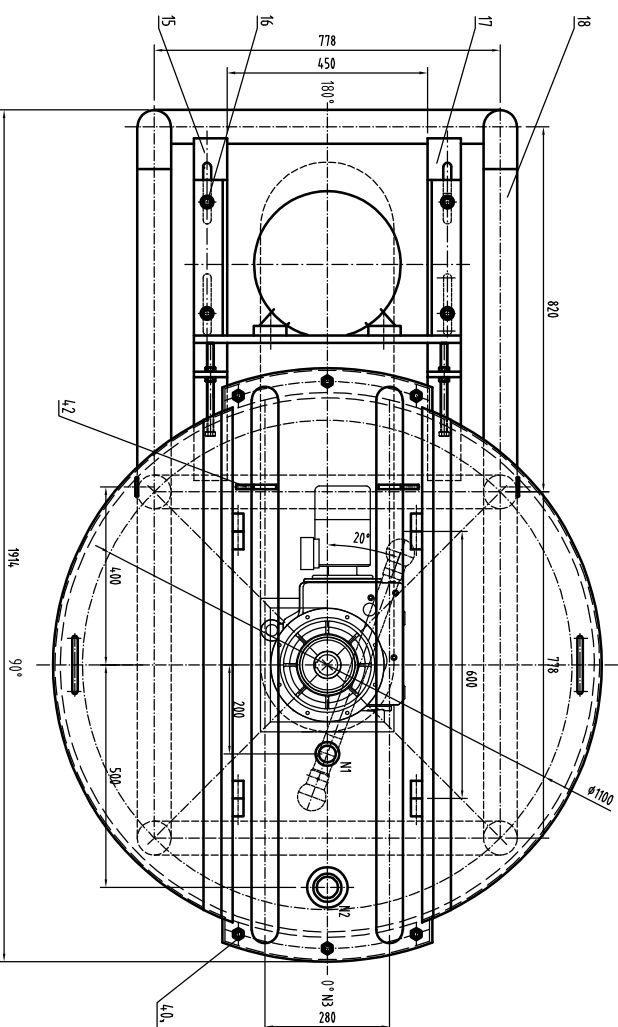
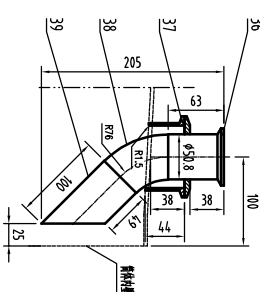
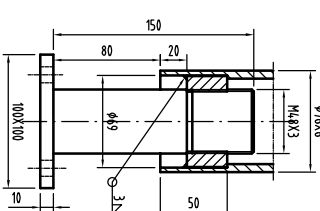
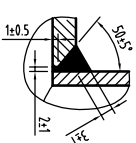
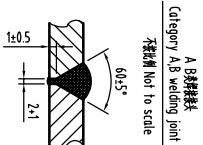
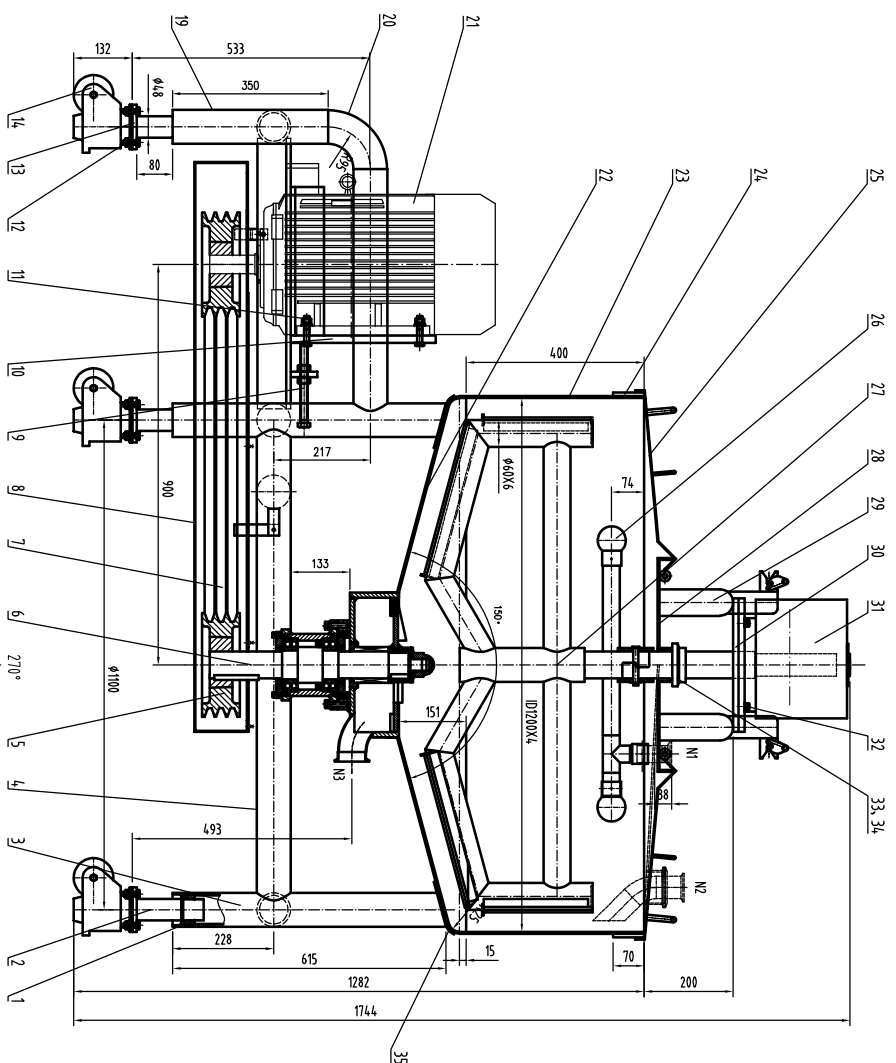




