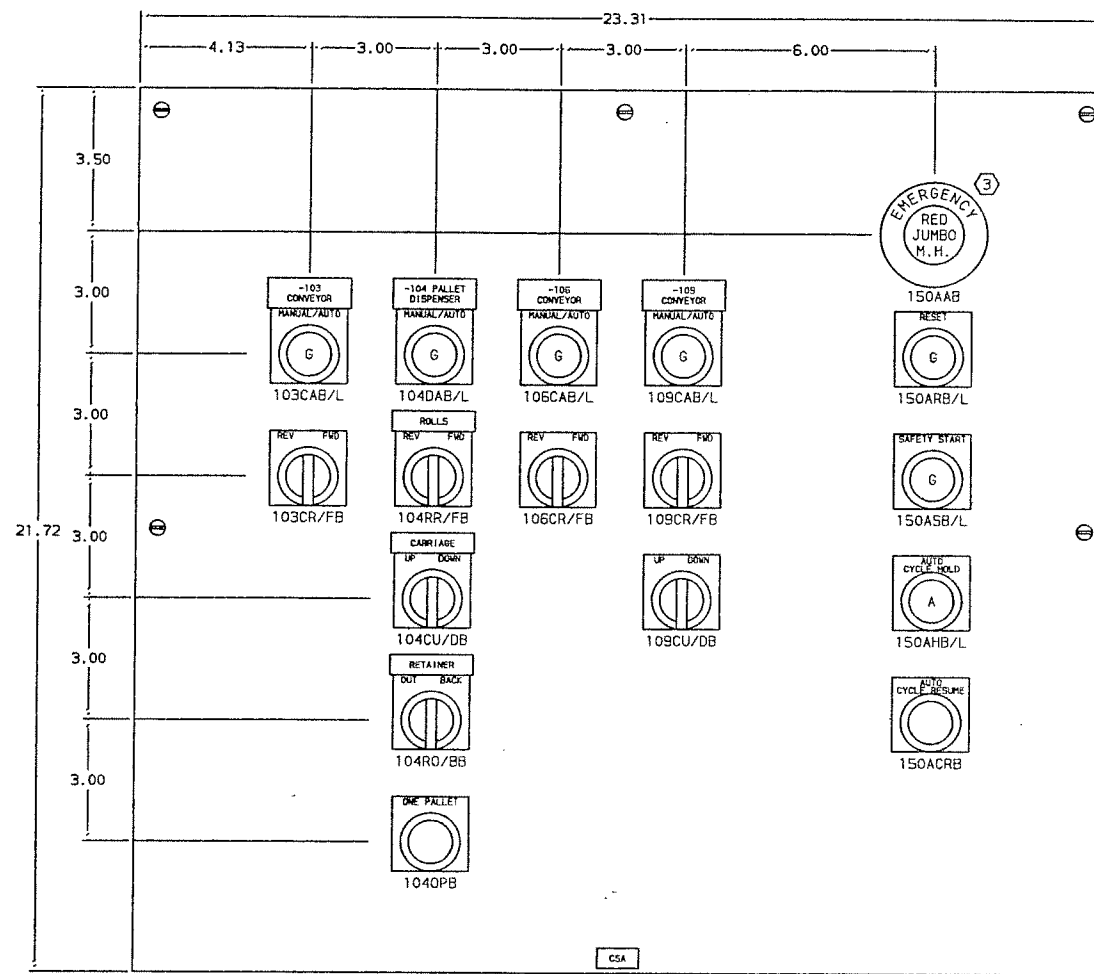
SCALE: 3/8" = 1'-0"

