

SPINNER

TC300

Precise Universal Lathe



Mechanical Engineering
Made in Europe

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Machine Highlights

Latest control system:
Siemens 840D-SL or Fanuc 32iT

Siemens Operating panel adjustable
in height and angle

Available with or without
driven tool and Y axis

Ideal for Hard Turning

Small distance between
operator and chuck

Compact dimensions for
low space requirement

Toolsetter

Chip conveyor
as standard

Perfect free
chip fall

Machining of bars or integrated
automation with robotic system

Large
panoramic
window to the
working area



Stable
Compact
Dynamic
Universal
Precise

Powerful tool drive
in the turret

Rigid SPINNER servo turret
with BMT45 or VDI25
toolholder

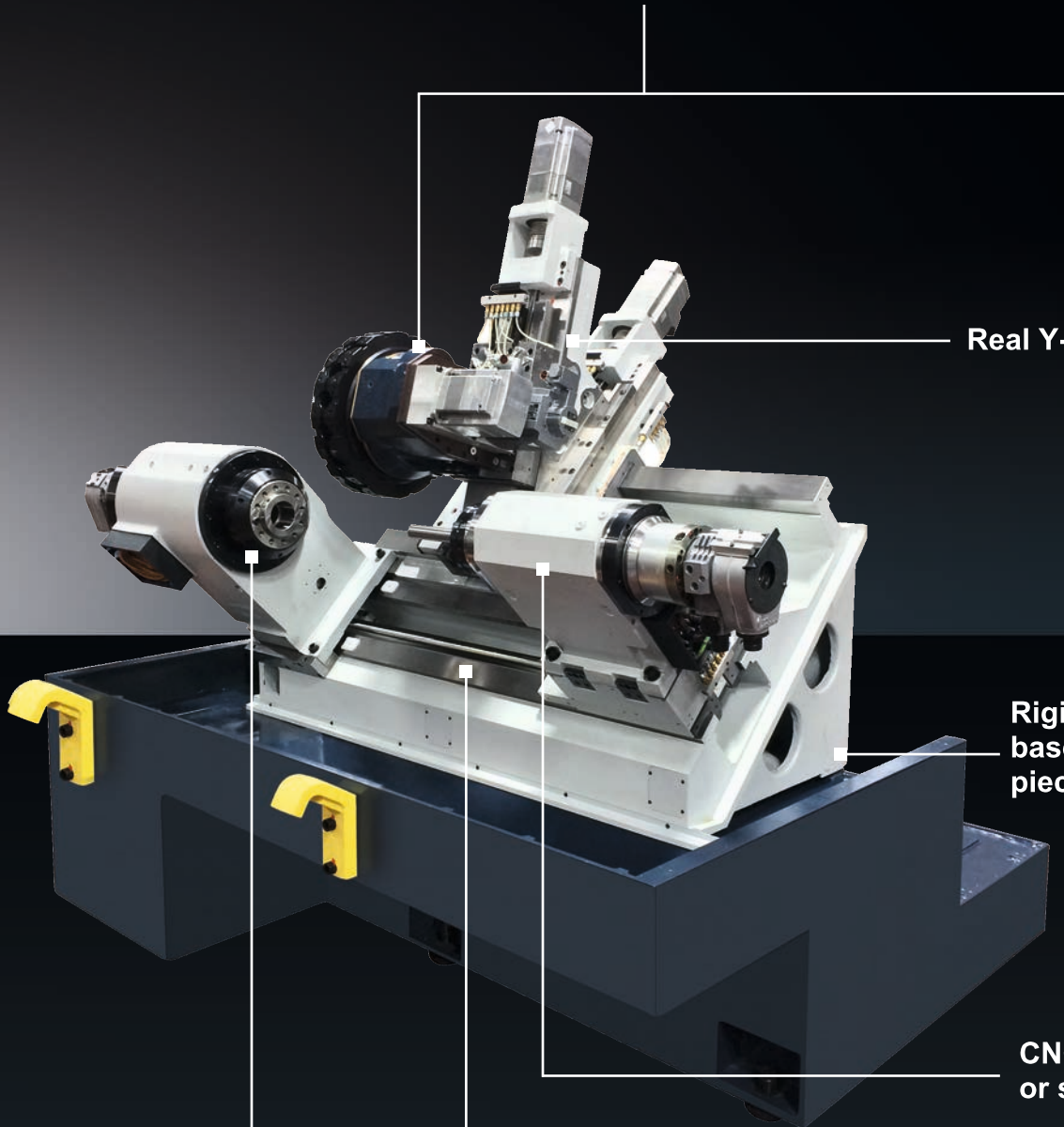
Real Y-axis

Rigid machine
base as a one-
piece casting

CNC tailstock
or subspindle

Modern
motorspindles with
52 mm or 65 mm
bores

Hardened and ground sliding
guideways for best vibration
damping



- Rigid SPINNER-turret with high milling performance that can work on both spindles
- Up to 16 tool stations

