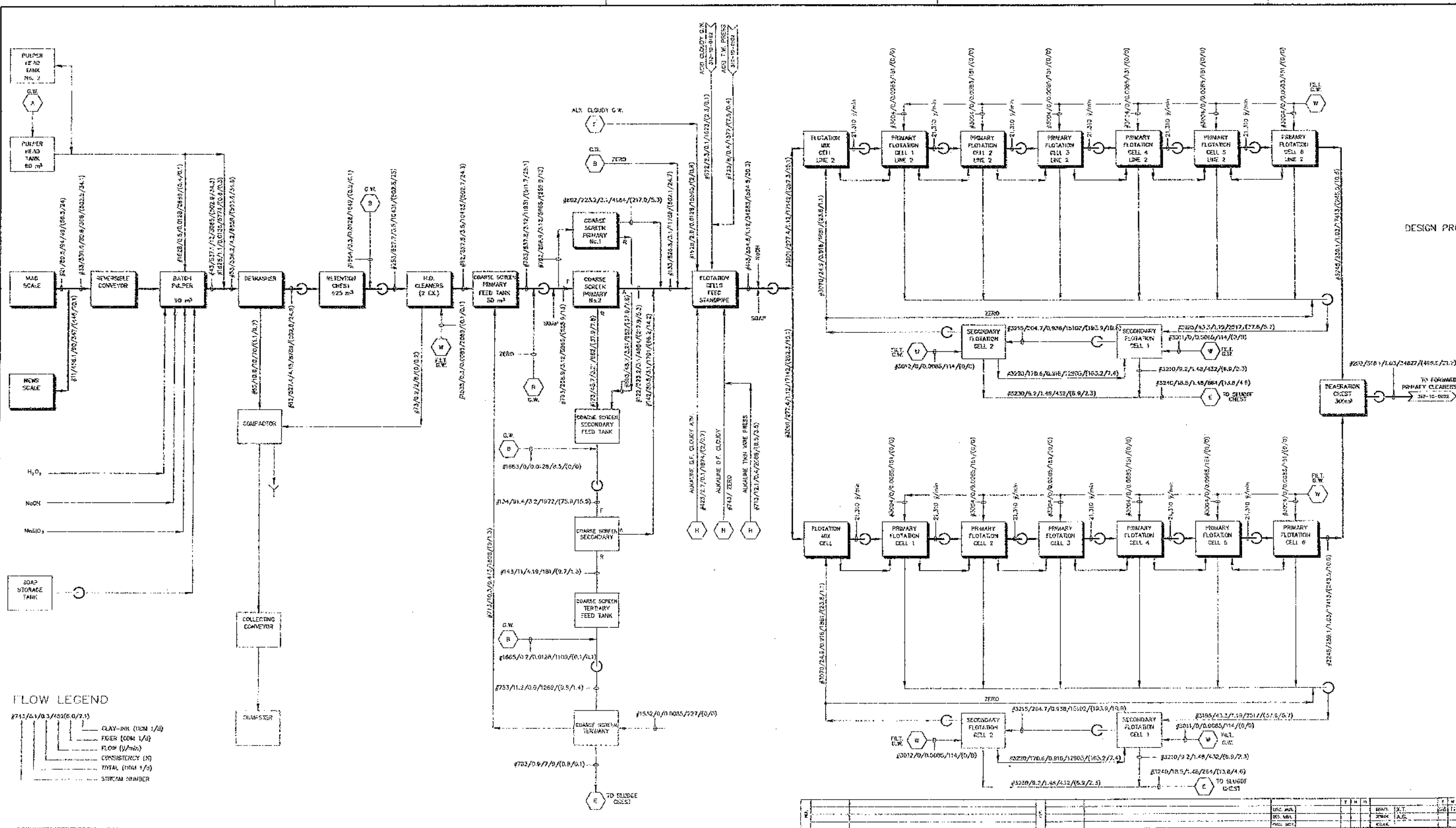


P:\PROCESSING\CTSD\142\142-142\142-142.DWG
DATE 23 2003 08:30



FLOW LEGEND

- CLAY-INK (100M 1/2)
- FIBER (100M 1/2)
- FLOW (1/2/min)
- CONSISTENCY (1/2)
- TOTAL (100M 1/2)
- STREAM NUMBER

REVISED TO	DATE	BY
A (151) "A"	198/12/10	
B (151) "A" & "B" MAIL	199/04/15	
C (151) "A" & "B" MAIL	199/04/20	
D (151) "A" & "B" MAIL	199/05/20	
E (151) "A" & "B" MAIL	199/12/22	
F (151) "A" & "B" MAIL	199/12/22	
G (151) "A" & "B" MAIL	199/12/22	
H (151) "A" & "B" MAIL	199/12/22	
I (151) "A" & "B" MAIL	199/12/22	
J (151) "A" & "B" MAIL	199/12/22	
K (151) "A" & "B" MAIL	199/12/22	
L (151) "A" & "B" MAIL	199/12/22	
M (151) "A" & "B" MAIL	199/12/22	
N (151) "A" & "B" MAIL	199/12/22	
O (151) "A" & "B" MAIL	199/12/22	
P (151) "A" & "B" MAIL	199/12/22	
Q (151) "A" & "B" MAIL	199/12/22	
R (151) "A" & "B" MAIL	199/12/22	
S (151) "A" & "B" MAIL	199/12/22	
T (151) "A" & "B" MAIL	199/12/22	
U (151) "A" & "B" MAIL	199/12/22	
V (151) "A" & "B" MAIL	199/12/22	
W (151) "A" & "B" MAIL	199/12/22	
X (151) "A" & "B" MAIL	199/12/22	
Y (151) "A" & "B" MAIL	199/12/22	
Z (151) "A" & "B" MAIL	199/12/22	

DESIGN PRODUCTION: 500 ADMTPD
@ 8% CS.

REVISION	DATE	BY	DESCRIPTION
1	198/12/10		INITIAL DESIGN
2	199/04/15		REVISION 1
3	199/04/20		REVISION 2
4	199/05/20		REVISION 3
5	199/12/22		REVISION 4
6	199/12/22		REVISION 5
7	199/12/22		REVISION 6
8	199/12/22		REVISION 7
9	199/12/22		REVISION 8
10	199/12/22		REVISION 9
11	199/12/22		REVISION 10
12	199/12/22		REVISION 11
13	199/12/22		REVISION 12
14	199/12/22		REVISION 13
15	199/12/22		REVISION 14
16	199/12/22		REVISION 15
17	199/12/22		REVISION 16
18	199/12/22		REVISION 17
19	199/12/22		REVISION 18
20	199/12/22		REVISION 19
21	199/12/22		REVISION 20
22	199/12/22		REVISION 21
23	199/12/22		REVISION 22
24	199/12/22		REVISION 23
25	199/12/22		REVISION 24
26	199/12/22		REVISION 25
27	199/12/22		REVISION 26
28	199/12/22		REVISION 27
29	199/12/22		REVISION 28
30	199/12/22		REVISION 29
31	199/12/22		REVISION 30
32	199/12/22		REVISION 31
33	199/12/22		REVISION 32
34	199/12/22		REVISION 33
35	199/12/22		REVISION 34
36	199/12/22		REVISION 35
