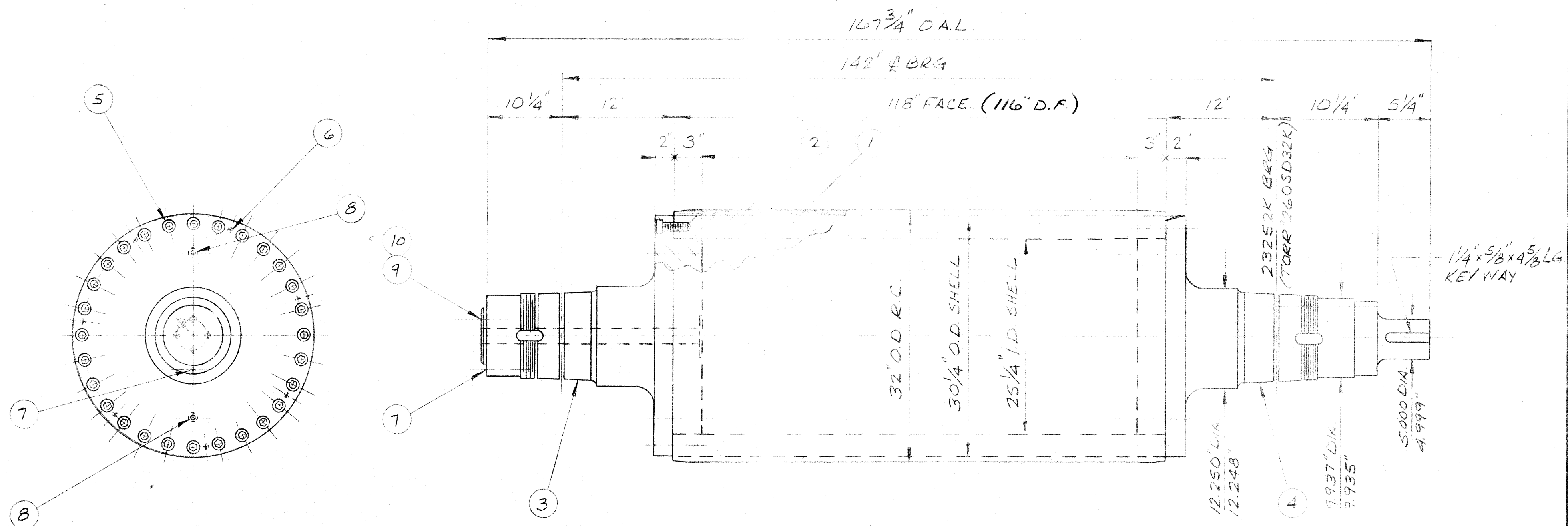


NOTES:

1. BALANCE SPECIFICATION SEE DWG B-8741-4
2. DESIGN LOAD 1200 PLI
3. DESIGN SPEED 750 FPM
4. FINAL T.I.R = .005"
5. GRIND CROWN .007" ON DIA. FOR 500 PLI
6. DUB. COVER 1/8" ON DIA. x 1" BOTH ENDS
7. TORQUE HEAD BOLT TO 320 FT-LBS USING NEVER SIEZE
8. STAMP LG ORDER NO. & DRAWING NO. ON JOURNAL ENDS
9. SHIPPING BOX INSIDE DIM. ARE 38"x38"x174"
10. PROVISIONS FOR WATER COOLING PROVIDED

S.O. NO.		NO. REQ'D.	TITLE: PRESS ROLL		B.M. No.			REV.	PROD.
			CUSTOMER:	ISSUED BY:	BM- C-6496-38			A	
			LC.—	SHEET / OF /					
ITEM NO.	QUAN.	TOTAL QUAN.	DESCRIPTION		DRAWING NO.	S.	P.O.	VENDOR	
1	1		PRESS ROLL SHELL CENT CAST ST'L		B-6497-33	X			PROC.
2	1		RUBER COVER 32" O.D. x 7/8" THK x 118" FACE						
			S-W AQUA WELL II, BLIND DRILLED, #3			X			ACCT.
			STD, "DRI-PRESS" DESIGN, IS P&T			X			
3	1		FRONT HEAD F ST'L		C-4698-60	X			PURCH.
4	1		REAR HEAD F ST'L		C-4698-60	X			
5	50		7/8"-9NC x 3" LG. SHCS A-ALLOY ST'L, UMBRAKO						ENG.
6	14		3/4"-10NC x 2" LG. SOC SET SCR S/S						PROD.
7	2		1/8" NPT C'SUNK PIPE FUG BRASS						REC.
8	4		3/4" NPT C'SUNK PIPE FUG BRASS						
9	1		COVER, WATER COOLING HOLE ST'L		A-8919-1	X			S.O.F.
10	4		1/2"-13NC x 3/4" LG HHCS ST'L						
11	1		SHIPPING BOX 38"x38"x174" IS DIM'S.						



B3

△ 5-19-86 MRS ADDED CROWN P&T WAS 14-15 REVISIONS THIS DRAWING AND ITS CONTENTS ARE THE PROPERTY OF LG IND. AND MAY NOT BE REPRODUCED WITHOUT PERMISSION	MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED FRAC. DIM. ± 1/32" ANGLES ± 1/2° DEC. DIM. XXX ± .020" √ = 125/ FINISH BREAK ALL SHARP EDGES DEC. DIM. XXXX ± .005" LG INDUSTRIES INC. COATESVILLE, PA 19320 U.S.A.	PRESS ROLL (1ST BTM.) SCALE: N.T.S. DWN. BY: T-KHA RGH. WT.: DATE: 2-17-86 FIN. WT: 9940# CHK'D. BY: MRS	DRAWING NO. C-6496-38 REV. A
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