

LIST OF COMPONENTS														
P P	ITEM	DESCRIPTION	WIDTH	LENGTH	SYMBOL	MATERIAL	SPL INS.	CU PR	SEQUENCE QUA				F	RELEASE DATE
									A	B	C	D		
	0A00	REF	L/C LC-1366-27-3-0						1					0706
	0B00	REF	AD ORD/AV-1366-27-3-0											0706
	0C00	REF	SP PTS/SP-(NONE)											
	0D00	REF	INSTR/LD-1366-27-3-0						3					0706
	0E00	REF	SUCTION ROLL,30. 00 COUCH		IN 27-2610-0021									
	0F00	REF	ROLL SERIAL NO 5034											
	0G00	REF	ROTATION CLOCKWISE											
	0H00	REF	EST SHELL WT: 5446 LBS											
	0J00	REF	EST ROLL WT: 14400 LBS											
	0K00	REF	SUCT LENGTH: 176 IN											
	0L00	REF	SUCT WIDTH: 8 IN											
	0100	001	SUCTION ROLL,30. 00 COUCH		IN 27-2610-0021				1					0706
	0101	001	ROLL DATA,30. 00 SUCT COUCH		IN RD-1366-27-3-0	SSM			1					0706
	0102	REF	SHELL,30.03 OD X 27.5 ID X 188.0 LG PLUS OR MINUS .046 WITH 176.0 DR FACE MATL: SSM PER SHELL DWG: 27-4219-0004-0-002 SHELL SERIAL #SC1659 SHELL DR PATT: 1-77-1306 SHELL MACH INST: 2-21-700 ROLL USED AS SUCT COUCH (1) SHPG BOX:27-4388-0001-9-500 PURCH ORD #46623 DUBBING INST: 1-77-3734 BAL TO 1500 FPM		IN 900003-450	SSM								
	0103	012	BUTTON,SUCT RL SHL		IN 1P7205	CRST1018								0706
	0104	018	STUD,.625 SUCT ROLL TAPER FRONT		IN 1P7313S-2	ST4140HT								0706
	0105	018	STUD,.625 SUCT ROLL TAPER BACK		IN 1P7313S-12	ST4140HT								0706
	0106	036	NUT,HVY HEX-.625-11		IN 218547-017	STSAE2								0706
	0107	001	BEARING ASSEMBLY		IN 27-7112-0010-0-004				1					0706
	0108	001	BEARING ASSEMBLY		IN 27-7151-0005-0-003				1					0706
	0109	001	SUCTION BOX ASSEMBLY,SUCTRL		IN 27-7511-0008				1					0706
	0110	001	SINGLE INL PKG LOAD TUBE		IN 27-7488-0002-0-176	VINCON			2					0706
	0111	002	DBL 90 DEG INL PKG LOAD TUBE		IN 27-7488-0003-0-176	VINCON			2					0706
	0112	001	PIPING ASSY,GR BK INT BRG		IN 27-8612-0001				2					0706
	0113	001	PIPING ASSEMBLY,AIR TO PKG		IN 27-8610-0001-0-002				2					0706
	0114	001	PIPING ASSEMBLY,WATER TO PKG		IN 27-8611-0001-0-001				2					0706
	0115	001	PLATES,SUCT BOX IDENT		IN 27-9800-0406-0-013				2					0706

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HAND	UOM	DEPT. EXP.	DEPT. NO.	TYPE	SPEED	GRADE	PROD. LINE	ORDER NO.	FILE NO.	DATE			
L	IN		633	REG	01200	CRS	027A	85000		06-24			
DRAWN	CHK'D					CUSTOMER NAME							
RAA	MJA					S.D. WARREN							
APP'D. 1	APP'D. 2					MILL							
PWM	PWM					MUSKEGON, MICHIGAN							
REVISION		TITLE-LIST OF COMPONENTS				IDENTIFICATION NUMBER							
A		10-09-87				SUCTRL L/C. 30 00 COUCH				LC-1366-27-3-0			