

NOZZLE SCHEDULE

MK.	SIZE	QUAN.	NOZZLE FLANGE TYPE	RATG	MAT'L	NECK SCH.	MAT'L	PROJ	ORIENT	SERVICE
A	24"	ONE	API650 MW		T-304L	3/16"	T-304L	6"	270°	MANWAY
B	1"	ONE	RFSO	150#	T-304L	40	T-304L	6"	0°	TEMP INDICATOR
C	1"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	TEMP TRANSMITTER
D	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	180°	OUTLET
E	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5°	DRAN
F	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	0°	OUTLET
G	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	HIGH LEVEL
H	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	135°	INLET
J	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	45°	SPARE
K	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	45°	SPARE
L	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5°	OVERFLOW
M	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	180°	VENT
N	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	0°	LEVEL TRANSMITTER
P	8"	ONE	RFSO	150#	T-304L	40	T-304L	6"	116°	HEATER W/BLIND

Wolfe Mechanical and Equipment Co., Inc.
 P.O. Box 276 • Lugoff, S.C. 29076 • Phone 803-438-1063

VESEL: M.A.W.P. 36/-0.2PSIG @ 0-250 °F
 JACKET: M.A.W.P. N/A PSIG @ N/A °F
 MFGRS SN: 4837 YR. BUILT 2010
 MAT'L VESSEL T-304L JACKET N/A
 MAX.SP.GR. 1.5 CAPACITY(GAL) 12,600

DESIGN DATA

DESIGN CONDITIONS: SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

OPERATING CONDITIONS: SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

SPECIFIED CORROSION ALLOWANCE: 0.00"

CODE: API-650 (AS APPLICABLE) STAMP: NO
 STRESS RELIEF: NO RADIOGRAPH: NO

TYPE HEADS: SHELL FLAT TOP, FLANGED FLAT BOTTOM
 JACKET N/A

TYPE SUPPORT: N/A

JOINT EFF: VESSEL - HEAD 70% SHELL: 70%
 JACKET - HEAD N/A SHELL: N/A

SHIPPING WT.: 7800 POUNDS TEST WT.: 112,684 POUNDS
 CAPACITY: 12,600 GALLONS (OPERATING WEIGHT 165,423 POUNDS)

HYDROSTATIC TEST: SHELL 1.12 PSIG PNEUMATIC
 JACKET N/A PSIG N/A

MATERIALS

SHELL: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET N/A
 HEADS: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET N/A

FLANGE SPEC: SA-182F-304/304L S/S
 EXTERNAL PIPE SPEC: SA-312-304/304L S/S
 INTERNAL PIPE SPEC: N/A
 CLADDING OR LINING SPEC: N/A
 BOLTING: SA-193N7 PLATED
 GASKETS: EPDM
 INTERNALS: N/A
 SUPPORTS: N/A
 INSULATION: N/A
 PAINTING: C/S TO BE SANDBLASTED & PAINTED W/ONE COAT RED OXIDE PRIMER

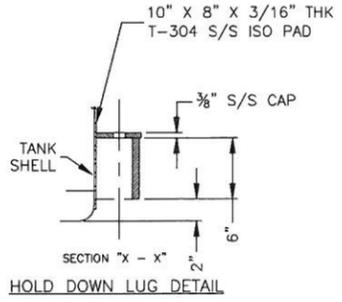
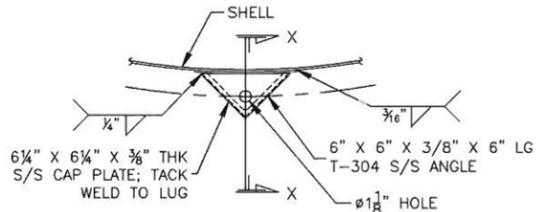
- NOTES
- COVER ALL FLANGES, OPENINGS AND MACHINED SURFACES PRIOR TO SHIPMENT UNLESS OTHERWISE NOTED.
 - NOZZLE BOLT HOLES SHALL STRADDLE 0-180 CENTERLINE OR ITS PARALLEL UNLESS OTHERWISE NOTED.
 - ALL INTERIOR WELDS TO BE GROUND SMOOTH W/40 GRIT FLAPPER (NOT FLUSH)
 - EXTERIOR WELDS TO BE SANDBLASTED
 - INTERIOR & EXTERIOR TO BE CLEANED & DESCALED WITH 10% PHOSPHORIC ACID AND RINSED WITH AMBIENT WATER.
 - ALL ISO PADS TO HAVE 1" RADIUS ON CORNERS.
 - INTERIOR TOP, BOTTOM & SHELL TO BE A HRAP FINISH.