REFERENCE DRAWINGS		G	-	-	-	C	DS	24-JUL-2000	ose	ADDED TUBE COL. AND WBX45 TO SUPPORT MONORAIL	This drawing or material is the exclusive property of CONSOLIDATED PAPERS, INC. and is to be used only for the express purpose for which it was loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.	SCALE 3/8"=1'-0"	DATE 10-MAY-2000	CONSOLIDATED PAPERS, INC.					DIVISION W.D. NO.	4	DEPT. 04-0886-01	CODE N-FILE	102															
NUMBER	TITLE													WISCONSIN RAPIDS, WI.										CORP. ENGINEERING														
														MONORAIL LAYOUT 2000 WET LAP MACHINE NIAGARA DIVISION										6C-11711-058														
		F	-	-	-	B	ALL	19-MAY-2000	ose	ADDED THREE MONORAILS ADDED TWO TUBE COLUMNS																												
		E	-	-	-	A	ALL	16-MAY-2000	ose	ISSUED FOR CONSTRUCTION																												
		D	-	-	-	REV.	ZONE	DATE	BY	DESCRIPTION																												
												PLOTTED ON 24-JUL-2000 at 13:21:40 by ose																										



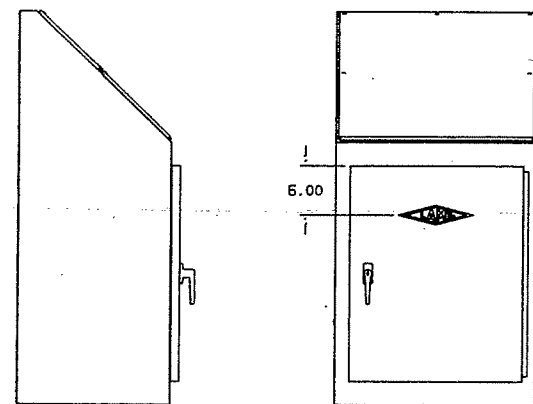
SECTION A
SCALE: 1/2" = 1'-0"

REFERENCE DRAWINGS		G		C		ALL		05-APR-2000		ose		BEAM LOCATION		This drawing or material is the exclusive property of CONSOLIDATED PAPERS, INC. and is to be used only for the express purpose for which it was loaned. It is confidential, not to be reproduced or copied, in whole or in part and is to be returned upon request.		SCALE 3/8" = 1'-0"		DATE		CONSOLIDATED PAPERS, INC.		DIVISION		4		DEPT. 047-00		CODE		102	
NUMBER	TITLE															DRAWN	ose	2-FEB-2000	WISCONSIN RAPIDS, WI.		CORP. ENGINEERING		W.O. NO.		04-0885-00		H-FILE				
		F	C3	16-MAY-2000	ose	CHANGED WIDTH OF PIPE SUPPORT	B	E3	05-APR-2000	ose	SIZE OF BEAM WAS WBX28																				
		E	C3	16-MAY-2000	ose	CHANGED HEIGHT OF PIPE SUPPORT	A	E6	30-MAR-2000	ose	CHANGED SHAPE OF FOUNDATION																				
		D	C3	16-MAY-2000	ose	REMOVED CABLE TRAY SUPPORT	REV.	ZONE	DATE	BY	DESCRIPTION																				
														PLOTTED ON 16-MAY-2000 AT 14:15:11 BY ose				CROSS SECTION 2000 WET LAP MACHINE NIAGARA DIVISION				6C-11711-056				REV. F					



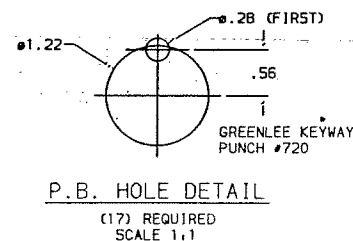
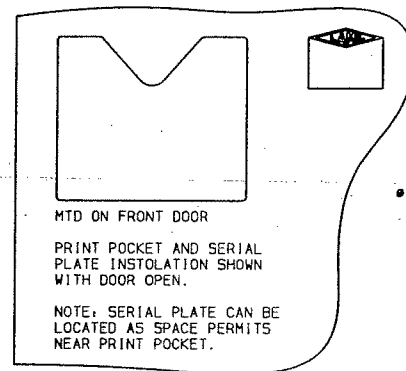
CONTROL STATION OPERATOR INTERFACE ITEM NUMBERS				
(110)	(110)	(110)	(110)	(114)
103CAB/L	104DAB/L	106CAB/L	109CAB/L	150AAB
(112)	(112)	(112)	(112)	(110)
103CR/FB	104RR/FB	106CR/FB	109CR/FB	150ARB/L
(112)		(112)		(110)
104CU/DB		109CU/DB		150ASB/L
(112)				(111)
104RO/BB				150AHB/L
(113)				(113)
1040PB				150ACRB

