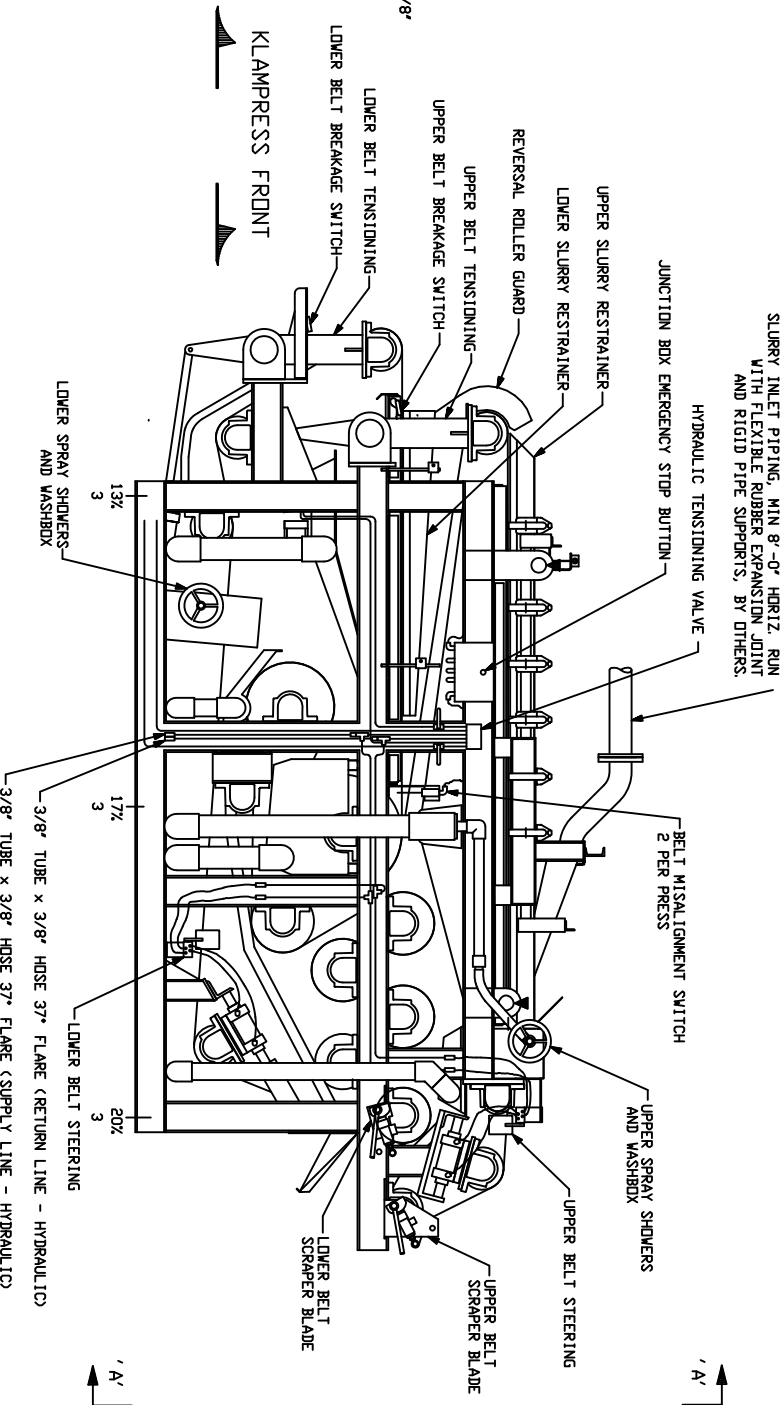
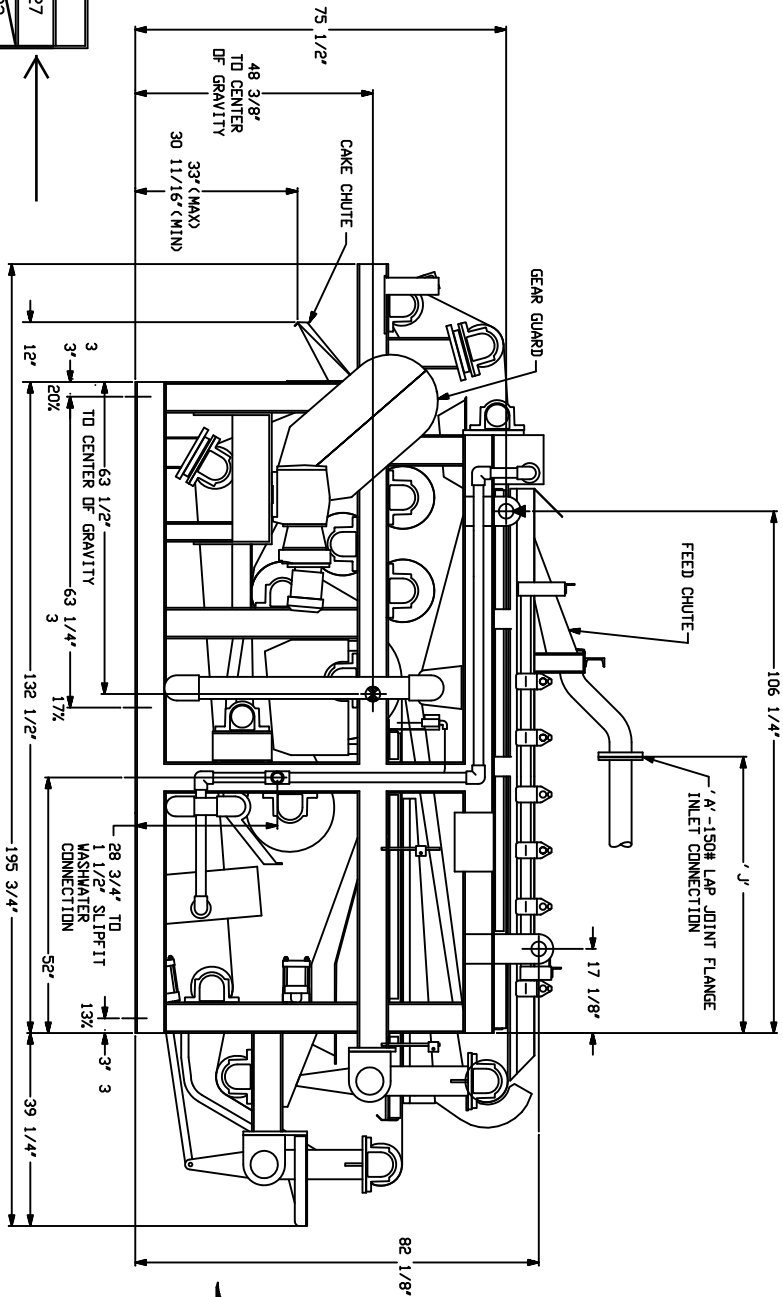
