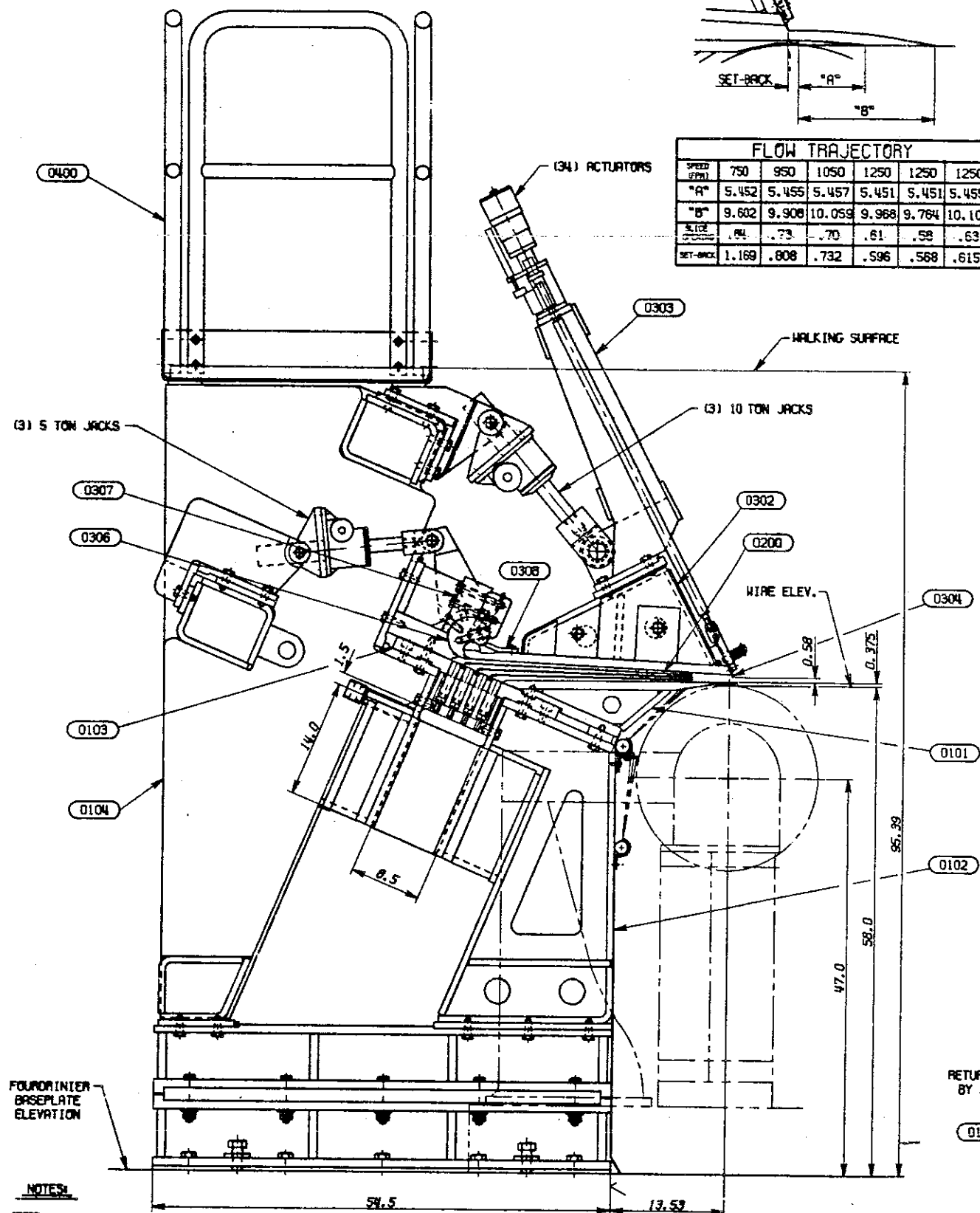
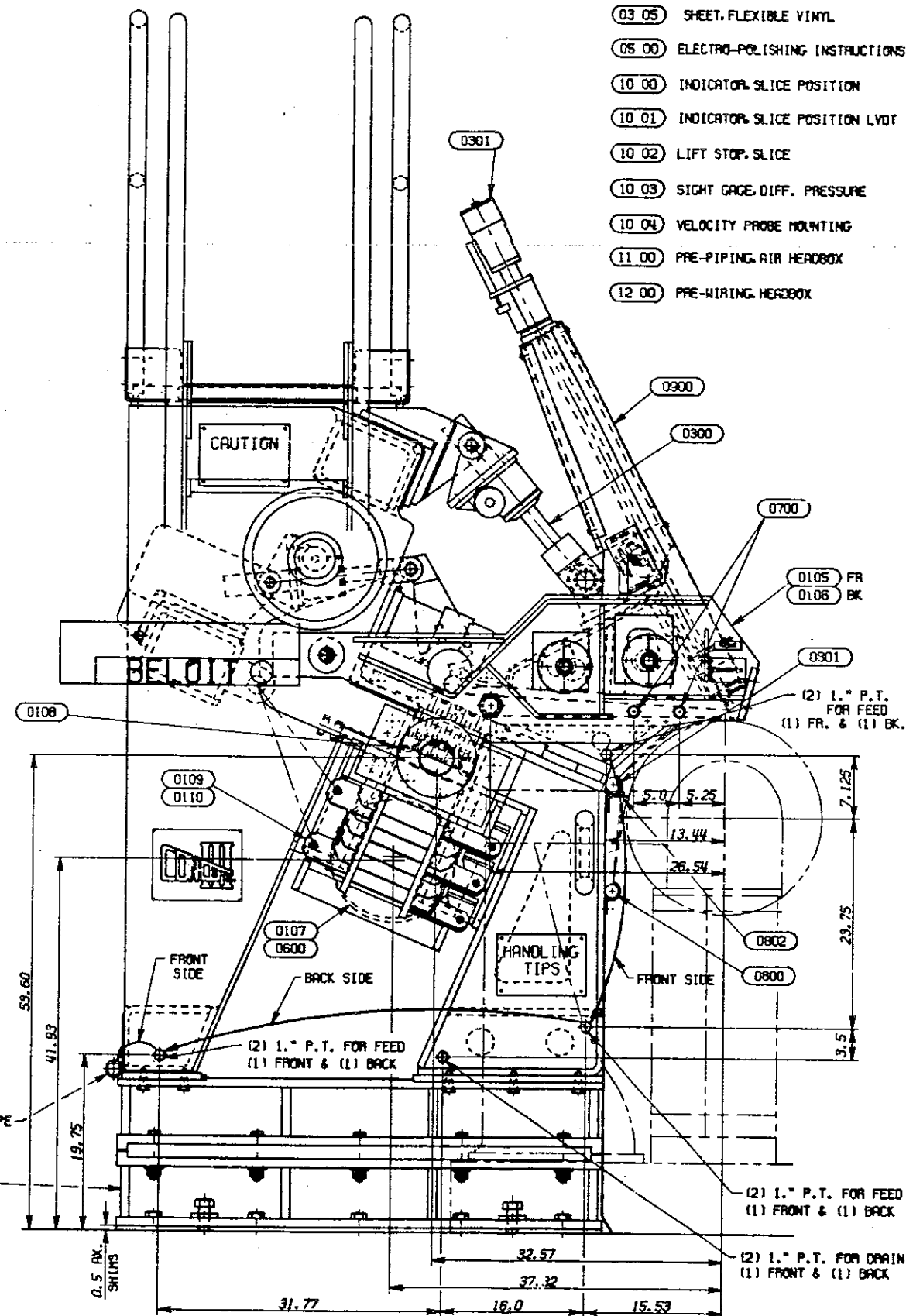


