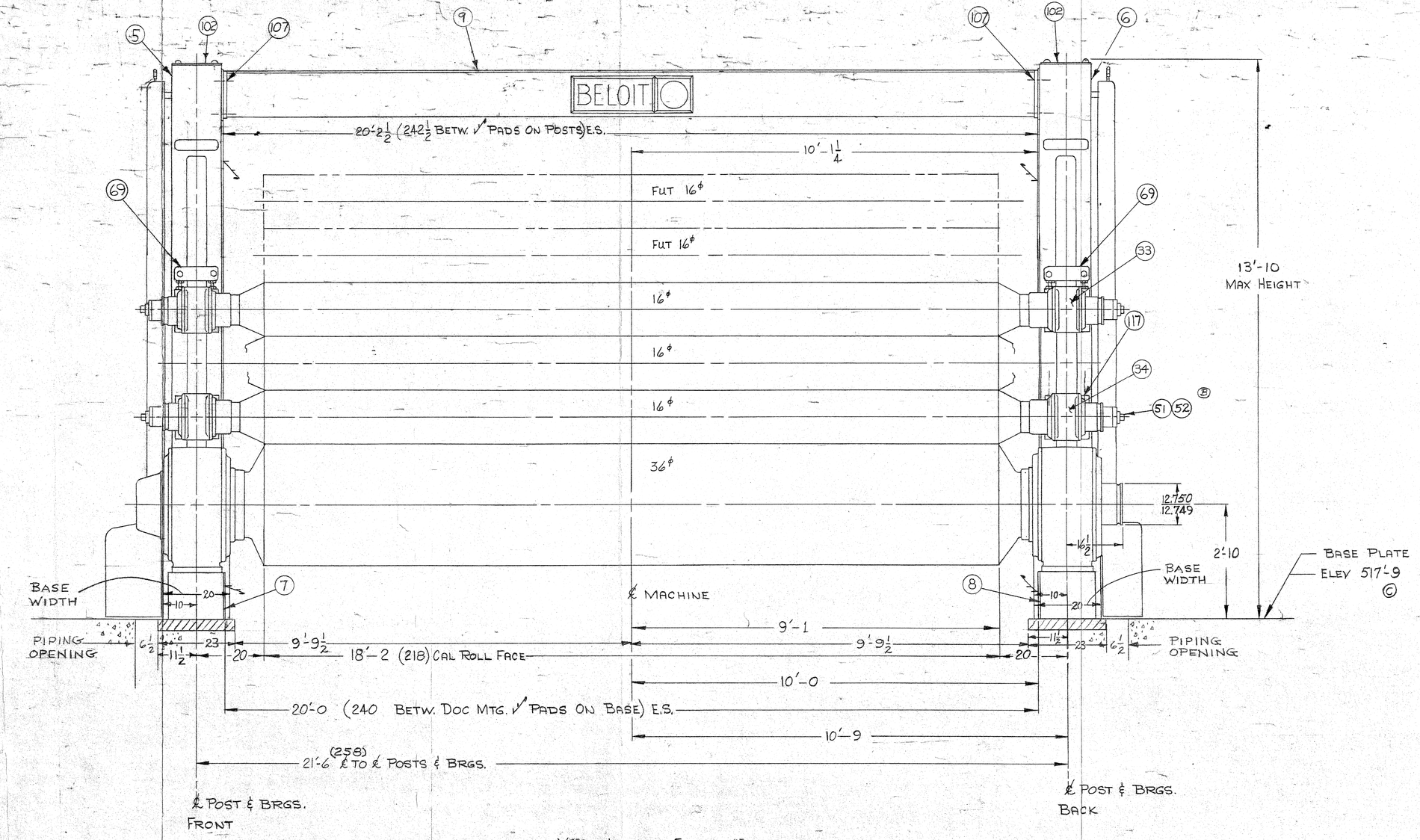
ASSEMBLY NO.
6-1629-5-0

BELOIT CORPORATION
BELOIT, WISCONSIN U. S. A.



VIEW LOOKING FROM REEL TO 2ND CAL. (TYPICAL)

