



P815HV

32" PLANER



P815HV | 32" PLANER

Powerful heavy duty 32" planer that fits your everyday needs.

The Cantek P815HV 32" Planer has a solid steel helical cutterhead with two-sided carbide knife inserts that require no adjustments when changing. With a digital readout and simple PC controller, setting the table height is quick, accurate, and easy. The frame is made from heavy cast iron with known vibration damping resulting in long bearing life and superior cut quality. The planer's segmented, serrated infeed roll & segmented pressure shoe ensures material is held firmly during the feeding and planing process. The P815HV planer has a quick-set micro-adjustable lever that easily raises and lowers the table rollers to aid in the feeding of difficult to feed wood. The industry standard 30x12x1.5mm carbide insert knives are positioned by two pins and held by a gib and screw which do not require any special tools to set the height. The knives have a slight bevel in the corners which provide for a superior finish without any stepping between the knives. In addition, the knives sit vertically into the head which produces a proper cutting angle and gully to allow for superior cutting depth.



4 jack screws



Micro adjustment



Digital pad



Sectional roller



Bed adjustment



Control panel



Close up

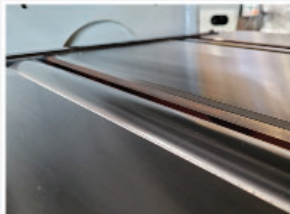


Table rollers



Cutterhead

Key Advantages.

- Spiral insert knife cutterhead with superior cut quality and maximum depth of cut
- Two-sided solid carbide inserts are easily changed while providing optimum wear life
- Heavy-duty cast iron machine frame ensures long machine life, optimum cut quality with its superior vibrating damping properties
- Digital thickness control for accurate automatic adjustment of the table position
- PLC digital control for auto-thickness setting
- Sectional infeed roller and sectional chip breaker
- Anti-kickback safety fingers for safe operation
- Variable speed drive for optimum finish results according to the planing depth and material being planed.
- Quick-set table roll adjustment to aid in feeding difficult to feed material
- Steel spiral cutterhead with carbide inserts – 6 rows 120 inserts 30 x 12 x 1.5 mm Cutters mounted on angle for 'shear' cut
- Exhaust hood with 6" outlet
- Flip open upper hood for easy and convenient access to change the knives on the cutterhead
- Safety limit switch on the cover will not allow the operator to run the machine with the hood open.
- 4 table raising jack screws

Specifications.

Maximum planing width	32"
Maximum planing thickness	11-13/16"
Minimum planing thickness	3/8"
Max. depth of cut	5/16"
Minimum length	8-3/4"
Table size	34 1/4" x 34 1/4"
Feed speed	20-39 FPM Variable
Main motor	15 HP
Feed motor	2 HP
Power rise and fall of table	1/2 HP
Dust hood	(1) 6"
Shipping weight	2450 lbs
Shipping dimensions	66" x 44" x 53"