

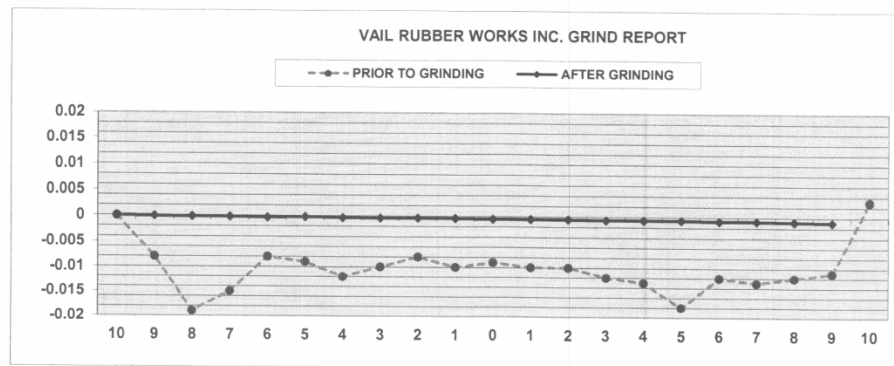


Customer	<u>Hamilton Machine</u>	Shop Order	<u>G800238</u>
Location	<u>Hamilton, Ohio</u>	Date	<u>25-Apr-2011</u>
Customer P. O.	<u>6261</u>		

Roll Description	<u>37</u>	Dia. X	<u>190</u>	Face	<u>R.C. Suction Couch</u>
------------------	-----------	--------	------------	------	---------------------------

Roll Number	<u>na</u>	Roll Weight	
-------------	-----------	-------------	--

REQUIREMENTS:					
<u>0</u>	Crown	<u>none FS</u>	Dubb	<u>120</u>	Finish
		DS -1/8 x 5 lg			
	Shore A Durometer for Couch Rolls				



(Measurements start at 1-1/2" from ends)

Measurement Point	Prior to Grind	After Grind
D.S. 10	0	0
9	-0.008	-0.0001
8	-0.019	-0.0002
7	-0.015	-0.0002
6	-0.008	-0.0003
5	-0.009	-0.0002
4	-0.012	-0.0003
3	-0.01	-0.0004
2	-0.008	-0.0004
1	-0.01	-0.0004
0	-0.009	-0.0005
1	-0.01	-0.0005
2	-0.01	-0.0005
3	-0.012	-0.0006
4	-0.013	-0.0006
5	-0.018	-0.0006
6	-0.012	-0.0007
7	-0.013	-0.0007
8	-0.012	-0.0008
9	-0.011	-0.0009
10	0.003	

Before Grinding			
Station	10	0	10
Diameter		37.080"	
Finish		13 P&J	
Hardness			
T.I.R.	.003" ds		.003"

Comments: roll had flat spots on DS end in dubb area / reestablished same dubb as received on DS

After Grinding			
Station	10	0	10
Diameter		37.026"	
Finish		smooth	
Hardness		13 P&J	
T.I.R.	.001"		.001"