

# **OPERATING MANUAL**

**MODEL.**

**TSL-D**

390

**TAKISAWA**

<u>CONTENTS</u>	Page
Specifications.....	1
Dimension drawing.....	2
Foundation layout.....	3
Standard equipment & Extra equipment.....	4
Installation	
Foundation.....	5
Lifting.....	5
Leveling.....	6
Electric wiring.....	7
Lubrication	
Lubrication chart.....	8
Lubricating point.....	9
Lubrication to headstock.....	10
Lubrication to gear box.....	10
Lubrication to carriage, apron and bedways.....	10
Construction.....	12, 13
Operation	
Preparation for operation.....	14
Starting and stopping of headstock spindle.....	15
Changing spindle speeds.....	15
Drive unit.....	16
Power feed of carriage.....	17
Manual feed of carriage.....	17
Operation of thread cutting.....	18
Automatic longitudinal feed stop bar.....	18
Tailstock.....	19
Mounting of chuck and face plate.....	19
Thread chasing dial.....	20
Adjustment	
Leveling of the bed slide ways.....	21
Adjustment of the headstock.....	21
Adjustment of the spindle bearing.....	22
Adjustment of the apron teeth clutch.....	22
Adjustment of the gib.....	23
Adjustment of the female screw of the cross slide.....	23
Centering and adjustment of the tailstock.....	23
Adjustment of the brake.....	24
Adjustment of the microswitch.....	24
Adjustment of the square turret tool post.....	25
Trouble shooting chart.....	26, 27
Notes in general.....	28