

Table of Contents

1	Introduction	1
1.1	Description of Front Panel Controls	2
1.2	System Configurations	3
2	Prober Operation.....	6
2.1	Setup Mode & Password Protection	6
2.1.1	Inch / Metric Mode (Model 680e, 880e, 890e)	6
2.1.2	Circular Mode Diameter (Model 680e, 880e, 890e)	6
2.1.3	X-axis Index Distance (Model 680e, 880e, 890e)	7
2.1.3.1	X-axis Micrometer Mode (Model 680e, 880e, 890e)	7
2.1.4	Y-axis Index Distance (Model 680e, 880e, 890e)	7
2.1.4.1	Y-axis Micrometer Mode (Model 680e, 880e, 890e)	8
2.1.5	Edge Sense or Circular Mode (Model 680e, 880e, 890e)	8
2.1.6	Inker Delay (Model 680e, 880e, 890e)	8
2.1.7	Z-axis Overtravel (Preload) Distance (Model 890e Only)	9
2.1.8	Z-axis Separate Distance (Model 890e Only)	9
2.1.9	Host Interface (Model 680e, 880e, 890e)	9
2.1.10	Test Interface (Model 680e, 880e, 890e)	9
2.1.11	Center Position Setup (Model 680e, 880e, 890e)	10
2.1.12	Chuck Vacuum Control (Model 680e, 880e, 890e)	10
2.1.13	Reverse XY (Model 680e, 880e), Reverse XYT (Model 890e)	10
2.1.14	Test Timeout (Models 680e, 880e, 890e)	10
2.1.15	Auto Height Compensation Mode (Model 890e Only)	11
2.1.15.1	Auto Height Compensation Mode Maximum Compensation (Model 890e Only) ..	11
2.1.15.2	Auto Height Compensation Mode Resolution (Model 890e Only)	12
2.1.16	Display Lighting Mode (Models 680e, 880e, 890e)	12
2.1.17	Host RS-232 Port Rate (Models 680e, 880e, 890e)	12
2.1.18	Tester RS-232 Port Rate (Models 680e, 880e, 890e)	13
2.1.19	GPB Address (Models 680e, 880e, 890e)	13
2.2	Operate Mode	13
2.2.1	Loading and Unloading a Wafer	13
2.2.2	Aligning a Wafer.....	14
2.2.2.1	Model 680e, 880e Wafer Alignment.....	14
2.2.2.2	Model 890e Wafer Alignment.....	14
2.2.3	Testing a Wafer.....	15
2.2.3.1	Automatic Raster Mode	15
2.2.3.1.1	ProbeTrack II Mode Disabled	15
2.2.3.1.2	ProbeTrack II Mode Enabled	15
2.2.3.2	Single Mode.....	16
2.3	Test / Diagnostics Mode	16
2.3.1	Inker 1 Test (Model 680e, 880e, 890e)	16
2.3.2	Inker 2 Test (Model 680e, 880e, 890e)	16
2.3.3	XY Operation (Model 890e Only)	16
2.3.4	ZT Operation (Model 890e Only)	16
2.3.5	Z Up (Model 680e & 880e Only)	17
2.3.6	Z Down (Model 680e & 880e Only)	17
2.3.7	Chuck Vacuum On (Model 680e, 880e, 890e)	17
2.3.8	Chuck Vacuum Off (Model 680e, 880e, 890e)	17
2.3.9	Test Run (Model 680e, 880e, 890e)	17
2.3.10	Z Limit (Model 890e Only)	17
2.3.11	CPU Diagnostics (Model 680e, 880e, 890e)	17

2.3.11.1	Software Revision (Model 680e, 880e, 890e)	17
2.3.11.2	ROM Checksum (Model 680e, 880e, 890e)	18
2.3.11.3	RAM Test (Model 680e, 880e, 890e)	18
2.3.11.4	Keypad Test (Model 680e, 880e, 890e)	18
2.3.12	Sensor Tests (Model 680e, 880e, 890e)	19
2.3.13	Motor Cycling Tests (Model 680e, 880e, 890e)	19
2.3.14	RS-232 Port Tests (Model 680e, 880e, 890e)	19
2.4	Debug Features	20
2.4.1	Restoring Non-Volatile RAM to Default Values	20
2.4.2	Temporarily Disabling Encoders & Z Axis Height Sensors	20
2.4.3	Displaying Internal Memory Values	21
3	External Interfaces	21
3.1	Host Control Interface	21
3.1.1	RS-232 Host Control Interface	21
3.1.2	IEEE-488 Host Control Interface	22
3.1.3	Host Control Command List	22
3.1.3.1	Host Control Commands	22
3.1.3.2	Host Control Responses	25
3.2	Tester Interface	26
3.2.1	TTL Tester Interface	27
3.2.2	RS-232 Tester Interface	27
3.2.3	Tester interface via Host Control Port	27
3.3	Description of Inputs & Outputs	28
3.3.1	Logic PWB Signals	29
3.3.2	Left Keypad PWB Signals	29
4	Error Messages	32
4.1	Tester Related Errors	32
4.1.1	TIMEOUT: No response from tester	32
4.2	RS-232 Related Errors	32
4.2.1	RS-232 ERROR: Cannot send to host	32
4.3	IEEE-488 Related Errors	32
4.3.1	GPIB ERROR: Cannot TALK to host	32
4.4	Prober Internal Errors	32
4.4.1	INVALID MCA/MCB Response	32
4.4.2	X/Y/Z AXIS MOTION ERROR	33
4.4.3	AUTO HEIGHT ERROR (Model 890e Only)	33
4.4.4	Invalid SEPARATE position (Model 680e & 880e Only)	33
4.4.5	Invalid CONTACT position (Model 680e & 880e Only)	34
Appendix A	Sample IEEE-488 Control Program	35
Appendix B	Sample Serial Port Control Program	43