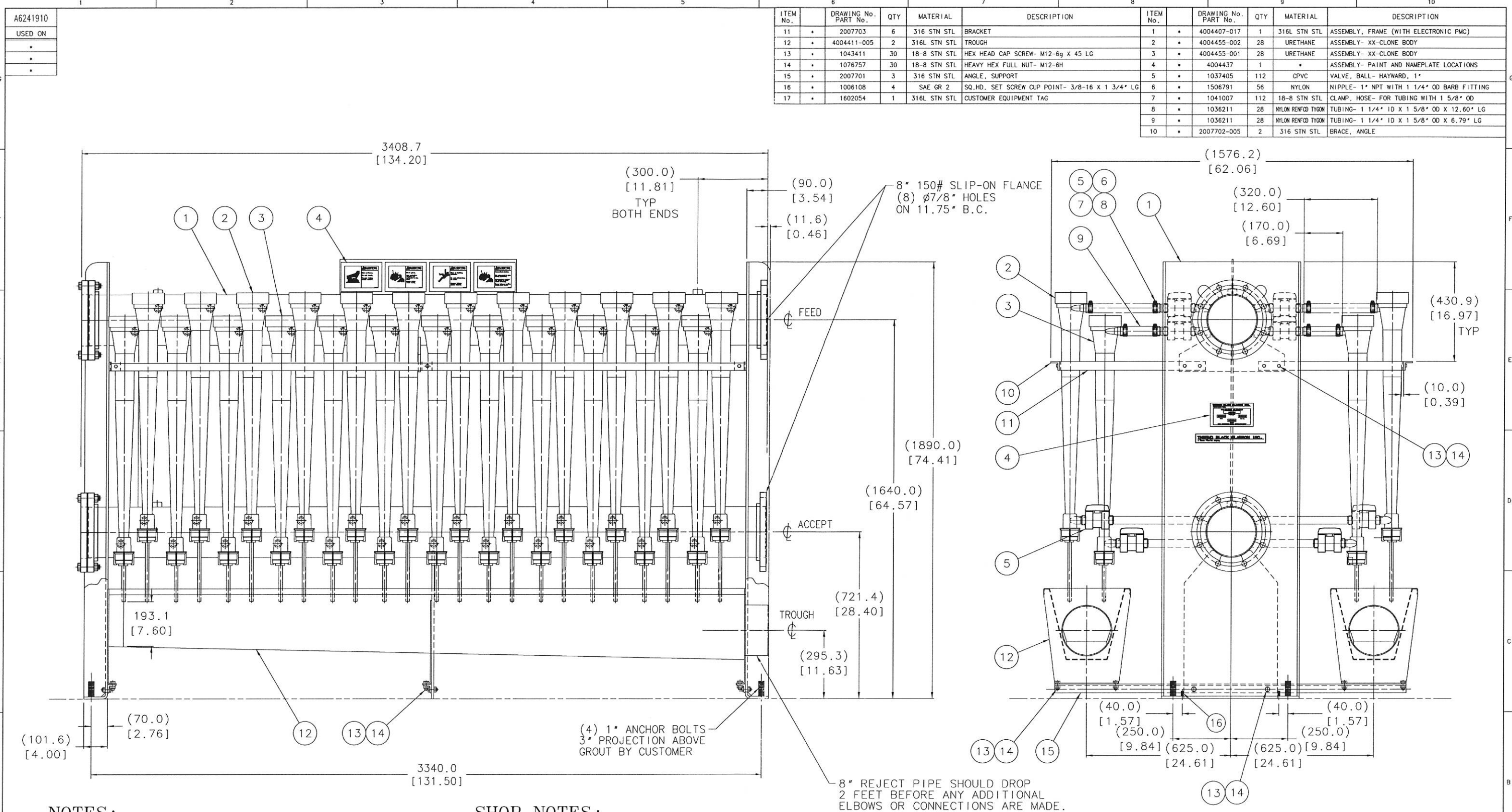




NOTES:

