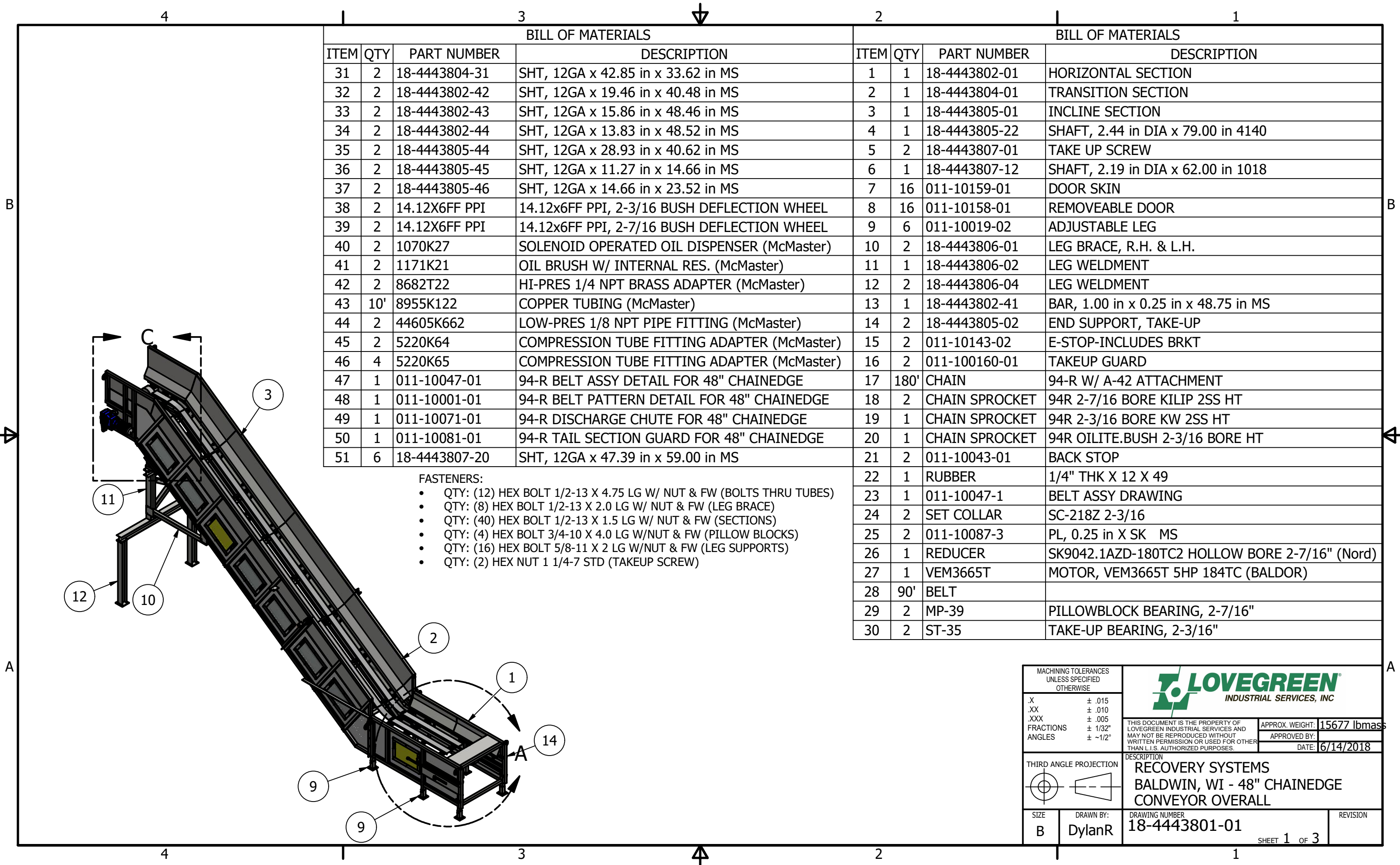




BILL OF MATERIALS			
ITEM	QTY	PART NUMBER	DESCRIPTION
31	2	18-4443804-31	SHT, 12GA x 42.85 in x 33.62 in MS
32	2	18-4443802-42	SHT, 12GA x 19.46 in x 40.48 in MS
33	2	18-4443802-43	SHT, 12GA x 15.86 in x 48.46 in MS
34	2	18-4443802-44	SHT, 12GA x 13.83 in x 48.52 in MS
35	2	18-4443805-44	SHT, 12GA x 28.93 in x 40.62 in MS
36	2	18-4443805-45	SHT, 12GA x 11.27 in x 14.66 in MS
37	2	18-4443805-46	SHT, 12GA x 14.66 in x 23.52 in MS
38	2	14.12X6FF PPI	14.12x6FF PPI, 2-3/16 BUSH DEFLECTION WHEEL
39	2	14.12X6FF PPI	14.12x6FF PPI, 2-7/16 BUSH DEFLECTION WHEEL
40	2	1070K27	SOLENOID OPERATED OIL DISPENSER (McMaster)
41	2	1171K21	OIL BRUSH W/ INTERNAL RES. (McMaster)
42	2	8682T22	HI-PRES 1/4 NPT BRASS ADAPTER (McMaster)
43	10'	8955K122	COPPER TUBING (McMaster)
44	2	44605K662	LOW-PRES 1/8 NPT PIPE FITTING (McMaster)
45	2	5220K64	COMPRESSION TUBE FITTING ADAPTER (McMaster)
46	4	5220K65	COMPRESSION TUBE FITTING ADAPTER (McMaster)
47	1	011-10047-01	94-R BELT ASSY DETAIL FOR 48" CHAINEDGE
48	1	011-10001-01	94-R BELT PATTERN DETAIL FOR 48" CHAINEDGE
49	1	011-10071-01	94-R DISCHARGE CHUTE FOR 48" CHAINEDGE
50	1	011-10081-01	94-R TAIL SECTION GUARD FOR 48" CHAINEDGE
51	6	18-4443807-20	SHT, 12GA x 47.39 in x 59.00 in MS

- FASTENERS:
- QTY: (12) HEX BOLT 1/2-13 X 4.75 LG W/ NUT & FW (BOLTS THRU TUBES)
 - QTY: (8) HEX BOLT 1/2-13 X 2.0 LG W/ NUT & FW (LEG BRACE)
 - QTY: (40) HEX BOLT 1/2-13 X 1.5 LG W/ NUT & FW (SECTIONS)
 - QTY: (4) HEX BOLT 3/4-10 X 4.0 LG W/NUT & FW (PILLOW BLOCKS)
