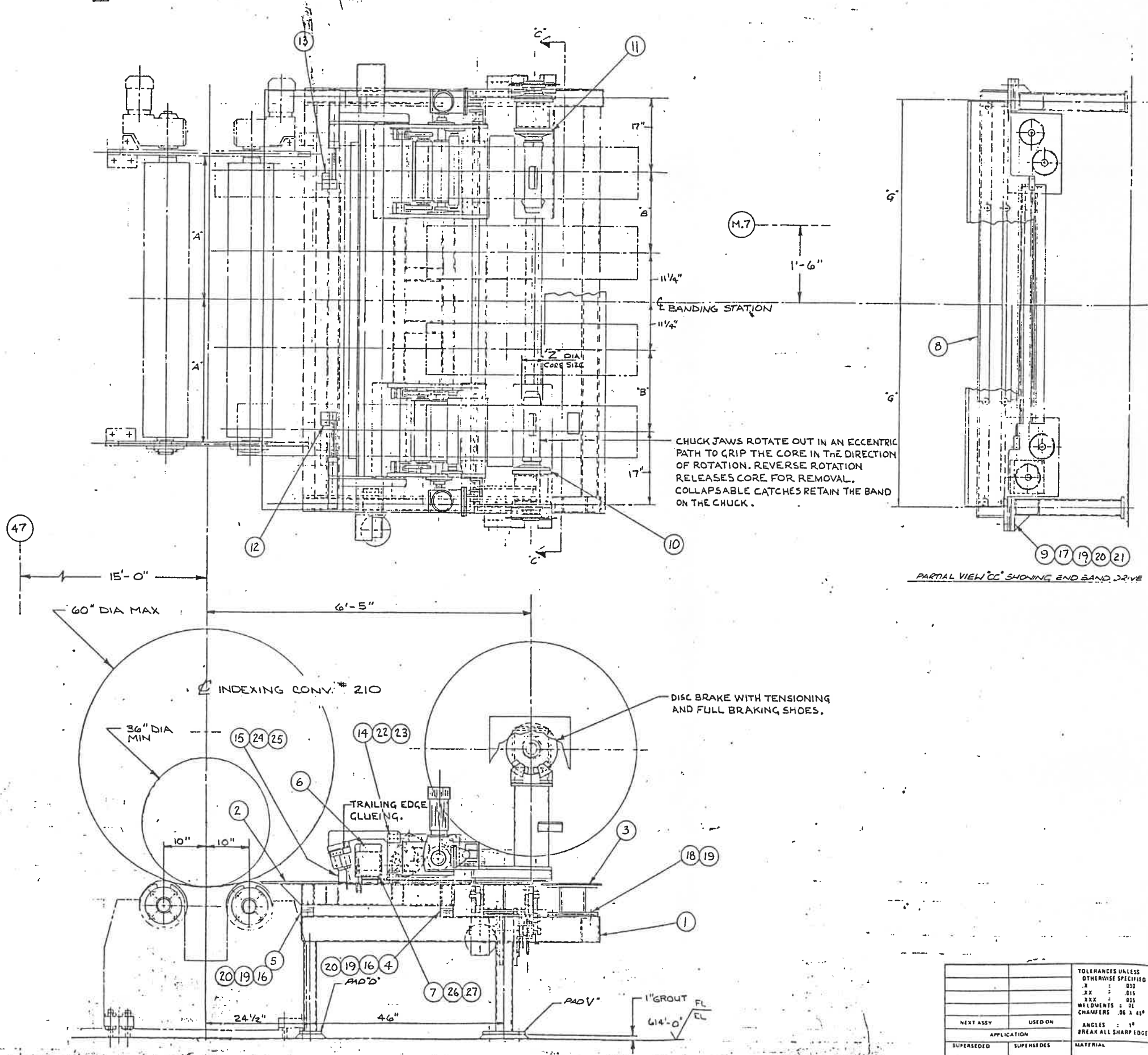


REVISION				BY	CHKD	APPR	DATE
NO.	SHT.	ZONE	DESCRIPTION				
1			REDESIGNED, R.O.#, CUSTOMER EQUIP #, MEATH TDR	DWB			7-30-84
2			ADDED NOTE	PT			11-2-88



BANDING STATION

(SEE BELOW) - G
24 1/2" 46"

3 1/2" 3 1/2" 1 1/2" 2 1/2" 2 1/2" 1 1/2"

3 1/2" 1 1/2" 3 1/2" 3 1/2" 1 1/2"

DRIVER 2 1/2" ROLLS

FLOOR PLAN SYMMETRICAL ABOUT G BANDING STATION
NOTE: PAD "D" SUPPORTED ON SUB-BASE OF SHUTTLE STATION
CONVEYOR (TWO SECTORS). ALL ANCHOR BOLTS 3/4" DIA PROTECTING
3" ABOVE NOMINAL FLOOR ELEVATION, 2" MINIMUM THREADING

LOADINGS	DEAD LOAD	LIVE LOAD
PAD "D"	600 LB/PAD	-
PAD "V"	1500 LB/PAD	700 LB
PAD "G"	600 LB/PAD	550 LB

TECHNICAL DATA DESIGNED TO DISPENSE END AND CENTER
BANDS 5/16" TO 3/4" WIDE INDIVIDUALLY ACCORDING TO
WRAPPING SPECIFICATION. END BANDS ARE TAIL GUILDED TO
SEAL AGAINST BODY WRAP DISPENSING SPEED 164 FT/MIN.
END BAND CARTRIDGE DRIVE (TWO SPEEDS) (SECOND)
MOTOR: TRW TORQ MOTOR (HYDRAULIC MOTOR) MAE SERIES
TRW # MAE-10-0-02-AL

END BAND PULLEY ROLL DRIVE (50m/min PULLING)
MOTOR: HELICAL GEAR MOTOR, 1HP OUTPUT, 121RPM, SEW EURODAVE
SIZE KA66-DT80N4-BHF MT6. POSN H3 TO OPERATE ON 460V/60HZ
13PH. TERMINAL BOX POSN 0' (RIGHT HAND ONLY) POSN 180' (LEFT HAND
ONLY) CABLE ENTRY NORMAL

BAND BRAKE- HORTON CALIPER BRAKE ONLY WITHOUT
HOSE NO. B350

MACHINE SIZE	DIMENSION					PART NUMBER
ROLL WIDTH REF	"A"	"B"	"G"	"Z"	"L"	
120"	61 1/4"	48 3/4"	77"	4.22"		

CUSTOMER: LAKE SUPERIOR PAPER CO.
 CUSTOMER P.O.# 2780-126
 WAM S.O.# 81010
 WAM ITEM # 207
 CUSTOMER EQUIPMENT # 09-4-2635
 SYSTEM LAYOUT DWG # AA-1279
 ITEM NOS. 28, 29, 30 & 31 NOT SHOWN

TOLERANCES UNLESS OTHERWISE SPECIFIED		DRAWN DWB 6-24-84		WARTSILA-APPLETON, INC.	
.X	.030	CHECKED		Wartsila Paper Finishing Systems	
.XX	.015	APPROVED		END BAND STATION	
.XXX	.005			(LOW PROFILE WRAPPING)	
WELDMENTS	.06			SIZE A	CODE IDENT. NO. 70433
CHAMFERS	.06 X 45°			DRAWING NO. 1310000669	REV 1
ANGLES	1°			SCALE	EST. WEIGHT
BREAK ALL SHARP EDGES				1 OF 1	
MATERIAL					