	0521 1ST CAL	0522 2ND CAL					
ITEM	NO. PCS	NO. PCS	MAT'L	SYMBOL	DESCRIPTION	UNIT	IBM CODE
101	(2)	—	M.S.	4FC5430	CAL. BEAM BRACE		05-21
	—	(2)	M.S.	4FC5423	CAL. BEAM BRACE		
	(4)	—	ST.	1-CC23105-6	1¼ SQ. HD. T-BOLT & NUT		
	(4)	—	ST.	1-CC23105-2	1¼ SQ. HD. T-BOLT & NUT		
	—	(8)	ST.	1-CC23055-4	5/8 SQ. HD. T-BOLT & NUT		
	(8)	(8)	ST.		¾ X 2 LG. C.S.		
102	(2)	(2)	M.S.	1-CC4689S	CAL. POST COVER PLATE		
	(8)	(8)	ST.		¼ X 1 LG. C.S.		
103	(2)	(2)	M.S.	1-CC43745-2	NIP RELVG. STOP BLOCK		
	(4)	(4)	ST.	1-CC23055-9	5/8 SQ. HD. T-BOLT & NUT		
	(8)	(8)	ST.	D6380S	#8 TAPER PIN (D.E.R. FOR AT BELOIT ASS'Y)		
	(8)	(8)	ST.		5/8 JAM NUT		
104	(8)	(8)	ST.		¾ X 6 LG. C.S. (FULL THD) & JAM NUT		
105	(16)	(16)	ST.		1¼ X 3½ LG. HEX. HD. BOLT		
	(4)	(4)	ST.	D6763S	STR. DOWEL (D&R FOR AT MILL ASS'Y)		
106	(8)	(8)	S.T.		1¼ X 3½ LG. HEX. HD. BOLT		
	(4)	(4)	ST.	D4554S	#9 THD T.P. (D.E.R FOR AT BELOIT ASS'Y)		
107	(8)	(8)	ST.		1 X 2 LG. C.S.		05-21
108	(1)	(1)	CI.#30	3CC4530	INT. CAL ROLL STEP		24-16
	(1)	(1)	CI.#30	3CC4530A-1	INT. CAL ROLL STEP		
109	(2)	(2)	CI.#30	3CC4530FF-30	INT. CAL ROLL STEP		
	(2)	(2)	CI.#30	3CC4530GG-31	INT. CAL ROLL STEP		
	(24)	(24)	ST.		¾ X 2¼ LG. C.S.		24-16
110	(1)	(1)	S.S.	1PP16	PATENT PLATE		05-21
	(4)	(4)	S.T.		#4 X ¼ LG. KALON SCREWS		05-21
111	(4)	(4)	S.T.		¾ X 2½ LG. C.S. (FULL THD) & JAM NUT		05-21
112	(1)	—	6061-T6 AL.	3FC5466	FOOTBOARD		22-16
113	(1)	—	M.S.	2FC5469	FTBD. BRACKET		22-17
	(1)	—	M.S.	2FC5469-1	FTBD. BRACKET		
	(8)	—	ST.		5/8 X 1½ LG. C.S. [D.ET. FOR IN ITEM (12) AT BELOIT ASSY-(4) EA. END]		
114	(1)	—	M.S.	1FC5468	FTBD. PIVOT BRACKET		
	(1)	—	M.S.	1FC5468-1	FTBD. PIVOT BRACKET		
	(8)	—	ST.		¾ X 1¾ LG. C.S. [D.ET. FOR AT BELOIT ASSY.]		
	(2)	—	ST.		¾ X 4 LG. C.S. [THD. FULL LENGTH]		
	(2)	—	ST.		¾ JAM N.		
	(2)	—	ST.		3/16 X 2½ LG. C.N.		22-17
115	(2)	—	M.S.	2FC5467	FTBD. SUPT. STAND		05-21
	(8)	—	ST.		1 X 2½ LG. C.S.		05-21
116	(6)	—	M.S.	1PF2648	STEP [MT. ON FR. SUPT. STAND ONLY]		24-16
	(12)	—	ST.		5/8 X 1 LG. C.S. [D.ET. FOR AT BELOIT ASSY]		24-16
(D) 117	(8)	(8)	ST		1 X 5 LG. C.S & JAM NUT		05-21

(A)

NO. PCS. 15 FOR (1) ASSY (INCLUDES FR & BK)

REF.: DOUBLE OPEN STACK CAL ELEV PER 6-1629-5-1
MASTER B/M MCC3-1629-1, MCC3-1629-2

MODEL 3140

CUSTOMER	ORDER NO.	NUM. CODE
FRASER PAPER Co. MADAWASKA, MAINE #6	C6125	00-98

SIMILAR TO 6-A465-5

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IND. ENG	APP'D	CH'K'D	DRAWN	DATE	SCALE	EXAMINED
		KET	R.D.R.	12-9-63	3/4=1'-0	

REVISION: A B C D

DIM.	TOL.
0-	±.04
0.0	±.02
0.00	±.01
0.000	±.005

~~ALL FINISHES TO BE ✓ UNLESS OTHERWISE SPECIFIED~~
~~THESE TOLERANCES TO APPLY ONLY BETWEEN MACHINED SURFACES~~

ON ALL FRACTIONAL MACHINE DIMENSIONS ALLOW ± 1/64 UNLESS OTHERWISE SPECIFIED

ORDER NO.	TITLE	ASSEMBLY NO.
C6125	BELOIT CORPORATION BELOIT, WISCONSIN U. S. A. DOUBLE OPEN STACK CAL-GAGE	6-1629-5-0

FILMED