37	199/12/22		REVISION 36
38	199/12/22		REVISION 37
39	199/12/22		REVISION 38
40	199/12/22		REVISION 39
41	199/12/22		REVISION 40
42	199/12/22		REVISION 41
43	199/12/22		REVISION 42
44	199/12/22		REVISION 43
45	199/12/22		REVISION 44
46	199/12/22		REVISION 45
47	199/12/22		REVISION 46
48	199/12/22		REVISION 47
49	199/12/22		REVISION 48
50	199/12/22		REVISION 49
51	199/12/22		REVISION 50
52	199/12/22		REVISION 51
53	199/12/22		REVISION 52
54	199/12/22		REVISION 53
55	199/12/22		REVISION 54
56	199/12/22		REVISION 55
57	199/12/22		REVISION 56
58	199/12/22		REVISION 57
59	199/12/22		REVISION 58
60	199/12/22		REVISION 59
61	199/12/22		REVISION 60
62	199/12/22		REVISION 61
63	199/12/22		REVISION 62
64	199/12/22		REVISION 63
65	199/12/22		REVISION 64
66	199/12/22		REVISION 65
67	199/12/22		REVISION 66
68	199/12/22		REVISION 67
69	199/12/22		REVISION 68
70	199/12/22		REVISION 69
71	199/12/22		REVISION 70
72	199/12/22		REVISION 71
73	199/12/22		REVISION 72
74	199/12/22		REVISION 73
75	199/12/22		REVISION 74
76	199/12/22		REVISION 75
77	199/12/22		REVISION 76
78	199/12/22		REVISION 77
79	199/12/22		REVISION 78
80	199/12/22		REVISION 79
81	199/12/22		REVISION 80
82	199/12/22		REVISION 81
83	199/12/22		REVISION 82
84	199/12/22		REVISION 83
85	199/12/22		REVISION 84
86	199/12/22		REVISION 85
87	199/12/22		REVISION 86
88	199/12/22		REVISION 87
89	199/12/22		REVISION 88
90	199/12/22		REVISION 89
91	199/12/22		REVISION 90
92	199/12/22		REVISION 91
93	199/12/22		REVISION 92
94	199/12/22		REVISION 93
95	199/12/22		REVISION 94
96	199/12/22		REVISION 95
97	199/12/22		REVISION 96
98	199/12/22		REVISION 97
99	199/12/22		REVISION 98
100	199/12/22		REVISION 99
101	199/12/22		REVISION 100
102	199/12/22		REVISION 101
103	199/12/22		REVISION 102
104	199/12/22		REVISION 103
105	199/12/22		REVISION 104
106	199/12/22		REVISION 105
107	199/12/22		REVISION 106
108	199/12/22		REVISION 107
109	199/12/22		REVISION 108
110	199/12/22		REVISION 109
111	199/12/22		REVISION 110
112	199/12/22		REVISION 111
113	199/12/22		REVISION 112
114	199/12/22		REVISION 113
115	199/12/22		REVISION 114
116	199/12/22		REVISION 115
