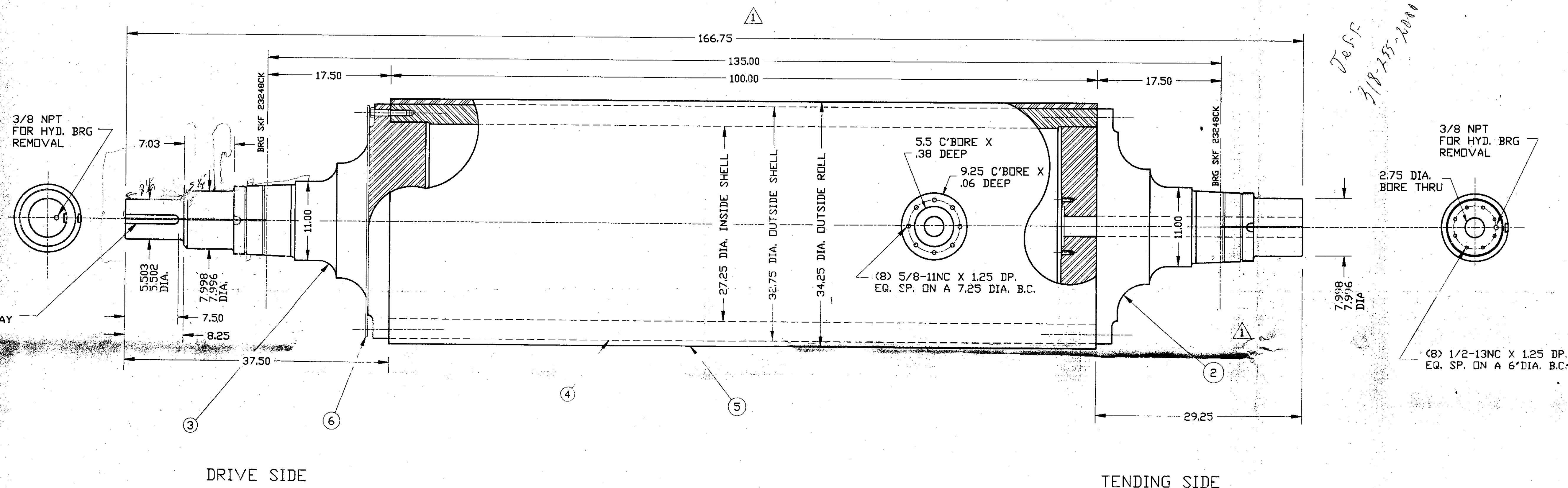
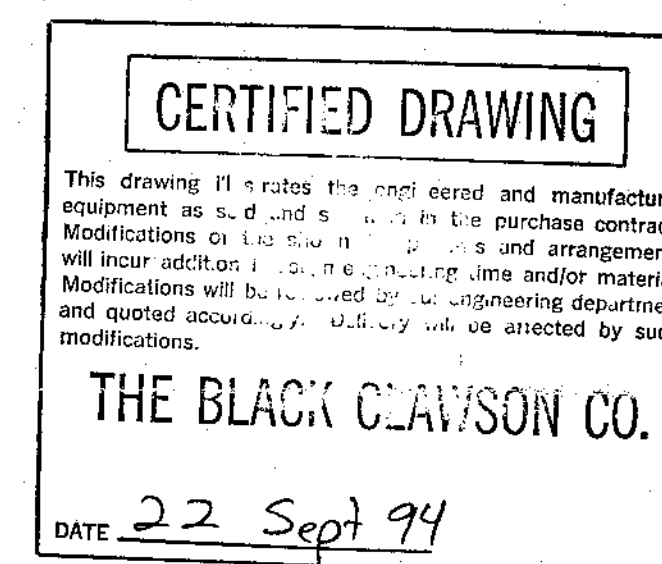




NOTES:

1. No concave allowance. Maximum allowable crown +.002".
2. Maximum allowable taper end to end .002". Maximum allowable T.I.R. .002".
3. Approximate roll weight-11,900 lbs.
4. Maximum nip load-1500 PLI.



6	2	B-34027	BOLT COVER
5	1	B-34026	RUBBER COVER-STOWE WOODWARD AQUAWELL II 5 P&J BLIND DRILLED
4	1	C-23842	SHELL-32.75"OD, 27.25 ID
3	1	D-11765	REAR HEAD- FORGED STEEL
2	1	D-11764	FRONT HEAD-FORGED STEEL
1	1	195D-566	34.25 DIA X 100 FACE TOP PRESS ROLL. RUBBER COVERED, DYNAMICALLY BALANCED FOR 1800 FPM
ITEM	NO. REQ.	PART # PATT #	DESCRIPTION/MATERIAL

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FINISHED SURFACES				FRACTIONAL DIA. ± 1/64"				ASSEMBLY DWG.				SCALE 1:8				TITLE BOTTOM PRESS ROLL			
UNFINISHED SURFACES				FRACTIONAL DIA. ± 1/16"				ALL FINISHES DESIGNATED BY A.S.A. STANDARDS IN MICRO-INCHES				ORDER NUMBER U-1727				CUSTOMER CORRUGATED SERVICES			
1				166.75 WAS 157.88				REV. TEND. SIDE FCE 9/94				DWG. NO. 195-D-566				SHT. OF 1			
1				REV. TEND. SIDE FCE 9/94				BY DATE APP'D											