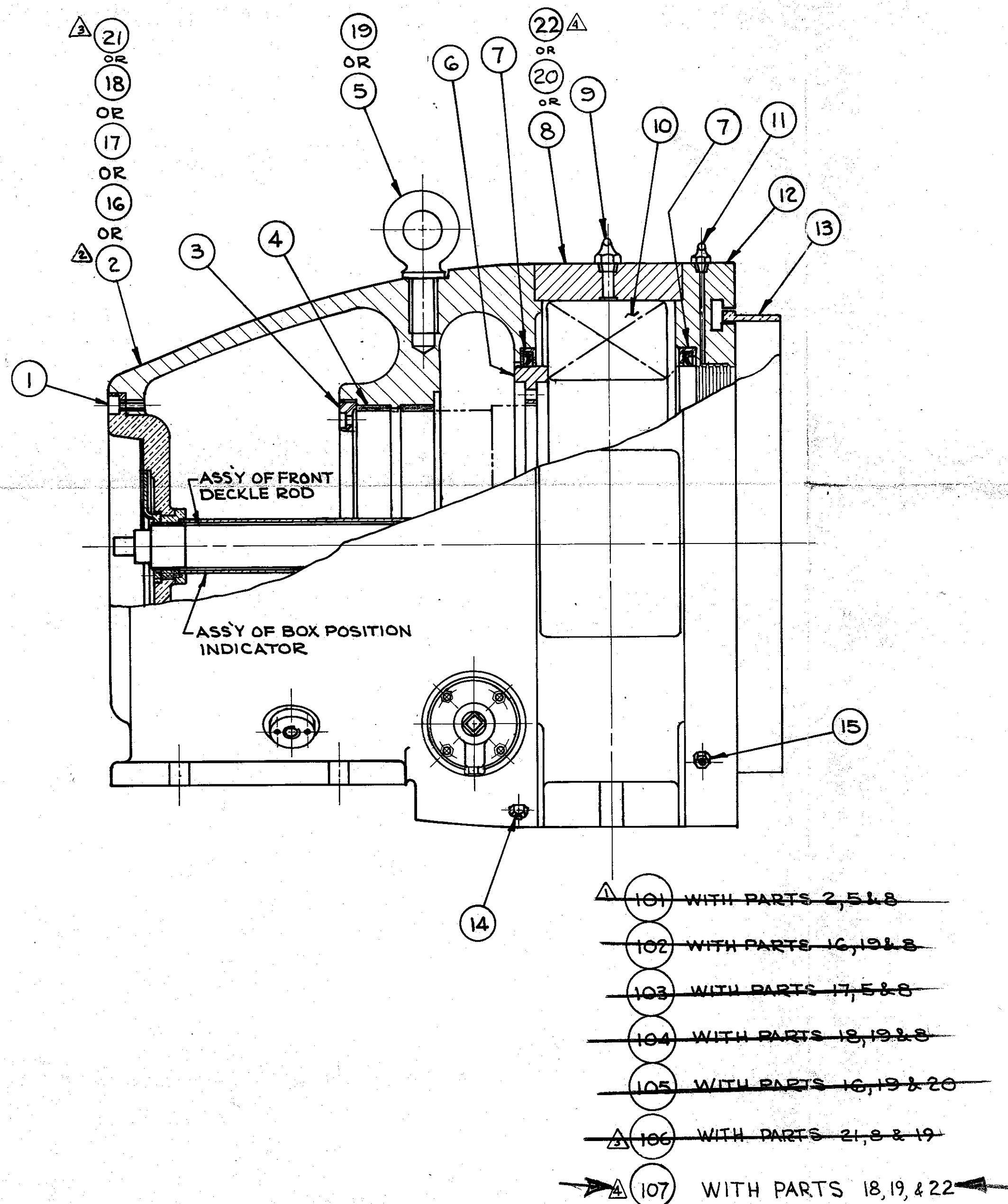


ASSY. DWG.	REF. DWG.
AC-685-A	BC-500-A
AC-746-A	
AC-901-A	



PART NO.	DWG. NO.	ITEM NO.	DESCRIPTION	BILL & SHEET
1	BC-500-99	1	FRONT HEAD CAP	2-1
2	AC-500-1C	SEE M/B	FRONT HEAD & BOX SUPPORT	2-1
3	BC-500-20A	1	RETAINER RING - FRONT JOURNAL	2-1
4	AC-500-1C	5	NYLON STRIP-.095"THK. x 1 1/2" x 37 5/16" L.E.	2-1
5	AC-500-1C	10	EYEBOLT - ARMSTRONG #32	2-1
6	DC-500-9	1	RETAINER RING - FRONT BRG.	2-3
7			"GARLOCK" OIL SEAL #64X4163	2-1
8	BC-500-3A	1	FRONT BRG. HOUSING	2-2
9			1/4" N.P.T. GREASE FTG.	2-2
10			"SKF" BRG. #23072 CAM/C08W506	2-1
11	BC-500-4	3	1/8" N.P.T. GREASE FTG.	2-2
12	BC-500-4	1	FRONT BRG. INNER CAP	2-2
13	DC-500-6	1	SEALING COLLAR	2-2
14	AC-500-1C	6	1/8" N.P.T. GREASE RELIEF FTG.	2-1
15	BC-500-4	4	1/8" N.P.T. GREASE RELIEF FTG.	2-2
16	AC-500-1C	2	FRONT HEAD & BOX SUPPORT	2-1
17	AC-500-1C	3	FRONT HEAD & BOX SUPPORT	2-1
18	AC-500-1C	4	FRONT HEAD & BOX SUPPORT	2-1
19	AC-500-1C	8	1 1/4" UNC x 2" L.G. SLOT SET SCR. (CUT FROM 1 1/4" CAP SCR.)	2-1
20	BC-500-121	1	FRONT BRG. HOUSING	2-2
Δ 21	AC-500-1C	13	FRONT HEAD & BOX SUPPORT	2-1
Δ 22	BC-500-146	1	FRONT BRG. HSG.	2-2

107	1759-300	C-901	1	2-1	9 NOV 72
106	8868-300	C-869	1	2-1	7 AUG 71
102	8238-300	C-864	1	2-1	12 MAY 71
