FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS (Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only) As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

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. Manufactured a	and cer	tified by				A	meri-F	_				rford, TX	76088				
2. Manufactured for	or						CCI 4		lony l	and address Rd. Granb	ury, TX 7	6048					
3. Location of inst	allation									e and addres Unknown		er)					=
				22	27.1					(Name and a	ddress)	10 D 1		62			2014
I. TypeI		ontal vertical tank	(Mai	***		al No.)		(CRN)		- 12	rawing numb	10 R1 (N			number)	-	(Year built)
5. ASME Code, S	ection	VIII, Divisio	on 1	*****	2	013							ure-mattimes and	TOTAL ENGINEERING		-	A Transcription Co.
S. Shell:	SA 51	16-70N	[Edit	ion and	Adden	da, if applic 50"	able (da	te)]	0	(Code Case	e Numbers)	44.50"		(Special	Service p	er U	3 120(d)] '' S/S
(Materi	al spec.	number, gra	de)	(No	minal th	ickness, in.)		(Corro	osion all	owance, in.)	(Inn	er diameter in	.)		[Len	igth (d	overall)]
No. I Toma	- 1	р Гор Г	Flange Thk	I Min Un	This I	Bo Mater		ges on S		Location	Num & Size	T 8-11-1		olting	er (OD,ID,	Т	Washer Materia
No. Type		00	rialige ITIK	Will nu	ID THK	Water	i iai	now At	tached	Location	Nulli & Sizi	Bolting N	lateriai	vvasne	Br (OD,ID,	un)	wasner materia
											+					1	
. Seams:	Γ	ype 1		F	ull	100	11:	50 F	1.45 1	nr	Type 1		Full		100		1
[Long. (welded	, dbl, sngl, la		0.05.00				Temp.)	(Time h	r) Girth (w	elded, dbl,sng	, lap, butt) R.				No. o	f courses)
Heads: (a) Mat	erial _	22	25	SA (Spec	no., gra		25 - 52		(1	o) Material		(S _f	SA-S ec no.,	16-70 grade)	IN		
Location (Top	33	Minimum Thickness		rosion wance		Crown Radius		uckle adius	333	lliptical Ratio	Conical Apex Angle	Hemisphe		Fla			le to Pressure vex or Concave
Bottom, Ends	*)		-		-	radias	110	adido		1500000	Apex Angle	Radio	5	Dian	ietei	2	
End End	+	1.625"		0	+				+	2:1						-	Concave Concave
η Liiα		1.023		===	4	Bo	dy Fland	ges on H		2.1	_						Concave
Locatio	n T	Туре	I.D.	O.D. Fla	ange Ti			Mate		How Attached	d Num & Size	Bolting N		olting Washe	er (OD,ID,	th)	Washer Materia
(a)		.,,,,				1									(-	
(b)															dinami useka		V-10-EU-
