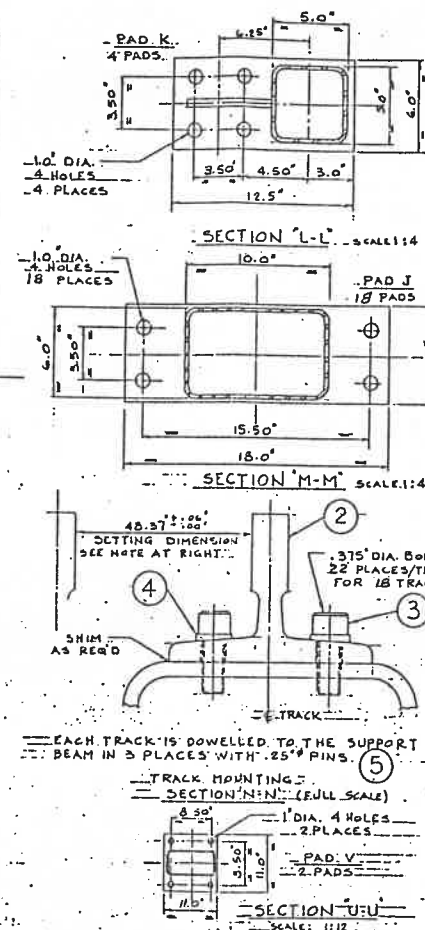
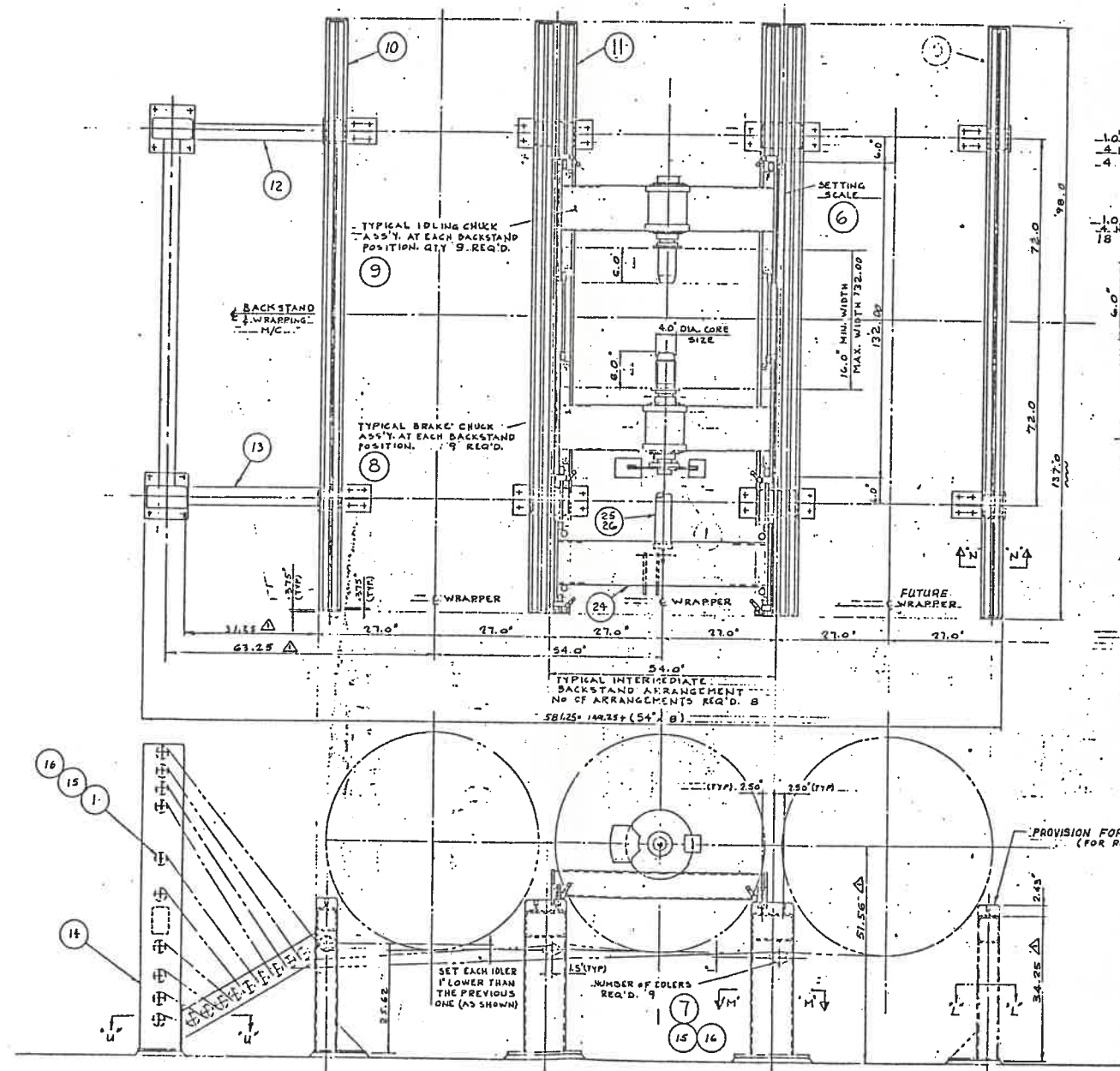


TOTAL NUMBER OF ANCHOR BOLTS 96
 .75\"/>

LOAD	DEAD	LIVE LOAD (LB)	NOTES
POINT	LOADING	COMP. TENSILE	SHEAR
PAD J	1000	4000	—
PAD K	500	2000	—
PAD V	250	1000	—

LOADING BASED ON A MAX. WRAPPER ROLL 172\"/>

TECHNICAL DATA AND OPERATIONS: DESIGNED TO SUPPORT WRAPPER ROLLS WITHOUT THROUGH SHAFTS. MAXIMUM WRAPPER ROLL DIMENSIONS 50\"/>

ASSEMBLY NOTES: THE BACKSTAND MUST BE PARTIALLY DISASSEMBLED FOR SHIPMENT. THE ALIGNMENT OF THE TRACKS WILL BE DONE IN THE FIELD. THE TRACKS SHOULD ONLY BE POSITIONED ONCE THE FRAMEWORK IS IN PLACE. IT IS IMPORTANT THAT THE TRACKS ALL BE PARALLEL TO EACH OTHER IN BOTH PLANES AND SQUARE WITH THE FRAME. I.E. HORIZONTAL AT 90° TO THE CENTERLINE. SHIMS CAN BE USED TO ACHIEVE THIS ALIGNMENT.

THE TRACK WILL BE DOWELLED AT THE CENTER AND AT BOTH ENDS. FOR A PAIR OF TRACKS ONE TRACK MAY BE 1/16\"/>

(17) THRU (23) NOT SHOWN

TOLERANCES UNLESS OTHERWISE SPECIFIED		DRAWN: JAB 1-20-87		WARTSILA-APPLETON, INC. Marshall Paper Packaging Systems	
3/16	1/8	CHECKED: MM 2-23-87	PROJECT: WRAPPER SUPPORT ASM		REV: 1
1/4	1/4	APPROVED: [Signature]	SHEET: 071 000 8709		REV: 1
1/2	1/2	SCALE: 1\"/>			