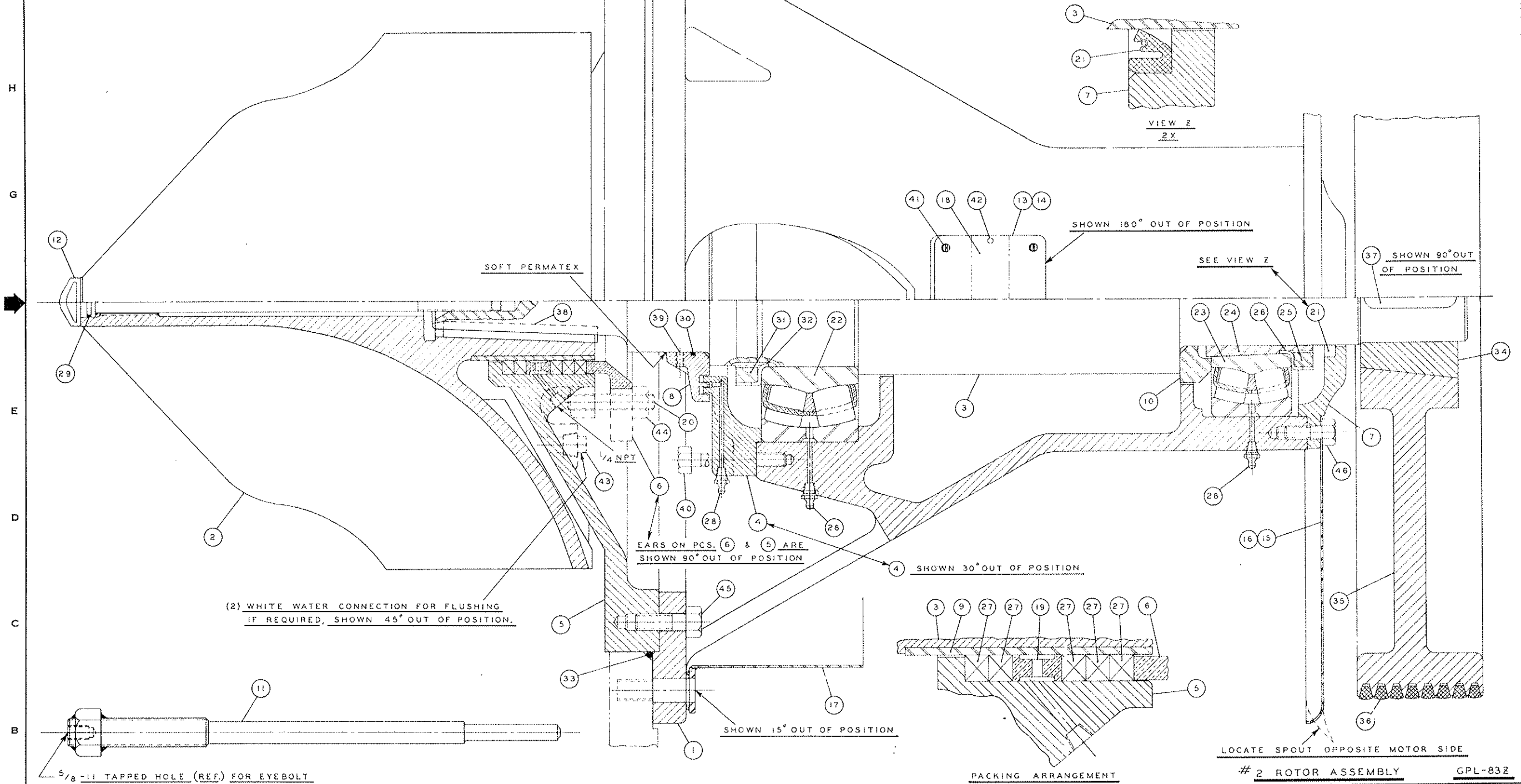


ITEM	REQ.	PART NO.	NAME
1	1		ROTOR BEARING HOUSING
2	1		ROTOR
3	1		SHAFT
4	1		TOP BEARING CAP
5	1		BOTTOM PLATE
6	1		SPLIT GLAND
7	1		BOTTOM BEARING CAP
8	1		TOP BEARING LABY. SEAL
9	1		ROTOR SEAL SLEEVE
10	1		BOTTOM SPACER RING
11	1		ROTOR PULLER
12	1		ROTOR LOCKING SCREW
13	1		BEARING HOUSING COVER
14	1		GASKET - BEARING HOUSING COVER
15	1		DRIP GUARD
16	1		GASKET - DRIP GUARD

ITEM	REQ.	PART NO.	NAME	ITEM	REQ.	PART NO.	NAME
17	1		SHROUD	33	1	#5-095	O-RING 3.1875" ID X .275"
18	1		NAMEPLATE - BELT TENSION	34	1		BUSHING
19	1		LANTERN RING	35	1		SHEAVE - DRIVEN
20	2		STUD 3/4 - 10	36			BELTS
21	1	JM-10332	CLIPPER SEAL - LPD	37	1		KEY 1" SQ. X 4 1/4" LG.
22	1	22332 CY	SPHERICAL ROLLER BEARING - W33	38	1		KEY 7/8" X 5/8" X 7 1/4" LG.
23	1	22326 CKY	SPHERICAL ROLLER BEARING - W33	39	2		SET SCREW SOC. CUP PT. 3/8 - 16 X 5/8
24	1	S126	ADAPTER SLEEVE	40	6		HEX. HD. CAP SCREW 5/8 - 11 X 2"
25	1	AN26	LOCKNUT	41	4		MACH. SCREW PAN HD. 5/16 - 18 X 5/8"
26	1	W26	LOCKWASHER	42	2		DRIVE SCREW #4 X 3/16
27	5	JM-2012	PACKING 5/8 X 5/8 CHEMPAC	43	2		SQ. HD. PLUG 1" NPT
28	3	#1610	GREASE FITTING 1/8 PT	44	2		HEX. NUT STD. 3/4 - 10
29	1	#2-123	O-RING 1.174" ID X .103"	45	8		HEX. HD. CAP SCREW 3/4 - 10 X 2 1/2"
30	1	#2-249	O-RING 4.859" ID X .139"	46	6		HEX. HD. CAP SCREW 5/8 - 11 X 13/4"
31	1	AN32	LOCKNUT				
32	1	W32	LOCKWASHER				



MATERIAL	CODE	CODE	CODE

PACKING ARRANGEMENT				#2 ROTOR ASSEMBLY				GPL-832			
SCALE: FULL				SCALE: 6" = 1'-0"				DATE: 8-30-66			
				BIRD-GRUBBENS PULPER							
				BIRD MACHINE COMPANY							
				SOUTH WALPOLE, MASS.							

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