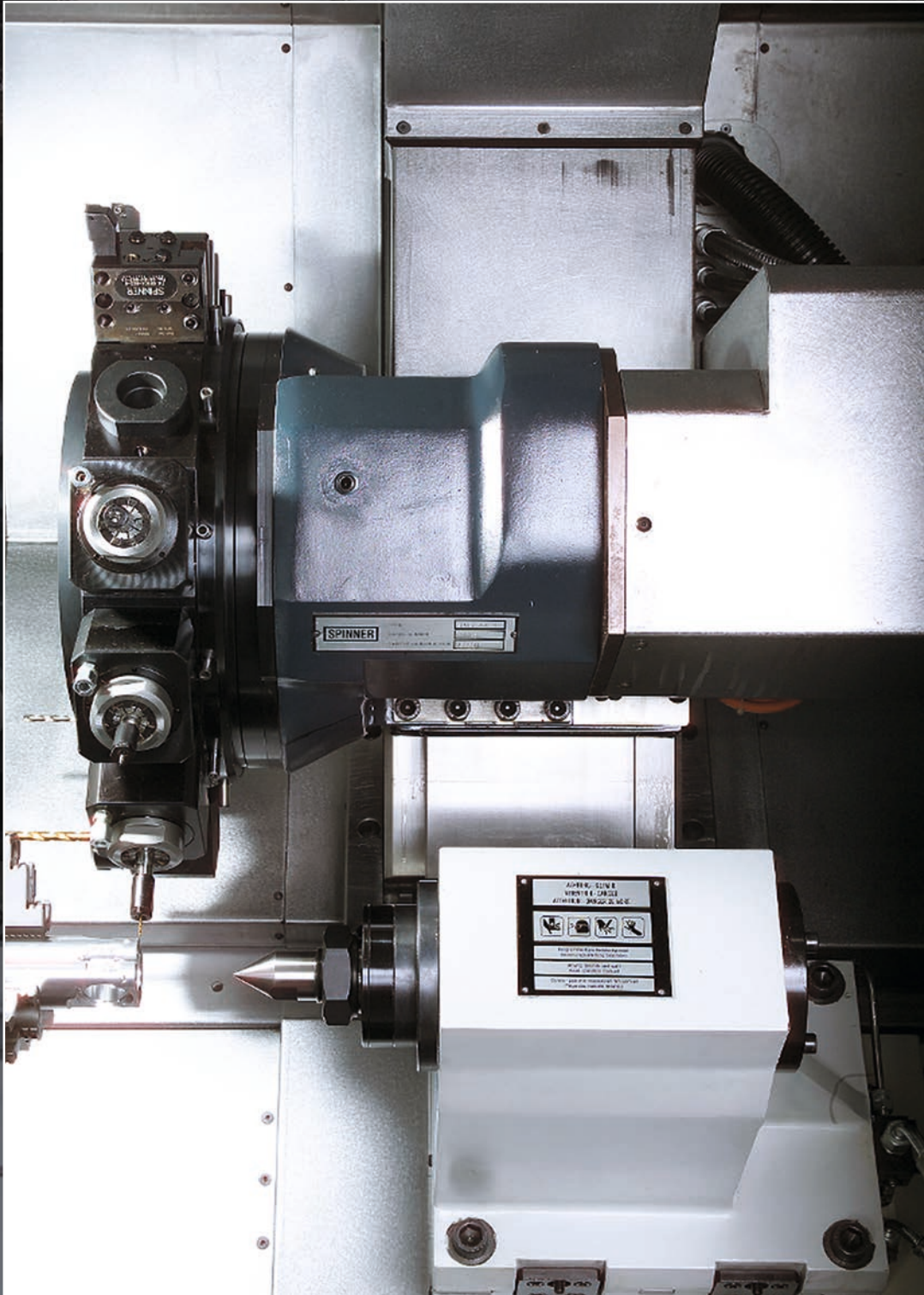
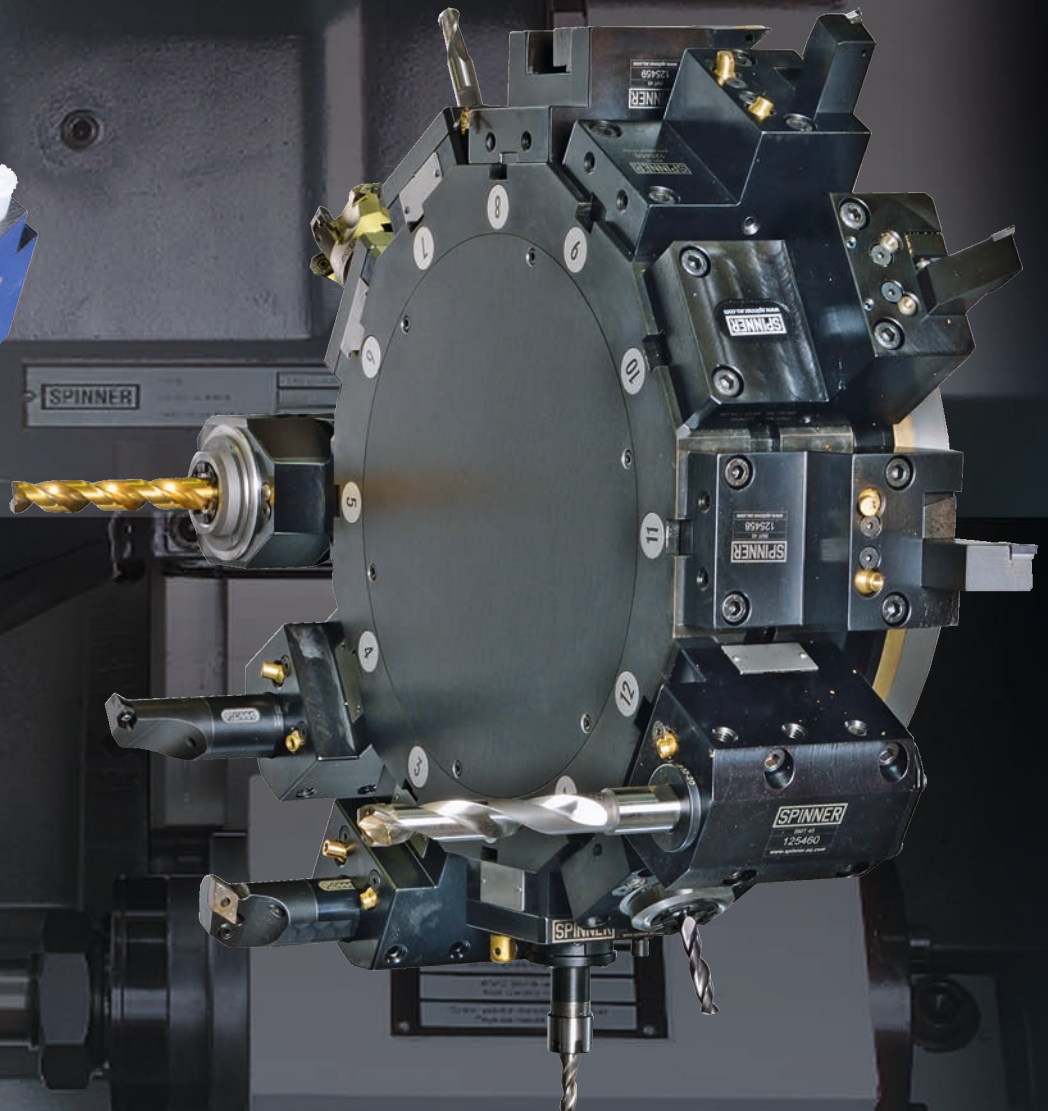
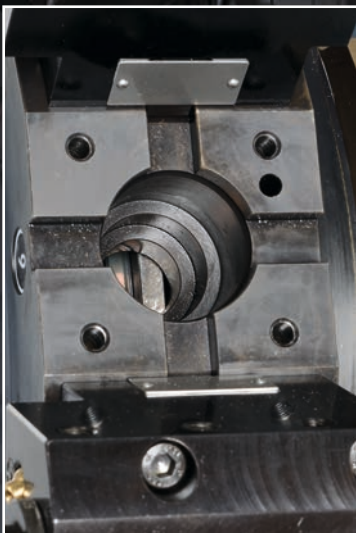


