

**CONTAINMENT ISOLATOR** 



- End user protection (OEL  $< 1.0 \mu g/m3/8h$ )
- Manually adjusted air exchange rate
- HEPA filtration
- Magnehelic pressure gauges
- Outside illumination above window
- Stand with castors for easy mobility
- Leveling feet for required positioning
- All stainless steel construction 1.4404 (316L)
- Laminated safety glass
- Ergonomically designed oval ports
- Integrated material transfer chamber
- Meets GMP requirements

### **FUNCTIONS AND SPECIFICATIONS**



#### **FUNCTION**

The isolator operates in a constant relative negative pressure. Negative pressure is generated by a built in blower positioned after the outlet filter. The blower is frequency controlled and regulates the pressure to -200 Pa with an air exchange rate up to > 15 times/h. The air exchange rate can be reduced by adjusting the manual valve at the air inlet side. The frequency controlled blower will automatically increase its speed in case of a defective glove or leak. This function allows optimal operator protection under all circumstances and provides the required air speed across a glove port opening during a breach.

Design Specification		
Isolator inside dimensions:		
Inside lengths:	1194 mm	
Inside depth:	594 mm	
Inside height:	925 mm	
Transfer chamber inside dimensions:		
Inside lengths:	414 mm	
Inside depth:	351 mm	
Inside height:	300 mm	
Door opening:		
	300 mm x 300 mm	
Isolator outside dimensions including transfer chamber and stand:		
Inside lengths:	2150 mm	
Inside depth:	705 mm	
Inside height:	2560 mm	

#### **Pressure Measuring**

- Pressure indication by Magnehelic gauge
- Pressure regulation by analogue pressure sensor
- Pressure line protection by a 0.2  $\mu$ m (8  $\mu$  in) filter

#### Stand (pedestal)

Stainless steel 1.4301 (304) with four wheels for the transport and leveling feet for the positioning

ISOLATOR	
Body	Stainless steel 1.4404 (316L) with radius and ball corners for optimal cleaning
Window Frame	Stainless steel 1.4301 (304) screw on design
Window	Laminated safety glass on EPDM gasket with FDA certificate
Window Gasket	EPDM with FDA certificate
Glove-ports	230 x 320 mm Oval HDPE glove port with FDA certificate
Gloves	EPDM with FDA certificate
Inlet Filter	HEPA H13 screw type filter with manual shut off valve for seamless operation during filter change
Outlet Filter	HEPA H13 PUSH/PUSH double filter system
Exhaust	The air outlet is located on top of the isolator cover housing with an outside connection to an existing HVAC system
Shelving	Two level storage shelves made of stainless steel 1.4404 (316L)
Drain	Stainless steel 1.4404 (316L) positioned in the isolator floor

#### **Surface Specification**

#### **Inside surface**

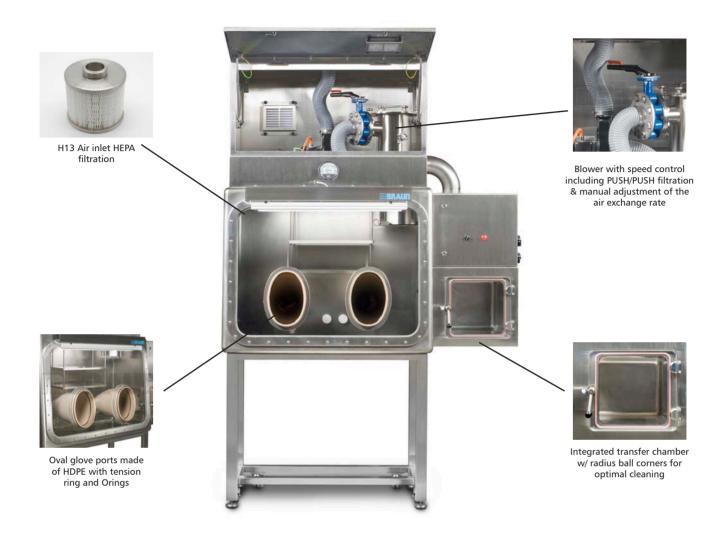
Ra < 0.8  $\mu m$  (32  $\mu$  in) welding areas passivated and polished Ra < 1.0  $\mu m$  (39  $\mu$  in)

#### **Outside surface:**

Ra <1.2  $\mu$ m (47  $\mu$  in)

Isolator body and transfer chamber with radius ball corners

### **FUNCTIONS AND SPECIFICATIONS**



#### **Internal Components**

#### **Electrical Feedthrough:**

Cable feedthrough with cable (1 m inside) on/off switch

#### Feedthrough:

Three stainless steel 1.4404 (316L) flanges TC ISO DN 40 in the back wall with blind covers (outside) and Teflon plugs

#### Illumination:

>500 Lux intensity (working area)

#### Cleaning:

Customer specific

#### **Electrical Data**

### Voltage:

115 V / 15 A

#### Frequency:

60 Hz

#### **Enclosure Protection Class:**

IP40

#### **Transfer Chamber**

#### Body:

Stainless steel 1.4404 (316) with radius ball corners for optimal cleaning

#### Doors:

Transparent acrylic with stainless steel hinges and manual closing mechanism

#### Inlet filter

HEPA H13 filter

## Options

- Wash In Place (WIP Equipment)
- Clean in Place (CIP Equipment)
- Hinged Window
- Alpha/Beta Systems (RTP)
- Bag-in Bag-out Port
- IQ / OQ Available

### **CUSTOMIZED SYSTEMS**







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