

YANKEECYLINDERPROTOKOLL
YANKEECYLINDER RECORD

Distribution	Från - From	Datum - Date	Bnr ME - B.No Me
	QC	991108	110328
	Utfärdare - Issuer		Godkänd - Approved
	L Didriksson		
Objekt, dim- Object, dim.			Ritningsnr - Drawing No
Yankee Dryer Ø 3600 mm (Dia. 12 ft.)			7357170
Kund, anläggning - Customer, plant			Cylindernr - Cylinder No
Burrows PM2			20049

CHARGENUMMERFÖRTECKNING - IDENTIFICATION DATA

	Chargenummer - Heat No						
	Mantel Shell	Gavel F-sida Head Tender side	Gavel D-sida Head Drive side	Axel F-sida Journal Tender side	Axel D-sida Journal Drive side	Manlucka Manhole Cover	Bult Bolts Nuts
	99146	99144	99142	99146	99143	54560B3	See below
Material- specifikation Material specification	SA-278 Class 60	SA-278 Class 50	SA-278 Class 50	SA-278 Class 50	SA-278 Class 50	SA-516 Grade 60	SA-193 Grade B7 SA-194 Grade 2H

MÄTPROTOKOLL - MEASURING DATA

	Förarsida Tender side			Mitten Middle			Drivsida Drive side			Banlängd Length of face
	Diameter Hot	Cold	Godstjocklek Section Thickness	Diameter Hot	Cold	Godstjocklek Section Thickness	Diameter Hot	Cold	Godstjocklek Section Thickness	
Uppmätt Measured	Ø3666,7 Ø3666,7		57,55	Ø3667,05 Ø3666,95		57,7	Ø3666,7 Ø3666,7		57,55	2590
Enl. ritning Acc. to draw	+7,5 Ø 3660	0	+3 55	+7,5 Ø 3660	0	+3 55	+7,5 Ø 3660	0	+3 55	2590 +/- 0,8

	Uppmätt: Measured:	Enl. ritning: Acc. to drawing
Radialkast:		
Run out:	0,01 mm	max. 0,05 mm
Ytfinhet:		
Surface roughness:	0,06-0,09 µmRa	max. 0,15 µm Ra
Brinellhårdhet:		
Hardness (H B):	242-261 HB	210-250 HB
Antal pinnar:		
Number of plugs:	0	

Charge No. Bolts: 841135, 848684, 97T5857A

Charge No. Nuts: 39139, 1293C

ANMÄRKNING - REMARKS

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