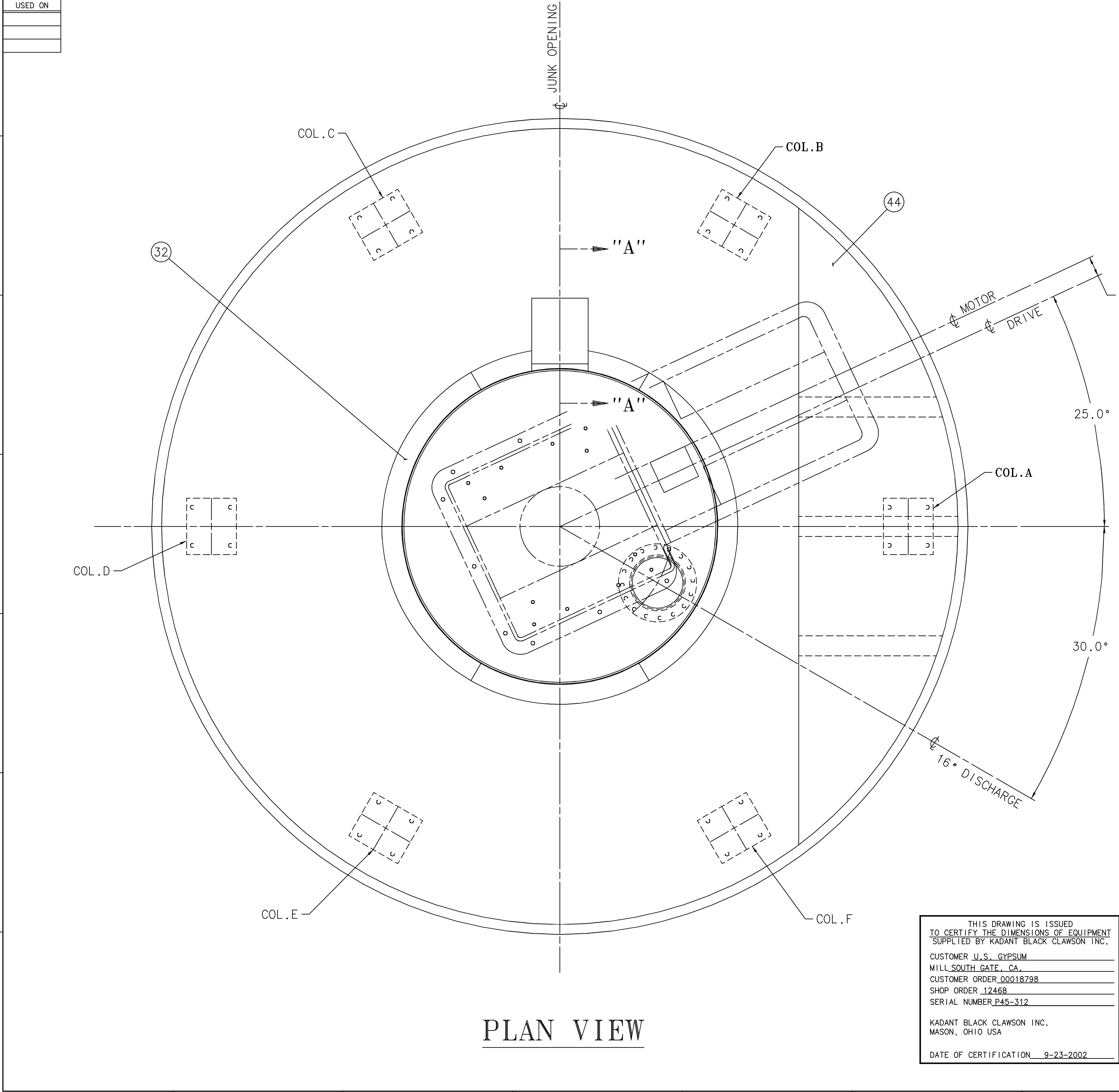
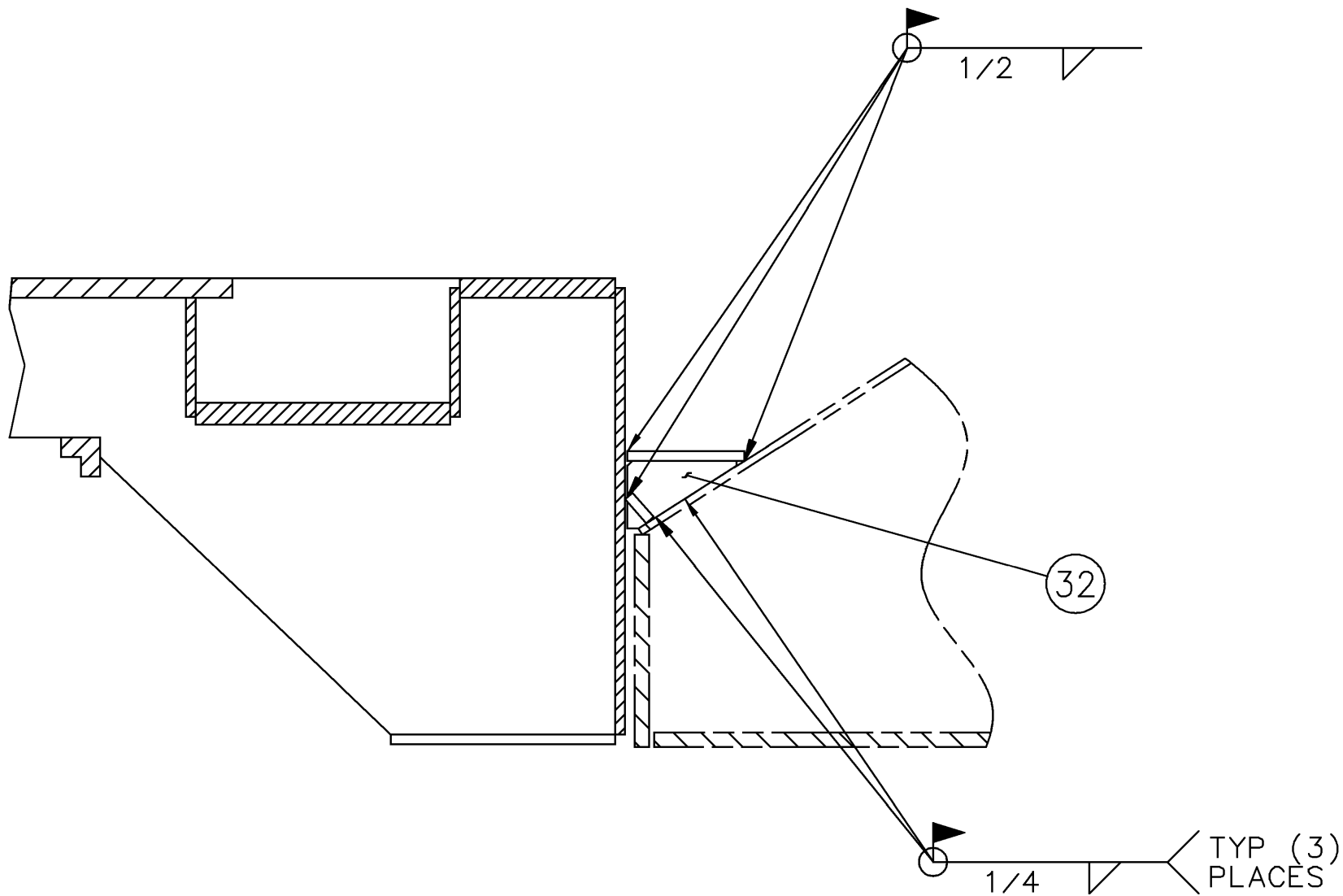