REVISION DATE	QUANTITY	DRAWN BY
03/24/10 CC	ONE	CJC
03/30/10 CC		
04/01/10 CC		

SCALE: 3/4" = 1" MATERIAL: T-304/L

12,600 GALLON TANK T-302

COALOGIX DRAWING NUMBER 4837



4 - S/S HOLD-DOWN LUGS

3 - T-304 LIFTING LUGS AND ONE TAILING LUG

6" X 8.2# / FT C/S CHANNEL SUPPORTS

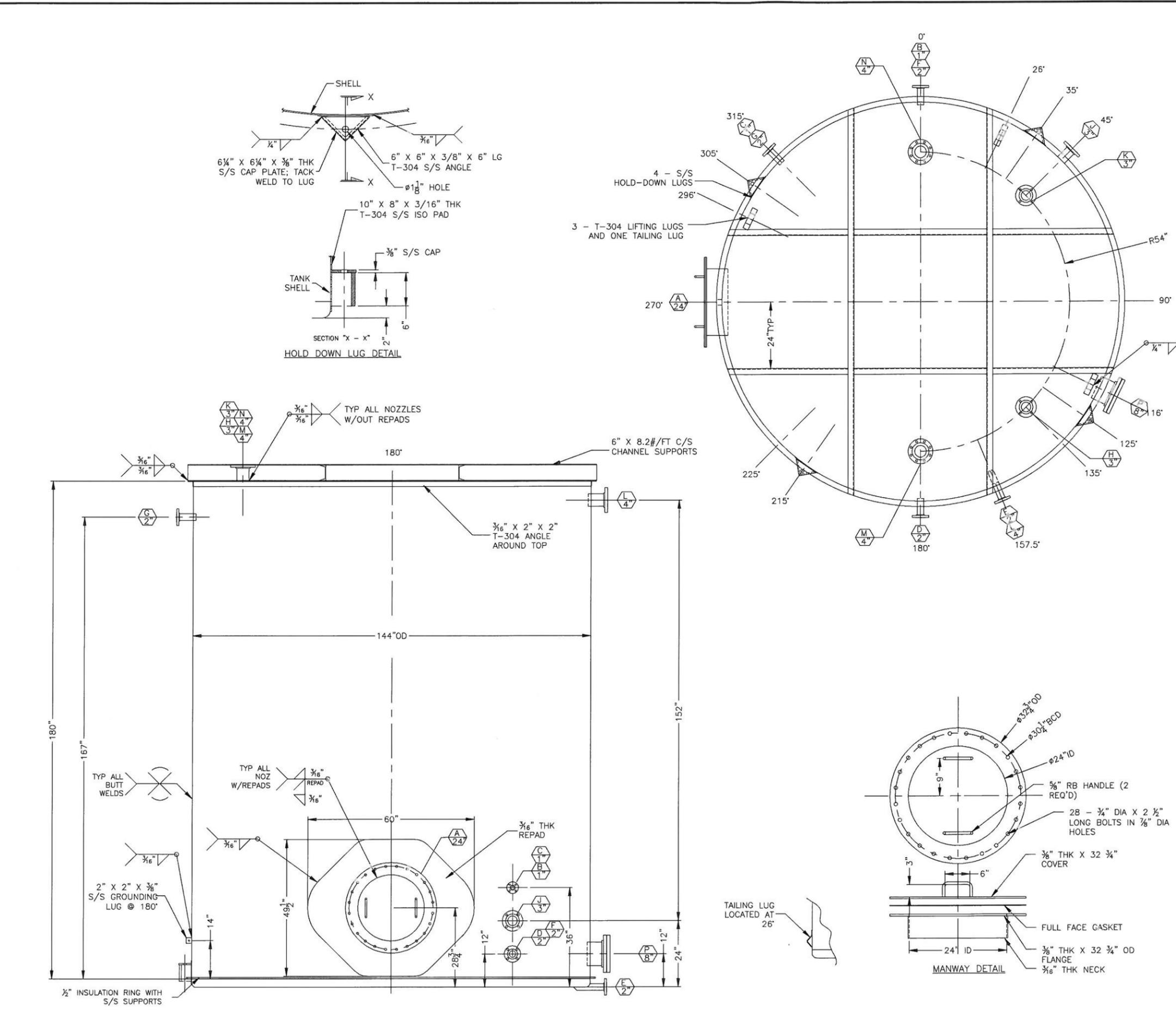
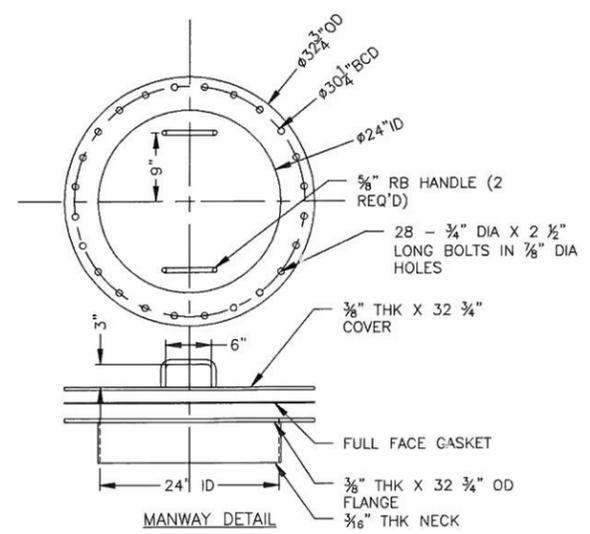
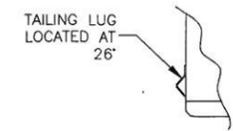
3/16" X 2" X 2" T-304 ANGLE AROUND TOP