Figure shows turret disc VDI25 and CNC tailstock

•Tool holder BMT45

Your advantages at one glance when using BMT45 tool holders

- ✔ High toolholder exchange precision
- ✔ No adjustment is required
- ✔ High stiffness
- ✔ Higher turning and milling performance



•Or toolholder VDI25

Automation solutions

Fully automated production solutions for large-scale production
FROM A SINGLE SOURCE from SPINNER and SPINNER-
Automation



Your advantages at one glance

- Increase in productivity
- Cost reduction
- Optimal processes for your machining requirements
- Everything from one source

Ask us for your solution!

Bar feeding system

SPINNER Bar feeding magazines

For feeding bars up to a maximum of 3200mm



Part catcher



For collection of cut-off parts to put them in a storage bin or to place them on a conveyor belt

Working area	TC300-52	TC300-65
Swing diameter	400 mm (15.7 in)	400 mm (15.7 in)
Max. turning diameter	~200 mm (~7.9 in)	~200 mm (~7.9 in)
Max. turning length	350 mm (13.8 in)	350 mm (13.8 in)
X1 / Z-axis	180 / 450 mm (7.1 in / 17.7 in)	180 / 450 mm (7.1 in / 17.7 in)
Y-axis (option)	+40 / -40 mm (+1.6 in / -1.6 in)	+40 / -40 mm (+1.6 in / -1.6 in)
Axes		
Rapide traverse X / Y / Z	15 / 15 / 24 m/min (590.5 / 590.5 / 944.9 IPM)	
Spindle 1		
Max. spindle speed	5,000 rpm	4,000 rpm (optional 5,000 rpm)
Spindle nose	A6/DIN	A8/DIN
Chuck diameter	210 mm (8.3 in)	250 mm (9.9 in)
Spindle bore	52 mm (2.0 in)	65 mm (2.6 in)
Performance (P_{max}) ¹⁾	23.5 kW	34 kW
Torque (M_{max}) ¹⁾	150 Nm	325 Nm
Spindle 2		
Max. spindle speed	7,000 rpm	7,000 rpm
Spindle nose	Ø100 mm (3.9 in)	Ø100 mm (3.9 in)
Chuck diameter	165 mm (6.5 in)	165 mm (6.5 in)
Performance (P_{max}) ¹⁾	11 kW	11 kW
Torque (M_{max}) ¹⁾	82 Nm	82 Nm
Turret		
Number of tool stations	12/16 (VDI25) ; 12 (BMT45)	12/16 (VDI25) ; 12 (BMT45)
Number of driven tools (option)	All	All
Toolholder	VDI25 / BMT45	VDI25 / BMT45
Max. speed of driven tools	6,000 rpm	6,000 rpm
Performance (P_{max}) ²⁾	5,5 kW	5,5 kW
Torque (M_{max}) ²⁾	35 Nm	35 Nm
General indications		
Dimensions (L x W x H) ³⁾	2247 x 1925 x 2155 mm (88.5 in x 75.8 in x 84.8 in)	
Weight ⁴⁾	~3,700 kg (~8,157.1 lbs)	~4,200 kg (~9,259.4 lbs)