12468A-2
USED ON



ESTIMATED COMPONENT WEIGHTS

-EXTRACTION CHAMBER	-4,100 lbs
-NO.3 PULPER DRIVE EMPTY	-12,175 lbs
-MAXIMIZER BEDPLATE	-450 lbs
-MOTOR RAIL (EACH)	-325 lbs
-DRIVE SPACER	-2,100 lbs



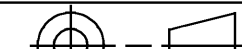
NOTE:

FLOOR PLATES WILL NEED TO BE FIELD FIT AND TRIMMED AT THE TIME OF INSTALLATION.

SECTION "A-A"

FLOOR PLATE LOCATION AND WELDING
SCALE: 1/8

THIS DRAWING IS ISSUED TO CERTIFY THE DIMENSIONS OF EQUIPMENT SUPPLIED BY KADANT BLACK CLAWSON INC.	
CUSTOMER U.S. GYPSUM	
MILL SOUTH GATE, CA.	
CUSTOMER ORDER 00018798	
SHOP ORDER 12468	
SERIAL NUMBER P45-312	
KADANT BLACK CLAWSON INC. MASON, OHIO USA	
DATE OF CERTIFICATION 9-23-2002	

C.A.D. DRAWING DO NOT UPDATE MANUALLY				* *		* *		* *		* *	
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED				No.		REVISION		ZONE		DATE	
METRIC		INCH		 KADANT BLACK CLAWSON		Mason, Ohio USA				1/16 2 OF 3	
WHOLE NUMBER ±1		ONE PLACE DECIMAL ±0.04									
ONE PLACE DECIMAL ±0.3		TWO PLACE DECIMAL ±0.01									
TWO PLACE DECIMAL ±0.15		THREE PLACE DECIMAL ±0.005									
ANGULAR ±0.5°		ANGULAR ±0.5°									
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS				TITLE		ASSY, CONVERSION -FOR 20' PULPER TO 76.8" RAISED ROTOR					
REF. DRG. No. D-179135		SUPERSEDES		DRAWN		S. SMITH		DATE		9-23-2002	
USED ON SEE G-1		SUPERSEDED BY		CHECKED		W. WIND		DATE		9-24-2002	
WEIGHT		PATTERN No.		APPROVED		W. WIND		DATE		9-24-2002	
CONFIDENTIAL				DRAWING NUMBER		12468A-2		REV		0	
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