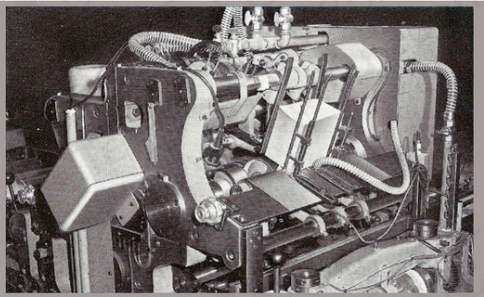
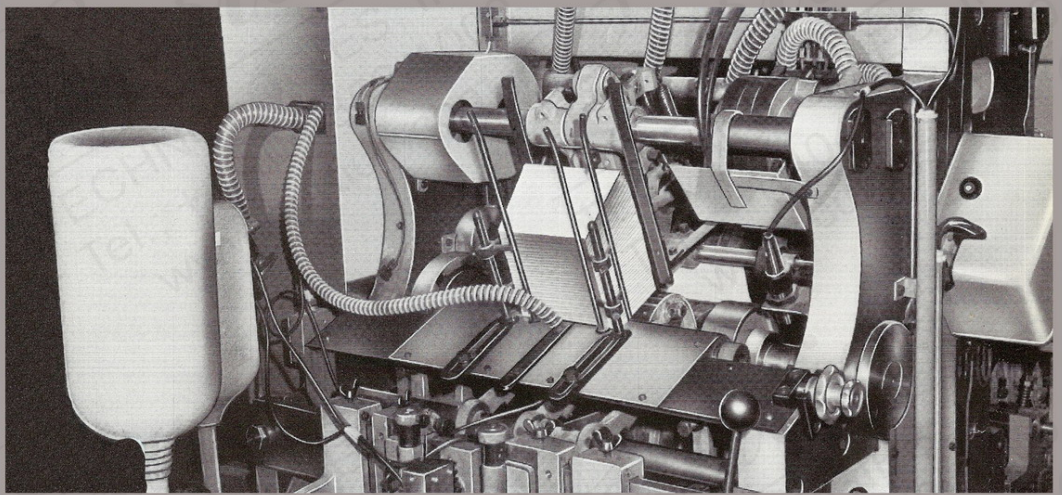


WINKLER+ DÜNNEBIER

WD

327GI/GSI



Rotary Envelope Machine





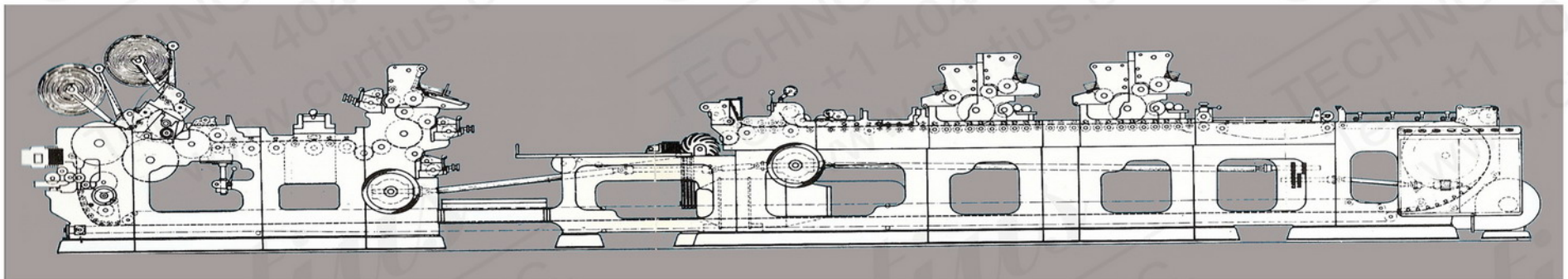
Rotary Envelope Machine Type 327 GI/GSI

The HELOS 327 GI/GSI is a new design developed from the HELOS 327 G?GS, which is especially interesting for manufacturers of direct mail envelopes. Besides one flexographic inside and two flexographic outside printing units this machine can - immediately or subsequently - be completed by a window cutting and patching section, to our Type 327 GS. By means of one-piece knives which are available in almost any shape required several windows can be cut out in one operation. Furthermore a second glassine section can be adapted to patch in two differently long and wide foils into envelopes with several window apertures. Especially in case of large-size envelopes by this second glassine section often up to 70% of window material can be saved.

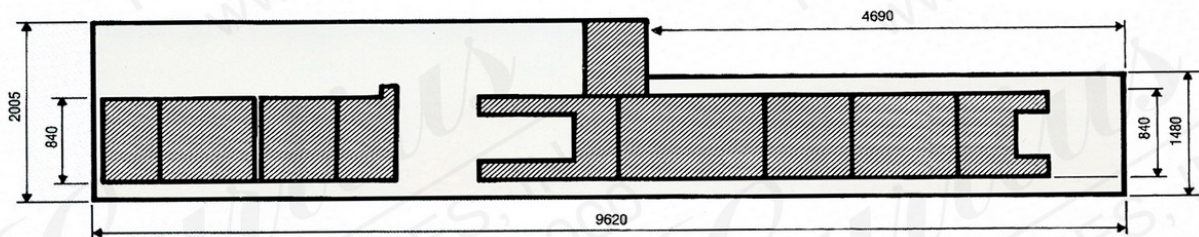
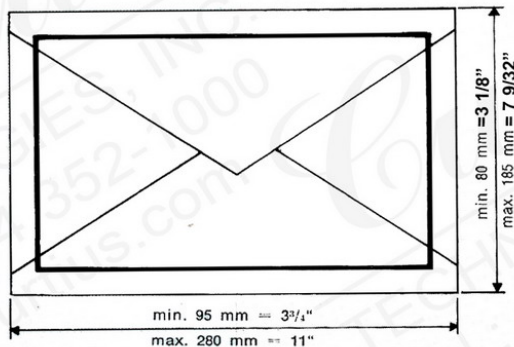
The folding section of the machine has been designed for handling diamond-shaped and wallet-shaped envelopes as well as Constanzia envelopes (booklets) with inner or outer flaps.

Before being folded, the inserting section, where up to two insertions - folded or unfolded sheets, envelopes, computer card or printed matter - are fed into the blank. If more than two elements have to be sent in the envelope, another inserting section can be coupled. The envelope is then folded and gummed. At the same time, the seal flap of the outer envelope can be closed by the machine.

Besides its application for advertising purposes and direct mailing this attachment can also be used for filling envelopes with forms which are subsequently carbon-copied. Of course, envelopes without insertions can be manufactured on this type of machine. In this case, the output indicated is considerably higher.



size ranges



max. 395 mm = 19 9/16"
min. 170 mm = 6 11/16"

max. 520 mm = 20 1/2"
min. 170 mm = 6 11/16"

2
1

max. 350 mm = 13 3/4"
min. 300 mm = 11 13/16"

max. 460 mm = 18 3/32"

max. 264,2mm = 10 13/32"
min. 36,1 mm = 1 27/64"

max. 290 mm = 11 13/32"
min. 20 mm = 3/4"

300

46kVA
16kW

327 GI 7350 kg
327 GSI 10150kg

overall blank length

overall blank width

outside printing units (flexo)
inside printing units (flexo)

printing length - inside printing
-outside printing

printing width

glassing length

glassine width

max output envelopes per minute (1 or 2 pieces)

power required
motors abt.
electronical heater abt.

net weight abt.

