FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

Note																			
Description of installation Unknown Discount Di	1. Manufa	ctured and	certif	ied by					VESC					OK 7380	1				
Location of installation Unknown	2. Manufa	actured for	STC	OCK						(Nam	e and addre	ess of Manuf	facturer)						
1. Type										(Name and	address of I	Purchaser)							
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5. The chemical and physical properties of all parts meets the requirements of material specifications of the ASME BOLER AND PRESSURE VESSEL. CODE: The design, construction, and wormaniship conform to ASME Rules, Section VIII, Division 1 10 20.11 Addenda 20.11 Addenda	10101001001																		
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(a) TOP 1.460 2:1 Concave (b) BOTTOM 1.460 (b) - Concave (b) BOTTOM 1.460 (b) BOTTO	Loc	ation (Top,	Т	Minimum	Co			$\overline{}$	Elli	Elliptical		Conical Hemisphe			the state of the s	Sid	e To Pressure		
(b) BOTTOM I 1.460 - 2:1 - Concave If removable, boths used (describe other festerings) (Internal)	Bott			Thickness All		owance Rad		ius Radius		Ratio		L. C. COLONIA DE LA COLONIA DE		Radius	Radius Dia		(Conv	ex or Concave)	
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Min. design metal temp. -20 at 1000 Hydro, press, as serior test pressure 1300 Proof test 10. Nozzles, inspection, and safety valve openings: Purpose (Inlet, Cutlet, Drain) No. or Size Type Nozzle Flange Nom. Corr. InletOutlet 2 4" Pipe Irfwn SA-106 GR B SA-105 600# .531 - Inherent UW-16.1(I) - Shell/Head Dump 1 3" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell LLC,HLSD,Drain 3 2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Rv 1 2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Rw 1 1 2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Rw 1 2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1/2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1/2" Cptg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell 11. Supports: Skirt Yes Lugs Legs - Other UW-16.1(bb) - Shell 12. Remarks: Manufacturer's Partial Data Reports property identified and signed by Commissioned Inspectors have been furnished for the following liters of the report: For non-corrosive service, Pressure relief device provided by customer. No impact testing performed per UCS-66(b). Were or fow. Twen namely. Manufacturer's Partial Data Reports property identified and signed by Commissioned Inspectors have been furnished for the following liters of the report: For non-corrosive service, Pressure relief device provided by customer. No impact testing performed per UCS-66(b). Were of put twen namely. Manufacturer's partial Data Reports property identified and signed by Commissioned Inspectors have been furnished for the following liters of the report: For non-corrosive service, Pressure relief device provided by customer. No impact testing performed per UCS-66(b). We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 33,576 CERTIFICATE OF SHOP / FIELD INSPECTION At 211 N.4 8th. Woodward, OK 73	9. MAWP																		
Proof test 10. Nozzles, inspection, and safety valve openings: Purpose (Inlet, Outlet, Drain) No. or Size Type Nozzle Flange Nom. Corr. Intercent UW-16.1(I) Shell/Head Dump 1 3" Cplg SA-106 GR B SA-105 - 3000# - Inherent UW-16.1(bb) - Shell LLc,HLSD,Drain 3 2" Cplg SA-105 - 3000# Rv 1 2" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Rv 1 1 2" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 12" Cplg SA-105 - 3000# - Inherent UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Crearing Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Misc. 2 1 10" - 1. UW-16.1(bb) - Shell Crearing Misc. 2 10" - 1. UW-16.1(bb) - Shell Misc.	22			(Internal)			(External)			10.				*				
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(Name of part, Item number, Manufacturer's name and identifying stamp) ***) Spot x-ray per UW-11 A(5)B. CERTIFICATE OF SHOP / FIELD COMPLIANCE We certify that the statements made in this report are correct and that all details of design, material, construction, and workmanship of this vessel conform to the ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. "U" Certificate of Authorization Number 33,576 expires 10/03/14 Date 10/15/13 Co. name VESCO INC. Signed CERTIFICATE OF SHOP / FIELD INSPECTION Vessel constructed by VESCO INC. It he undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Oklahoma and employed by OncCIS Insurance Company, Lynn,Mass. have inspected the component described in this Manufacturer has constructed this pressure vessel in accordance with ASME BOILER AND PRESSURE VESSEL CODE, Section VIII, Division 1. By Signing this certificate neither the inspector nor his/her employer makes any warranty, expressed or implied, concerning the pressure vessel described in this Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any manner for any personal by the Manufacturer's Data Report. Furthermore, neither the Inspector nor his/her employer shall be liable in any	12. Remarks: Manufacturer's Partial Data Reports properly identified and signed by Commissioned Inspectors have been furnished for the following																		
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