- 1) THE FEED, ACCEPT AND REJECT CONNECTIONS CAN BE LOCATED AT EITHER END OF FRAME IN THE FIELD BY MOVING THE BLIND FLANGES AND REVERSING THE TROUGHS.
- 2) MAXIMUM OPERATING PRESSURE: 65 PSI
MAXIMUM OPERATING TEMPERATURE: 140 °F
- 3) ALL CONNECTING PIPES AND FLANGES MUST BE FIELD FITTED IN PLACE BY CUSTOMER.
- 4) OPERATING WEIGHT: 2,900 lbs.
DRY WEIGHT: 2,100 lbs.

SHOP NOTES:

- 1) LENGTH OF HOSE (ITEMS 7 & 9) TO BE ADJUSTED AT ASSEMBLY AS NECESSARY- BY THERMO BLACK CLAWSON.
- 2) THIS UNIT IS TO BE HYDROSTATICALLY TESTED TO ENGINEERING SPECIFICATION #1507771.

THIS DRAWING IS ISSUED
TO CERTIFY THE DIMENSIONS OF EQUIPMENT
SUPPLIED BY THERMO BLACK CLAWSON INC.

CUSTOMER UNITED STATES GYPSUM COMPANY
MILL JACKSONVILLE, FLORIDA
CUSTOMER ORDER 22506444
SHOP ORDER A624191
SERIAL NUMBER 98-XXC-0120