技术要点

Technical Requirement

1. 填充金属符合 SFA-5.9, 含碳量不超过 0.10%, 具有碳含量不超过 0.10% 且符合 SFA-5.9 的填充金属。

2.除非另有说明,所有受压接头必须为全焊透接头形式。连接棒,并应采用焊接识别卡(WIC)上指定的WPS编号。

Unless otherwise specified, All the welding joints for pressure parts are of full penetration type

continuous, and shall be welded as per the WPS designated by JIC

3除非另有说明,尺寸按HG/T20584-2020《钢制化工容器制造技术规范》。Unless otherwise specified, the size

tolerance shall be in accordance with the program HG/T20584-2020 (Technical standard of fabrication for steel chemical vessels).

4. 内墙涂料: Ra 0.8, 外饰: Ra0.8, INTERIOR FINISH: Ra0.8, EXTERIOR FINISH: Ra0.8

5. 本设备的包装运输(NB/T10558-2021《压力容器与运输包装》)的规定。This equipment's packing and transportation shall conform to the regulation of [Pressure Vessel Cooding and Transportation Packing], NB/T10558-2021.

COVER LOCK	2	530/06	00	4'
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42	MDZ4C-0002-1/	2	530408	0.8	1.6
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INDOOR AND OUTDOOR	PLATE	0	2011	07	ET

41	HDZ4C-V002-1b	2	S30408	2.1	2.4
	進口鋼板 t=16mm				

CO/TT220	BOLT	10.50	0.3	0.5

40	GB/15/83	4	A2-10	0.5	0.0
40	GB/15/83	4	A2-10	0.5	0.0

TYPE	1	20000	00	00

39	管径 $\phi 50.8 \times 1.65$ L=100	1	S31603	0.2	0.2
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	ELBOW	1	00000	00 00

38	50.8X1.65/R=76	1	S31603	0.3	0.3
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	FERRULE	A	COCOA	A	A	010 FRS

37		1	S31603	1	1	E+L, Inc.
	长×宽×高=3"/1=44mm					

	FERRULE	✓	00	00
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36	1	0.2	0.2
36	351605	0.2	0.2

PLATE	22	22
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35	4	330408	0.3	1.2
35	4	330408	0.3	1.2