117	199/12/22		REVISION 116
118	199/12/22		REVISION 117
119	199/12/22		REVISION 118
120	199/12/22		REVISION 119
121	199/12/22		REVISION 120
122	199/12/22		REVISION 121
123	199/12/22		REVISION 122
124	199/12/22		REVISION 123
125	199/12/22		REVISION 124
126	199/12/22		REVISION 125
127	199/12/22		REVISION 126
128	199/12/22		REVISION 127
129	199/12/22		REVISION 128
130	199/12/22		REVISION 129
131	199/12/22		REVISION 130
132	199/12/22		REVISION 131
133	199/12/22		REVISION 132
134	199/12/22		REVISION 133
135	199/12/22		REVISION 134
136	199/12/22		REVISION 135
137	199/12/22		REVISION 136
138	199/12/22		REVISION 137
139	199/12/22		REVISION 138
140	199/12/22		REVISION 139
141	199/12/22		REVISION 140
142	199/12/22		REVISION 141
143	199/12/22		REVISION 142
144	199/12/22		REVISION 143
145	199/12/22		REVISION 144
146	199/12/22		REVISION 145
147	199/12/22		REVISION 146
148	199/12/22		REVISION 147
149	199/12/22		REVISION 148
150	199/12/22		REVISION 149
151	199/12/22		REVISION 150
152	199/12/22		REVISION 151
153	199/12/22		REVISION 152
154	199/12/22		REVISION 153
155	199/12/22		REVISION 154
156	199/12/22		REVISION 155
157	199/12/22		REVISION 156
158	199/12/22		REVISION 157
159	199/12/22		REVISION 158
160	199/12/22		REVISION 159
161	199/12/22		REVISION 160
162	199/12/22		REVISION 161
163	199/12/22		REVISION 162
164	199/12/22		REVISION 163
165	199/12/22		REVISION 164
166	199/12/22		REVISION 165
167	199/12/22		REVISION 166
168	199/12/22		REVISION 167
169	199/12/22		REVISION 168
170	199/12/22		REVISION 169
171	199/12/22		REVISION 170
172	199/12/22		REVISION 171
173	199/12/22		REVISION 172
174	199/12/22		REVISION 173
175	199/12/22		REVISION 174
176	199/12/22		REVISION 175
177	199/12/22		REVISION 176
178	199/12/22		REVISION 177
179	199/12/22		REVISION 178
180	199/12/22		REVISION 179
181	199/12/22		REVISION 180
182	199/12/22		REVISION 181
183	199/12/22		REVISION 182
184	199/12/22		REVISION 183
185	199/12/22		REVISION 184
186	199/12/22		REVISION 185
187	199/12/22		REVISION 186
188	199/12/22		REVISION 187
189	199/12/22		REVISION 188
190	199/12/22		REVISION 189
191	199/12/22		REVISION 190
192	199/12/22		REVISION 191