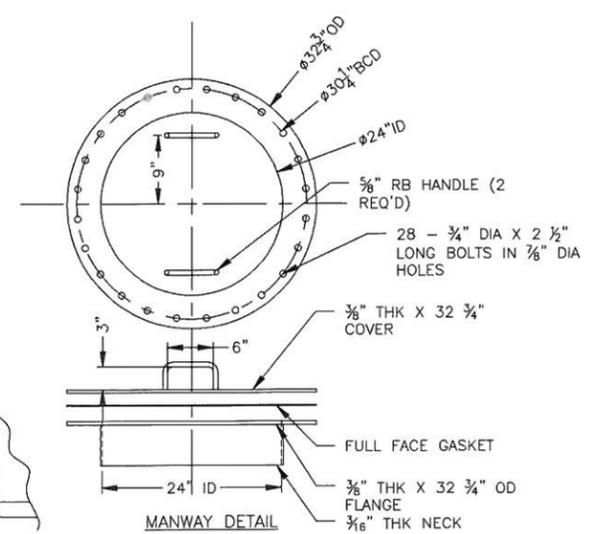
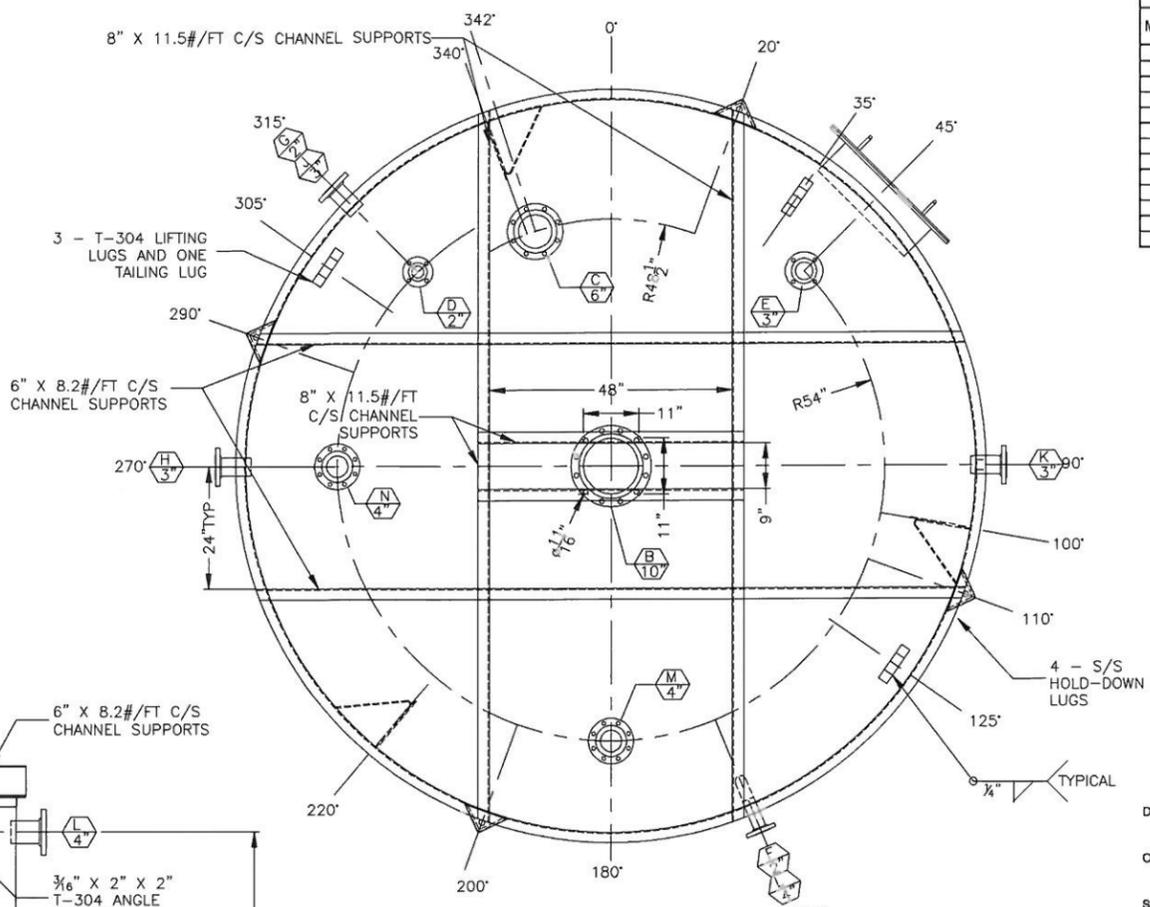
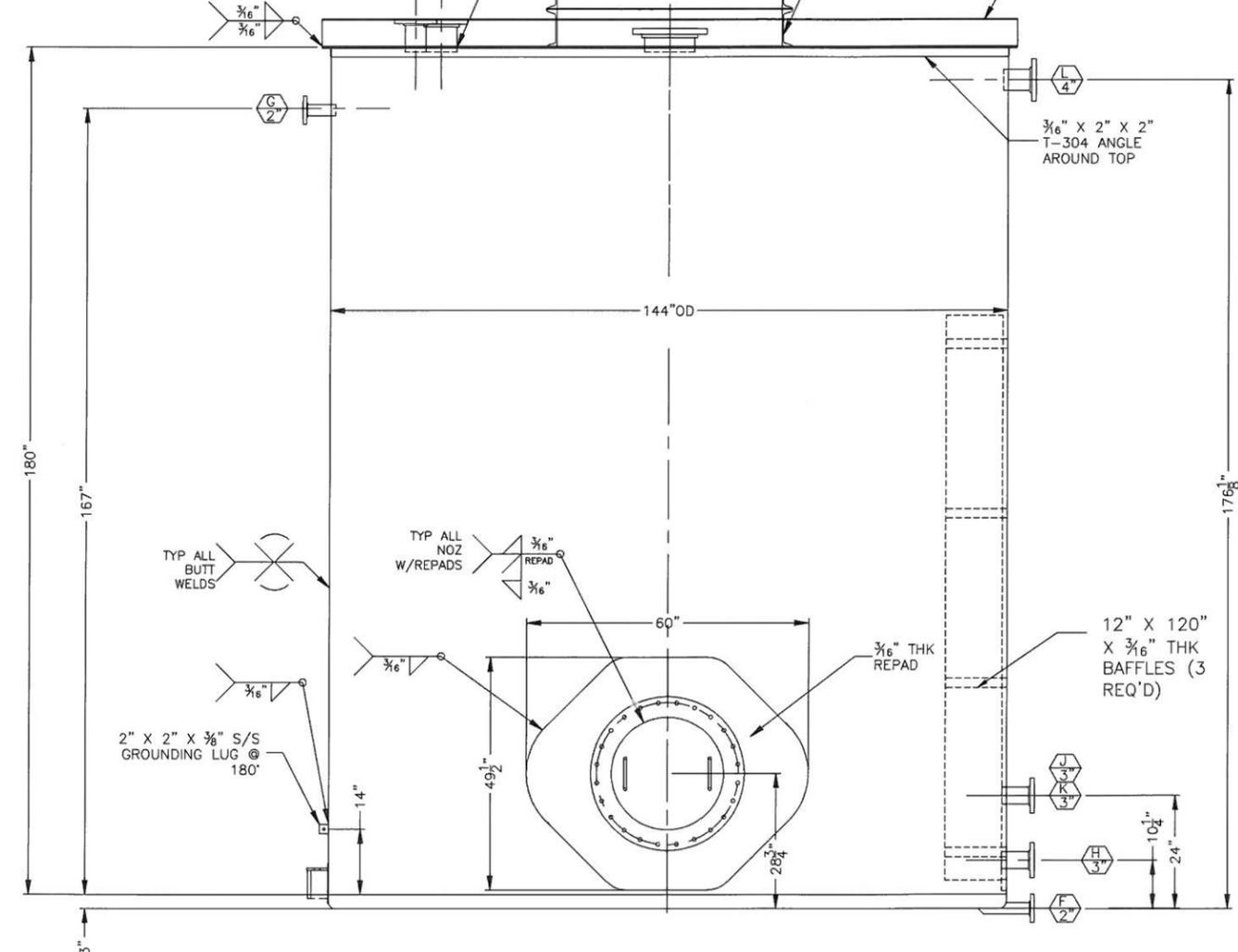
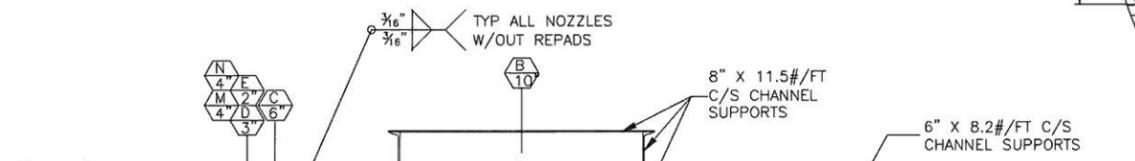
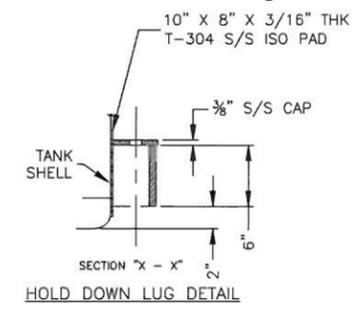
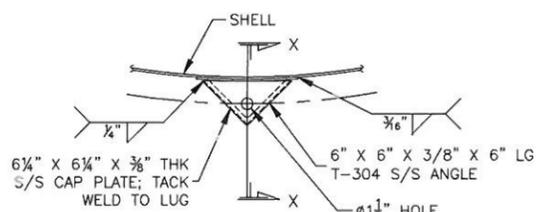
TYP ALL NOZ W/REPADS