CROSS-SECTION VIEW



FLOW TRAJECTORY							
SPEED (FPM)	750	950	1050	1250	1250	1250	1250
"A"	5.452	5.455	5.457	5.451	5.451	5.451	5.455
"B"	9.602	9.908	10.059	9.968	9.764	10.108	
SLICE OPENING	.84	.73	.70	.61	.58	.63	
SET-BACK	1.189	.808	.732	.596	.568	.615	

ELEVATION VIEW



NOTES

- SLICE OPENING IS ADJUSTABLE FROM .25 TO 4.0" SLICE LIP SET-BACK IS ADJUSTABLE FROM .5 TO 1.25 BEHIND APRON LIP TIP. SET-UP .568 BACK AND .58 OPEN.
- SLICE CROSS SHIFT TURNS AT 200. RPM MAX. CROSS SHIFT GUARDS ARE BY MILL.
- KEEP SHEET REMOVAL AREA CLEAR. DO NOT MOUNT ANY EQUIPMENT ON HEADBOX THAT WILL INTERFERE WITH CONVEYOR SHEET REMOVAL.
- BELOIT FURNISHES .5 THICK SHIM PACKS. MILL TO ADD OR REMOVE SHIMS AS REQUIRED TO ACHIEVE SET-UP DIMENSIONS.
- ALL SHOWER WATER TO BE WITHIN 5 DEG F OF STOCK TEMP.

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PROCESS APPROVAL	ORDER NO. 85359	CUSTOMER NAME S.D. WARREN CO.	WEEK NO. 14	 BELOIT CORPORATION BELLOIT, WISCONSIN
REVISION	FILE NO.	MILL WESTBROOK, MAINE		
3	DEPT. NO. 611	CAD. NO. 160	APP. 0.2	
4	DATE 5-23-88	CONCEPT III HEADBOX	SCALE 1:10	
5			SHEET 1 OF 1	

REFERENCE DRAWING LC-1110-6-8-0
IDENTIFICATION NUMBER MA-1110-6-8-0