193	199/12/22		REVISION 192
194	199/12/22		REVISION 193
195	199/12/22		REVISION 194
196	199/12/22		REVISION 195
197	199/12/22		REVISION 196
198	199/12/22		REVISION 197
199	199/12/22		REVISION 198
200	199/12/22		REVISION 199
201	199/12/22		REVISION 200
202	199/12/22		REVISION 201
203	199/12/22		REVISION 202
204	199/12/22		REVISION 203
205	199/12/22		REVISION 204
206	199/12/22		REVISION 205
207	199/12/22		REVISION 206
208	199/12/22		REVISION 207
209	199/12/22		REVISION 208
210	199/12/22		REVISION 209
211	199/12/22		REVISION 210
212	199/12/22		REVISION 211
213	199/12/22		REVISION 212
214	199/12/22		REVISION 213
215	199/12/22		REVISION 214
216	199/12/22		REVISION 215
217	199/12/22		REVISION 216
218	199/12/22		REVISION 217
219	199/12/22		REVISION 218
220	199/12/22		REVISION 219
221	199/12/22		REVISION 220
222	199/12/22		REVISION 221
223	199/12/22		REVISION 222
224	199/12/22		REVISION 223
225	199/12/22		REVISION 224
226	199/12/22		REVISION 225
227	199/12/22		REVISION 226
228	199/12/22		REVISION 227
229	199/12/22		REVISION 228
230	199/12/22		REVISION 229
231	199/12/22		REVISION 230
232	199/12/22		REVISION 231
233	199/12/22		REVISION 232
234	199/12/22		REVISION 233
235	199/12/22		REVISION 234
236	199/12/22		REVISION 235
237	199/12/22		REVISION 236
238	199/12/22		REVISION 237
239	199/12/22		REVISION 238
240	199/12/22		REVISION 239
241	199/12/22		REVISION 240
242	199/12/22		REVISION 241
243	199/12/22		REVISION 242
244	199/12/22		REVISION 243
245	199/12/22		REVISION 244
246	199/12/22		REVISION 245
247	199/12/22		REVISION 246
248	199/12/22		REVISION 247
249	199/12/22		REVISION 248
250	199/12/22		REVISION 249
251	199/12/22		REVISION 250
252	199/12/22		REVISION 251
253	199/12/22		REVISION 252
254	199/12/22		REVISION 253
255	199/12/22		REVISION 254
256	199/12/22		REVISION 255
257	199/12/22		REVISION 256
258	199/12/22		REVISION 257
259	199/12/22		REVISION 258
260	199/12/22		REVISION 259
261	199/12/22		REVISION 260
262	199/12/22		REVISION 261
263	199/12/22		REVISION 262
264	199/12/22		REVISION 263
265	199/12/22		REVISION 264
266	199/12/22		REVISION 265
267	199/12/22		REVISION 266
268	199/12/22		REVISION 267