MAWP	-	1440		_					psi at r	max. temp.		120	_				°F
Min. design me	l) tal temi	nternal)	_	8		(Externation) (Externation)		1440				ernal) test pressure	Н	Iydro.		emal) 1	872ps
. Nozzles, inspec						1 201500								of test		N/	7.0
Purpose (inlet,	T	Diameter	T.			Mater	rial		Nozz	le Thickness	Rei	nforcement	A	ttachme	nt Details	S	Location
Outlet, Drain, etc		or Size	-	ре		lozzle	Flan		Nom.	Corr		Material	No	ozzle	Flange	-	(Insp. Open.)
nlet,outlet,watero		4" 600#		WN			SA-1		1"	0		nherent	-		UW-16	. ,	
oil out Drain,PSV	3	3" 600# 2" 600#		.WN .WN			SA-1		0.81"	0		nherent			UW-16	` '	
sight glass	4	1"	_	DL		A-105	571-1		3000#			nherent		-16(a)		(0)	
PI, spare	2	1"	TO	OL	SA	N-105			3000#	0	1	nherent	UW	-16(a)			-
Water, Oil LLC	2	2"	TO	DL	SA	1-105			3000#	0		nherent	UW	-16(a)			
			-			-		_					-			-1	
-	-		+													-	
	-		+					_	-7-17				+				
. Supports: Skirt		No	Lu	gs	Non	e L	egs	2		Other			Attache	d	Shell	/ W	elded
		(Yes or no)			(Numbe	r)		(Numbe			(Descr	be)		SEA	(Who	ere a	nd how)
. Remarks: Manu	racture	rs Partial Da										shed for the f N 2094-00	_	items o	the repo	ort: _	
				· ·	(Name of par	t, item nu	imber, Ma	nufactur	er's name and	identifying st	amp)	-				
Design	ed pe	r UG-22(a) only.	Impa	ct exe	mpt per	UCS 6	6(a). P	ressur	e relief de	vise by of	hers. For 1	non-co	rrosiv	e non-l	etha	ıl service
		187 - FF -															
We certify that	t the st	atements m	ade in th	is repo	rt are c	RTIFICA orrect and	TE OF	SHOP/ details	FIELD of design	COMPLIA	ANCE construction	n, and work	manshi	p of this	s vessel o	confe	orm to the
ASME BOILER												2,870	expires		4-3-2		
Date 4-7	14-	14	Co. na	me _				b, LLC			Signed	1	Tar	<u> </u>	u-	_	5
P1	•			ograve.		ERTIFICA	nufactur			DINSPECT			198-2	(Repres			
Vessel construct				neri-F	ab, Ll	LC		at	6	364 West	IH-20, W	eatherford					e undersigned
holding a valid o											1.0		-			_	Lynn, MA
nave inspected Manufacturer ha										PRESSURE							nd belief, the
neither the Insp																	
Furthermore, ne																	
or connected w	ith thi						=		7				(TS)		5		
Date 4-20	4-74	S	gned _		\leq			/		Commi	ssions	***		B1412		2000	
					(Authorized	inspecto) /				[Nat	ional Bo	pard (inc	d. endors	eme	nts)]

