

#4 Paper Machine

Calendar Roll Grinding Specification

Swimming Roll

Diameter 19" nom.
Crown Straight

Queen Roll

Diameter 24" nom.
Crown (dia) -0.004" (Concave)

Marked on wrapper of newly ground roll
and verified by Pi tape measurement.

Swimming Roll Markings

TS Head

DS Head

Initial Roll to go in machine at LPT

1.42.011.0.011

1.42.011.0.011

Pi Tape Measurements: TS = 18.905" M = 18.906" DS = 18.908"

Other Swimming Roll

T22223

T22223

SPARE

SPARE

Farrell Nameplate

Queen Roll Markings

Manchester

Initial Roll to go in machine at LPT

None

None

Pi Tape Measurements: TS = 23.807" M = 23.804" DS = 23.808"

Other queen roll

11462 (Stamped
on face of cplg hub)