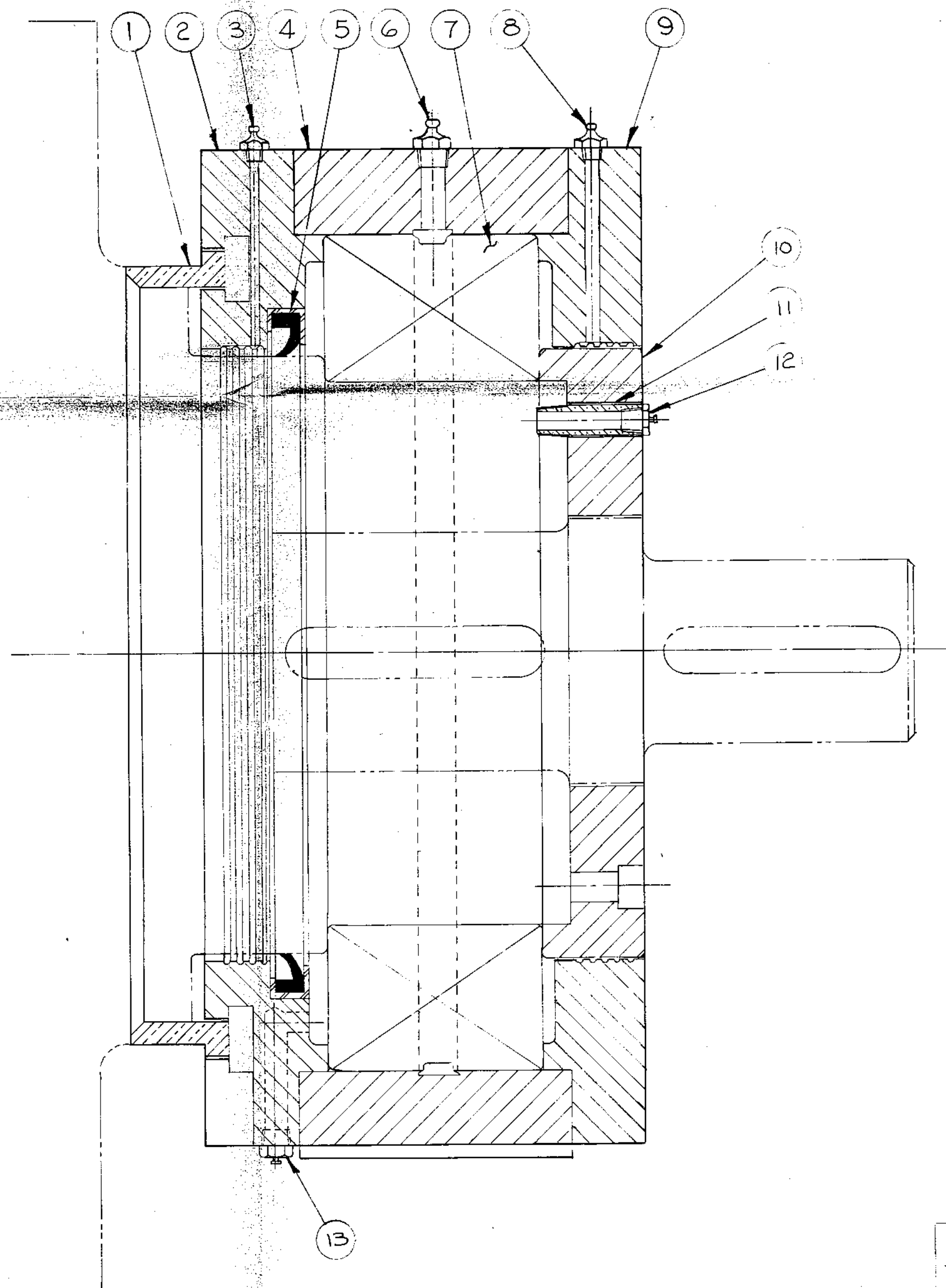


ASSY. DWG.

REF. DWG.



PART NO.	DWG. NO.	ITEM NO.	DESCRIPTION	BILL & SHEET
1	DC-400-380	1	SEALING COLLAR	
2	BC-400-5	1	REAR BRG. INNER CAP	
3	BC-400-5	3	1/8" N.P.T. GREASE FITTING	
4	SEE TABLE		REAR BRG. HOUSING	
5			"GARLOCK" OIL SEAL #53X4058	
6	SEE TABLE		1/4" N.P.T. GREASE FITTING	
7			"SKF" BRG. # 23052CYW33	
8	BC-400-6	4	1/8" N.P.T. GREASE FITTING	
9	BC-400-6	1	REAR BRG. OUTER CAP	
10	BC-400-100	1	RETAINER RING	
11	CC-400-99	1	GREASE RELIEF NIPPLE	
12	CC-400-99	2	1/8" N.P.T. GREASE RELIEF FITTING	
13	BC-400-5	4	1/8" N.P.T. GREASE RELIEF FITTING	

ASS'Y NOTE:

O.D. OF BRG. IS TO HAVE A MEAN FIT
OF .0026" LOOSE WITH BRG. HOUSING
I.D. OF BRG. IS TO HAVE A MEAN FIT
OF .0027" TIGHT WITH REAR HEAD

101 3252-300 C-793 1 3-1

ASSY REQD F. O. NO. ENG. FILE QTY. BILL ISSUED

THE MANCHESTER MACHINE CO.
MIDDLETOWN, OHIO

TITLE:
ASS'Y-REAR MAIN BEARING
FRONT SUCTION-PRESS OR DRUM
ROLL

THIS DRAWING, ITS PRINTS, AND ALL PARTS THEREOF ARE AND SHALL
REMAIN THE PROPERTY OF THE MANCHESTER MACHINE CO. AND MAY NOT BE
REPRODUCED OR USED FOR ANY PURPOSE WITHOUT ITS WRITTEN CONSENT

SCALE: EXCEPT WHERE NOTED, TOLERANCES ON DIMENSIONS ARE:
FRACTIONAL $\pm 1/64$ DECIMAL $\pm .005$ ANGULAR $\pm 12^\circ$

DATE: 4-24-61 BY: GRASS CH'D: APP: DWG. NO. BC-400-AB/

REDRAWN: MACFARLAND 9-22-66

103		
102		
101	BC-400-43 ITEM 1	BC-400-43 ITEM 2
ASSY NO	PART NO 4	PART NO 6