FORM U-1A MANUFACTURER'S DATA REPORT FOR PRESSURE VESSELS

(Alternative Form for Single Chamber, Completely Shop or Field Fabricated Vessels Only)
As Required by the Provisions of the ASME Boiler and Pressure Vessel Code Rules, Section VIII, Division 1

1.	1. Manufactured and certified by: Morfab Company Inc. 18611 141st Ave N.E. Woodinville, Washington 98072																			
(Name and address of Manufacturer) 2. Manufactured for: ESC, 8645 154 TH Ave N.E., Redmond, WA 98073																				
3	(Name and address of Purchaser) 3. Location of installation UTS Bioenergy, 2211 Encinitas Blvd. #216, Encinities, CA 92024																			
(Name and address)																				
ł. T	ype:		Vertical al or vertical tank)		(Man	(Manufacturer's serial number)				- ESC220010 (CRN) (Drawing n										
5.	The o	,		•	•			•	•	•	•	-	,	ASME R	OILER AND			•	, Dane,	
								the ASME r							OILLIN AID		010	,5LL		
to			_		-									Year -						
ω		{ad	{addenda(date)}				Code Case n	se numbers)					{Special Service per UG-120(d)}							
6.	Shell		SA24	0-304	.1875″				0					60" OD				6'-0" Shell		
		(Ma	iterial spec. number,		, grade)	(Nor	ninal thickness)		(Corr. Allow.)			(inn	er diame	ær)		(length overall)		II)		
7.	Sean		Type 1 d, dbl., sngl., lap, butt			None	70	- -		-	- cor		Type 2		Non		65	1 (No. of course)		
_			a, abi., sngi.,	iap, butt)		(spot or full)	[Eff., %]	H.T. ten			r) [Girth.	(wek	aea, abi., sr	ngi., iap, bu	ttt)] [R.T. (spot	ortull)]	(Hr., %)	(No. of	No. of courses)	
8.	Heads	i: (a)	(Material spec.		SA240-304 number grade or type		e) (H.T. –	time & temp	(b))		(Mate		al spec. nu	ımber ara	de or type)	(H.T	. – time & temp)			
	Loca	tion (Top,	Thickn			dius	Elliptical	Conical	1	Hemispherica				Pressure			Category A			
		om, Ènds)	Min.	Corr.	Crown	Knuckle	Ratio	Apex Angle	1	Radius	Diame		Convex	Concav	е Туре	Full	ıll, Spot, None		Eff.	
(a)		Ends	.106"	0	-	-	2:1	-		-	-		-	X	-		-		. •	
(b)		•	<u>-</u>	-	-	-	-	-		•	-		-	•	•	<u> </u>	-		-	
If removable, bolts used (describe other fastening) (Material spec. number grade, size, number)																				
_										•	laterial s	spec.		grade, siz	re, number)					
9. MAWP 55 PSI - at max temp. 100F - (Internal) (External) (External) (External)															_					
1411	n. ues	igii inetai t	.епр	-20		at	55 PSI	_	п	iyuio. , pn	eu. or	COM	ib. test p	essure			2 PSI			
10		les, inspec	-, -, -			enings:														
Purpose (Inlet, Outlet, Drain, etc.				Diameter or Size		Type Nozzle		Material Flange		Nozzle Thickness Nom. Corr.		R	Reinforcement Material		Attachment D Nozzle		Details Location Flange (Insp. Op			
Gauge		4	.50"						3000#	0		None		UW16.2-k		None Head				
Drain		1	1.5"		CPLG SA182-316				3000#	0		None		UW16.2-k		None		ead		
Relief Inlet		1 1	2" 3"		RFSO SA312-304				Sch 10S Sch 10S	0		None None		UW16.1-c	UW16.1-c UW21.1 UW16.1-c UW21.1			lead lead		
Outlet		1	3"		O SA312	-304 SA	182-304 15	0#	Sch 10S	0	None			UW16.1-c	UW16.1-c		JW21.1 H			
Access 11. Supports: Skirt		2	2 24" No		RFSO SA240-		182-304 15		Sch 10S			None		UW16.1-c Attached		UW21.1 Hd/Sh d Welded to Hd/Sh				
11	. Տաբբ	orts. Skirt	(Ye	es or No		Lugs _	(Numbe	Le	ys	(Number		uiei		Describe		icheu		ere and		
12	. Rem	arks: Manu	ufacturer's	Partia	I Data Re	eports pro	erly iden	tified and s	siane	ed by Com	missior	ned			been furni	shed f	•		•	
		f the repo																		
	1	For Non-Co	orrocivo S	onvico				m number, l							\ Wold Dag	lc (16	Mounting	a Cline		
1. For Non-Corrosive Service. 2. No, Impact Testing Not Required Per UHA 51 (d). *= (6) Ladder Rungs, (4) Weld Pads (16) Mounting Clips, (2) Davit Arms. **= (4) Legs Are Bolted To The Tank.															,					
CERTIFICATE OF SHOP/FIELD COMPLIANCE																				
										ails of desi					and workm			essel		
	rorm t ires	tne ASMI 6-22-20		na Pres	ssure ves	sel Code,	Section V	III, Division	n 1.		"U" C	erti	ficate of	Authoria	zation Num	ber	16289			
				- Namo		М	orfoh Com	nany Inc			Signog		4		9	100	111-	1		
Date 8-9-2011 Co. Name Morfab Company Inc. Signed From Jorsuch (Representative)																				
					(ERTIF	ICATE	OF SH	OP	/FIEL	D IN	SP	ECTIO	ON						
		onstructed			ompany In					at					dinville, Wa				_	
1,	tne un	aersignea,		i valid (ington	commissi	on issued		ational Boai mployed b		f Boiler an	d Press	sure			rs and/or to	he Sta	ate or Prov	/Ince	of	
ha	ve ins	ected the			scribed in	this Manu				on 8-9-	2011						,and sta	te tha	it,	
have inspected the component described in this Manufacturer's Data Report on <u>8-9-2011</u> , and state that, to the best of my knowledge and belief, the Manufacturer has constructed this pressure vessel in accordance with ASME Boiler and Pressure vessel Code, Section VIII, Division 1. By signing this certificate neither the Inspector nor his/her employer makes any warranty, expressed or																				
															ny warrant spector noi					
															ected with					
Date 8-9-2011 Signed James a Dron Commissions NB12571A WA 12571W																				
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