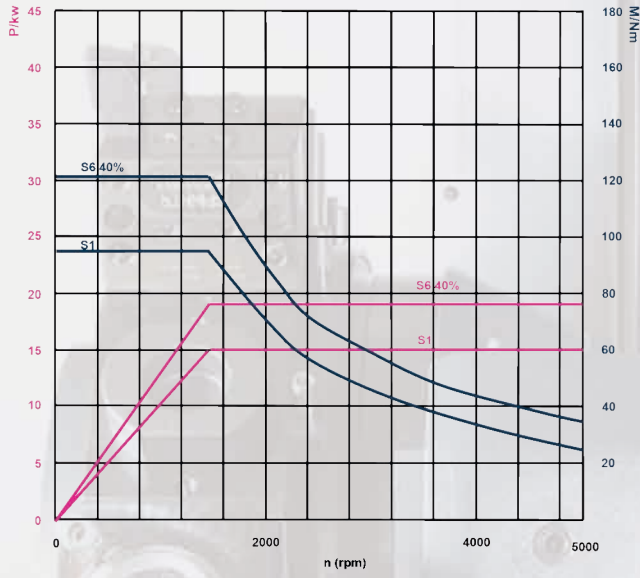
1) Siemens

2) Fanuc

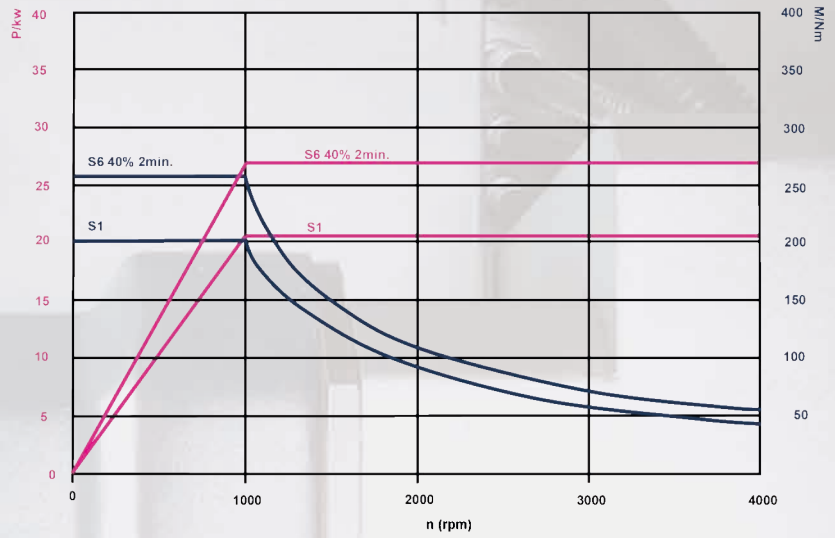
3) See floorplan

4) Machine net weight SMCY

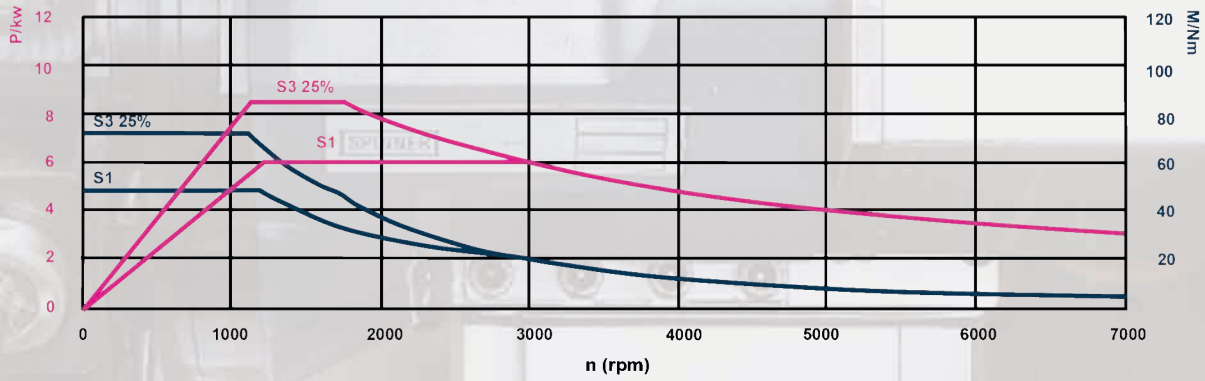
Main Spindle TC300-52 5,000 rpm



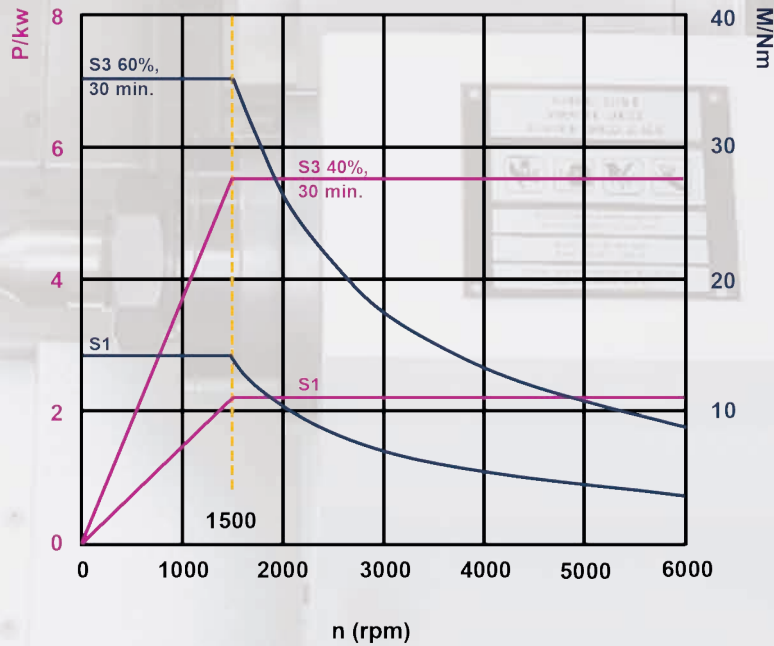
Main Spindle TC300-65 4,000 rpm



Sub Spindle TC300 7,000 rpm



Driven Tool



Air nozzle for compressed air on main spindle/sub spindle

CNC clamping force setting on spindle 1 and/or 2

Main spindle with spindle bore 65 mm (standard 52 mm)

- Turret disc VDI25 16-position (standard 12-position)
- Turret disc BMT45 12-position