101	8040-300	C-861	1	2-1	27 FEB 71
101	6628-200	C-842	1	2-1	1 SEPT 70
105	6467-200	C-840	1	2-1	25 AUG 70
101	6048-301	C-837	1	2-1	5 AUG 70
101	5748-300	C-834	1	2-1	2 MAY 70
105	5225-300	C-822	1	2-1	6 MAR 70
101	4459-300	C-814	1	2-1	12 DEC 69
102	4796-300	C-817	1	2-1	16 DEC 69
102	3842-300	C-798	1	2-1	25 JUL 69
103	2741-300	C-785	1	2-1	10 MAR 69
101	1250-300	C-765	1	2-1	10 AUG 68
102	0979-300	C-762	1	2-1	17 JUN 68
101	0138-312	C-746	1	2-1	10 MAY 68
101	0701-300	C-760	1	2-1	3 APR 68
104	1757-300	C-723	1	2-1	29 AUG 67
101	6186-300	C-706	1	2-1	9 JAN 67
101	5456-300	C-696	1	2-1	13 DEC 66
101	5178-300	C-693	1	2-1	31 OCT 66
102	5579-300	C-697	1	2-1	14 OCT 66
103	4190-301	C-685	1	2-1	2 AUG 66

6 NOV 72 TRK. ADDED ITEM #22 & ASSY #107		28 JUL 71 L.I. ADDED ITEM #21 & ASSY #106		2 JUL 70 L.C. PART #2 WAS TABULATED DWG.		REVISIONS	
NO.	DATE	BY	DESCRIPTION	THE MANCHESTER MACHINE CO.			
TITLE:				MIDDLETOWN, OHIO			
ASSY OF FRONT MAIN BRG. FRONT SUCTION - ROLLS				THIS DRAWING, ITS PRINTS AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT.			
SCALE				EXCEPT WHERE NOTED, TOLERANCES ON DIMENSIONS ARE: FRACTIONAL ± 1/64" DECIMAL ± .005" ANGULAR ± 1/2°			
DATE START: 8 JAN 64		BY: COYLE		CH'D.		DWG. NO. BC-500-BL	
DATE FINISH: 8 JAN 64		BY: COYLE		APP.			