 - QTY: (16) HEX BOLT 5/8-11 X 2 LG W/NUT & FW (LEG SUPPORTS)
 - QTY: (2) HEX NUT 1 1/4-7 STD (TAKEUP SCREW)

BILL OF MATERIALS			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	18-4443802-01	HORIZONTAL SECTION
2	1	18-4443804-01	TRANSITION SECTION
3	1	18-4443805-01	INCLINE SECTION
4	1	18-4443805-22	SHAFT, 2.44 in DIA x 79.00 in 4140
5	2	18-4443807-01	TAKE UP SCREW
6	1	18-4443807-12	SHAFT, 2.19 in DIA x 62.00 in 1018
7	16	011-10159-01	DOOR SKIN
8	16	011-10158-01	REMOVEABLE DOOR
9	6	011-10019-02	ADJUSTABLE LEG
10	2	18-4443806-01	LEG BRACE, R.H. & L.H.
11	1	18-4443806-02	LEG WELDMENT
12	2	18-4443806-04	LEG WELDMENT
13	1	18-4443802-41	BAR, 1.00 in x 0.25 in x 48.75 in MS
14	2	18-4443805-02	END SUPPORT, TAKE-UP
15	2	011-10143-02	E-STOP-INCLUDES BRKT
16	2	011-100160-01	TAKEUP GUARD
17	180'	CHAIN	94-R W/ A-42 ATTACHMENT
18	2	CHAIN SPROCKET	94R 2-7/16 BORE KILIP 2SS HT
19	1	CHAIN SPROCKET	94R 2-3/16 BORE KW 2SS HT
20	1	CHAIN SPROCKET	94R OILITE.BUSH 2-3/16 BORE HT
21	2	011-10043-01	BACK STOP
22	1	RUBBER	1/4" THK X 12 X 49
23	1	011-10047-1	BELT ASSY DRAWING
24	2	SET COLLAR	SC-218Z 2-3/16
25	2	011-10087-3	PL, 0.25 in X SK MS
26	1	REDUCER	SK9042.1AZD-180TC2 HOLLOW BORE 2-7/16" (Nord)
27	1	VEM3665T	MOTOR, VEM3665T 5HP 184TC (BALDOR)
28	90'	BELT	
29	2	MP-39	PILLOWBLOCK BEARING, 2-7/16"
30	2	ST-35	TAKE-UP BEARING, 2-3/16"

MACHINING TOLERANCES
UNLESS SPECIFIED
OTHERWISE

.X	± .015
.XX	± .010
.XXX	± .005
FRACTIONS	± 1/32"
ANGLES	± ~1/2"

THIRD ANGLE PROJECTION

SIZE

B

DRAWN BY:

DylanR

DESCRIPTION

RECOVERY SYSTEMS
BALDWIN, WI - 48" CHAINEDGE
CONVEYOR OVERALL

DRAWING NUMBER

18-4443801-01

REVISION

APPROX. WEIGHT:

15677 lbmass

APPROVED BY:

DATE:

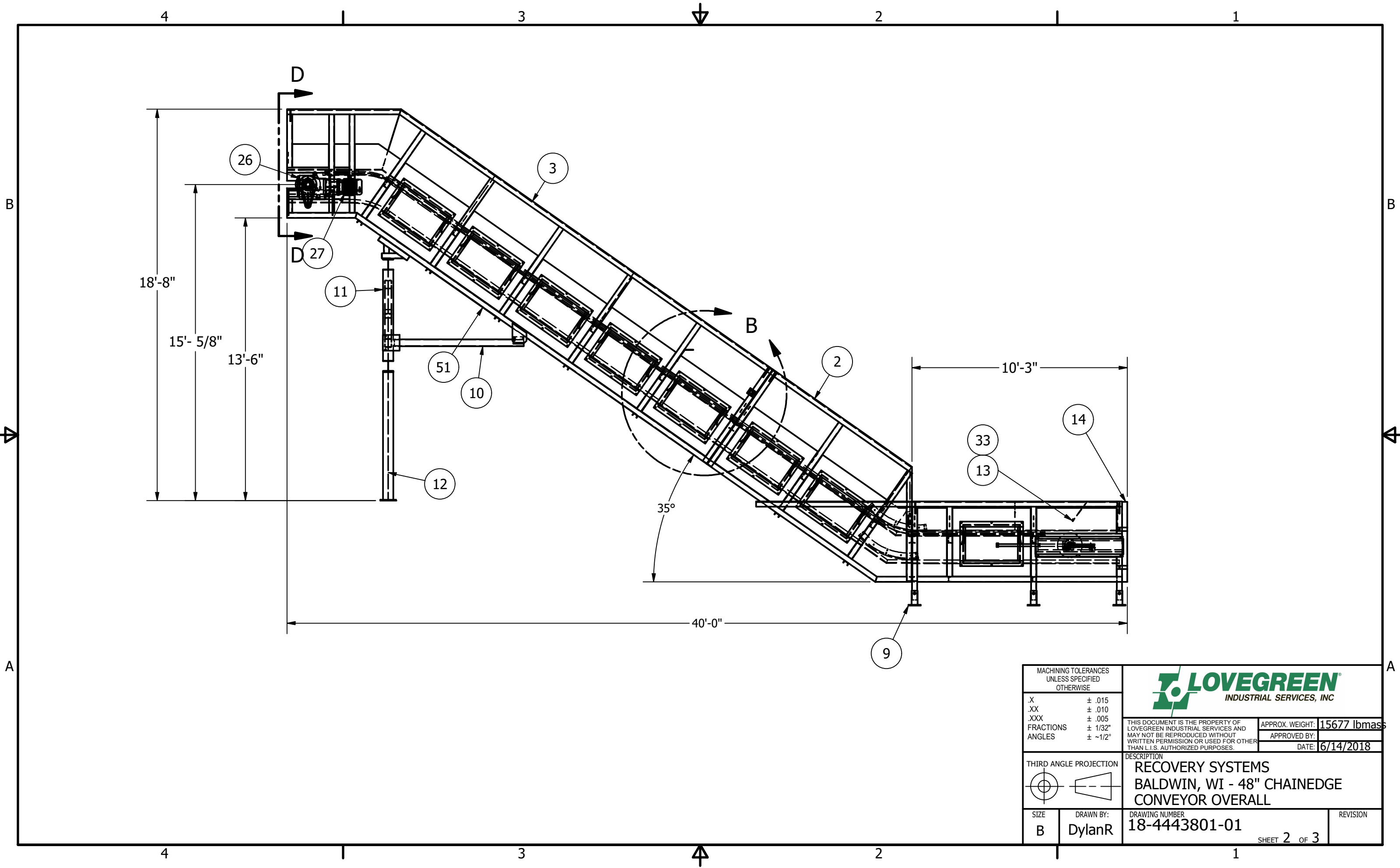
6/14/2018

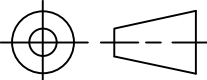
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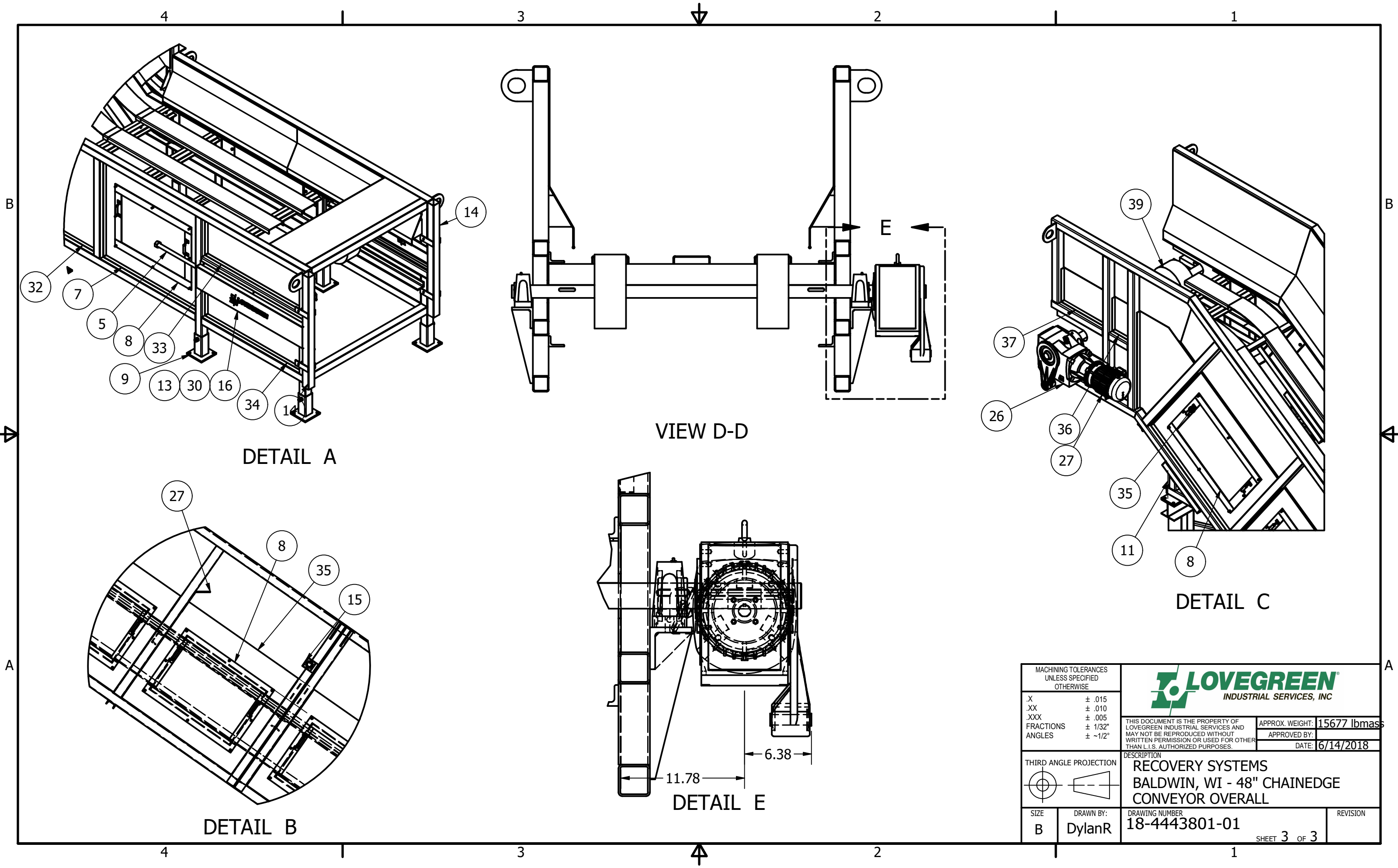
INDUSTRIAL SERVICES, INC

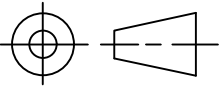
SHEET 1 OF 3



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.XX	± .010		
.XXX	± .005		
FRACTIONS	± 1/32"		
ANGLES	± ~1/2"	APPROX. WEIGHT: 15677 lbmass	
THIRD ANGLE PROJECTION 		APPROVED BY:	DATE: 6/14/2018
		DESCRIPTION RECOVERY SYSTEMS BALDWIN, WI - 48" CHAINEDGE CONVEYOR OVERALL	
SIZE B	DRAWN BY: DylanR	DRAWING NUMBER 18-4443801-01	REVISION

SHEET **2** OF **3**



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.XXX	± .005		
FRACTIONS	± 1/32"	APPROX. WEIGHT:	15677 lbmass
ANGLES	± ~1/2"	APPROVED BY:	DATE: 6/14/2018
THIRD ANGLE PROJECTION 		DESCRIPTION RECOVERY SYSTEMS BALDWIN, WI - 48" CHAINEDGE CONVEYOR OVERALL	
SIZE B	DRAWN BY: DylanR	DRAWING NUMBER 18-4443801-01	REVISION