A Part of a	Pressure Vessel Fabricated by	IAL DATA REPORT (ALTERNATIV One Manufacturer for Another M nd Pressure Vessel Code Rules, S	lanufacturer						
. Manufactured and certified b	Greens Bayou	Pipe Mill 13935 Industrial Road Houston,	Texas 77015						
. Manufactured and certified b	Y	(Name and address of Manufacturer)							
Manufactured for	Northshore Supply	13935 Industrial Road Houston, Texas 7	7015						
Wand actured for		(Name and address of Purchaser)							
Location of installation		Unknown							
. Location of installation		(Name and address)							
T	4 Shell	2094-001 THRU 2094-004							
. Type	sel part (shell, two-piece head, tube bundle)]	(Manufacturer's serial number)	(CRN) 2013						
(National Board number)	(Drawing umber)	(Drawing prepared by)	(Year built)						

2 1	Manufactured fo	or				Nort	hshore	Supply		Industri				ton, Tex	xas //	015			-		
3. L	ocation of insta	llation							tivatile	Un	knov	พก									
				4.0	hell				2	(Name a 094-001				04							
4. 1	Type 4 Shell [Description of vessel part (shell, two-piece head, tube bundle)]						e)I	(Manufacturer's serial number) (CRN) 2013													
-	(National E	Board nur	mber)			Drawin	g umber)	-		(1	Drawii	ng prep	pared t	y)				(Year			
5. A	SME Code, Se	ction V	III, Div.	1	2	010/A	11		-	10	ada C	ase nu	mbed			15	Special s	ervice	per UG-12	D(d)	
	hell: · (a) Num			(60	ition and Adi	denda, i	rappiicau	le (date)) b) Overa	II lenc				moerr		10	0'-0"	эрссіага	, or vice	J 00 12		
6. 5	Cours		Course	13/	Material		Thick			ong. Joir	-	_		Circui	m. Joi	nt (Cat	. A, B &	& C)	Heat T	eatn	nent
No.	Diameter		ength	Spec	/Grade or	Туре				Full, Sp	-	-		Туре		Spot, f		Eff.	Temp.	T	ime
1	48" OD		0'-0"		SA516-70-N	-	1.75"		1		JLL		•								
															L						
7. F	leads: (a)					VIII Y	time and	d town \		(b)		(Mal	orial se	oc numb	or orad	e or tyn	o) thit .	- time	and temp.	1	
	t an arte - 17-		kness		grade or type lius	Ellipti		Conical	Har	nispheric	at	Flat		Side to					egory A		
	Location (Top, Bottom, Ends)	Min.	Corr.	Crown	Knuckle	Rati	9 199	ex Angle		Radius		Diame		Convex	Con	cave	Туре	Full,	Spot, N	t, None Eff.	
(a)																					
(b)					11.00																
If ren	novable, bolts i	used (d	lescribe	other fa	stening)_											- F1					
	- 24									(IVIE				r, grade, s				at			
8. N	AAWP	al)	(Externa	atn	iax, temp.		(Internal)		(Exter	nal)											
9. 1	mpact test			Undie	ate yes or no	and the	No compon	ent(s) impa	ct teste	31	-			at test	tempe	erature	of _				
10. F	lydro., pneu., o	r comb	o, test c	ressure		No	one		Proof	test											
	lozzles, inspect																				
	Purpose	$\neg \tau$		Diamete	1	T	Ma	terial	IN	lozzle Thi	ickne	ess	Rein	forceme	ent	Attach	ment	Detail	s L	ocatio	on
(Inl	et, Outlet, Drain,	etc.)	No.	or Size	25 N	e	Nozzle	Flange	1	lom.	Cor	rr.	٨	Material		Nozz	le f	lange	(Ins	p. Op	en.)
															_				_		
												- 1									
			111 5																		
12. Id	dentification of	part(s)						- 7													
12. lc				TQuantit	v Line No.	Mír's	s. Identi	fication N	10.	Mfr's.	Draw	ving N	0.	Τ	CRN		Nation	al Boa	ird No.	Year	Built
12. Ic	dentification of Name of			Quantit	y Line No.	. Mfr's	s. Identi	fication N	lo.	Mfr's.	Draw	ving N	0.		CRN		Nation	al Boa	ard No.	Year	Built
12. lc				Quantit	y Line No.	. Mfr's	s. Identi	fication N	lo.	Mfr's.	Draw	ving N	0.		CRN		Nation	al Boa	ard No.	Year	Built
	Name of	Part								-				tached			Nation	al Boa	ard No.	Year	Built
13. S	Name of	Part No (Yes or	Li	ıgs <u>(Nı</u>	Le	egs	[Number]			-				tached				al Boa		Year	Built
13. S	Name of	Part No (Yes or	Li	ıgs <u>(Nı</u>	Le	egs	[Number]			-				tached						Year	Built
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FORM R-1 REPORT OF REPAIR in accordance with provisions of the National Board Inspection Code

