

## 4. Hatch & Portlight



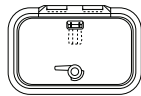
### Ocean Hatch

With its classic style, the Ocean Hatch is fitted to many offshore cruising boats around the world. Its rugged construction provides the ultimate protection against the elements, whatever conditions you might face. Available with flat base or flange base.

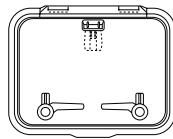
- Friction levers hold the lid open in any position up to 95°
- Anodised aluminium frame for corrosion resistance
- Full range of spare parts available on-line [www.lewmar.com](http://www.lewmar.com)



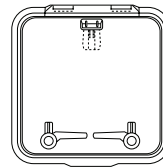
Size 10



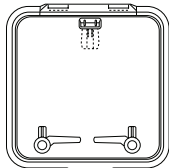
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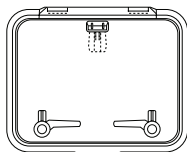
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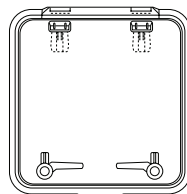
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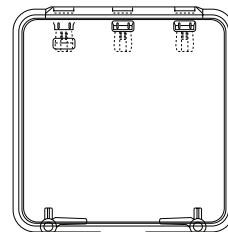
Size 44<sup>1</sup>



Size 50



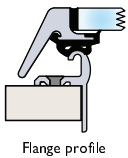
Size 60



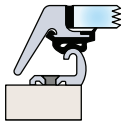
Size 70



<sup>1</sup> Minimum size for ISO 9094 escape hatches



Flange profile

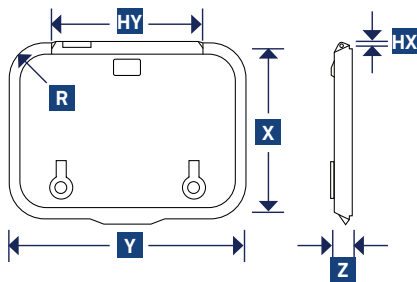


Flat Base profile

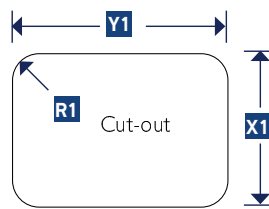
### Ocean Hatch Standard Specifications

- Grey mouldings
- Acrylic colour: grey
- Size 30 - 65 supplied with friction hinges as standard
- Simple and easy maintenance

### Ocean Hatch Dimensions



### Ocean Hatch Cut-out



PART NUMBER	SIZE	LOWER FRAME	OVERALL DIMENSIONS										CUT-OUT DIMENSIONS Change if Trimkits are used						HATCH WEIGHT		ACRYLIC WINDOW THICKNESS					
			X		Y		Z		R		HX		HY		X1		Y1						R1			
			MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	MM	IN	KG	LB	MM	IN
39610050	10	FLAT BASE FLANGE	324	12 3/4	324	12 3/4	39.5	1 9/16	75	2 15/16	5	3/16	138	5 7/16	255	10 1/16	255	10 1/16	40	1 9/16	42.5	1 11/16	2.26	5.77	10	3/8
39610070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	197	7 3/4	342	13 7/16	34	1 3/16	457	18 1/16	2.74	6.04	10	3/8
39620050	20	FLAT BASE FLANGE	391	15 3/8	521	20 1/2	39.5	1 9/16	75	2 15/16	5	3/16	335	13 3/16	322	12 11/16	452	17 13/16	40	1 9/16	42.5	1 11/16	4.5	9.9	10	3/8
39620070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	327	12 7/8	457	18 1/16	42.5	1 11/16	42.5	1 11/16	4.5	9.9	10	3/8
39630050	30	FLAT BASE FLANGE	485	19 1/8	485	19 1/8	39.5	1 9/16	75	2 15/16	5	3/16	299	11 3/4	416	16 3/8	416	16 3/8	40	1 9/16	42.5	1 11/16	4.76	10.5	10	3/8
39630070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	421	16 9/16	421	16 9/16	42.5	1 11/16	42.5	1 11/16	4.76	10.5	10	3/8
39644050	44	FLAT BASE FLANGE	509	20 1/16	509	20 1/16	43	1 11/16	76	3	4	3/16	302	11 7/8	437	17 3/16	437	17 3/16	40	1 9/16	42.5	1 11/16	5	11	12	1/2
39644070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	442	17 3/8	442	17 3/8	42.5	1 11/16	42.5	1 11/16	5	11	12	1/2
39650050	50	FLAT BASE FLANGE	444	17 1/2	574	22 5/8	43	1 11/16	76	3	4	3/16	367	14 7/16	372	14 5/8	502	19 3/4	40	1 9/16	42.5	1 11/16	7.3	16.1	12	1/2
39650070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	377	14 13/16	507	19 15/16	42.5	1 11/16	42.5	1 11/16	7.3	16.1	12	1/2
39660050	60	FLAT BASE FLANGE	574	22 5/8	574	22 5/8	43	1 11/16	76	3	4	3/16	367	14 7/16	502	19 3/4	502	19 3/4	40	1 9/16	42.5	1 11/16	8	17.6	12	1/2
39660070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	507	19 15/16	507	19 15/16	42.5	1 11/16	42.5	1 11/16	8	17.6	12	1/2
39670050	70	FLAT BASE FLANGE	694	27 5/16	694	27 5/16	43	1 11/16	76	3	4	3/16	487	19 3/16	622	24 1/2	622	24 1/2	40	1 9/16	42.5	1 11/16	10.8	23.8	12	1/2
39670070			266	10 1/2	411	16 3/16	39.5	1 9/16	69	2 11/16	5	3/16	225	8 7/8	627	24 11/16	627	24 11/16	42.5	1 11/16	42.5	1 11/16	10.8	23.8	12	1/2