



Required quality of compressed air (according to DIN ISO 8573-1)

Content of solid matter	Quality class 2
(max. size of parts 1, max. density of parts 1 ng/m ³)	
Content of water	Quality class 4
(max. pressure dew point +3°C)	
Content of oil	Quality class 3
(max. concentration 10 ng/m ³ (drops, aerosol, steam))	

■ In case of 1 bar absolute pressure, + 20°C and a relative steam pressure 0,6 bar

UNLESS OTHERWISE SPECIFIED
 ANGLES $\pm 1^\circ$
 FRACTIONS $\pm 1/16$
 2 PL DEC $\pm .06$
 3 PL DEC $\pm .005$
 SURFACE FINISH 125 RMS
 WELDING IN ACCORDANCE
 TO AWS A2.4:2007
 DO NOT SCALE DRAWING

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HB-1622 - STANDARD - BASIC
OVERHEAD RAIL SHOT BLAST UNITS

wheelabrator
shaping industry

PROJECT	3862
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PNC	C260380
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