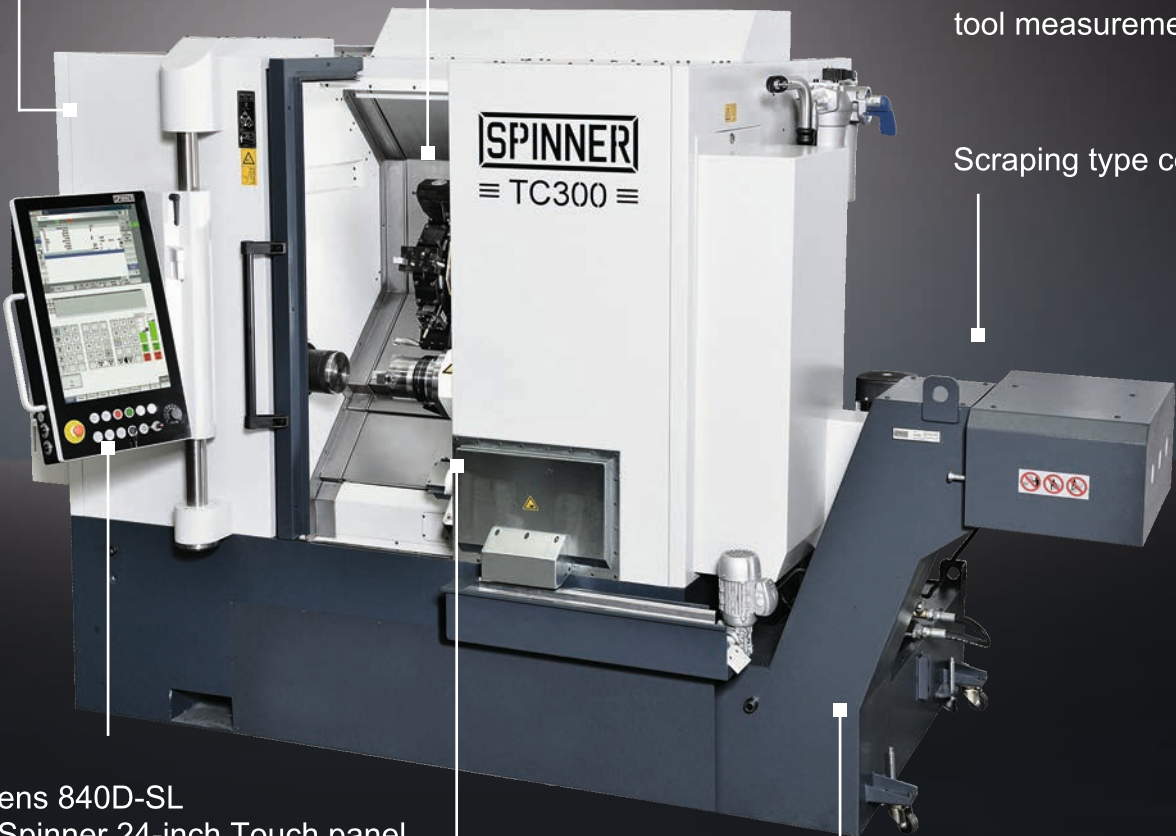
- Toolholder package BMT45
- Toolholder package VDI25
- Hard turning package for superfinishing

