

## Specifications

<b>Dimensions (L x W x H):</b>	1600mm x 620mm x 1050mm
<b>Weight:</b>	150 Kg
<b>Power Supply / Consumption:</b>	230V AC, 50Hz / 100W (0.7 Amp)
<b>Input Paper Size Min:</b>	210mm wide x 210mm long
<b>Input Paper Size Max:</b>	320mm wide x 650mm* long (330.5 x 999mm**)
<b>Finished Paper Size:</b>	Width: 48mm, Length: 50mm (45mm**)

### Slitters

<b>Number:</b>	6 x rotary slitting knives (2 x side trim, 4 x centre slitter) (programmable in 0.1mm increments)
<b>Margin Slit:</b>	3.2mm - 55mm from paper side edges
<b>Gutter Deflector:</b>	5mm - 15mm strips Gutter slits wider than above will be delivered on to the exit tray. Max 2 deflectors per document
<b>Tolerance:</b>	Finishing size +/- 0.3mm (business card +/- 0.4mm)

### Creaser

<b>Number:</b>	1 x creasing rule across paper direction
<b>Maximum:</b>	20 creases (programmable in 0.1mm increments)
<b>Crease Depth Adjustment:</b>	3 steps (from control panel)
<b>Tolerance:</b>	Finishing size +/- 0.3mm

\*460mm is standard. For longer sheets an optional feed tray is required  
\*\*Extended specification

<b>Paper Weight Min:</b>	110 gsm
<b>Paper Weight Max:</b>	350 gsm
<b>Paper Curl:</b>	Within +/- 3 mm
<b>Paper Type:</b>	Uncoated paper, coated paper, laminated paper
<b>Capacity:</b>	100 mm
<b>Type:</b>	Top feed / Belt suction

### Cross Knife Cutter

<b>Number:</b>	1 x cross knife
<b>Maximum:</b>	25 cuts (programmable in 0.1mm increments)
<b>Lead Edge Cut</b>	Minimum 3.2mm
<b>Gutter Cut:</b>	Minimum 4mm
<b>Trail Edge Cut:</b>	Minimum 5mm
<b>Tolerance:</b>	Finishing size +/- 0.3mm (business card +/- 0.4mm)

### Perforation Unit

<b>Paper Weight Max:</b>	300gsm
<b>Number:</b>	2 Rotary Tools (15tpi)
<b>Positioning:</b>	Manual



**Duplo**<sup>®</sup>  
from print to documents

# DC-616PRO MULTIFINISHER

PROFESSIONAL PRINT FINISHING – MADE EASY

Fully automatic setup  
25 cuts & 20 creases in a single pass  
PC Controller software  
Removable perforation unit

Greetings Cards, Business Cards, Photobook pages  
Menus, CD/DVD covers, Information Cards, Tickets, Vouchers



**Duplo International Limited**  
Automated Precision House  
Hamm Moor Lane  
Addlestone  
Surrey KT15 2SD

Tel +44(0) 1932 263 900 - Fax +44(0) 1932 263 901  
info@duplointernational.com  
www.duplointernational.com

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conditions. As part of our continuous product improvement  
program, specifications are subject to change without  
notice.



Ref: DC616Pro/09/14

The DC-616PRO provides the short-run on-demand digital printer, multi-function finishing in one compact, easy to use solution. It cuts, creases and perforates printed sheets, producing finished applications in a single pass.

The DC-616PRO has been designed for higher return on investment by saving the costs of additional machines by providing automation and reducing production times.



### Multi-function finishing

The versatility of the DC-616PRO makes it ideal for finishing full bleed applications in a single pass. Its rotary slitters, guillotine cutter and depth-adjustable creaser provide the versatility of multiple machines without the costly, manual setup and production times.

Margins trimmed horizontally by the slit and vertically by the cutter, are automatically deposited into the large waste bin. Only the finished pieces are delivered into the exit tray.

Creasing digitally-printed output prior to folding prevents toner cracking and unattractive fold lines. The creaser utilizes male and female matrix channels to create up to 20 creases across the sheet, enabling documents to be folded with ease. Creasing performance is optimized via the adjustable 3-step crease depth for various paper types and weights.

The Card Stacker which is ideal for business cards and postcards and keeps smaller finished applications neatly stacked and organized.



### PC Controller

The PC Controller's software wizard makes it simple for operators to create new jobs, make adjustments, and save a virtually unlimited number of jobs to the PC's enabling faster changeovers.

To make starting up even quicker and easier, the DC-616PRO also comes with a PDF library. This contains numerous artwork templates of the most common applications such as, business cards, greeting cards, tickets and postcards. These can be immediately applied to your application artwork and their related pre-programmed job files can be easily downloaded directly on to the DC-616PRO.



### Feeding

The DC-616PRO Slitter/Cutter/Creaser features a 100mm feed capacity stacker and a unique top air-suction feeding system to maintain consistency and productivity. The high capacity feeder allows the system to run for a longer period of time, minimizing constant reloading.

The feeding system utilizes two fans instead of a pump for air suction and sheet separation, this reduces the overall noise level of the system, while the air knife provides additional air flow to the stack for improved feed consistency and static reduction.

For enhanced reliability, the DC-616PRO also features an Ultrasonic Double Feed Sensor as standard to detect when two or more sheets have been simultaneously fed.



### Perforation Tool

The DC-616PRO features a new Perforating unit that can be easily attached to the exit of the machine and is neatly stored away when not in use.

The Perforating unit comes with two manually-adjustable perforation tools to perforate along the length of the sheet.



### Slitter

Each of the 6 slitters are independently controlled, providing the operator with the flexibility to produce a wide range of finished applications such as 21-up full bleed business cards.



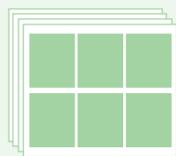
### Automated Precision

A control panel easily enables the operator to quickly access, review and edit up to 80 memorised jobs.

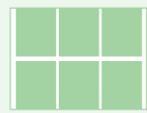
When a job is started, the camera can scan a printed barcode and automatically setup the tools to correctly finish the printed application.

The camera can also scan a printed registration mark that compensates for image drift and ensures the application is finished perfectly every time.

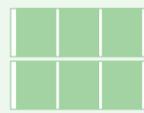
### Finishing Process



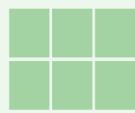
Feeding



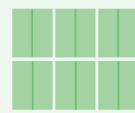
Margin Slit



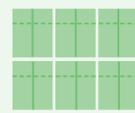
Gutter Slit



Cut



Crease

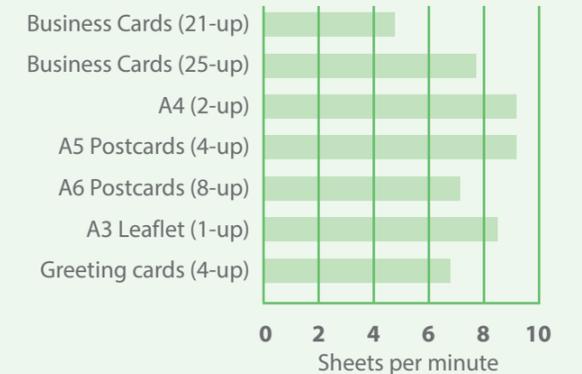


Perforate



Stack

### Speed Chart



Perforation unit



Small stacker



Slitters/Cutter/Creaser



PC Controller Software