TYP ALL BUTT WELDS

2" X 2" X 3/8" S/S GROUNDING LUG @ 180°

1/2" INSULATION RING WITH S/S SUPPORTS





NOZZLE SCHEDULE										
MK	SIZE	QUAN	NOZZLE TYPE	FLANGE RATG	MATL	NECK SCH	MATL	PROJ	ORIENT	SERVICE
A	24"	ONE	API650 MW	T-304L	3/16"	T-304L	40	6"	45°	MANWAY
B	10"	ONE	RFSO	150#	T-304L	40	T-304L	4"	TOP CTR	AGITATOR
C	6"	ONE	RFSO	150#	T-304L	40	T-304L	6"	342"	SOLIDS INLET
D	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315"	WATER INLET
E	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	45°	SPARE-TOP
F	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5"	DRAIN
G	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	HIGH LEVEL SWITCH
H	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	270°	OUTLET
J	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	SPARE-SIDE
K	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	90°	SPARE-SIDE
L	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5"	OVERFLOW
M	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	180°	VENT
N	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	270°	LEVEL TRANSMITTER

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VESSEL: M.A.W.P. 36/-0.2 PSIG @ 0-250 °F
 JACKET: M.A.W.P. N/A PSIG @ N/A °F

MFGRS SN: 4838 YR. BUILT: 2010

MATL VESSEL: T-304L JACKET: N/A

MAX.SP.GR. 1.3 CAPACITY(GAL) 12,600

DESIGN DATA			
DESIGN CONDITIONS:	SHELL 0.36 AND -0.22 PSIG	0 TO 250 °F	
	JACKET N/A	PSIG	N/A °F
OPERATING CONDITIONS:	SHELL 0.36 AND -0.22 PSIG	0 TO 250 °F	
	JACKET N/A	PSIG	N/A °F
SPECIFIED CORROSION ALLOWANCE:	0.00"		
CODE:	API650 (AS APPLICABLE)	STAMP:	NO
STRESS RELIEF:	NO	RADIOGRAPH:	NO
TYPE HEADS:	SHELL FLAT TOP, FLANGED FLAT BOTTOM		
	JACKET N/A		
TYPE SUPPORT:	N/A		
JOINT EFF:	VESSEL - HEAD 70% SHELL: 70%		
	JACKET - HEAD N/A SHELL: N/A		
SHIPPING WT:	7900 POUNDS	TEST WT.:	112 984 POUNDS
CAPACITY:	12,600 GALLONS (OPERATING WEIGHT 144,509 POUNDS)		
HYDROSTATIC TEST:	SHELL 1 1/2 PSIG	PNEUMATIC	
	JACKET N/A	PSIG	N/A
MATERIALS			
SHELL:	SHELL 3/16" THK SA-240-304/304L S/S		
JACKET:	N/A		
HEADS:	SHELL 3/16" THK SA-240-304/304L S/S		
JACKET:	N/A		
FLANGE SPEC:	SA-182F-304/304L S/S		
EXTERNAL PIPE SPEC:	SA-312-304/304L S/S		
INTERNAL PIPE SPEC:	N/A		
CLADDING OR LINING SPEC:	N/A		
BOLTING:	SA-193N7 PLATED		
GASKETS:	EPDM		
INTERALS:	N/A		
SUPPORTS:	N/A		
INSULATION:	N/A		
PAINTING:	C/S TO BE SANDBLASTED & PAINTED W/ONE COAT RED OXIDE PRIMER		

- NOTES
- COVER ALL FLANGES, OPENINGS AND MACHINED SURFACES PRIOR TO SHIPMENT UNLESS OTHERWISE NOTED.
 - NOZZLE BOLT HOLES SHALL STRADDLE 0-180 CENTERLINE OR ITS PARALLEL UNLESS OTHERWISE NOTED.
 - ALL INTERIOR WELDS TO BE GROUND SMOOTH W/40 GRIT FLAPPER (NOT FLUSH)
 - EXTERIOR WELDS TO BE SANDBLASTED.
 - INTERIOR & EXTERIOR TO BE CLEANED & DESCALED WITH 10% PHOSPHORIC ACID AND RINSED WITH AMBIENT WATER.
 - ALL ISO PADS TO HAVE 1" RADIUS ON CORNERS.
 - INTERIOR TOP, BOTTOM & SHELL TO BE A HRAP FINISH.

