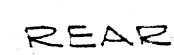




130" & TO & SPOOL BRGS & PRIMARY ARMS
2 REEL DRUM BRGS:



CERTIFIED
FOR CONSTRUCTION
DATE ISSUED OCT. 29, 1970
BY R. H. Evans PROJ. ENG.
THE MANCHESTER MACHINE COMPANY
MIDDLETOWN, OH O

PART NO. 107, 108, 110 & 111
NOT SHOWN ON THIS DWG

SEE SUB-ASSEMBLY DWGS,
PART NO. 101, 102, 103, 104 & 105
FOR LOCATION OF ALL PINS (SPIROL)
REQUIRED AT FINAL ASSEMBLY

15-J-3-203
Old Number: 180

NO.	DATE	REVISIONS	THE MANCHESTER MACHINE CO. MIDDLETOWN, OHIO				
			TITLE: ASSEMBLY OF 36" DIA X 112" FACE CONSTANT SPEED REEL				
THIS DRAWING, ITS PRINTS AND ALL PARTS THEREOF ARE AND SHALL REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT. TOLERANCES, EXCEPT OTHERWISE NOTED: FRACT. & 2 DECIM. PLACES $\pm .02$; 3 DECIM. PLACES $\pm .005$; ANGULAR $\pm 15'$			6811-300 O-1138 1 1-1 28027 F. G. NO. ENG. FILE QTY. BELL ISSUED				
DATE	BY:	CHK'D	DWG.				
DATE	BY:	APP.	NO.				
DATE	BY:						