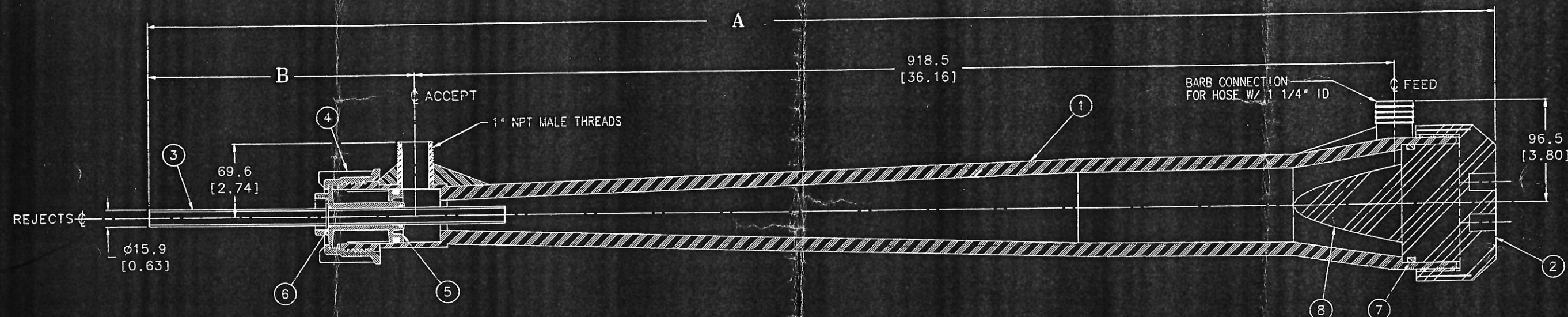
THERMO BLACK CLAWSON INC.
MIDDLETOWN, OHIO USA
DATE OF CERTIFICATION 19 SEP 98

C.A.D. DRAWING DO NOT UPDATE MANUALLY				1 REVISED PER CUSTOMER APPROVAL				ALL 10/14/98 MB JC SG			
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED				No. REVISION				ZONE DATE BY CHKD APPD BY			
METRIC				INCH				THERMO BLACK CLAWSON INC.			
WHOLE NUMBER 21				ONE PLACE DECIMAL 20.04				A Thermo Fiberlink company			
ONE PLACE DECIMAL 20.3				TWO PLACE DECIMAL 20.01				RECYCLED FIBER • CHEMICAL PULPING • STOCK PREPARATION			
TWO PLACE DECIMAL 20.15				THREE PLACE DECIMAL 20.005				Middletown, Ohio USA			
ANGULAR 20.5°				ANGULAR 20.5°							
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS								TITLE ASSEMBLY- FOR 56 UNIT XX-CLONE CLEANER			
ORDER No.	A624191	REF. ORG. No.	4004464CHT	SUPERSEDES	---	DRAWN M. HUDON		DATE 22 SEP 1998	THIRD ANGLE PROJECTION	SCALE	
SERIAL No.	98-XXC-0120	USED ON	SEE G-1	SUPERSEDED BY	---	CHECKED J. COLLIER		DATE 19 SEP 98		1/8	
CUSTOMER	US GYPSUM	WEIGHT	2900 lbs	PATTERN No.	---	APPROVED S. GROSS		DATE 19 SEP 98			
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In addition, you agree that the modification of the equipment relating to this print/document without the prior consent of Thermo Black Clawson Inc. which causes or contributes to a defect on such equipment shall relieve Thermo Black Clawson Inc. of its warranty obligations and to the extent that such unauthorized modification contributes directly or indirectly, to an injury to any person or damages property, you hereby agree to indemnify and hold Thermo Black Clawson Inc. harmless from any liability or claim resulting therefrom.											
100 DRG. No.				A6241910				REV 1 1 OF 1			

4004455CHT
USED ON
*
*

PART NUMBER	A	B	WEIGHT	ITEM 3
4004455-001	1264.5 [49.78]	250.2 [9.85]	9.5 lbs.	2001379
4004455-002	1366.1 [53.78]	351.8 [13.85]	9.7 lbs.	2007707-002

ITEM No.	DRAWING No. PART No.	QTY.	MATERIAL	DESCRIPTION
1	4004447	1	70 D URETHANE	BODY
2	2008725	1	NYLON	CAP. END
3	SEE CHART	1	316 STN. STL.	FINDER, VORTEX
4	2001385	1	NYLON	NUT
5	2004407	1	NYLON	PLUG KIT
6	1021807	1	EPDM	O-RING-UNS #016- 5/8 X 3/4 X 1/16
7	1022637	1	BUNA-N	O-RING-UNS #345- 4 X 4-3/8 X 3/16
8	2008726	1	NYLON	CONE



C.A.D. DRAWING DO NOT UPDATE MANUALLY
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

METRIC	INCH
WHOLE NUMBER	±0.04
ONE PLACE DECIMAL	±0.01
TWO PLACE DECIMAL	±0.005
THREE PLACE DECIMAL	±0.002
ANGULAR	±0.5°

THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS

ORDER No. ---	REF. DRG. No. 4001389	SUPERSEDED BY ---
SERIAL No. ---	USED ON SEE C-1	SUPERSEDED BY ---
CUSTOMER ---	WEIGHT ---	PATTERN No. ---

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7	ITEM 2 P/N WAS 2007705; ADDED	BOM	4-12-99	MB	*	*
7	ITEM 8; (ECN #99-0256)	BOM	4-12-99	MB	*	*
6	REMOVED PREVIOUS REVISIONS, UPDATED	ALL	5-27-98	JMS/GSS	JJE	
6	TO THERMO BORDER (ECN #98-0882)	ALL	5-27-98	JMS/GSS	JJE	

No.	REVISION	ZONE	DATE	BY	CHKD	SHT. NO. APPD. BY
-----	----------	------	------	----	------	-------------------

THERMO BLACK CLAWSON INC.
A Thermo Fibertek company
RECYCLED FIBER • CHEMICAL PULPING • STOCK PREPARATION
Middletown, Ohio USA

TITLE SUB-ASSEMBLY, BANK STYLE 4"
-FOR XX-CLONE CLEANER

DRAWN	M. HUDON	DATE	6 AUG 1996	THIRD ANGLE PROJECTION	SCALE
CHECKED	J. COLLIER	DATE	8-8-96		1/2
APPROVED	J. EGAN	DATE	8-8-96		

100	DRG. No.	4004455CHT	REV	7	SHEET
					OF 1

BCC.D