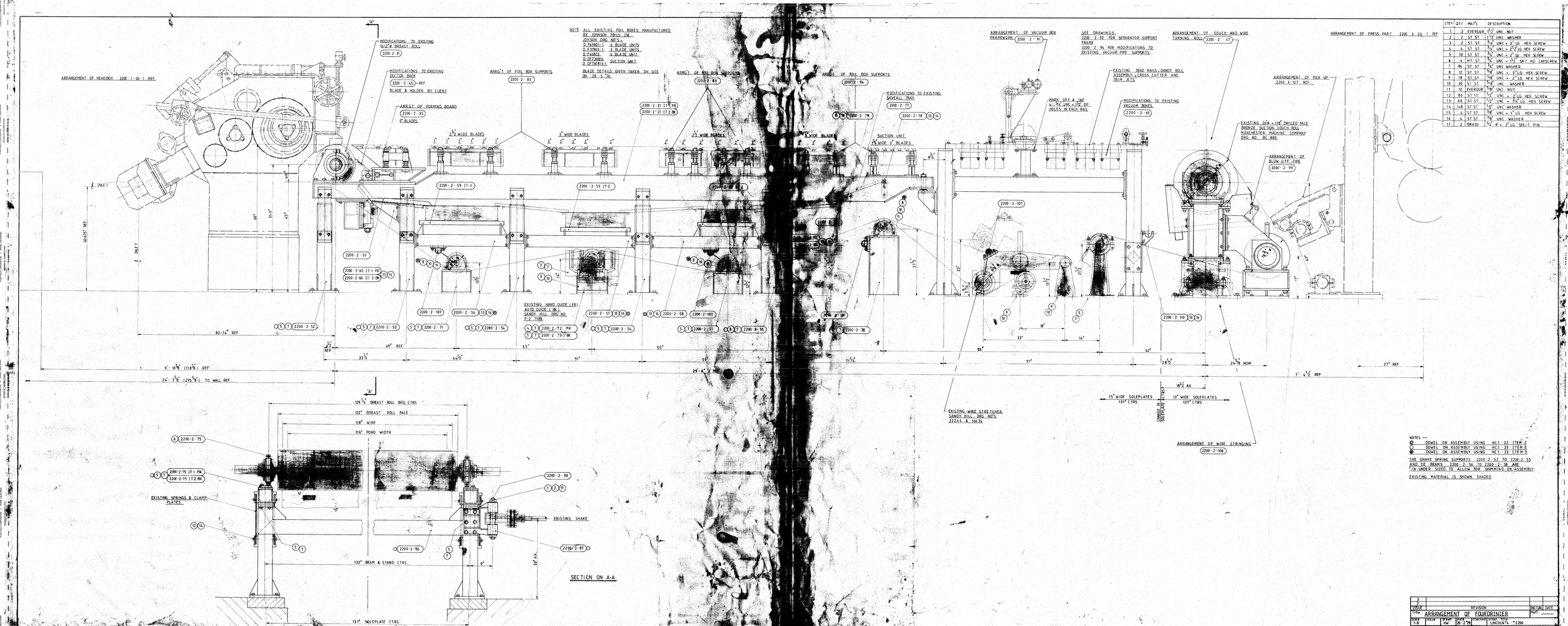

ITEM	QTY	MAT'L	DESCRIPTION
1	2	EVERDUR	1½" UNC NUT
2	2	ST ST	1½" UNC WASHER
3	2	ST ST	¾" UNC x 3" LG HEX SCREW
4	4	ST ST	¾" UNC x 3½" LG HEX SCREW
5	78	ST ST	¾" UNC x 2" LG HEX SCREW
6	4	HT ST	¾" UNC x 3½" SKT HD CAPSCREW
7	84	ST ST	¾" UNC WASHER
8	12	ST ST	⅝" UNC x 3" LG HEX SCREW
9	18	ST ST	⅝" UNC x 2" LG HEX SCREW
10	30	ST ST	⅝" UNC WASHER
11	12	EVERDUR	⅝" UNC NUT
12	89	ST ST	½" UNC x 2" LG HEX SCREW
13	68	ST ST	½" UNC x 1¾" LG HEX SCREW
14	148	ST ST	½" UNC WASHER
15	4	ST ST	⅜" UNC x 3" LG HEX SCREW
16	4	ST ST	⅜" UNC WASHER
17	2	BRASS	¼" ø x 3" LG SPLIT PIN

NOTES —
- ● DOWEL ON ASSEMBLY USING HC1-22 ITEM 2
- ○ DOWEL ON ASSEMBLY USING HC1-23 ITEM 2
- ◉ DOWEL ON ASSEMBLY USING HC1-23 ITEM 3

THE SHAKE SPRING SUPPORTS 2200-2-52 TO 2200-2-55 AND TIE BEAMS 2200-2-56 TO 2200-2-58 ARE 1/16 UNDER SIZED TO ALLOW FOR SHIMMING ON ASSEMBLY

EXISTING MATERIAL IS SHOWN SHADED

ISSUE	REVISION	INITIAL	DATE
2			
1			

TITLE ARRANGEMENT OF FOURDRINIER

SCALE	ISSUE	DRAWN	DATE	CHECKED	DATE	MATL
1:8		JW	20-2-79			LINCOLN "A" *2200

DRG No 2200-2-00-1

Holder Consultants Ltd.

LPT# 44M 0043A