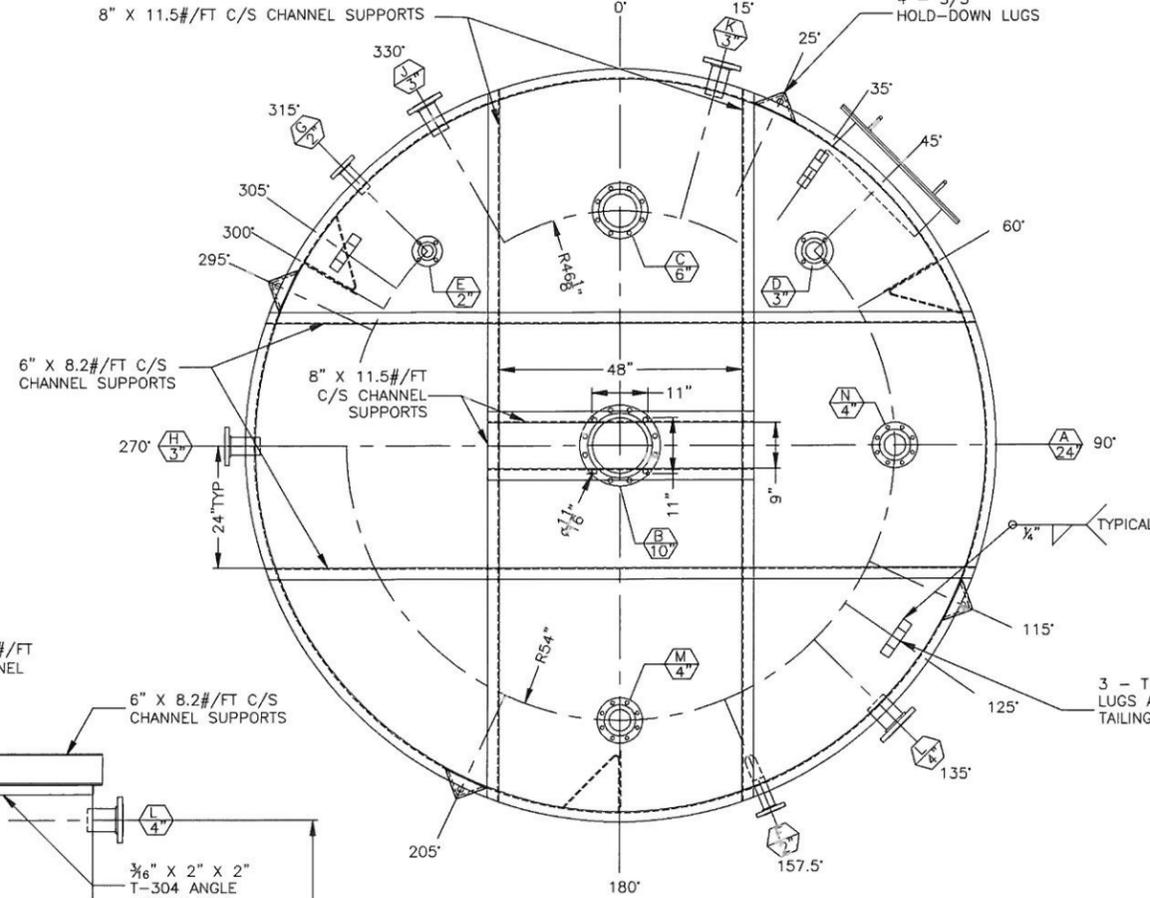
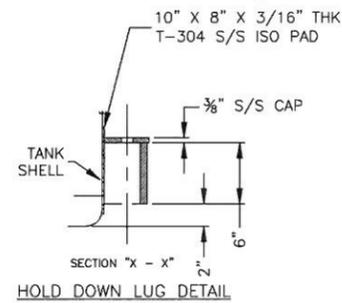
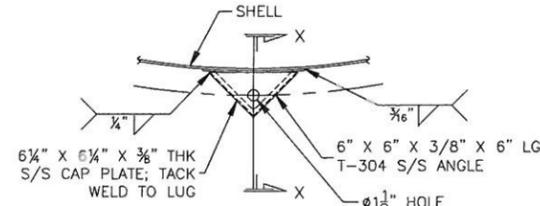
REVISION DATE	QUANTITY	DRAWN BY
03/24/10 CC	ONE	CJC
03/30/10 CC		
04/01/10 CC		

SCALE: 3/4" = 1" DATE: 03/08/10

Wolfe Mechanical and Equipment Co., Inc.
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12,600 GALLON TANK T-303
 COALOGIX

DRAWING NUMBER 4838



NOZZLE SCHEDULE									
MK.	SIZE	QUAN.	NOZZLE TYPE	FLANGE RATG	NECK SCH.	PROJ.	ORIENT.	SERVICE	
A	24"	ONE	API-650 MW	T-304L	3/16"	T-304L	6"	45°	MANWAY
B	10"	ONE	RFSO	150#	T-304L	40	T-304L	4"	TOP CTR
C	6"	ONE	RFSO	150#	T-304L	40	T-304L	6"	0°
D	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	45°
E	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°
F	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5°
G	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°
H	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	270°
J	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	330°
K	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	15°
L	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	135°
M	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	180°
N	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	90°

Wolfe Mechanical and Equipment Co., Inc.
 P.O. Box 276 • Lugoff, S.C. 29076 • Phone 803-438-1093

VESEL: M.A.W.P. 36/-0, 2PSIG @ 0-250 F°
 JACKET: M.A.W.P. N/A PSIG @ N/A F°
 MFGRS SN: 4839 YR. BUILT 2010
 MATL VESSEL T-304L JACKET N/A
 MAX.SP.GR. 1.3 CAPACITY(GAL) 12,600

DESIGN DATA

DESIGN CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 F°
 JACKET N/A PSIG N/A F°

OPERATING CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 F°
 JACKET N/A PSIG N/A F°

SPECIFIED CORROSION ALLOWANCE: 0.00"

CODE: API-650 (AS APPLICABLE) STAMP: NO
 STRESS RELIEF: NO RADIOGRAPH: NO

TYPE HEADS:
 SHELL FLAT TOP, FLANGED FLAT BOTTOM
 JACKET N/A

TYPE SUPPORT: N/A

JOINT EFF:
 VESSEL - HEAD 70% SHELL: 70%
 JACKET - HEAD N/A SHELL: N/A

SHIPPING WT.: 7800 POUNDS TEST WT.: 112,984 POUNDS
 CAPACITY: 12,600 GALLONS (OPERATING WEIGHT 144,509 POUNDS)