DATE	DESCRIPTION	AMOUNT	CHECK NO.	BANK	INITIALS
10/1/01	10/1/01	100.00	100	100	100
10/2/01	10/2/01	100.00	100	100	100
10/3/01	10/3/01	100.00	100	100	100
10/4/01	10/4/01	100.00	100	100	100
10/5/01	10/5/01	100.00	100	100	100
10/6/01	10/6/01	100.00	100	100	100
10/7/01	10/7/01	100.00	100	100	100
10/8/01	10/8/01	100.00	100	100	100
10/9/01	10/9/01	100.00	100	100	100
10/10/01	10/10/01	100.00	100	100	100
10/11/01	10/11/01	100.00	100	100	100
10/12/01	10/12/01	100.00	100	100	100
10/13/01	10/13/01	100.00	100	100	100
10/14/01	10/14/01	100.00	100	100	100
10/15/01	10/15/01	100.00	100	100	100
10/16/01	10/16/01	100.00	100	100	100
10/17/01	10/17/01	100.00	100	100	100
10/18/01	10/18/01	100.00	100	100	100
10/19/01	10/19/01	100.00	100	100	100
10/20/01	10/20/01	100.00	100	100	100
10/21/01	10/21/01	100.00	100	100	100
10/22/01	10/22/01	100.00	100	100	100
10/23/01	10/23/01	100.00	100	100	100
10/24/01	10/24/01	100.00	100	100	100
10/25/01	10/25/01	100.00	100	100	100
10/26/01	10/26/01	100.00	100	100	100
10/27/01	10/27/01	100.00	100	100	100
10/28/01	10/28/01	100.00	100	100	100
10/29/01	10/29/01	100.00	100	100	100
10/30/01	10/30/01	100.00	100	100	100
10/31/01	10/31/01	100.00	100	100	100
11/1/01	11/1/01	100.00	100	100	100
11/2/01	11/2/01	100.00	100	100	100
11/3/01	11/3/01	100.00	100	100	100
11/4/01	11/4/01	100.00	100	100	100
11/5/01	11/5/01	100.00	100	100	100
11/6/01	11/6/01	100.00	100	100	100
11/7/01	11/7/01	100.00	100	100	100
11/8/01	11/8/01	100.00	100	100	100
11/9/01	11/9/01	100.00	100	100	100
11/10/01	11/10/01	100.00	100	100	100
11/11/01	11/11/01	100.00	100	100	100
11/12/01	11/12/01	100.00	100	100	100
11/13/01	11/13/01	100.00	100	100	100
11/14/01	11/14/01	100.00	100	100	100
11/15/01	11/15/01	100.00	100	100	100
11/16/01	11/16/01	100.00	100	100	100
11/17/01	11/17/01	100.00	100	100	100
11/18/01	11/18/01	100.00	100	100	100
11/19/01	11/19/01	100.00	100	100	100
11/20/01	11/20/01	100.00	100	100	100
11/21/01	11/21/01	100.00	100	100	100
11/22/01	11/22/01	100.00	100	100	100
11/23/01	11/23/01	100.00	100	100	100
11/24/01	11/24/01	100.00	100	100	100</

NOZZLE SCHEDULE 管 口 表						
管口材料	NOMINAL SIZE 公称口径	QTY 数量	CONNECTING SIZE AND STANDARD 管口及公称口径	FACE 管口	SERVICE 管口	REMARKS 备注
N1	15"	1	3A	TC	CP 进口	
N2	27/3"	1	3A	TC	INLET 进口	
N3	25"	1	3A	TC	OUTLET 出口	

[illegible]

1	材料	数量	日期
REVNO	DESCRIPTION	REV	DATE
1	陕西宏大实业有限公司 SHAANK HONGDA INDUSTRY CO.,LTD	0	2012-02-02
2	1000SG SINGLE-SHEET EMULSIFICATION MACHINE 100吨单辊乳化机	1	2012-02-02
3	GENERAL DRAWING 名称	0	2012-02-02
4	SCALE 1:6	0	2012-02-02
5	WEIGHT 695	0	2012-02-02
6	REV 0	0	2012-02-02
7	TOTAL 3	0	2012-02-02
8	PAGE 1	0	2012-02-02
9	10	0	2012-02-02
10	11	0	2012-02-02
11	12	0	2012-02-02