S.O. NO.	NO. REQ'D	TITLE: CALENDER ASSEMBLY	B.M. NO.	REV	PRO
		CUSTOMER: / ISS.BY:	BM–D–11047	B	INV
		L.C.– / SHT 2 OF 2			

ITEM NO.	QUAN.	TOTAL QUAN.	DESCRIPTION	DRAWING NO	S	P.O.	VENDOR	
23	2		1 – 8 UNC X 4 1/2 LG. HHCS (ALL THREAD) STL.					PRC
24	2		1 – 8 UNC JAM NUT STL.					
25	8		1 1/4 – 7 UNC X 3 1/2 LG. HHCS GR. 8 STL.					PUR
26	16		1 – 8 UNC X 3 LG. HHCS STL.					
27	4		7/8 – 9 UNC X 3 LG. SHCS GR. 8 STL.					ENG
28	4		3/4 – 10 UNC X 4 1/2 LG. SHCS GR. 8 STL.					PRO
29	4		3/4 – 10 UNC X 3 LG. HHCS GR. 8 STL.					REC
30	8		3/4 – 10 UNC X 2 1/2 LG. HHCS STL.					
31	8		5/8 – 11 UNC X 2 LG. HHCS STL.					ACC
32	4		3/8 – 16 UNC X 1 LG. HHCS STL.					
33	8		3/4 – 10 UNC X 2 LG. HHCS STL.					SOF
34	15		5/8–11 UNC X 1 3/4 LG. HHCS STL.					
35	8		5/8 – 11 UNC X 1 LG. HHCS STL.					
36	4		1/4 – 20 UNC X 3/4 LG. HHCS STL.					

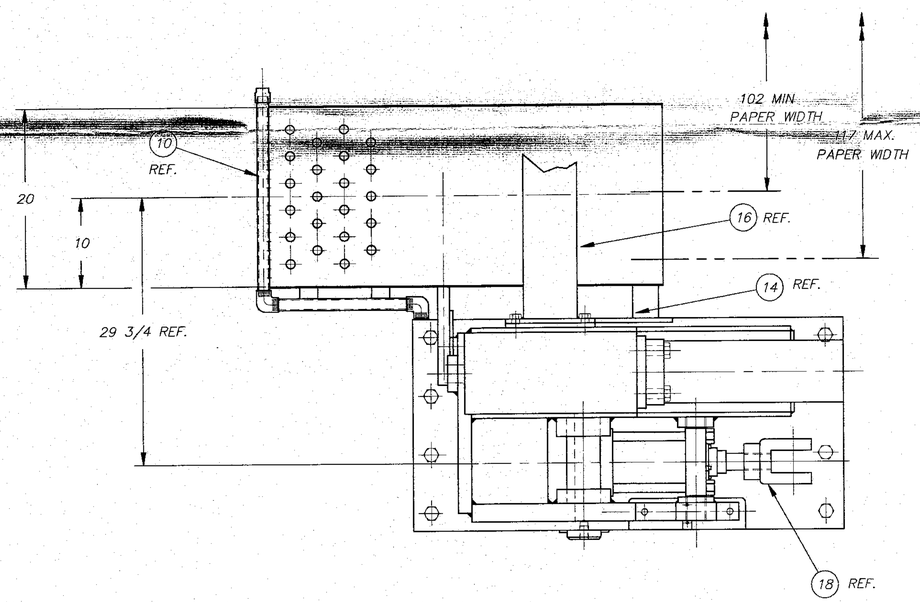
2.

1.

S.O. NO.	NO. REQ'D	TITLE: CALENDER ASSEMLBY	B.M. NO.	REV	PRO
		CUSTOMER: / ISS.BY:	BM–D–11047	B	INV
		L.C.– / SHT 1 OF 2			

ITEM NO.	QUAN.	TOTAL QUAN.	DESCRIPTION	DRAWING NO	S	P.O.	VENDOR	
1	1		QUEEN ROLL ASSEMBLY	D–10811–11	X			PRC
2	1		QUEEN ROLL DOCTOR, ESSCO DWG. #C–512–168–B		X			
3	1		CC ROLL DOCTOR, ESSCO DWG. #C–502–135–B		X			PUR
4					X			
5	1		GUARD INSTALLATION ASSEMBLY	D–11072	X			ENG
6	1		FRAME, T.S.	D–11057	X			PRO
7	1		FRAME, D.S.	D–11057–1	X			REC
8	1		ARM, T.S.	D–11060	X			
9	1		ARM, D.S.	D–11060–1	X			ACC
10	1		AIR SLED	D–10942–1	X			
11	1		BRACKET, TRUNION MOUNT – T.S.	C–11041	X			SOF
12	1		BRACKET, TRUNION MOUNT – D.S.	C–11041–1	X			
13	2		CLAMP, CC ROLL BRG. HSG.	C–11042	X			
14	1		NIP GUARD	C–11045	X			
15	1		CC ROLL MODIFICATION	C–11048	X			
16	1		CROSS SHAFT	C–10704–1	X			
17	2		PIVOT PIN	B–10573–24	X			
18	2		CYLINDER, 6" BORE X 5 1/4 STROKE, MILLER P/N					
			SR–H–HY–81–B–2–B–6–5 1/4–2 1/2–2000–DA		X			
			COMPLETE W/ ROD CLEVIS & PIVOT PIN 1 NPT PORTS		X			
19	4		OILITE BRONZE WASHER, 5/16 THK. X	PROCESS				
			6 O.D. BEEMER P/N DD–6000, SHOP TO BORE		X			
			I.D. TO 3 3/4"		X			
20	2		1 1/2 SQ. KEY	A–3138–267	X			
21	2		1" DIA. ROUND KEY	A–3138–277	X			
22	8		1/4 – 20 UNC X 1 1/2 LG. SHCS STL.					

B



VIEW "B–B"

ROLLS & ARM NOT SHOWN IN THIS VIEW FOR CLARITY

PRINT ISSUED
JUN 25 1992

B	6/24/92 HM	ADDED 1 NPT PORTS
A	5/21/92 DLB	GENERAL UPDATE

REVISIONS

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SCALE: 1 1/2"=1' 0" | RGH.WT.: | FIN.WT.:

DIMENSIONS ARE IN INCHES UNLESS SPECIFIED OTHERWISE
MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED
FRAC.DIM.+ –1/32" ANGLES + –1/2°
DEC.DIM.X.XX + –.015" BREAK ALL
DEC.DIM.X.XXX + –.005" √ = 125 √FINISH SHARP EDGES

LG INDUSTRIES INCORPORATED
EXTON , PA
19341–0479 U.S.A.

CALENDER ASSEMBLY

DWN.BY: DLB	DATE: 03/11/92	FOR ASS'Y.SEE DWG.		
CHK'D BY:SFM	DATE: 04/10/92	DRAWING NO.	SHT.	REV.
DES.BY: SFM	DATE: 04/10/92	D–11047	3/3	B
APVD.BY: .	DATE: .			

D047003B

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06/24/92 – 3:12 PM