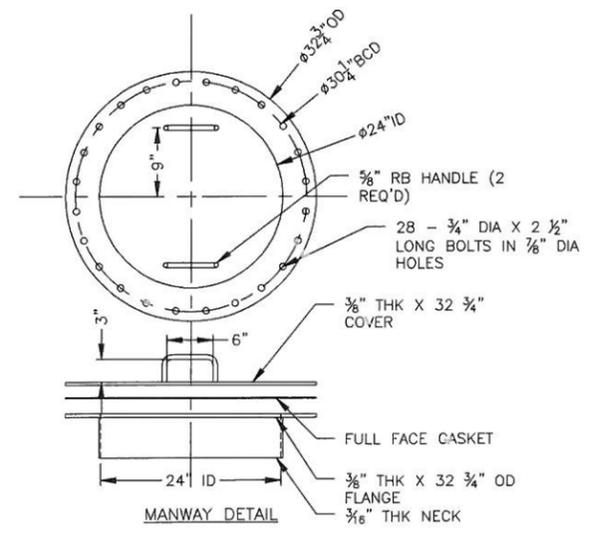
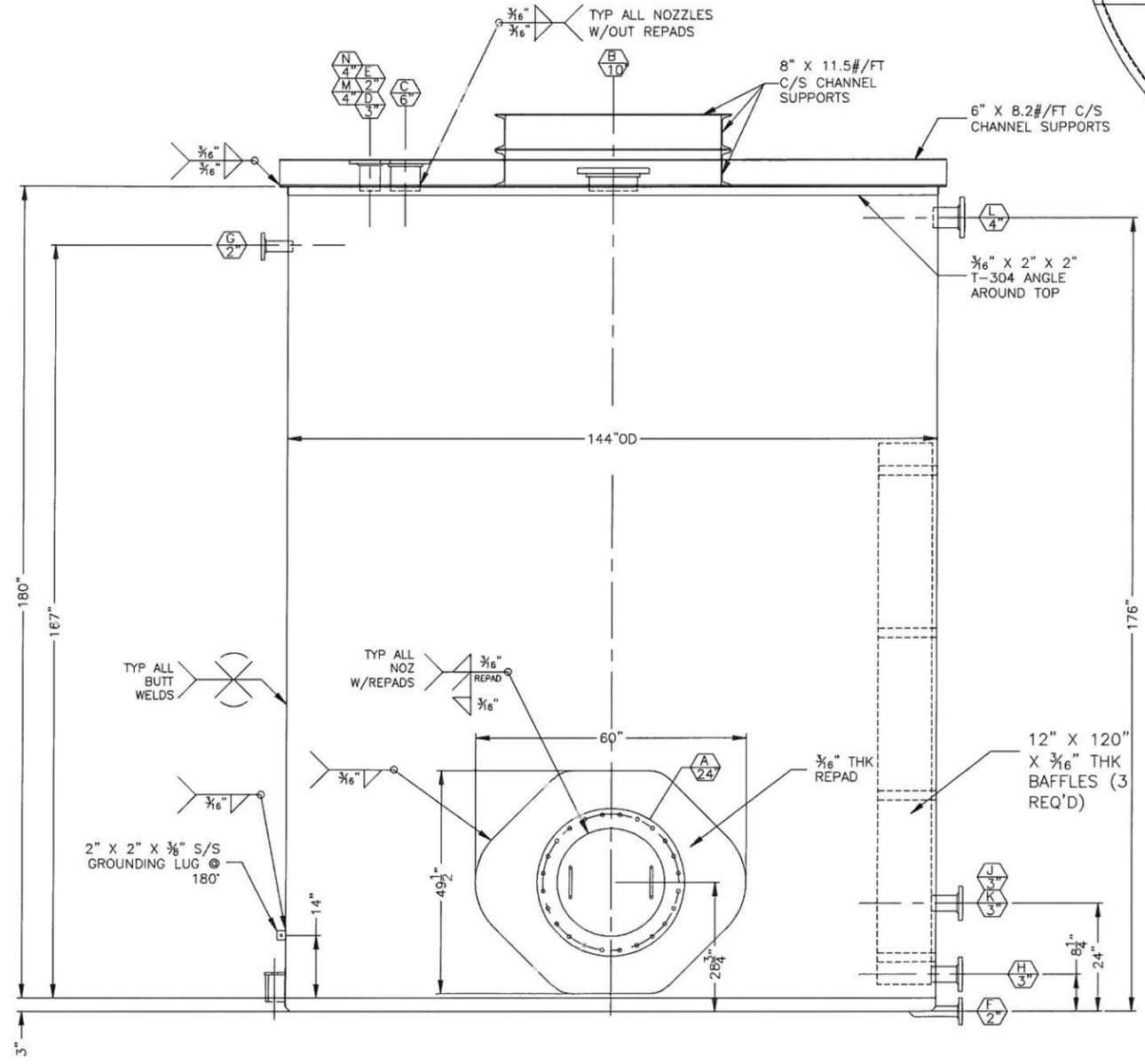
HYDROSTATIC TEST:
 SHELL 1 1/2 PSIG PNEUMATIC
 JACKET N/A PSIG N/A

MATERIALS

SHELL: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET: N/A
 HEADS: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET: N/A

FLANGE SPEC: SA-182F-304/304L S/S
 EXTERNAL PIPE SPEC: SA-312-304/304L S/S
 INTERNAL PIPE SPEC: N/A
 CLADDING OR LINING SPEC: N/A
 BOLTING: SA-193N7 PLATED
 GASKETS: EPDM
 INTERNALS: N/A
 SUPPORTS: N/A
 INSULATION: N/A
 PAINTING: C/S TO BE SANDBLASTED & PAINTED W/ONE COAT RED OXIDE PRIMER

- NOTES**
- COVER ALL FLANGES, OPENINGS AND MACHINED SURFACES PRIOR TO SHIPMENT UNLESS OTHERWISE NOTED.
 - NOZZLE BOLT HOLES SHALL STRADDLE 0-180 CENTERLINE OR ITS PARALLEL UNLESS OTHERWISE NOTED.
 - ALL INTERIOR WELDS TO BE GROUND SMOOTH W/40 GRIT FLAPPER (NOT FLUSH)
 - EXTERIOR WELDS TO BE SANDBLASTED.
 - EXTERIOR & EXTERIOR TO BE CLEANED & DESCALED WITH 10% PHOSPHORIC ACID AND RINSED WITH AMBIENT WATER.
 - ALL ISO PADS TO HAVE 1" RADIUS ON CORNERS.
 - INTERIOR TOP, BOTTOM & SHELL TO BE A HRAP FINISH.