CONTROL STATION INTERNAL ITEM NUMBERS	
(120)	TERMINAL (W6)
(121)	END BARRIER
(122)	END ANCHOR
(123)	DIN RAIL
(124)	JUMPER (2P)
(125)	MARKER
(126)	FU TERM (WFB4250)
(127)	FUSE (2A)
(140)	GROUND BUS
(141)	MOUNTING BLOCK
(150)	BOX
(151)	COVER
(152)	RECEPTACLE
(199)	LABEL



- (100) ENCLOSURE
- (101) PANEL
- (102) LOGO

SERIAL PLATE (103)



NOTES:

- (200) NAMEPLATE DETAILS
- (201) PB LEGEND PLATE
- (115) ROUND YELLOW "EMERGENCY STOP" PB LEGEND PLATE A (CSA)

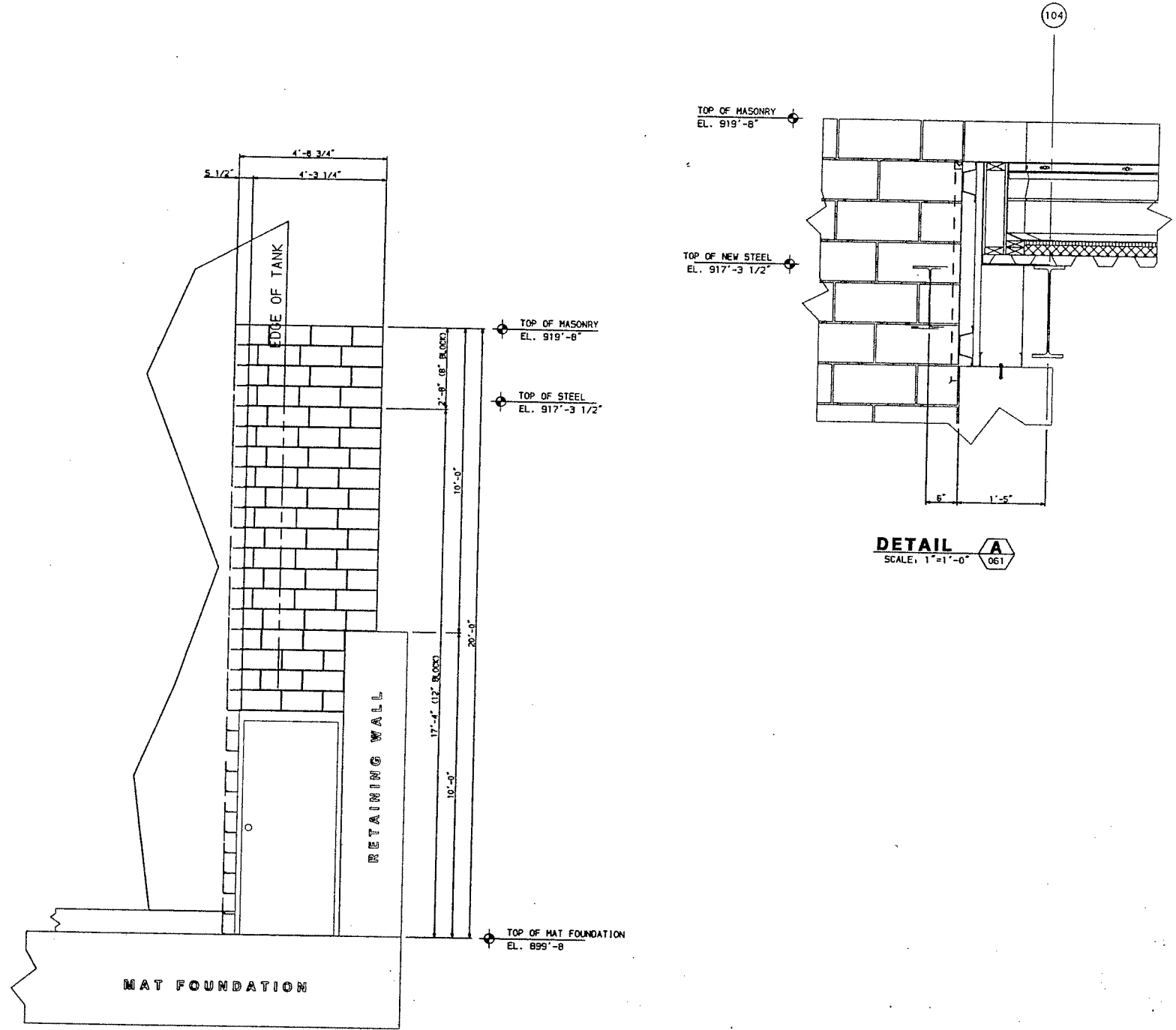
REFERENCE DRAWINGS

SOFTWARE FILE NO. AB00-014
SCHEMATIC WIRING 31C21A
DRAWING NO. 26E71Z
STATUS CODE 26E71Z

NUMBER	TITLE	REV.	ZONE	DATE	BY	DESCRIPTION
1	ENCLOSURE	G	-	-	-	-
2	PANEL	F	-	-	-	-
3	LOGO	E	-	-	-	-
