

01. General

The machine splits the web coming from the unwind into several longitudinal webs which are subsequently rewound.

The operating speed depends on the type of material, the basis weight and the quality of the unwinding reel.

01.1 Technical Data

The machine is intended for slitting and rewinding: Board with a basis weight range from 270 to 780 gsm.

Max. web speed: 2000 fpm (610 m/min)

Max. rewind diameter: 84" (2100 mm)

Nominal trim width: 122" (3100 mm)

Min. slitting width: 6" (150 mm)

Number of slitters: 6 standard top slitters

Rewind:

For shaftless rewinding on cores of 8", 12", 14" and 16" i.d.

Adjustment range of the rewind:

13.3/4" (350 mm) on each side

Main drive:

Main drive gearings:

will be procured by customer

Drive ratings:

required is 75 HP per motor

Power supply:

460 V, 60 cycles

Issue: X/72

Customer: Michigan Carton Company
Battle Creek / Michigan

Serial No.: 30.21728
Delivery: 1972

Specification: Nominal trim width: 3100 mm

Machine Type: Vart - Dur 45 - 21

EP# 929

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