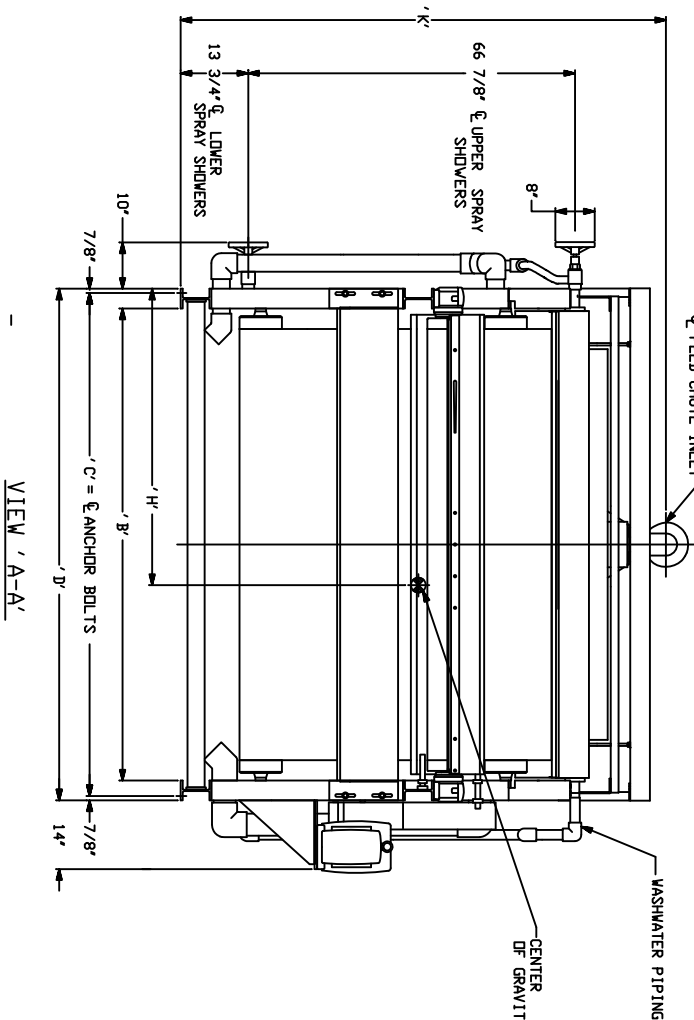
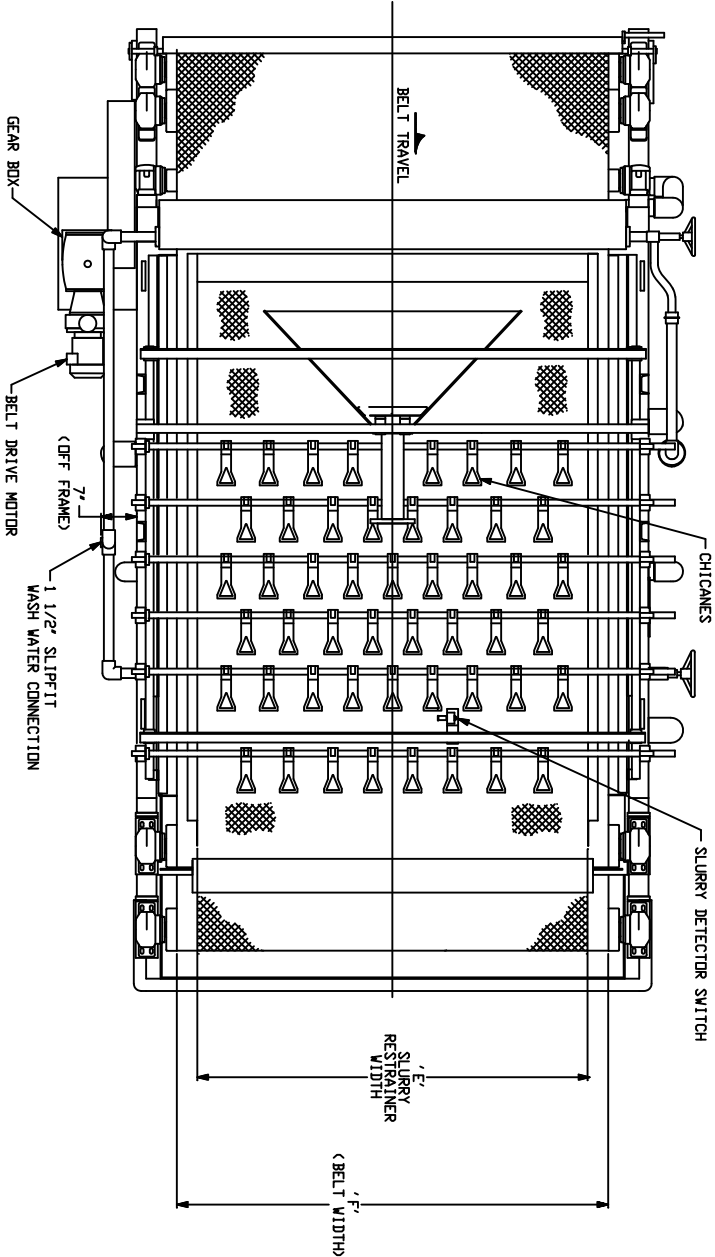