4	SERIAL PLATE	D	-	-	-	-

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DATE	REV.	REVISION	BY	DATE	REV.	REVISION	BY
30-JUN-2000	1		ljb	00 JAN 21	0		
CONSOLIDATED PAPERS, INC.				DIVISION 4 DEPT. 047-00			
WISCONSIN RAPIDS, WI.				V.O. NO. 04-0886-00			
NIAGARA DIVISION				N-FILE			
PALLET HANDLING SYSTEM				6M-11709-420			
CONTROL STATION A (CSA)				REV.			



REFERENCE DRAWINGS		G		C	
NUMBER	TITLE				
		F		B	
		E		A	ALL 14-JUN-2000
		D		REV. ZONE	DATE
				BY	DESCRIPTION
					ISSUED FOR CONSTRUCTION XXX

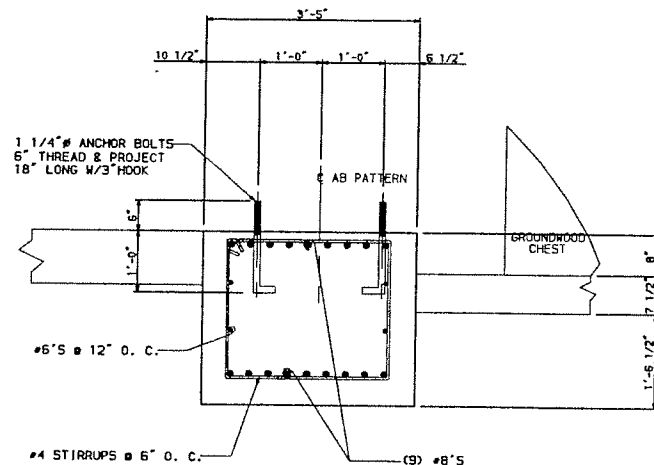
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SCALE: 1/2"=1'-0" DATE: 06-JUN-2000
 DRAWN: oae
 CHECKED:
 PLOTTED ON 14-JUN-2000 at 13:47:05 by oae