REVISION DATE

03/25/10	CC
03/30/10	CC
04/01/10	CC

SCALE: 3/4" = 1" QUANTITY: ONE
 DATE: 03/08/10 MATERIAL: T-304/L

12,600 GALLON TANK T-304

COALOGIX DRAWING NUMBER 4839

NOZZLE SCHEDULE

MK.	SIZE	QUAN	NOZZLE TYPE	RATG	MATL	NECK SCH	MATL	PROJ	ORIENT	SERVICE
A	24"	ONE	API650 MW	T-304L	3/16"	T-304L	6"	45°	MANWAY	
B	10"	ONE	RFSO	150#	T-304L	40	T-304L	4"	TOP CTR	AGITATOR
C	6"	ONE	RFSO	150#	T-304L	40	T-304L	6"	180°	VENT
D	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	157.5°	DRAIN
E	2"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	HIGH LEVELS
F	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	315°	SPARE
G	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	135°	INLET
H	3"	ONE	RFSO	150#	T-304L	40	T-304L	6"	270°	OUTLET
J	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	225°	OVERFLOW
K	4"	ONE	RFSO	150#	T-304L	40	T-304L	6"	270°	LEVEL TRANSMITTER

Wolfe Mechanical and Equipment Co., Inc.
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VESSEL: M.A.W.P. 36/-0.2 PSI @ 0-250 °F
 JACKET: M.A.W.P. N/A PSI @ N/A °F
 MFGRS SN: 4840 YR. BUILT 2010
 MATL VESSEL T-304L JACKET N/A
 MAX.SP.GR. 1.6 CAPACITY(GAL) 12,600

DESIGN DATA

DESIGN CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

OPERATING CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

SPECIFIED CORROSION ALLOWANCE: 0.00"
 CODE: API650 (AS APPLICABLE) STAMP: NO
 STRESS RELIEF: NO RADIOGRAPH: NO

TYPE HEADS: SHELL FLAT TOP, FLANGED FLAT BOTTOM
 JACKET N/A

TYPE SUPPORT: N/A

JOINT EFF:
 VESSEL - HEAD 70% SHELL: 70%
 JACKET - HEAD N/A SHELL: N/A

SHIPPING WT.: 7900 POUNDS TEST WT.: 112,984 POUNDS
 CAPACITY: 12,600 GALLONS (OPERATING WEIGHT 176,034 POUNDS)

HYDROSTATIC TEST:
 SHELL 1 1/2 PSIG PNEUMATIC
 JACKET N/A PSIG N/A

MATERIALS

SHELL: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET N/A
 HEADS: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET N/A

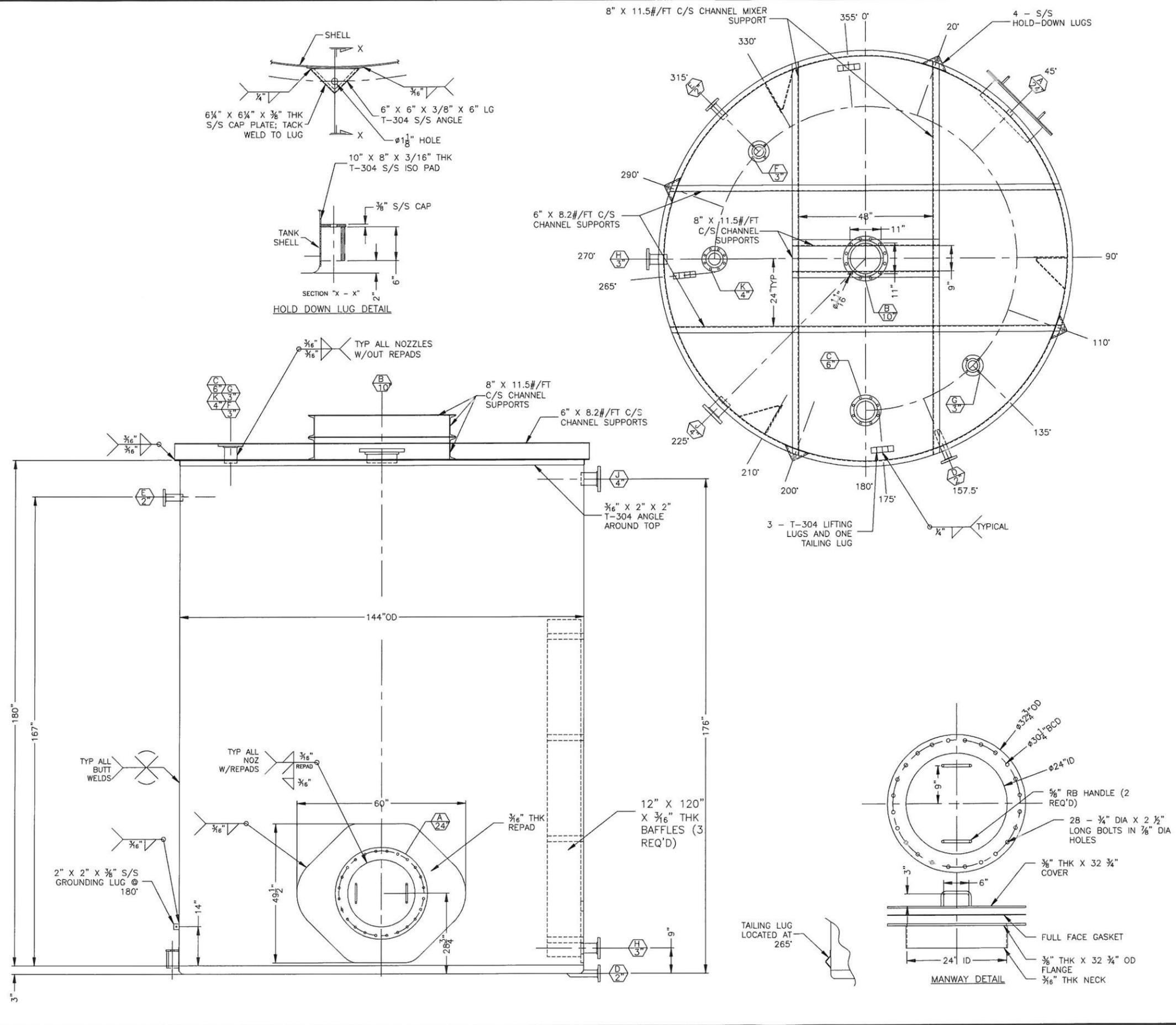
FLANGE SPEC: SA-182F-304/304L S/S
 EXTERNAL PIPE SPEC: SA-312-304/304L S/S
 INTERNAL PIPE SPEC: N/A
 CLADDING OR LINING SPEC: N/A
 BOLTING: SA-193N7 PLATED
 GASKETS: EPDM
 INTERNALS: N/A
 SUPPORTS: N/A
 INSULATION: N/A
 PAINTING: CIS TO BE SANDBLASTED & PAINTED W/ONE COAT RED OXIDE PRIMER