- NOTES:
- 1.) MAIN FRAME LIFTING LUGS
 - 2.) CONTROLS ARE PRE-WIRED AND TERMINATED AT THE JUNCTION BOX.
 3. HOLE LOCATION FOR 3/4" DIA ANCHOR BOLTS AND PERCENT OF WEIGHT DISTRIBUTION.
 4. 2.0 METER KLAMPRESS SHOWN



NUMBER OF CHICANES	
1 METER	27
1.5 METER	33
2 METER	51

1 METER	3 RDS OF 4 CHICANES	3 RDS OF 5 CHICANES	3 RDS OF 6 CHICANES	3 RDS OF 8 CHICANES	3 RDS OF 9 CHICANES
1.5 METER	4	76 7/8"	82 1/8"	83 7/8"	89 1/4"
2 METER	6	94 7/8"	101 7/8"	102 7/8"	79"

1 METER	4"	55 5/8"	61 7/8"	63 5/8"	39"	47 1/4"	40 1/16"	56 3/8"	98 13/16"	13,300	15,028
1.5 METER	4"	76 7/8"	82 1/8"	83 7/8"	89 1/4"	67 1/2"	50 1/8"	56 3/8"	98 13/16"	16,500	19,956
2 METER	6"	94 7/8"	101 7/8"	102 7/8"	79"	86 5/8"	59 11/16"	54 3/8"	99 13/16"	19,400	21,311

TABULATED DIMENSIONS

TOLERANCE UNLESS NOTED				REVISIONS				REVISIONS			
INCHES		MILLIMETERS		REV	DATE	DESCRIPTION	BY	APP'D	REV	DATE	DESCRIPTION
+/- 1/32		N/A		2					8		
+/- 0.100		+/- 3.0		3					9		
+/- 0.030		+/- 1.0		4					10		
+/- 0.015		+/- 0.5		5					11		
+/- 0.005		+/- 0.1		6					12		

NOTICE:				NOTE:			
THIS DRAWING HAS NOT BEEN CHECKED BY THE BORROWER FOR HIS OWN USE. ONLY IN THE BORROWER'S POSSESSION TO RETURN IT UPON REQUEST AND AGREE THAT IT SHALL NOT BE REPRODUCED OR USED IN ANY MANNER DIRECTLY OR INDIRECTLY, NOR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SPECIFICALLY DESIGNED.				1) DEBURR ALL SHARP EDGES. 2) MARK WITH PART NUMBER PER WORK OR PURCHASE ORDER			

Ashbrook Simon-Hartley Operations LP. 11600 East Hardy Road Houston, Texas 77093 Phone: 281-449-0322 FAX: 281-449-1324				GENERAL ARRANGEMENT KLAMPRESS			
1.0 METER, 1.5 METER & 2.0 METER				BK00001			