١.	Work performed by _	AMERI-FAB,LLC				9	
		(name of repair organizat				(Form Registrat	ion No.)
		6364 WEST- IH.	20, Weatherford, Texas	76088		3003	
	(address)					(PO No., Job N	o., etc.)
2.	Owner CCI						
	2 10	ny rd. Granbury, Tx.	76048				
	(address)	iy iu. Granbury, ix.	70040				
3.		on Unknown		¥			
		(name)					
		n/a					
		(address)		AMEDIEA	D 110		
4.	Item identification P	er, pressure vessel or piping)	lame of original manufactu	rer_AMERI-FA	B, LLC		
5.	Identifying nos.:	3227-1	63		n/a	n/a	2014
3.	rdentifying nos	(mfg. serial no.)			isdiction No.)	(other)	(year built)
6.	NBIC Edition/Adden	da: 2013		*	n/a		
		(edition)			(addenda)		***
Ori	ginal Code of Constru	ction for Item:	ASME section VIII D			2013	
			(name / section / division			(edition / adden	da)
Coi	nstruction Code Used 1	for Repair Performed:	ASME section VIII			2013 (edition / adden	dol
	22 1 22	D		•	П		101.00
7.	Repair Type:	Welded	☐ Graphite Pressur			Pressure Equip	ment
8.	Description of work:		ort Supplementary Sheet is attache	ed FFSA Fori	m (NB-403) is attache	ed	
Cı	(use Form R-4, if necessar	* *	ge,Install 2-SA 516-70 wa	ave haffle nlate	s 1/3" thick rains	all 2"600# I W	N flance
-			BIC part 3 table 2.5.1,we				
-		,Freneati75 per No			d using WP3 0-		original
co	de of construction.	Pressure Test, if a	pplied Hydro-1872	psi	MAWP	1440	psi
9.	Replacement Parts.	Attached are Manufac	turer's Partial Data Reports	or Form R-3s p	roperly complete	d for the follow	ing items
		of this report:		76			
	n/a		0 -: 0 : 0 - 1: : 0	171			
	n/a	15 15 15 15	Certificate of Compliance, mfg. n	ame, and identifying	stamp)		
-	·					50/3	
200							
10.	Remarks: Review of	Irawing prior to fabri	ication, Maintain 175 dec	rees during we	lding as require	d, Follow WP	S-6IT
			CERTIFICATE OF	COMPLIANCE			
. F	Ronald Deitz		, certify that to the b			e statements in	this report ar
		al construction and v	vorkmanship on this Repair		77.0		
	ional Board "R" Certi		2014/2014 [T.		ril 03,	2 015	••
	Account to the second s		1 140. 14 0010	tpires on		1 () 14	
Dat	e 3-18-15	Ameri-Fab, LLC	(name of repair organization)		Signed L	authorized represer	- Land
			(name of repair organization)		,	authorized represer	naerve)
		7.11:	CERTIFICATE OF	INSPECTION			
	Johnston	Clar			b. The Meticant	Doord of Doilor	and December
· _			, holding a valid Cor			Board of Boller	and Pressure
	responsibility of the contract		, where required, issued by		of Texas		Version in the Contract of the
	employed by One C			Lynn, Ma.			
	e inspected the work d			2015		that to the best	of my
	120		he applicable requirements				
Зу	signing this certificate	, neither the undersign	ned nor my employer make	s any warranty, e	expressed or impl	ied, concerning	the work
des	cribed in this report. F	urthermore, neither th	ne undersigned nor my emp	oloyer shall be lia	ble in any manno	er for any perso	nal injury,
pro	perty damage or loss of	of any kind arising from	m onconnected with this in	spection.			
	Α	Signed	Street lo		Commissions	15357AR	
_ 44	, , , , , , , , , , , , , , , , , , ,		(inspector)		(Na	ational Board and Ju	urisdiction No.)
This	form may be obtained fro	m The National Board of	Boiler and Pressure Vessel Insp	ectors, 1055 Crupp	er Ave., Columbus	OH 43229	NB-66 Rev.

FORM R-4 REPORT SUPPLEMENTARY SHEET

in accordance with provisions of the National Board Inspection Code

1. Work performed by AME	ERI-FAB, LLC	R-1
Work performed by	(name)	(Form "R" referenced)
6364 West-IH 20	, Weatherford, Tx. 76088	3003
(address)		(PO No., Job No., etc.)
2. Owner	CCI	
2. Owner	(name)	and the transfer of the same o
4500 Colony rd. Granb	ury, Tx. 76048	
(address)		
3. Location of installation	n/a	
J. Doubles of mountains	(name)	• 34
n/a		
(address)		A STATE OF THE PROPERTY OF THE
Reference		
Line No.	Continued from Form R-	
8	PWHT per NBIC part 3, 2.5.2.(a) Hydro. t	o the original code of
(CANONIC CO.)	construction for 15 minute. WPS- AF-HT/	AVV-VVPS-611
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		2 22
Date 3-18-15		AMERI-FAB, LLC
Date 3-18-,15	Signed (authorized representative) Name	(Name of "R" Certificate Holder)
	^ -	A
Date 3-18 , 2015	Signed Jahren Commiss	ions 15357AR
, 0010	(inspector)	(National Board and Jurisdiction No.)