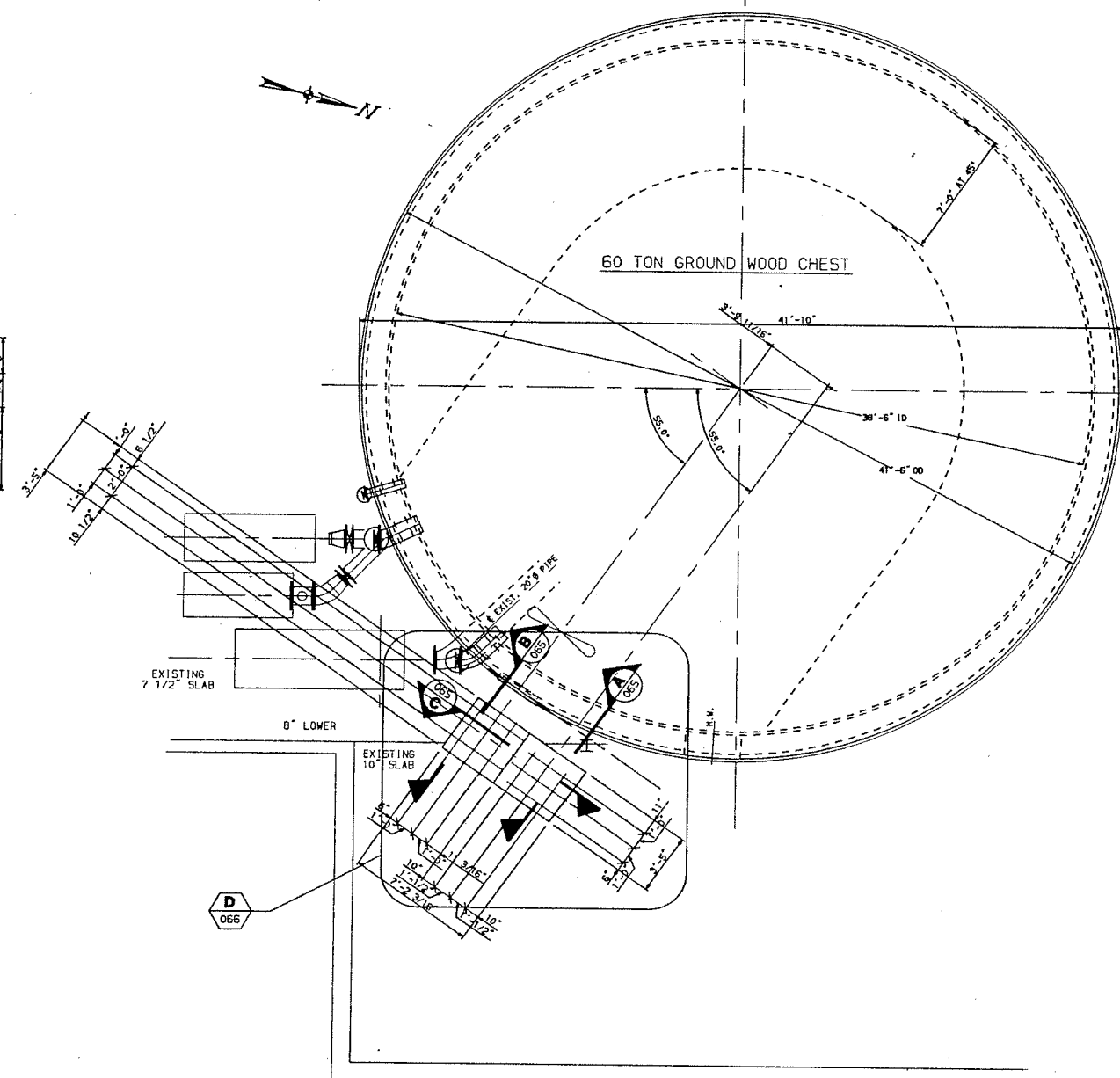
CONSOLIDATED PAPERS, INC.
 WISCONSIN RAPIDS, WI.
 CORP. ENGINEERING

DIVISION: 4 DEPT: 047-00 CODE: 102
 M.D. NO.: 04-0886 M-FILE:
EAST ELEVATION
2000 WET LAP MACHINE
NIAGARA DIVISION

6C-11711-063 REV. A



SECTION **B**
SCALE: 3/4"=1'-0" 065



PLAN VIEW OF GROUNDWOOD CHEST
SCALE: 1/4" = 1'-0"

[illegible]