- NOTES
- COVER ALL FLANGES, OPENINGS AND MACHINED SURFACES PRIOR TO SHIPMENT UNLESS OTHERWISE NOTED.
 - NOZZLE BOLT HOLES SHALL STRADDLE 0-180 CENTERLINE OR ITS PARALLEL UNLESS OTHERWISE NOTED.
 - ALL INTERIOR WELDS TO BE GROUND SMOOTH W/40 GRIT FLAPPER (NOT FLUSH)
 - EXTERIOR WELDS TO BE SANDBLASTED.
 - INTERIOR & EXTERIOR TO BE CLEANED & DESCALED WITH 10% PHOSPHORIC ACID AND RINSED WITH AMBIENT WATER.
 - ALL ISO PADS TO HAVE 1" RADIUS ON CORNERS.
 - INTERIOR TOP, BOTTOM & SHELL TO BE A HRAP FINISH.

REVISION DATE	QUANTITY	DRAWN BY
03/24/10 CC	ONE	CJC
03/30/10 CC		
04/01/10 cc		

SCALE: 3/4" = 1" DATE: 03/08/10 MATERIAL: T-304/L

12,600 GALLON TANK T-305
 COALOGIX DRAWING NUMBER 4840



NOZZLE SCHEDULE

MK.	SIZE	QUAN.	NOZZLE TYPE	RATG	MATL	NECK SCH.	MATL	PROJ	ORIENT	SERVICE
A	24"	ONE	API-650 MW	T-304/L	3/16"	T-304/L	6"	45°		MANWAY
B	2"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	270°	OUTLET
C	2"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	157.5°	DRAIN
D	2"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	315°	HIGH LEVEL SWITCH
E	3"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	135°	INLET
F	3"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	0°	SPARE - SIDE
G	3"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	315°	SPARE - TOP
H	4"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	135°	OVERFLOW
J	4"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	180°	VENT
K	4"	ONE	RFSO	150#	T-304/L	40	T-304/L	6"	45°	LEVEL TRANSMITTER

Wolfe Mechanical and Equipment Co., Inc.
 P.O. Box 276 • Lugoff, S.C. 29078 • Phone 803-438-1083

VESSEL: M.A.W.P. 36/-0.2 PSI @ 0-250 °F
 JACKET: M.A.W.P. N/A PSI @ N/A °F
 MFGRS SN: 4841 YR. BUILT 2010
 MATL VESSEL T-304L JACKET N/A
 MAX SP. GR. 1.2 CAPACITY (GAL) 12,600

DESIGN DATA

DESIGN CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

OPERATING CONDITIONS:
 SHELL 0.36 AND -0.22 PSIG 0 TO 250 °F
 JACKET N/A PSIG N/A °F

SPECIFIED CORROSION ALLOWANCE: 0.00"
 CODE: API 650 (AS APPLICABLE) STAMP: NO
 STRESS RELIEF: NO RADIOGRAPH: NO

TYPE HEADS:
 SHELL FLAT TOP, FLANGED FLAT BOTTOM
 JACKET N/A

TYPE SUPPORT: N/A

JOINT EFF:
 VESSEL - HEAD 70% SHELL: 70%
 JACKET - HEAD N/A SHELL: N/A

SHIPPING WT.: 7900 POUNDS TEST WT.: 112,984 POUNDS
 CAPACITY: 12,600 GALLONS (OPERATING WEIGHT 134,000 POUNDS)

HYDROSTATIC TEST:
 SHELL 1 1/2 PSIG PNEUMATIC
 JACKET N/A PSIG N/A

MATERIALS
 SHELL: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET: N/A
 HEADS: SHELL 3/16" THK SA-240-304/304L S/S
 JACKET: N/A
 FLANGE SPEC.: SA-182F-304/304L S/S
 EXTERNAL PIPE SPEC.: SA-312-304/304L S/S
 INTERNAL PIPE SPEC.: N/A
 CLADDING OR LINING SPEC.: N/A
 BOLTING: SA-193N7 PLATED
 GASKETS: EPDM
 INTERNALS: N/A
 SUPPORTS: N/A
 INSULATION: N/A
 PAINTING: C/S TO BE SANDBLASTED & PAINTED W/ONE COAT RED OXIDE PRIMER

- NOTES
- COVER ALL FLANGES, OPENINGS AND MACHINED SURFACES PRIOR TO SHIPMENT UNLESS OTHERWISE NOTED.
 - NOZZLE BOLT HOLES SHALL STRADDLE 0-180 CENTERLINE OR ITS PARALLEL UNLESS OTHERWISE NOTED.
 - ALL INTERIOR WELDS TO BE GROUND SMOOTH W/40 GRIT FLAPPER (NOT FLUSH)
 - EXTERIOR WELDS TO BE SANDBLASTED.
 - INTERIOR & EXTERIOR TO BE CLEANED & DESCALED WITH 10% PHOSPHORIC ACID AND RINSED WITH AMBIENT WATER.
 - ALL ISO PADS TO HAVE 1" RADIUS ON CORNERS.
 - INTERIOR TOP, BOTTOM & SHELL TO BE A HRAP FINISH.

REVISION	DATE	BY	APP'D
1	03/30/10	CC	
2	04/01/10	CC	
3	04/01/10	CC	
4	04/07/10	CC	

SCALE: 3/4" = 1" QUANTITY: ONE
 DATE: 03/08/10
12,600 GALLON TANK T-306
 COALOGIX

Wolfe Mechanical and Equipment Co., Inc.
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 DRAWN BY: CJC
 MATERIAL: T-304/L
 DRAWING NUMBER: 4841