- Component measurement by touch probe in turret

Suction unit for coolant mist
Fire extinguishing system

External tool measurement

Scraping type conveyor



Siemens 840D-SL
With Spinner 24-inch Touch panel
Fanuc 32iT
With 15-inch screen

High pressure coolant pump 15/50 bar for tools with internal coolant supply

Bar feeder

Automatic door

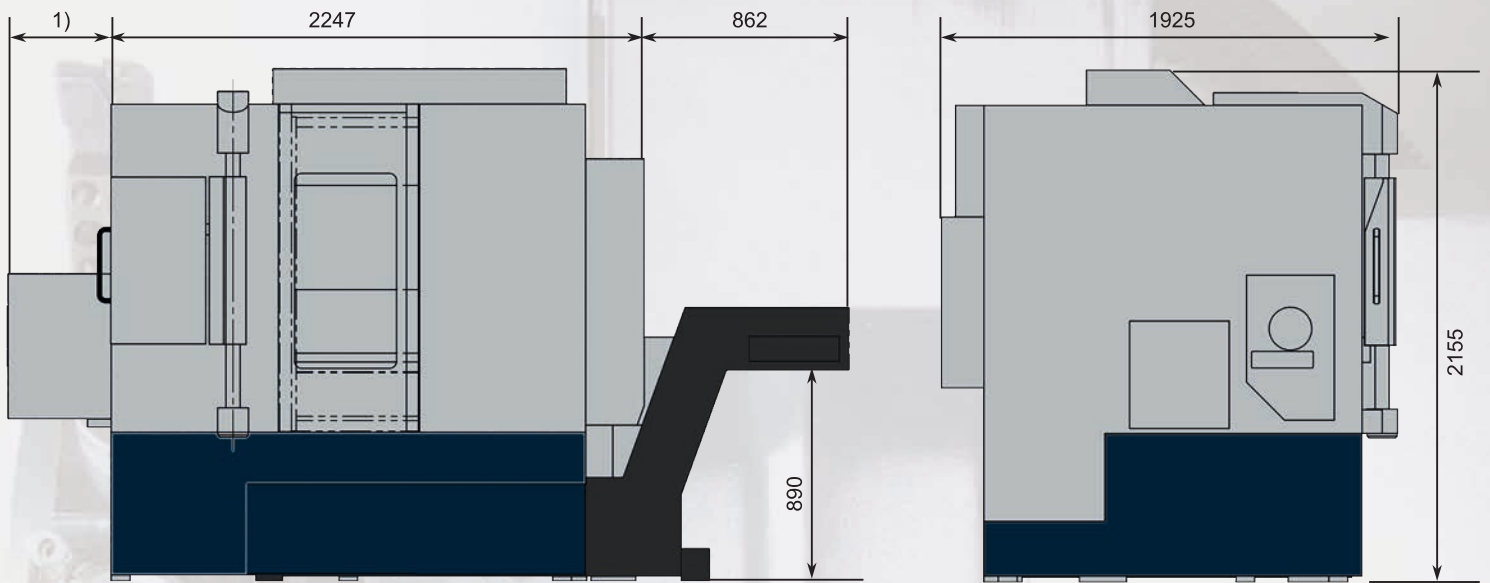
Coolant pistol in the working area

Clamping system for the workpiece

Part catcher

Glass scale X1-axis / Z1-axis

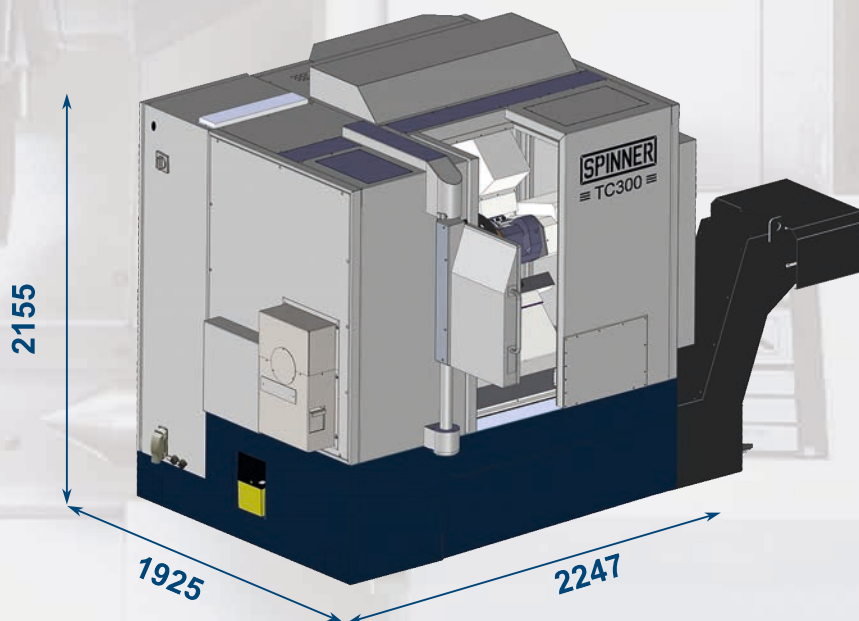
Other options on demand



1) 235 TC300-52

1) 435 TC300-65

■ Version with standard chip conveyor





Werkzeugmaschinenfabrik GmbH



www.spinner.eu.com

Spinner Machine-Tools are working successfully world wide with many well known clients in more than 60 countries on 6 continents. We have been fortunate enough to attract small component suppliers in addition to well known global groups in all metal machining industries.

We have designed and produced the most modern machine-tools since 1950. More than 20.000 delivered machines demonstrate their high efficiency, precision and reliability, everyday.

Although Spinner is a medium-sized enterprise we produce and sell more than 1.000 CNC machines a year. And the number is increasing every year. Our company combines the know-how of a global player with the flexibility and cost-effective structures of a family owned business.

Place your trust in our products as well and let us know what we can do for you.



Video

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Technical changes of specifications and pictures are subject to change without notice - Pictures can include options, accessories